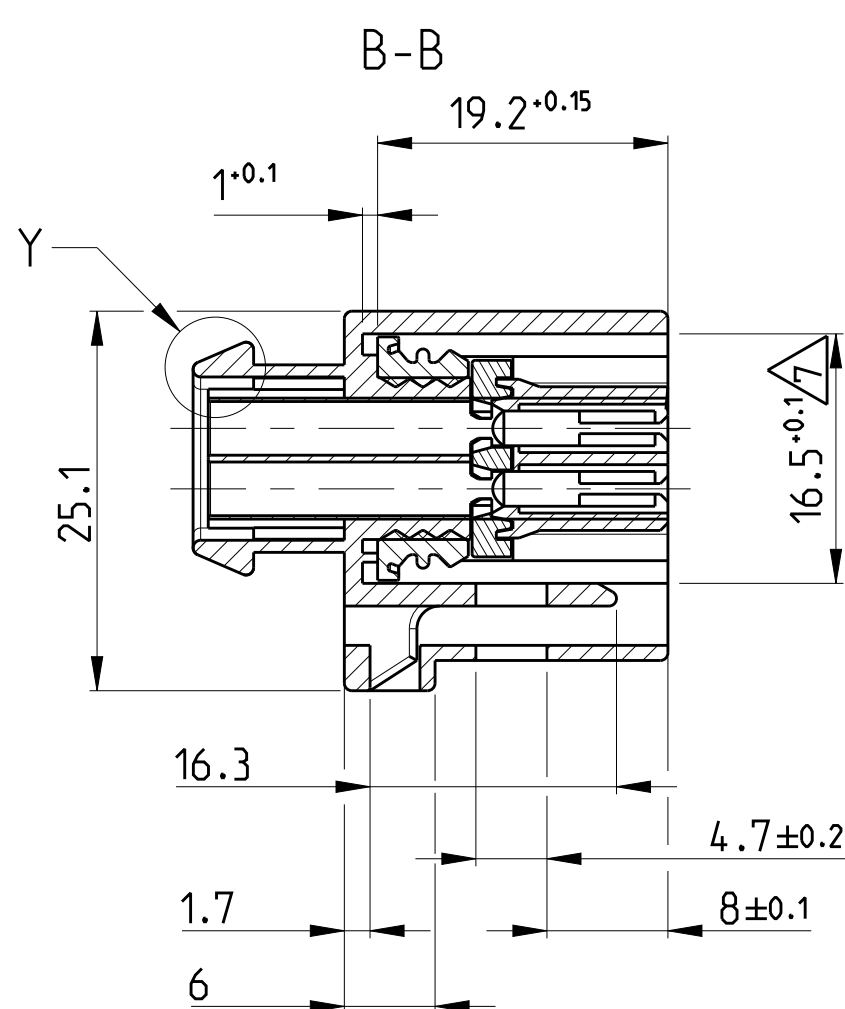
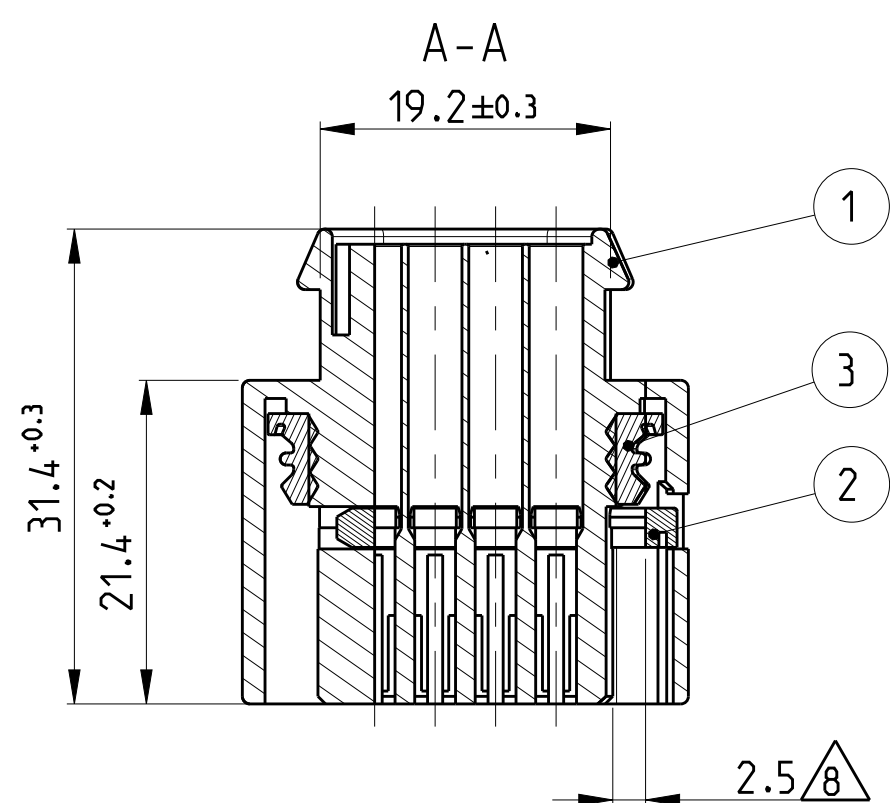
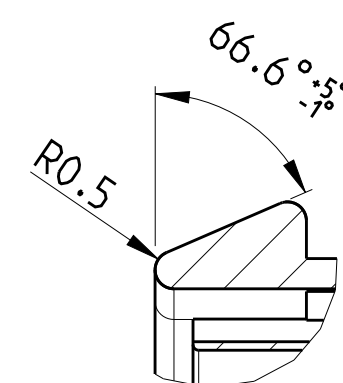
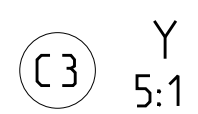
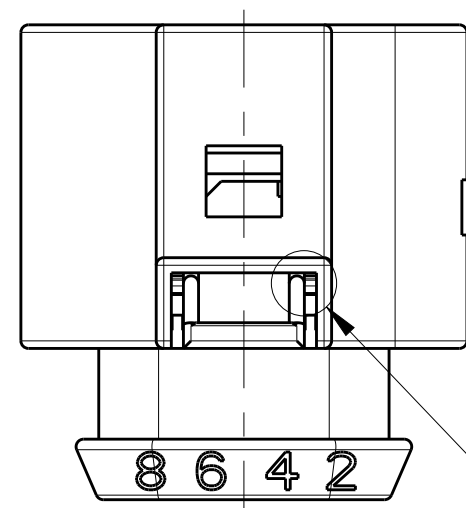
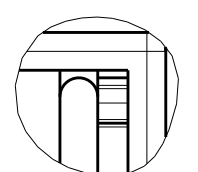
