

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 1326029-6 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE 2960

SUPPLIER MFG DATE 10/19/06

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 13500

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 2.8MM BLD,UNSEAL,18-20AWG REVR

MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 06/04/09 PACKAGING REV Y

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

REEL SPECS. TO REF. REV. DESCRIPTION

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STRT	107-00007-24	AC	Fastening Ends of Strip Products, T aping, Gluing and Marking of Reels
END	107-00007-17	AC	Fastening Ends of Strip Products, T aping, Gluing and Marking of Reels
FLNG	107-00007-14	AC	Fastening Ends of Strip Products, T aping, Gluing and Marking of Reels

REEL PER 107-3 FIGURE 0002

UNIT PACKAGING DESCRIBED BELOW:

PLC 200
LAST CHANGED: 06/04/09

PACKAGE QUANTITY	4500
INSTRUCTION	LBL FORMATS
SHEET REQD.	REQUIRED
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	999385-1

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
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1- 10040-3	PAPER, INTERLEAVING, 1.375WIDE	AS REQD	LB
10182-3	TENSILIZED POLYPROPYLENE TAPE	AS REQD	FT
28447-8	STAPLE	8.0000000	PC
999077-5	LABEL STOCK	1.0000000	PC
999445-9	CORE, REEL	1.0000000	PC
1621140-1	FLANGE, CORRUGATED	2.0000000	PC

OPERATION DESCRIPTION

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PLACE SPECIFIED QUANTITY OF PARTS ON REEL.
START/TIE-OFF/SECURE PER 107-7-SPECIFICATION...
APPLY LABEL PER SPECIFICATION.

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TRADEMARK NM

STANDARD QUANTITY - 13500

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 2.8MM BLD,UNSEAL,18-20AWG REVR

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

LAST CHANGED: 06/04/09

PACKAGE QUANTITY 13500
 INSTRUCTION | LBL FORMATS COMP PN DATA
 SHEET REQD. | REQUIRED USED FOR LBL
 ===== | =====
 999102-1

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
995575-1	TAPE, PACKAGING, TRANSPARENT	AS REQD	MR
999077-1	STOCK, LABEL	1.0000000	PC
999350-1	PAD, CORRUGATED	AS REQD	PC
1501304-3	BOX, CORR, FOL, AIAG	1.0000000	PC

OPERATION DESCRIPTION

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FILL BOX WITH SPECIFIED QTY.
 FILL VOID W/SPACER PADS FOLDED TO MINIMIZE PAD USAGES.
 SEAL BOX WITH TAPE.
 APPLY LABELS PER GRAPHICS LABEL TARGETS PRINTED ON BOX.

PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 06/04/09

PACKAGE QUANTITY AS REQD

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-4	FILM, STRETCH	AS REQD	FT
999689-1	PALLET, 4 WAY ENTRY, 30 X 32	AS REQD	PC
999692-1	PALLET, TWO WAY ENTRY, 48 x 48	AS REQD	PC

OPERATION DESCRIPTION

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OPERATOR TO CHOOSE PALLET SIZE THAT PROVIDES THE BEST
 PALLET TO BOX UTILIZATION FOR PRODUCT LOAD.
 PALLETIZE PER PALLETIZATION GRAPHICS MAP PRINTED ON BOX
 PANELS ALONG W/107-142-5 SPEC...
 SECURE PALLETIZED LOAD TO PALLET W/STRETCHFILM APPLIED
 PER 107-205 SPEC... APPLY REQ'D LABELS TO EXTERIOR
 SURFACE OF APPLIED STRETCHFILM...