

PACKAGING PROCESS SHEET
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 1438527-1 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE X224
 SUPPLIER MFG DATE 07/20/04
 COUNTRY CODE US TRADEMARK NM
 STANDARD QUANTITY - 168 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC 52 POSITION HYBRID HEADER, 0.6
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE
 SPEC/PKG CODE INFO LAST CHANGED: 08/02/10 PACKAGING REV AA

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

UNIT PACKAGING DESCRIBED BELOW:

PLC 200
 LAST CHANGED: 12/30/10

PACKAGE QUANTITY	24		
PKG MTL REQUIRED	DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
294056-1	ROD CLOSURE FOR 8.2 WIDE GOT	1.0000000	PC
294115-1	MULTI-TUBE, 52/70 POSN VISTEON	AS REQD	PC

OPERATION DESCRIPTION

PLACE SPECIFIED QUANTITY OF PARTS IN MULTI-TUBE.
 PLACE ROD CLOSURE IN MULTI-TUBE TO SECURE PRODUCT.

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 08/02/10

PACKAGE QUANTITY	168		
INSTRUCTION SHEET REQD.	LBL FORMATS REQUIRED	COMP PN DATA USED FOR LBL	
=====	=====	=====	
	999102-1		
PKG MTL REQUIRED	DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
995575-1	TAPE, PACKAGING, TRANSPARENT	AS REQD	MR
999077-5	LABEL STOCK	1.0000000	PC
999713-2	BOX, CORR, RSC, AIAG	AS REQD	PC

OPERATION DESCRIPTION

*** NOTE ***
 REUSE BOX FROM PREVIOUS PROCESS IF BOX HAS NO DAMAGE.

SUPERSEDED
NOT the LATEST
REVISION

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SUPPLIER MFG DATE 07/20/04

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 168

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 52 POSITION HYBRID HEADER, 0.6

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

LAST CHANGED: 08/02/10

PACKAGE QUANTITY 168

OPERATION DESCRIPTION

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PLACE SPECIFIED LOADED MULTI-TUBES IN BOX.
 MULTI-TUBES TO BE PLACED WITH ROD CLOSURE ON OPPOSITE
 END OF BOX AS GLUE JOINT.
 ALL MULTI-TUBES TO BE IN SAME ORIENTATION IN BOX.

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 12/30/10

PACKAGE QUANTITY AS REQD

PKG MTL
 REQUIRED

PKG MTL
 DESCRIPTION

PKG MTL
 QUANTITY

PKG MTL
 U/M

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698313-4 FILM, STRETCH
 999691-1 PALLET, FOUR WAY, 48 X 45

AS REQD FT
 1.0000000 PC

OPERATION DESCRIPTION

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PLACE 6 BOXES PER LAYER ON PALLET.
 PLACE 5 LAYERS PER PALLET.
 MAXIMUM OF BOXES PER PALLET TO BE 30.
 SECURE PRODUCT TO PALLET WITH STRETCHWRAP.