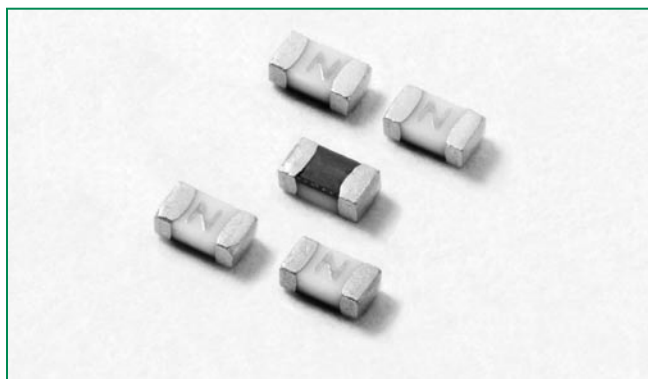


### RoHS HF 441 Series – 0603 High I<sup>2</sup>t Fuse





#### Description

This 100% Lead-free, RoHS compliant and Halogen-free fuse series has been designed specifically to provide over current protection to circuits that see high working ambient temperatures (up to 150°C) and high inrush currents.

The general design ensures excellent temperature stability and performance reliability.

This high I<sup>2</sup>t fuse series is designed to have ultra high inrush current withstand capability to avoid nuisance fuse open.

#### Agency Approvals

AGENCY	AGENCY FILE NUMBER	AMPERE RANGE
	E10480	2A - 6A
	LR29862	2A - 6A

#### Features

- Operating Temperature from -55°C to 150°C
- Suitable for both leaded and lead-free reflow / wave soldering
- 100% Lead-free and RoHS compliant
- Ultra high I<sup>2</sup>t values



#### Electrical Characteristics

% of Ampere Rating	Ampere Rating	Opening Time at 25°C
100%	2A - 6A	4 Hours Minimum
350%	2A - 6A	5 Seconds Maximum

#### Applications

- Handheld Electronics
- LCD Displays
- Battery Packs
- Hard Disk Drives
- SD Memory Cards
- Automotive Electronics

#### Electrical Specifications by Item

Ampere Rating (A)	Amp Code	Max. Voltage Rating (V)	Interrupting Rating	Nominal Resistance (Ohms) <sup>2</sup>	Nominal Melting I <sup>2</sup> t (A <sup>2</sup> Sec.) <sup>3</sup>	Nominal Voltage Drop At Rated Current (V) <sup>4</sup>	Nominal Power Dissipation At Rated Current (W)	Agency Approvals	
									
2	002.	32	50 A @ 32 VDC	0.0302	0.3103	0.0551	0.110	X	X
2.5	02.5	32		0.0200	0.5520	0.0534	0.134	X	X
3	003.	32		0.0158	0.8165	0.0531	0.159	X	X
3.5	03.5	32		0.0117	0.9438	0.0468	0.164	X	X
4	004.	32		0.0097	1.2659	0.0475	0.190	X	X
5	005.	32		0.0073	1.6287	0.0472	0.236	X	X
6	006.	32		0.0056	2.6049	0.0464	0.278	X	X

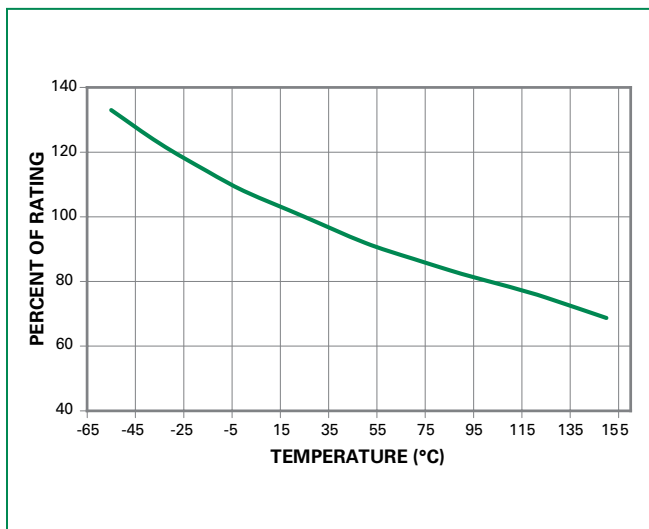
#### Notes:

1. DC Interrupting Rating tested at rated voltage with time constant < 0.8 msec.
2. Nominal Resistance measured with < 10% rated current.
3. Nominal Melting I<sup>2</sup>t measured at 1 msec. opening time.
4. Nominal Voltage Drop measured at rated current after temperature has stabilized.

