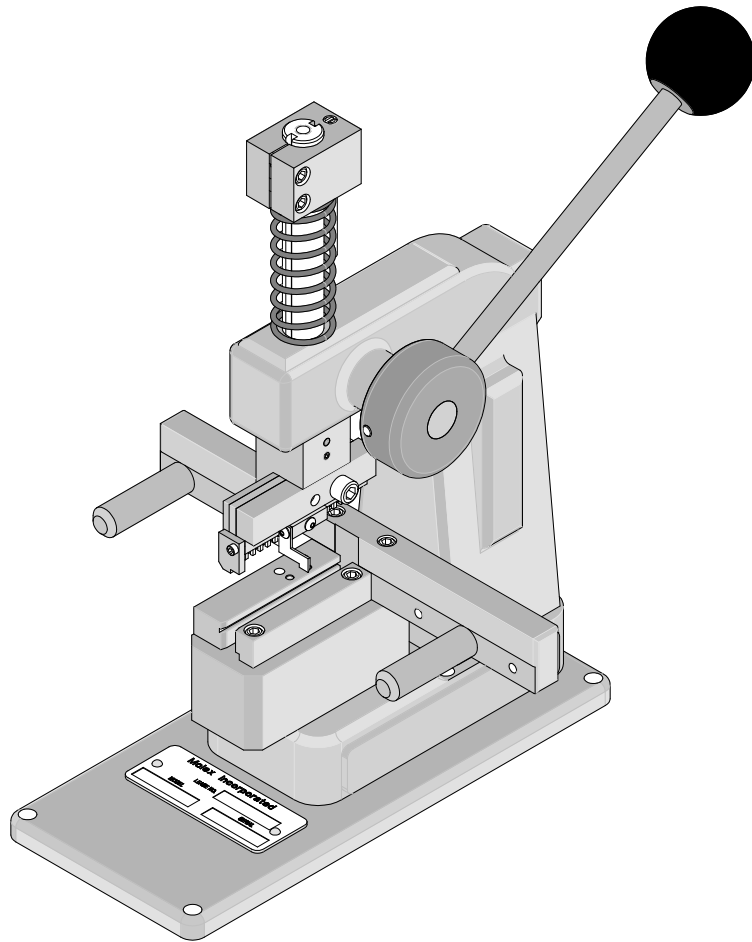




molex[®]

**Arbor Terminator Press
For IDT Connectors
Operation Manual
Order No. 11-20-0314
Engineering No: AM7223-126**

- Description
- Operation
- Maintenance

Safety Warnings and Information

	Read and understand all of the instructions and safety information in this manual before operating or servicing this tool. <u>Keep this manual available when using this tool.</u> Replacement manuals are available at www.molex.com.
---	--

SAFETY ALERT SYMBOL This symbol is used to call your attention to hazards or unsafe practices which could result in an injury or property damage. The signal word, defined below, indicates the severity of the hazard. The message after the signal word provides information for preventing or avoiding the hazard.	
 DANGER	DANGER: Indicates an imminently hazardous situation which, if not avoided, could result in death or serious injury.
 WARNING	WARNING: Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.
 CAUTION	CAUTION: Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. CAUTION may also be used to alert against unsafe practices associated with events that could lead to personal injury.

	 WARNING Always wear proper eye protection when Operating or servicing this tool. Failure to wear eye protection could result in serious eye injury from flying debris during test.		 WARNING Never use this machine without safety devices that are intended to prevent hands from remaining in the tool. Failure to observe this warning could result in severe injury or death.
	 WARNING Never operate, service, install, or adjust this equipment without proper instruction and without first reading and understanding the instructions in this manual and all applicable press and/or wire processing machine manuals.		 WARNING Do not use compressed air to clean the equipment. The forces created by compressed air can force debris into the tool. Failure to observe these precautions may result in injury or property damage.

 CAUTION Never perform any service or maintenance other than as described in this manual. Never modify, alter or misuse the equipment Molex crimp specifications are valid only when used with Molex terminals and tooling. Failure to observe this precaution may result in injury and / or property damage.

Tooling Technical Assistance

Molex offers tooling technical assistance for customers who may need some guidance for tooling adjustments. This support can be obtained by calling either of the two numbers listed below and asking for the Molex Tooling Group.

Call Toll Free 1-800-786-6539 (US) 1-630-969-4550 (Global).

This assistance is limited to the operation and set-up of a customer's Molex tool. Questions with regard to Molex connector products or how to identify the proper tooling and/ or tooling documentation should be directed to your local Molex personnel or Customer Service Representative.

When calling for service on the Arbor Terminator Press it is recommended to have the following: a copy of the Operation Manual and a person familiar with the press should be present. The following information is also recommended to supply:

1. Customer name
2. Customer address
3. Person to contact such as (name, title, e-mail, and telephone number)
4. Hand held pull tester number (638019700)
5. Urgency of request
6. Nature of problem