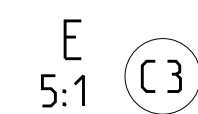
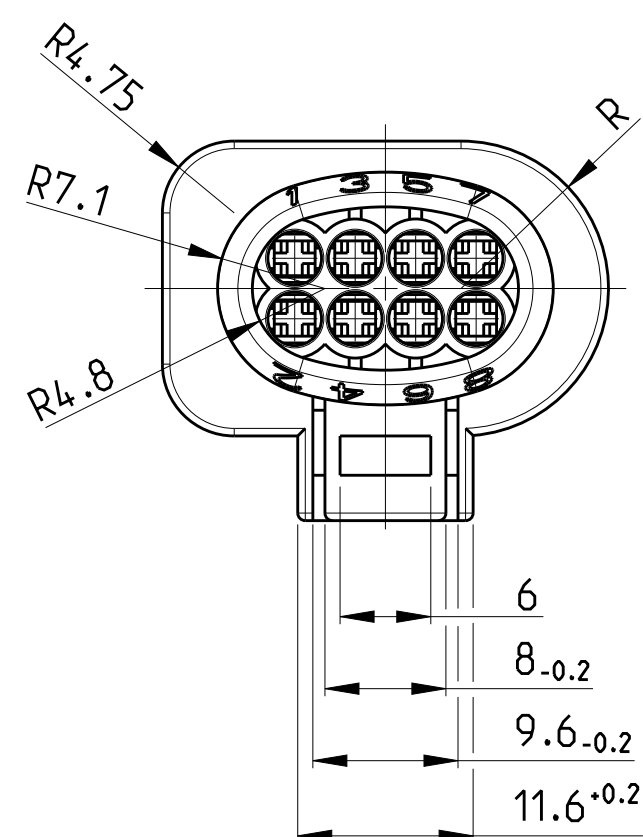
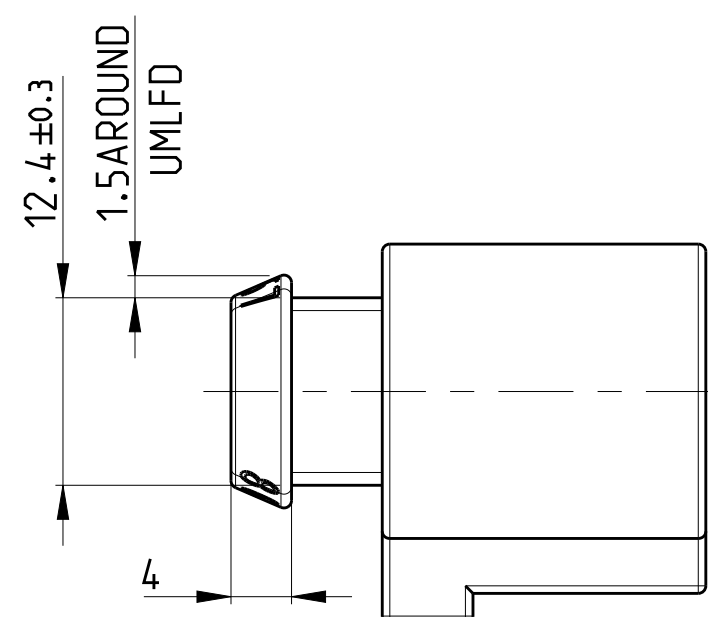
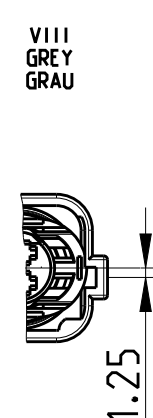
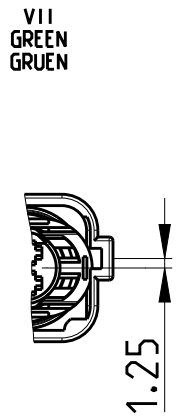
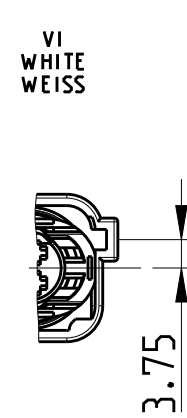
