

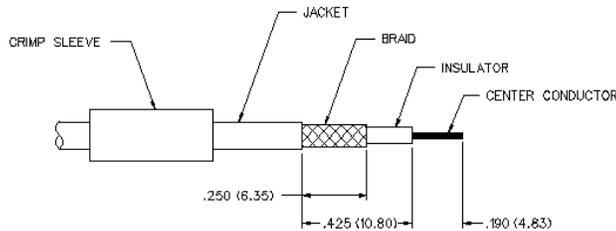
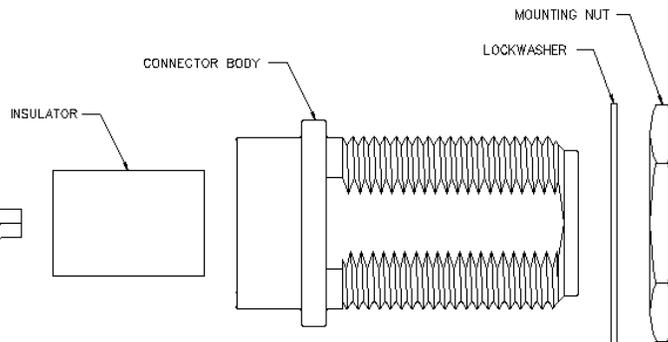
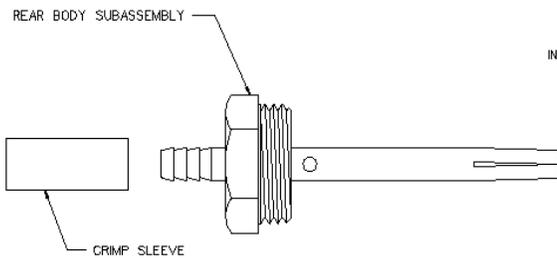
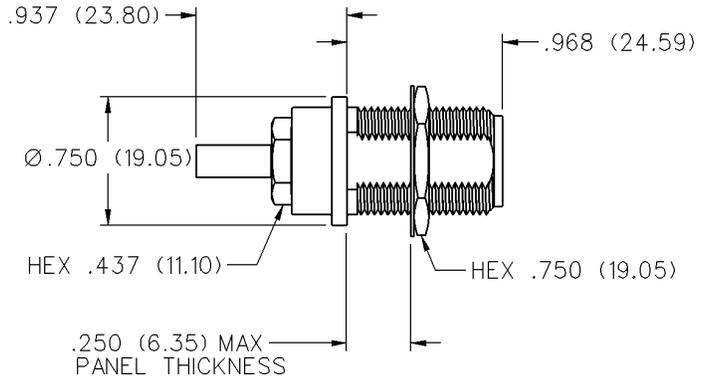
N Connector Straight Crimp Type Bulkhead Jack - Diecast Body



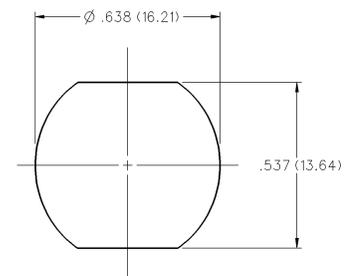
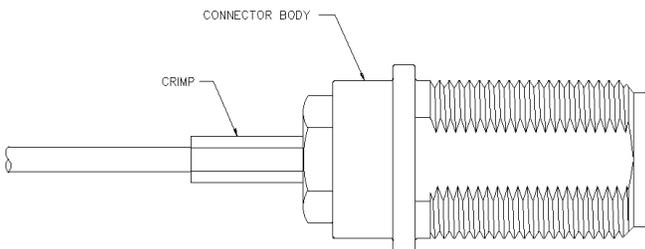
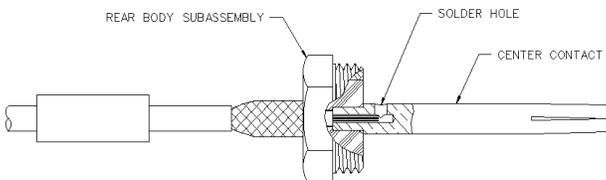
INCHES (MILLIMETERS)
CUSTOMER DRAWINGS AVAILABLE UPON REQUEST



CABLE TYPE	NICKEL PLATED
RG-161/U, 174, 188, 316	134-0303-406



CABLE GROUP	PART NUMBER	CRIMP HEX
RG-316/u, 161, 174, 188	134-0303-406	.160 (4.06)



1. Identify connector parts. (6 piece parts)
2. Strip cable to dimensions shown. Do not nick braid or center conductor. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into a tight bundle and tin (optional). Slide crimp sleeve onto cable as shown.
3. Flare body and slide cable into crimp stem of rear body subassembly, until cable dielectric bottoms out on center contact. Solder center conductor to contact through the solder hole. Solder must not be allowed to gather and run on outside of contact. Use a minimum amount of solder for a good joint. **.020 (0.51) diameter solder is recommended.**
4. Arrange braid uniformly around crimp stem. Slide crimp sleeve over braid and crimp securely using recommended crimp tool. Slide insulator over center conductor and slide center contact assembly into connector body. Thread rear body subassembly into body and tighten securely (ref. 30 in-lbs torque.)