Molex Application Tooling Group

2200 Wellington Court

Lisle, IL 60532, USA

Tel: +1 (630) 969-4550

Fax: +1 (630) 505-0049

Visit our Web site at <http://www.molex.com>

Table of Contents

Arbor Terminator Press	1
Safety Warnings and Information	2
Tooling Technical Assistance	3
Section 1.....	5
General Description.....	5
1.1 Description	6
1.2 Features	6
1.3 Technical Specifications.....	6
1.4 Delivery Check	6
1.5 Tools	6
Section 2.....	7
Operation.....	7
2.1 Adjustments	8
2.2 Connector Placement.....	8
2.3 Ribbon Cable Termination	9
Section 3.....	10
Maintenance.....	10
3.1 Cleaning	11
3.2 Lubrication.....	11
3.3 Perishable Parts.....	11
3.4 Spare Parts	12
Troubleshooting.....	12
Section 4.....	13
Parts List and Assembly.....	13
4.1 Parts List	14
4.2 Assembly.....	15
4.2 Assembly (cont.)	16
Section 5.....	17
Connector Series Chart.....	17

Section 1

General Description

- 1.1. Description
- 1.2. Features
- 1.3. Technical Specifications
- 1.4. Delivery Check
- 1.5. Tools

General Description

1.1 Description

The Arbor Terminator Press Order No. 11-20-0314 (Engineering No. AM7223-126) is the Complete Press. It is designed to terminate 3.96 mm (.156 inch) centerline insulation displacement connectors 7660 or 7664 series with conductors. It will terminate from 2 to 16 circuits.

A connector is placed into the module, and then the pre-cut ribbon cable is placed over the connectors. When the press is actuated, the ribbon cable will be terminated into the connectors.

1.2 Features

- Intended for medium volume assemblies
- Manually operated, no shop air or electricity required.
- Bench Mounted operated.
- Simple to use.
- Easy to move from one place to another.
- Feed thru Assembly
- Feed-to assembly (Left and Right)

1.3 Technical Specifications

Dimensions	Press with tooling
Height	317.5mm (12.5")
Width	228.6mm (9.0")
Depth	203.2mm (8.0")

Unpacked weight

8.6kg (18.0 lbs.)

Production Rate

Rates are terminated by the operators skill which include:

1. Loading a connector assembly.
2. Positioning the pre-cut cable.
3. Lowering the ram.
4. Removing a complete assembly.

1.4 Delivery Check

Carefully remove the Arbor Terminator Press from its shipping container. The following items are included in this package:

Description:

Arbor Terminator	11-20-0314
Arbor Terminator Manual	TM-011200314

1.5 Tools

The following tools are recommended for setup and adjustments to the this tool.

- ✓ Inch hex wrench set
- ✓ Small standard screwdriver
- ✓ Adjustable wrench

Section 2

Operation

- 2.1. Adjustments
- 2.2. Individual Wire Termination
- 2.3. Ribbon Cable Termination