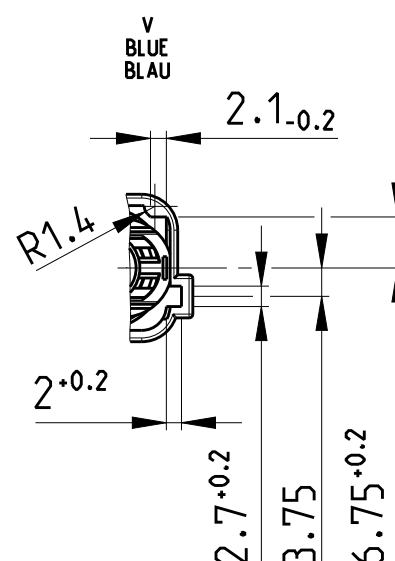
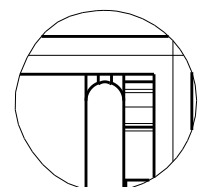
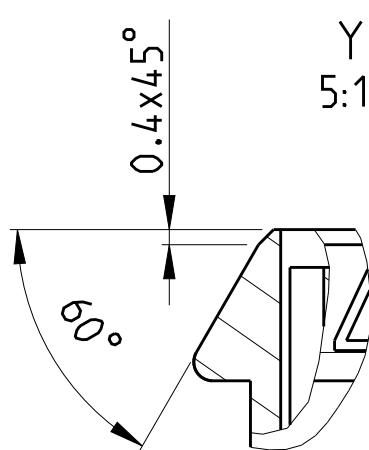
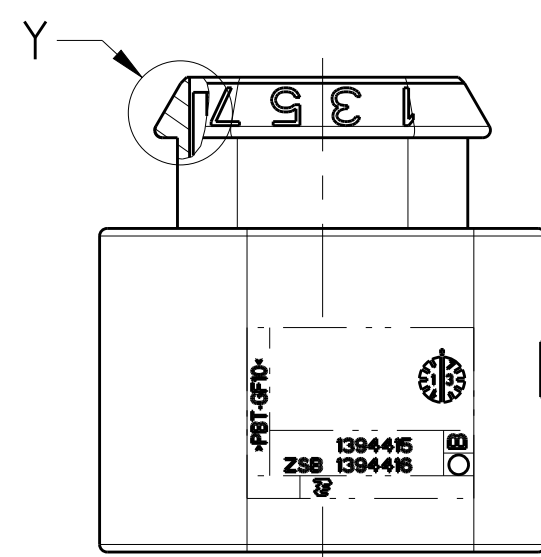
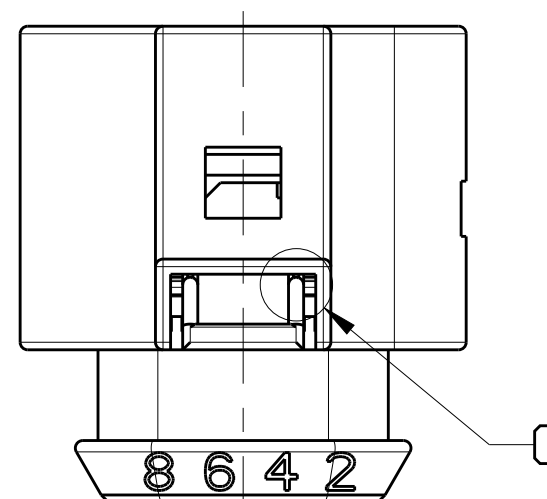
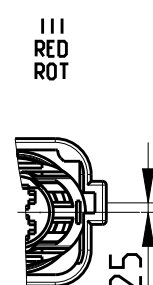