Devices designed to carry out rated current for 4 hours minimum. It is recommended that devices be operated continuously at no more than 80% rated current. See "Temperature Derating Curve" for additional derating information.

Devices designed to be mounted with marking code facing up.

### Temperature Derating Curve



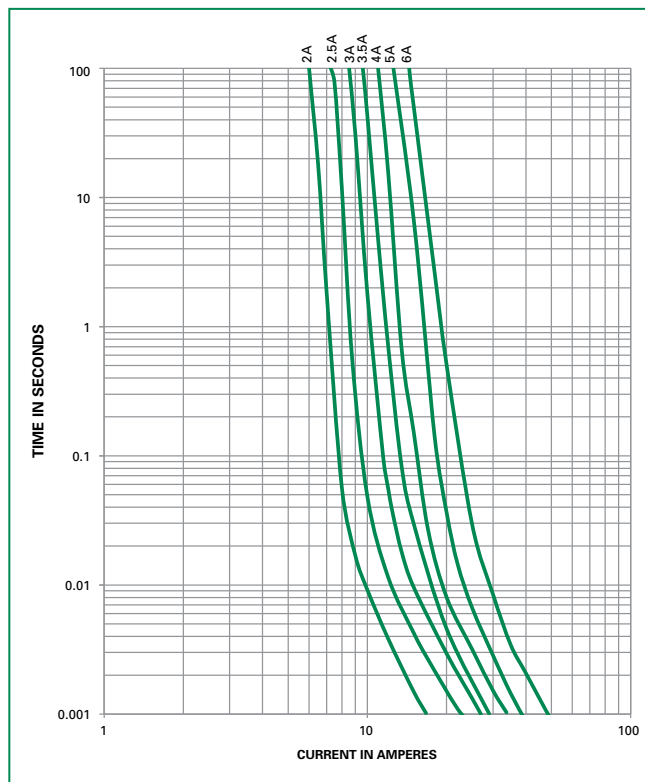
Note:

1. Derating depicted in this curve is in addition to the standard derating of 20% for continuous operation.

For continuous operation at 75 degrees celsius, the fuse should be derated as follows:

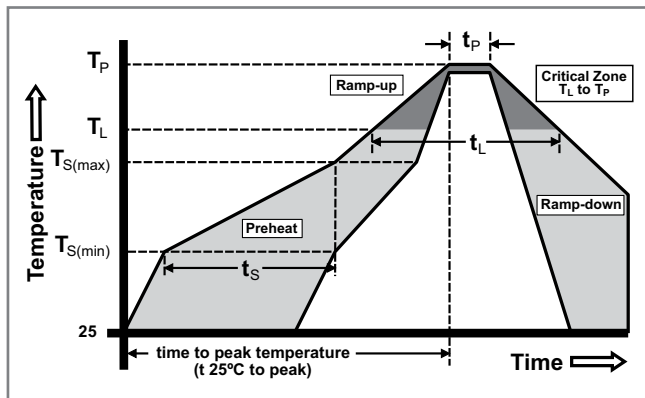
$$I = (0.80)(0.85)I_{RAT} = (0.68)I_{RAT}$$