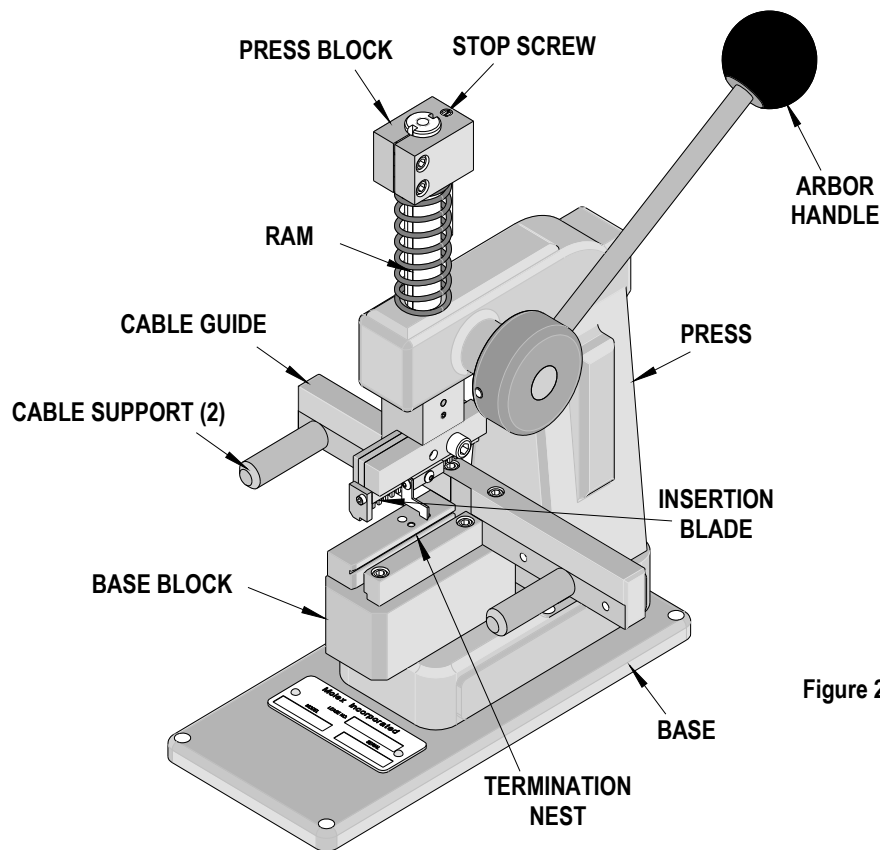


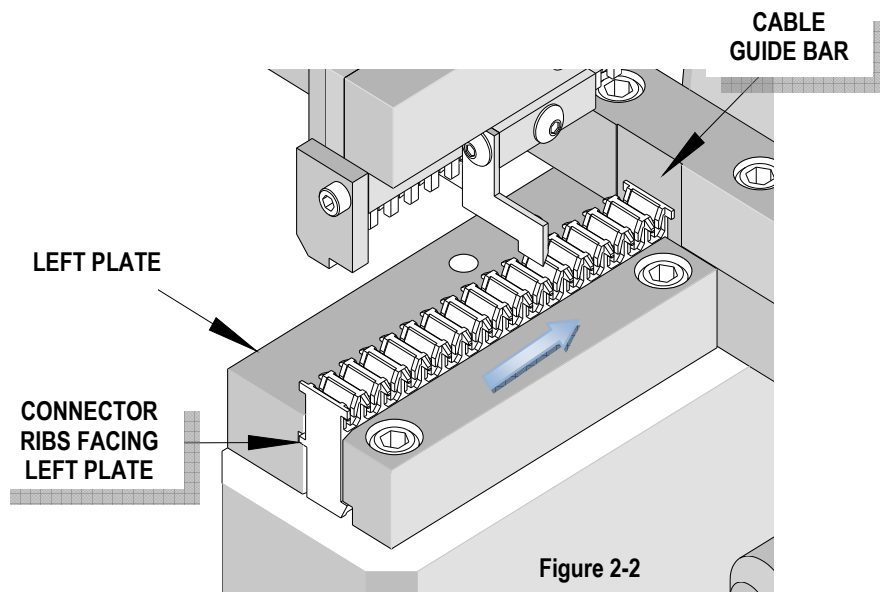
Figure 2-1

2.1 Adjustments

1. The wires or cable should be pushed into the connector by hand until the insulation just touches or is .25mm (.010") above the bottom of the housing wire slot.
2. The insertion blade in the upper nest should enter a connector without touching the contact. If realignment is needed, move the base block by loosening the (2) screws holding the block to the arbor press. Retighten the base block carefully with the ram down (blade engaged in the connector housing) to establish the proper location.
3. The support rods on the rear cable guide can be relocated to provide support for the cable without interfering with the connectors already assembled on the wires or cable.
4. To adjust this displacement depth, turn the stop screw located in the press block that is fastened to the top of the arbor ram.

2.2 Connector Placement

1. Slide the connector into the pocket between the left and right plate. See Figure 2-1.
2. The wire slots and exposed terminals of the connector should be facing up.
3. The housing rib of the connector should be located on the left wall of the pocket
4. Push the connector to the rear wall of the pocket where the spring loaded ball plunger contacts the opening of the connector.



2.3 Ribbon Cable Termination

1. Position the ribbon cable with the edge along the guide bar in the back.
2. The notch area of the cable should be visually lined up over the connector.
3. For Feed-thru termination the notch openings are centered across the connector width.
4. For Feed-to termination the pre-cut cable is moved from left to right until the wire ends are extended across the connector.



CAUTION: Before doing the next step, make sure all fingers are out of the termination area!

5. Hold the ribbon cable in position making sure fingers are out of the termination area; pull the arbor handle towards the front of the press until the stop screw contacts the press frame.
6. Release the handle and return it to the original full up position. This will terminate the connector.
7. Pull the connector assembly forward and out of the lower nest.

Section 3

Maintenance

- 3.1. Cleaning
- 3.2. Lubrication
- 3.3. Perishable Parts
- 3.4. Spare Parts
- 3.5. Troubleshooting

3.1 Cleaning

Arbor Terminator Press should be cleaned daily. Use a soft bristle brush to remove debris from critical areas such as the crimp tooling.

See the Chart on next page for recommended Preventive Maintenance Schedule.



NOTE: Using compressed air to clean tooling is *not* recommended. Chips can wedge in the tooling and/or fly at an operator.

3.2 Lubrication

1. Grease the press ram.
2. Lubricate with multipurpose synthetic lubricant with Teflon or an equivalent. Molex ships its presses pre-greased with Permatex multi-purpose synthetic grease with Teflon No. 82329.



WARNING: Never use penetrants such as WD40 for any lubrication on the press.

An example of a maintenance chart is shown below. Copy and use this chart to track the maintenance of your Press or use this as a template to create you own schedule or use your company's standard chart, if applicable.

Preventive Maintenance Chart

Daily: Clean. See Section 3.1.

As Required: Lubricate. See Section 3.2.

CHECK SHEET **MONTH** _____ **YEAR** _____

Week	Daily Clean	Days of the Week							Solution
		MON	TUE	WED	THU	FRI	SAT	SUN	
1									
2									
3									
4									
Cleaning Reapply greasing	Yes								Soft Brush Industrial Degreaser
Inspect all tooling for wear	Yes								Replace if signs of wear.

Schedule should be adjusted up or down depending on usage. Molex recommends that a log of preventive maintenance be kept with the press.

3.3 Perishable Parts

Customers are responsible for maintaining the Arbor Terminator Press. Perishable parts are those parts that come in contact with the product and will wear out over time. Molex recommends that all customers keep at least one set of the perishable tool kit in stock at all times. This will reduce the amount of production down time. These parts are identified in the Parts List. See Section 4.

3.4 Spare Parts

Customers are responsible for maintaining the Arbor Terminator Press. Spare parts are available. Moving and functioning parts can be damaged or wear out over time and will require replacement. Molex recommends that the customer keep some or all of them in stock to reduce production down time. These parts are identified in the Parts List. See Section 4.