1-...-1 AS SHOWN
1-...-1 WIE GEZEICHNET

CODINGS X 1:1
KODIERUNGEN



1 CHARACTERS H ACCORDING TO DIN 1451 PART 4
MITTELSCHRIFT NACH DIN 1451 TEIL 4

2 CHARACTERS 1.2 RECEDE 0.2 ZONE RECEDE 0.0 OR
SCHRIFTHOEHE 1.2 VERTIEFT 0.2 FELD VERTIEFT 0.0 ODER
CHARACTERS 1.2 RAISED 0.2 ZONE RECEDE 0.2
SCHRIFTHOEHE 1.2 ERHABEN 0.2 FELD VERTIEFT 0.2

3 UNDIMENSIONED RADII R0.5
UNBEMASSTE RADIIEN R0.5

4 CONTACT CAVITY NUMBER: CHARACTERS 2.5 RECEDE 0.3
KONTAKTKAMMERNUMMER: SCHRIFTHOEHE 2.5 VERTIEFT 0.3

5 PRODUCTION-DATE WITH DATE INSERT Ø3
PRODUKTIONSDATUM MIT DATUMSUHR Ø3

6 MATERIAL MARKING ACC. TO VDA 260
WERKSTOFF-KENNZEICHNUNG NACH VDA 260

7 ALLOWED WARPAGE ± 0.5
ZULAESSIGER VERZUG ± 0.5

8 SHOWN AS SUPPLIED: RETAINER IN PRE-LOCKING POSITION.
AFTER CONTACT LOADING TO DRIFT IN THIS DIRECTION (2.5)
LIEFERZUSTAND GEZEICHNET: VERRIEGELUNG IN VORRASTELLUNG.
NACH KNOTAKTBESTUECKUNG IN DIESER RICHTUNG VERSCHIEBEN (2.5)

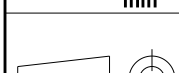
9 THE PART NO 1394416 ASSEMBLED FOR EXAMPLE WITH CONTACT 964274-2
AND SEALING 964972-1 WILL HAVE A SUITABLE MATING PART ACC. TO 114-18375-1
DAS TEIL 1394416 WIRD Z.B. MIT DEM KONTAKT 964274-2 UND EINZELADER-
DICHTUNG 964972-1 BESTUECKT. AUF EINEN ANSCHLUSS NACH 114-18375-1 GESTECKT