### Average Time Current Curves



### Soldering Parameters

Reflow Condition	Pb – free assembly	
Pre Heat	- Temperature Min ( $T_{s(min)}$ )	150°C
	- Temperature Max ( $T_{s(max)}$ )	200°C
	- Time (Min to Max) ( $t_s$ )	60 – 180 seconds
Average Ramp-up Rate (Liquidus Temp ( $T_L$ ) to peak)	3°C/second max.	
$T_{s(max)}$ to $T_L$ - Ramp-up Rate	5°C/second max.	
Reflow	- Temperature ( $T_L$ ) (Liquidus)	217°C
	- Temperature ( $t_L$ )	60 – 150 seconds
Peak Temperature ( $T_p$ )	260 <sup>+0/-5</sup> °C	
Time within 5°C of actual peak Temperature ( $t_p$ )	10 – 30 seconds	
Ramp-down Rate	6°C/second max.	
Time 25°C to peak Temperature ( $T_p$ )	8 minutes max.	
Do not exceed	260°C	



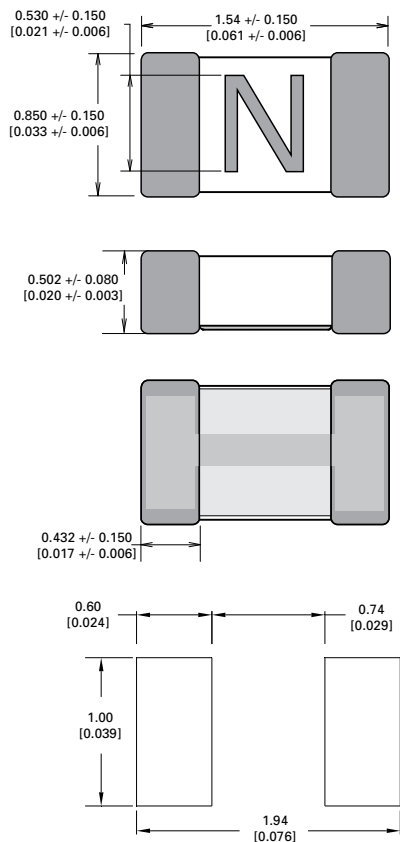
Wave Soldering	260°C, 10 seconds max.
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### Product Characteristics

<b>Materials</b>	<b>Body:</b> Advanced Ceramic <b>Terminations:</b> Ag / Ni / Sn (100% Lead-free) <b>Element Cover Coating:</b> Lead-free Glass
<b>Moisture Sensitivity Level</b>	IPC/JEDEC J-STD-020C, Level 1
<b>Solderability</b>	IPC/ECA/JEDEC J-STD-002C, Condition C
<b>Humidity</b>	MIL-STD-202, Method 103B, Conditions D
<b>Resistance to Solder Heat</b>	MIL-STD-202, Method 210F, Condition B

<b>Moisture Resistance</b>	MIL-STD-202, Method 106G
<b>Thermal Shock</b>	MIL-STD-202, Method 107G, Condition B
<b>Mechanical Shock</b>	MIL-STD-202, Method 213B, Condition A
<b>Vibration</b>	MIL-STD-202, Method 201A
<b>Vibration, High Frequency</b>	MIL-STD-202, Method 204D, Condition D
<b>Dissolution of Metallization</b>	IPC/ECA/JEDEC J-STD-002C, Condition D
<b>Terminal Strength</b>	IEC 60127-4

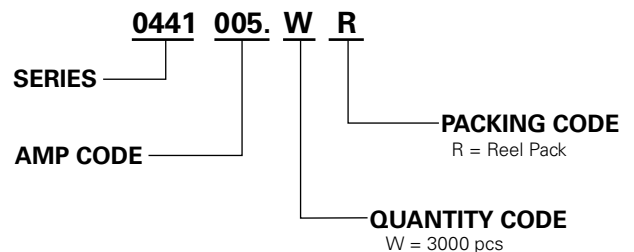
### Dimensions



### Part Marking System

Amp Code	Marking Code
002.	<b>N</b>
02.5	<b>O</b>
003.	<b>P</b>
03.5	<b>R</b>
004.	<b>S</b>
005.	<b>T</b>
006.	<b>U</b>

### Part Numbering System



### Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code
8mm Tape and Reel	EIA-481-1 (IEC 286, part 3)	3000	WR