Troubleshooting

Symptom	■ Cause	Solution
Termination depth too shallow	■ Operator	Pull handle until it stops.
	■ Cable thickness	Use thinner cable.
	■ Stop screw adjustment	Turn the stop screw counter-clockwise to increase depth.
Termination depth too deep	■ Stop screw adjustment	Turn the stop screw clockwise to reduce depth.
Terminals will not mate to header after termination	■ Damage from excessive termination depth	Reduce termination depth by adjusting the stop screw.
	■ Insertion blades damaging the terminals	Re-align insertion blade to housing nest.

Section 4

Parts List and Assembly

- 4.1 Parts List
- 4.2 Assembly Drawings

4.1 Parts List

.156 Arbor Terminator Press 11-20-0314				
Item	Order No.	Engineering No.	Description	Quantity
Perishable Tooling				
1	11-21-2407	AM7223-127	L.H. Insertion Blade	1
2	11-21-2408	AM7223-128	R.H. Insertion Blade	1
Other Components				
3	11-10-1050	AM4700-26	Base Plate	1
4	11-17-0676	4968	Name Tag Arbor Press	1
5	11-21-1245	AM7223-41	Press Stop	1
6	11-21-1627	AM7223-52	Press Chuck - Blade Holder	1
7	11-21-1632	AM7223-58	Cable Guide Bar	1
8	11-21-1633	AM7223-59	Cable Support	2
9	11-21-1634	AM7223-43	Spring Plunger	1
10	11-21-1636	AM7223-44	Compression Spring	2
11	11-21-1637	AM7223-42	Clamp Bar - Chuck	1
12	11-21-1638	AM7223-45	Stop Screw	1
13	11-21-2409	AM7223-129	Left Plate	1
14	11-21-2410	AM7223-130	Right Plate	1
15	11-21-2411	AM7223-131	Base Block	1
16	11-21-4970	AM4700-40	Plastic Ball Knob	1
17	11-21-5517	AM7223-133	End Wall Retainer	1
18	11-21-5518	AM7223-134	Floating Retainer	1
19	11-21-5519	AM7223-135	Floating Retainer Mounting Block	1
Frame				
20	11-21-0698	AM4700-25	Lever Press (Modification)	1
Hardware				
21	N/A	N/A	#2-56 by 1/8 Long Drive Screw	2**
22	N/A	N/A	#4-40 by 1/4 Long BHCS	1**
23	N/A	N/A	#4-40 by 1/2 Long BHCS	1**
24	N/A	N/A	#5-40 by 1/4 Long SHCS	1**
25	N/A	N/A	#6-32 by 3/8 Long SSS (Dog Point)	1**
26	N/A	N/A	#8-32 by 1-1/4 Long SHCS	2**
27	N/A	N/A	#8-32 by 5/8 Long SHCS	2**
28	N/A	N/A	#8-32 by 3/4 Long SHCS	2**
29	N/A	N/A	#10-32 by 1.0 Long SHSS	8**
30	N/A	N/A	#1/4-20 by 1.0 Long SHCS	1**
31	N/A	N/A	#5/16-18 by 3/4 Long BHCS	2**
32	N/A	N/A	1/8 Diameter by 3/4 Long Dowel Pin	2**
33	N/A	N/A	1/8 Diameter by 1.0 Long Roll Pin	1**
34	N/A	N/A	3/16 Diameter by 7/8 Long Dowel Pin	1**
** Available from an industrial supply company such as MSC (1-800-645-7270).				