10 BULK PACKAGED
VERPACKT ALS SCHUETTGUT

(C3) (11) PARTS WITH HOUSING FROM 1ST MOLD ALLOWED
TEILE MIT GEHÄUSEN AUS 1ST WERKZEUG ZULAESSIG

(C3) (12) COLLAR DESIGN: ALLOWED FOR OLD MOLDS
KRAGENAUSFUEHRUNG: AUS ALTEN WERKZEUGEN ZULAESSIG

VIII	1-1394416-8	C	VMO	ORANGE / RAL 2003	SEALING, 2x4 POSN, WT2	I	3
			PBT-GF10	VIOLET / RAL 4006	RETAINER, 2x4 POSN, WT2	I	2
			PBT	GREY / RAL 7036	RECEPTACLE HSG, 2x4 POSN	I	1
VII	1-1394416-7	C	VMO	ORANGE / RAL 2003	SEALING, 2x4 POSN, WT2	I	3
			PBT-GF10	VIOLET / RAL 4006	RETAINER, 2x4 POSN, WT2	I	2
			PBT	GREEN / RAL 6018	RECEPTACLE HSG, 2x4 POSN	I	1
VI	1-1394416-6	C	VMO	ORANGE / RAL 2003	SEALING, 2x4 POSN, WT2	I	3
			PBT-GF10	VIOLET / RAL 4006	RETAINER, 2x4 POSN, WT2	I	2
			PBT	WHITE / RAL 9010	RECEPTACLE HSG, 2x4 POSN	I	1
V	1-1394416-5	C	VMO	ORANGE / RAL 2003	SEALING, 2x4 POSN, WT2	I	3
			PBT-GF10	VIOLET / RAL 4006	RETAINER, 2x4 POSN, WT2	I	2
			PBT	BLUE / RAL 5012	RECEPTACLE HSG, 2x4 POSN	I	1
IV	1-1394416-4	C	VMO	ORANGE / RAL 2003	SEALING, 2x4 POSN, WT2	I	3
			PBT-GF10	VIOLET / RAL 4006	RETAINER, 2x4 POSN, WT2	I	2
			PBT	ORANGE / RAL 2003	RECEPTACLE HSG, 2x4 POSN	I	1
III	1-1394416-3	C	VMO	ORANGE / RAL 2003	SEALING, 2x4 POSN, WT2	I	3
			PBT-GF10	VIOLET / RAL 4006	RETAINER, 2x4 POSN, WT2	I	2
			PBT	RED / RAL 3003	RECEPTACLE HSG, 2x4 POSN	I	1
II	1-1394416-2	C	VMO	ORANGE / RAL 2003	SEALING, 2x4 POSN, WT2	I	3
			PBT-GF10	VIOLET / RAL 4006	RETAINER, 2x4 POSN, WT2	I	2
			PBT	DARK BROWN/RAL 8012	RECEPTACLE HSG, 2x4 POSN	I	1
I	2-1394416-1	C	VMO	ORANGE / RAL 2003	SEALING, 2x4 POSN, WT2	I	3
			PBT-GF10	VIOLET / RAL 4006	RETAINER, 2x4 POSN, WT2	I	2
			PBT	WHITE / RAL 9010	RECEPTACLE HSG, 2x4 POSN	I	1
I	1-1394416-1	C	VMO	ORANGE / RAL 2003	SEALING, 2x4 POSN, WT2	I	3
			PBT-GF10	VIOLET / RAL 4006	RETAINER, 2x4 POSN, WT2	I	2
			PBT	BLACK / RAL 9011	RECEPTACLE HSG, 2x4 POSN	I	1
	I 1394416-1	C	VMO	ORANGE / RAL 2003	SEALING, 2x4 POSN, WT2	I	3
			PBT-GF10	VIOLET / RAL 4006	RETAINER, 2x4 POSN, WT2	I	2
			PBT-GF10	BLACK / RAL 9011	RECEPTACLE HSG, 2x4 POSN	I	1
COD	TE PART NO	REV	MATERIAL	COLOR	DESCRIPTION	QTY	ITEM

TOLERANCES UNLESS OTHERWISE SPECIFIED ACC. TO DIN 9010-1:1982(CENTRIC TO NOMINAL DIMENSION, EDITION 1982-1) SHALL APPLY. TOLERANZGEMÄSSHEITEN NACH DIN 9010-1:1982. Es gilt die Ausgabe 1982-1.			
DIESE ZEICHNUNG IST EIN KONTROLLIERTES DOKUMENT. BEMESSUNGEN UND TOLERANZEN GEMÄSS GPS (ISO STANDARDS).		TOLERANCING ISO 8015 TOLERIERUNG ISO 8015	
THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER GPS (ISO STANDARDS).		 TE Connectivity	
DIMENSIONS: MASSEN IN TEIL mm		NAME RECEPTACLE HSG ASSY, 2x4 POSN. RADIAL SEAL, MT2 FLACHKONTAKTHAGEN, KOMPLETT, 2x4 POLIG. RADIALDICHTE, MT2	
		SIZE CASE CODE DRAWING NO. A 1 00779 C=1394416	
MATERIAL S.TAB.		RESTRICTED TO AIR FRY	
Customer Drawing		SCALE MASSSTAB 2:1 SHEET BLATT 1 OF YON 1 REV. 1	

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