4.2 Assembly

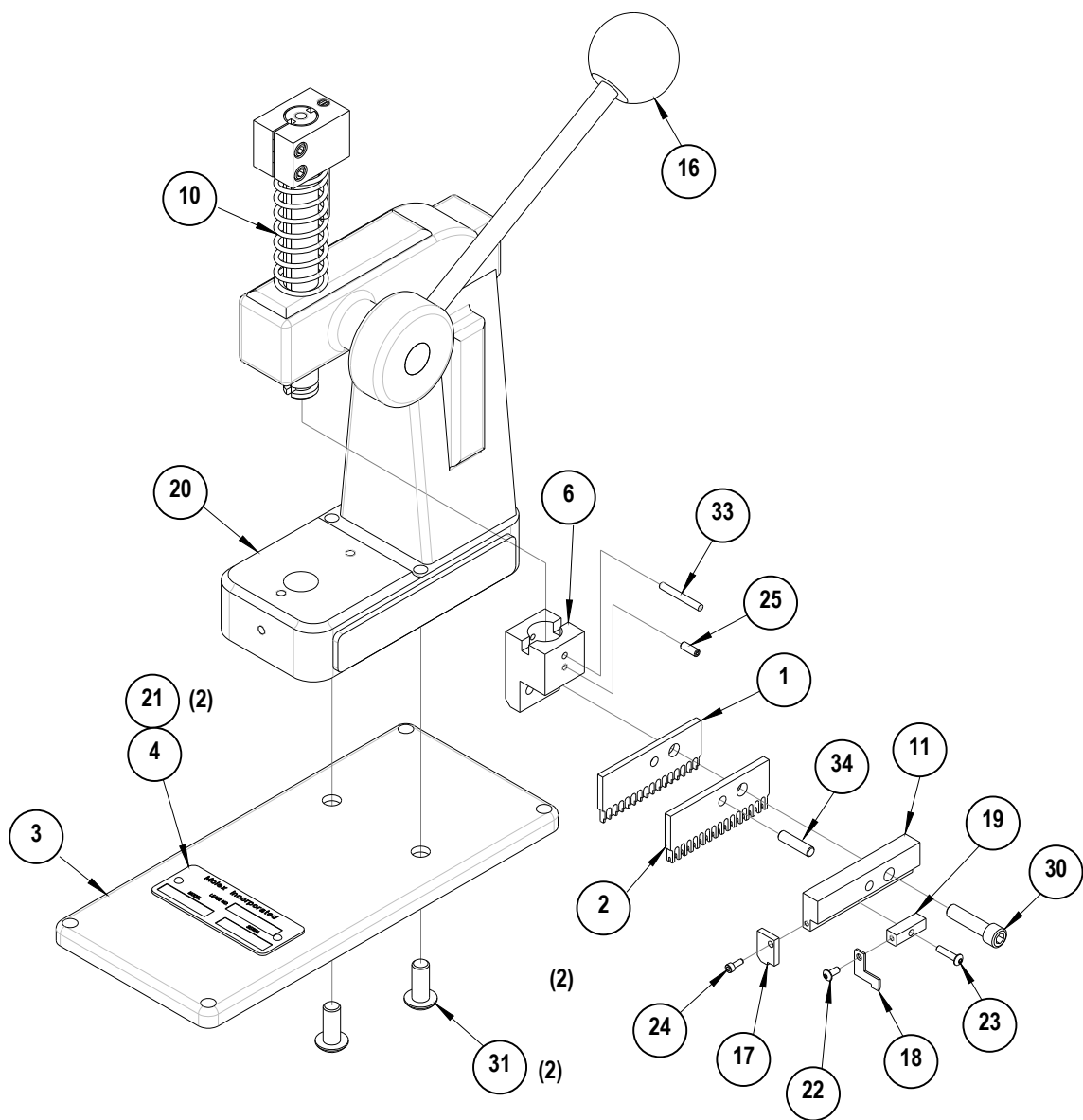


Figure 4-1

4.2 Assembly (cont.)

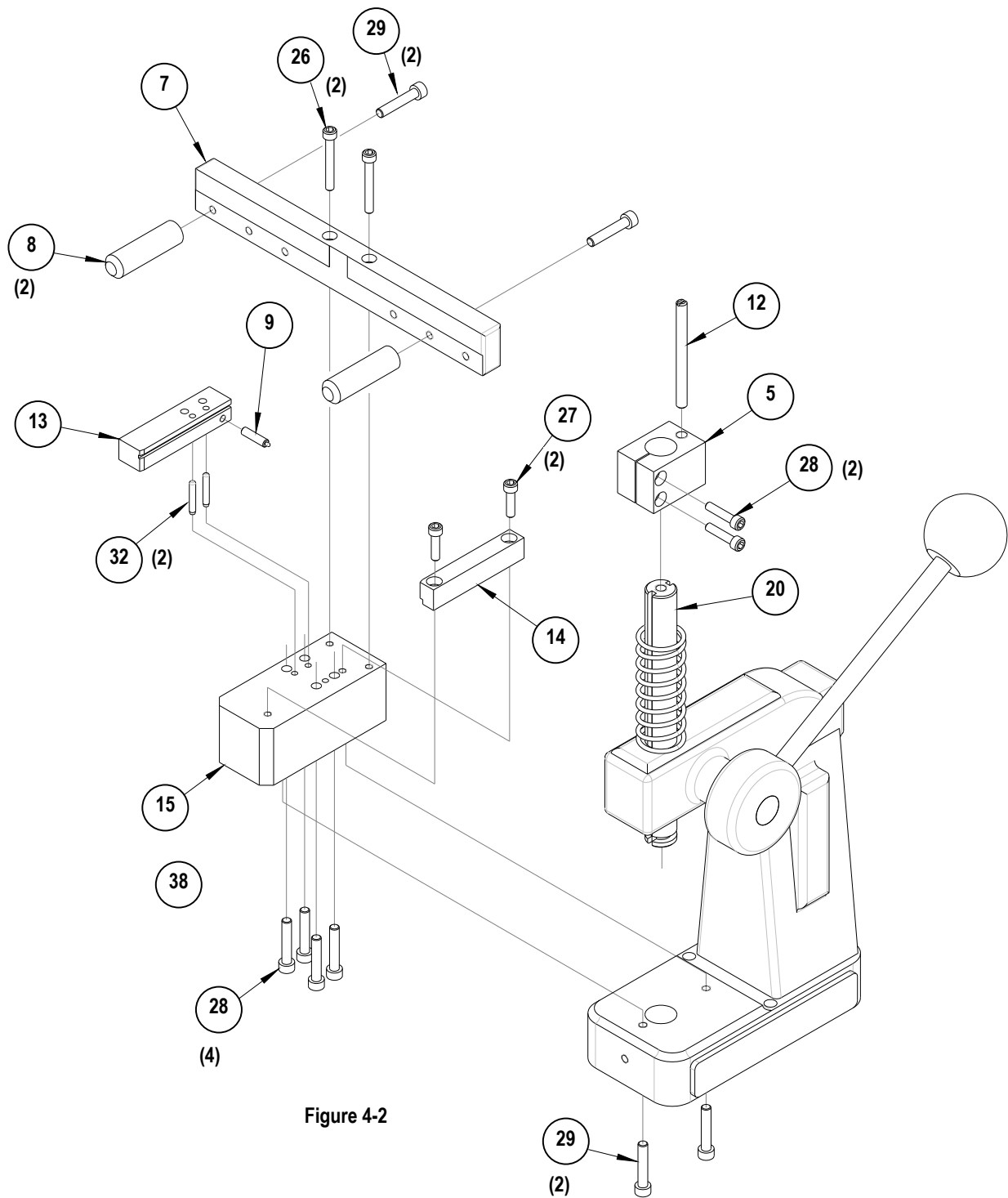


Figure 4-2

Section 5

Connector Series Chart

Terminal Series No.	Terminal Order No.							
7674	09-06-0020	09-06-0029	09-06-0030	09-06-0032	09-06-0039	09-06-0040	09-06-0049	09-06-0050
	09-06-0059	09-06-0060	09-06-0069	09-06-0070	09-06-0079	09-06-0080	09-06-0089	09-06-09-90
	09-06-0099	09-06-0100	09-06-0109	09-06-0110	09-06-0119	09-06-0120	09-06-0129	09-06-0130
	09-06-0139	09-06-0140	09-06-0149	09-06-0150	09-06-0159	09-06-0160	09-06-0169	09-06-1020
	09-06-1029	09-06-1030	09-06-1039	09-06-1040	09-06-1049	09-06-1050	09-06-1059	09-06-1060
	09-06-1069	09-06-1070	09-06-1079	09-06-1080	09-06-1089	09-06-1090	09-06-1099	09-06-1100
	09-06-1109	09-06-1110	09-06-1119	09-06-1120	09-06-1129	09-06-1130	09-06-1139	09-06-1140
	09-06-1149	09-06-1150	09-06-1159	09-06-1160	09-06-1169	09-06-2020	09-06-2025	09-06-2029
	09-06-2030	09-06-2035	09-06-2039	09-06-2040	09-06-2045	09-06-2049	09-06-2050	09-06-2055
	09-06-2059	09-06-2060	09-06-2065	09-06-2069	09-06-2070	09-06-2075	09-06-2079	09-06-2080
	09-06-2085	09-06-2089	09-06-2090	09-06-2095	09-06-2099	09-06-2100	09-06-2105	09-06-2109
	09-06-2110	09-06-2115	09-06-2119	09-06-2120	09-06-2125	09-06-2129	09-06-2130	09-06-2135
	09-06-2139	09-06-2140	09-06-2145	09-06-2149	09-06-2150	09-06-2155	09-06-2159	09-06-2160
	09-06-2165	09-06-2169	09-06-2175	09-06-2185	09-06-2195	09-06-2205	09-06-2215	09-06-2225
	09-06-2235	09-06-3020	09-06-3029	09-06-3030	09-06-3039	09-06-3040	09-06-3049	09-06-3050
	09-06-3059	09-06-3060	09-06-3069	09-06-3070	09-06-3079	09-06-3080	09-06-3089	09-06-3090
	09-06-3099	09-06-3100	09-06-3109	09-06-3110	09-06-3119	09-06-3120	09-06-3129	09-06-3130
	09-06-3139	09-06-3140	09-06-3149	09-06-3150	09-06-3159	09-06-3160	09-06-3169	09-06-5020
	09-06-5029	09-06-5030	09-06-5039	09-06-5040	09-06-5049	09-06-5050	09-06-5059	09-06-5060
	09-06-5069	09-06-5070	09-06-5079	09-06-5080	09-06-5089	09-06-5090	09-06-0020	09-06-5099
	09-06-5100	09-06-5109	09-06-5110	09-06-5119	09-06-5120	09-06-5129	09-06-5130	09-06-5139
	09-06-5140	09-06-5149	09-06-5150	09-06-5159	09-06-5160	09-06-5169		
	09-07-0020	09-07-0029	09-07-0030	09-07-0032	09-07-0039	09-07-0040	09-07-0049	09-07-0050
	09-07-0059	09-07-0060	09-07-0069	09-07-0070	09-07-0079	09-07-0080	09-07-0089	09-07-09-90
	09-07-0099	09-07-0100	09-07-0109	09-07-0110	09-07-0119	09-07-0120	09-07-0129	09-07-0130
	09-07-0139	09-07-0140	09-07-0149	09-07-0150	09-07-0159	09-07-0160	09-07-0169	09-07-1020
	09-07-1029	09-07-1030	09-07-1039	09-07-1040	09-07-1049	09-07-1050	09-07-1059	09-07-1060
	09-07-1069	09-07-1070	09-07-1079	09-07-1080	09-07-1089	09-07-1090	09-07-1099	09-07-1100
	09-07-1109	09-07-1110	09-07-1119	09-07-1120	09-07-1129	09-07-1130	09-07-1139	09-07-1140
	09-07-1149	09-07-1150	09-07-1159	09-07-1160	09-07-1169	09-07-2020	09-07-2025	09-07-2029
	09-07-2030	09-07-2035	09-07-2039	09-07-2040	09-07-2045	09-07-2049	09-07-2050	09-07-2055
	09-07-2059	09-07-2060	09-07-2065	09-07-2069	09-07-2070	09-07-2075	09-07-2079	09-07-2080
	09-07-2085	09-07-2089	09-07-2090	09-07-2095	09-07-2099	09-07-2100	09-07-2105	09-07-2109
	09-07-2110	09-07-2115	09-07-2119	09-07-2120	09-07-2125	09-07-2129	09-07-2130	09-07-2135
	09-07-2139	09-07-2140	09-07-2145	09-07-2149	09-07-2150	09-07-2155	09-07-2159	09-07-2160
	09-07-2165	09-07-2169	09-07-2175	09-07-2185	09-07-2195	09-07-2205	09-07-2215	09-07-2225
	09-07-2235	09-07-3020	09-07-3029	09-07-3030	09-07-3039	09-07-3040	09-07-3049	09-07-3050
	09-07-3059	09-07-3060	09-07-3069	09-07-3070	09-07-3079	09-07-3080	09-07-3089	09-07-3090
	09-07-3099	09-07-3100	09-07-3109	09-07-3110	09-07-3119	09-07-3120	09-07-3129	09-07-3130
	09-07-3139	09-07-3140	09-07-3149	09-07-3150	09-07-3159	09-07-3160	09-07-3169	09-07-5020
	09-07-5029	09-07-5030	09-07-5039	09-07-5040	09-07-5049	09-07-5050	09-07-5059	09-07-5060
	09-07-5069	09-07-5070	09-07-5079	09-07-5080	09-07-5089	09-07-5090	09-07-0020	09-07-5099
	09-07-5100	09-07-5109	09-07-5110	09-07-5119	09-07-5120	09-07-5129	09-07-5130	09-07-5139
	09-07-5140	09-07-5149	09-07-5150	09-07-5159	09-07-5160	09-07-5169	09-10-2117	09-10-2156
	26-32-1025	26-32-1027	26-32-1035	26-32-1037	26-32-1047	26-32-1049	26-32-1057	26-32-1059
	26-32-1063	26-32-1067	26-32-1069	26-32-1077	26-32-1079	26-32-1087	26-32-1089	26-32-1097
	26-32-1099	26-32-1107	26-32-1109	26-32-1117	26-32-1119	26-32-1127	26-32-1129	26-32-1137
	26-32-1139	26-32-1147	26-32-1149	26-32-1157	26-32-1159	26-32-1167	26-32-1169	26-32-2022

Terminal	Terminal Order No.							
7674	26-32-2024	26-32-2032	26-32-2034	26-32-2042	26-32-2044	26-32-2052	26-32-2054	26-32-2062
	26-32-2064	26-32-2072	26-32-2074	26-32-2082	26-32-2084	26-32-2092	26-32-2094	26-32-2102
	26-32-2104	26-32-2112	26-32-2114	26-32-2122	26-32-2124	26-32-2132	26-32-2134	26-32-2142
	26-32-2144	26-32-2152	26-32-2154	26-32-2162	26-32-2164	26-32-4024	26-32-4034	26-32-4044
	26-32-4054	26-32-4064	26-32-4074	26-32-4084	26-32-4094	26-32-4104	26-32-4111	26-32-4114
	26-32-4124	26-32-4134	26-32-4144	26-32-4154	26-32-4164	26-32-6034	26-32-6044	26-32-6064
	26-32-6074	26-32-6104						
	50-29-1556	50-29-1591	50-29-1592	50-29-1972	50-29-1973	50-29-1974	50-29-1975	50-29-1976
	50-29-1977	50-29-1978	50-29-1979	50-29-1980	50-29-1981	50-29-1982	50-29-1983	50-29-1984
	50-29-1985	50-29-1986	50-29-1987	50-29-1988	50-29-1989	50-29-1990	50-29-1991	50-29-1992
	50-29-1993	50-29-1994	50-29-1995	50-29-1996	50-29-1997	50-29-1998	50-29-1999	50-29-2000
	50-29-2001							
7675	09-05-0117	09-06-0027	09-06-0028	09-06-0037	09-06-0038	09-06-0047	09-06-0048	09-06-0057
	09-06-0058	09-06-0067	09-06-0068	09-06-0077	09-06-0078	09-06-0087	09-06-0088	09-06-0997
	09-06-0998	09-06-0107	09-06-0108	09-06-0117	09-06-0118	09-06-0127	09-06-0128	09-06-0137
	09-06-0138	09-06-0147	09-06-0148	09-06-0157	09-06-0158	09-06-0167	09-06-0168	09-06-1027
	09-06-1028	09-06-1037	09-06-1038	09-06-1047	09-06-1048	09-06-1057	09-06-1058	09-06-1067
	09-06-1068	09-06-1077	09-06-1078	09-06-1087	09-06-1088	09-06-1097	09-06-1098	09-06-1107
	09-06-1108	09-06-1117	09-06-1118	09-06-1127	09-06-1128	09-06-1137	09-06-1138	09-06-1147
	09-06-1148	09-06-1157	09-06-1158	09-06-1167	09-06-1168	09-06-2027	09-06-2028	09-06-2037
	09-06-2038	09-06-2047	09-06-2048	09-06-2057	09-06-2058	09-06-2067	09-06-2068	09-06-2077
	09-06-2078	09-06-2087	09-06-2088	09-06-2097	09-06-2098	09-06-2107	09-06-2108	09-06-2117
	09-06-2118	09-06-2127	09-06-2128	09-06-2137	09-06-2138	09-06-2147	09-06-2148	09-06-2157
	09-06-2158	09-06-2167	09-06-2168	09-06-3027	09-06-3028	09-06-3037	09-06-3038	09-06-3047
	09-06-3048	09-06-3057	09-06-3058	09-06-3067	09-06-3068	09-06-3077	09-06-3078	09-06-3087
	09-06-3088	09-06-3097	09-06-3098	09-06-3107	09-06-3108	09-06-3117	09-06-3118	09-06-3127
	09-06-3128	09-06-3137	09-06-3138	09-06-3147	09-06-3148	09-06-3157	09-06-3158	09-06-3167
	09-06-3168	09-06-5027	09-06-5028	09-06-5037	09-06-5038	09-06-5047	09-06-5048	09-06-5057
	09-06-5058	09-06-5067	09-06-5068	09-06-5077	09-06-5078	09-06-5087	09-06-5088	09-06-5097
	09-06-5098	09-06-5107	09-06-5108	09-06-5117	09-06-5118	09-06-5127	09-06-5128	09-06-5137
	09-06-5138	09-06-5147	09-06-5148	09-06-5157	09-06-5158	09-06-5167	09-06-5168	09-06-7055
	09-07-0027	09-07-0028	09-07-0037	09-07-0038	09-07-0047	09-07-0048	09-07-0057	09-07-0058
	09-07-0067	09-07-0068	09-07-0077	09-07-0078	09-07-0087	09-07-0088	09-07-0997	09-07-0998
	09-07-0107	09-07-0108	09-07-0117	09-07-0118	09-07-0127	09-07-0128	09-07-0137	09-07-0138
	09-07-0147	09-07-0148	09-07-0157	09-07-0158	09-07-0167	09-07-0168	09-07-1027	09-07-1028
	09-07-1037	09-07-1038	09-07-1047	09-07-1048	09-07-1057	09-07-1058	09-07-1067	09-07-1068
	09-07-1077	09-07-1078	09-07-1087	09-07-1088	09-07-1097	09-07-1098	09-07-1107	09-07-1108
	09-07-1117	09-07-1118	09-07-1127	09-07-1128	09-07-1137	09-07-1138	09-07-1147	09-07-1148
	09-07-1157	09-07-1158	09-07-1167	09-07-1168	09-07-2027	09-07-2028	09-07-2037	09-07-2038
	09-07-2047	09-07-2048	09-07-2057	09-07-2058	09-07-2067	09-07-2068	09-07-2077	09-07-2078
	09-07-2087	09-07-2088	09-07-2097	09-07-2098	09-07-2107	09-07-2108	09-07-2117	09-07-2118
	09-07-2127	09-07-2128	09-07-2137	09-07-2138	09-07-2147	09-07-2148	09-07-2157	09-07-2158
	09-07-2167	09-07-2168	09-07-3027	09-07-3028	09-07-3037	09-07-3038	09-07-3047	09-07-3048
	09-07-3057	09-07-3058	09-07-3067	09-07-3068	09-07-3077	09-07-3078	09-07-3087	09-07-3088
	09-07-3097	09-07-3098	09-07-3107	09-07-3108	09-07-3117	09-07-3118	09-07-3127	09-07-3128
	09-07-3137	09-07-3138	09-07-3147	09-07-3148	09-07-3157	09-07-3158	09-07-3167	09-07-3168
	09-07-5027	09-07-5028	09-07-5037	09-07-5038	09-07-5047	09-07-5048	09-07-5057	09-07-5058
	09-07-5067	09-07-5068	09-07-5077	09-07-5078	09-07-5087	09-07-5088	09-07-5094	09-07-5097
	09-07-5098	09-07-5104	09-07-5107	09-07-5108	09-07-5112	09-07-5117	09-07-5118	09-07-5127
	09-07-5128	09-07-5137	09-07-5138	09-07-5147	09-07-5148	09-07-5157	09-07-5158	09-07-5167
	09-07-5168	09-07-7091	09-09-3169	09-09-4039	09-09-4062	09-09-4074	09-09-4075	09-09-4076
	09-09-4077	09-09-4081	09-09-4083	09-09-4101	09-09-4115	09-10-5109	09-10-5149	09-10-5167
	21-62-2001	26-31-2028	26-31-2148	26-31-5028	26-31-5038	26-31-5048	26-31-5058	26-31-5068
	26-31-5088	26-31-5108	26-31-5158	26-32-0103	26-32-0163	26-32-1074	26-32-1084	26-32-1102
	26-32-1104	26-32-1124	26-32-1141	26-32-1143	26-32-1153	26-32-1162	26-32-3068	26-32-3089

Terminal	Terminal Order No.							
7675	26-32-5048	26-32-5067	26-32-5068	26-32-5129	26-32-7024	26-32-7032	26-32-7034	26-32-7044
	26-32-7054	26-32-7062	26-32-7063	26-32-7064	26-32-7074	26-32-7082	26-32-7084	26-32-7094
	26-32-7104	26-32-7114	26-32-7124	26-32-7134	26-32-7144	26-32-7154	26-32-7164	26-32-9020
	26-32-9024	26-32-9025	26-32-9030	26-32-9034	26-32-9040	26-32-9044	26-32-9050	26-32-9060
	26-32-9064	26-32-9070	26-32-9080	26-32-9084	26-32-9085	26-32-9090	26-32-9100	26-32-9110
	26-32-9120	26-32-9130	26-32-9140	26-32-9150	26-32-9155	26-32-9160	26-38-1048	26-38-2168
	26-38-5067	26-38-5068	50-34-8520	50-36-1615	50-36-1616	50-36-1617	50-36-1618	

Visit our Web site at <http://www.molex.com>