

PACKAGING PROCESS SHEET
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 1456983-1 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M127
 SUPPLIER MFG DATE / /
 COUNTRY CODE US TRADEMARK NM
 STANDARD QUANTITY - 900 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC 1X4 Fem unsealed low profile
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE
 SPEC/PKG CODE INFO LAST CHANGED: 03/26/10 PACKAGING REV M
 SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 03/26/10

PACKAGE QUANTITY	900		
INSTRUCTION	LBL FORMATS	COMP PN DATA	
SHEET REQD.	REQUIRED	USED FOR LBL	
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408-08599	999102-1		
PKG MTL	PKG MTL	PKG MTL	PKG MTL
REQUIRED	DESCRIPTION	QUANTITY	U/M
=====	=====	=====	=====
995265-3	BAG, GUSSETED	1.0000000	PC
995575-1	TAPE, PACKAGING, TRANSPARENT	1.3000000	MR
999077-5	LABEL STOCK	1.0000000	PC
1- 999713-0	BOX, SHIPPING, RSC, AIAG	1.0000000	PC
1518178-2	IS 408-8599 ENGLISH 4.25X5.5	1.0000000	PC

OPERATION DESCRIPTION

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SETUP BOX AND SECURE BOTTOM W/TAPE. INSERT POLYBAG AND
 FILL W/QTY SPECIFIED... FOLD-N-ROLL POLYBAG CLOSED IN A
 MANNER THAT PREVENTS SPILLAGE OF PARTS DURING TRANSIT
 AND HANDLING. GENTLY ADJUST BAGGED PRODUCT LAY TO ALLOW
 CLOSURE OF BOX. PLACE IS SHEET INTO BOX AND CLOSE BOX
 TOP.
 SECURE CLOSED BOX WITH TAPE.
 APPLY REQUIRED LABELS TO LABEL GRAPHIC TARGETS PRINTED
 ON BOX PANELS...

SUPERSEDED
 NOT the LATEST
 REVISION

PACKAGING PROCESS SHEET

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UM PC ORG CODE 0K00 PROD CDE M127

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TRADEMARK NM

STANDARD QUANTITY - 900

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 1X4 Fem unsealed low profile

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500
LAST CHANGED: 03/26/10

PACKAGE QUANTITY AS REQD

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-4	FILM, STRETCH	38.0000000	FT
999689-1	PALLET, 4 WAY ENTRY, 30 X 32	1.0000000	PC

OPERATION DESCRIPTION

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PALLETIZE PER PALLETIZATION GRAPHICS MAP PRINTED ON BOX
TOP PANELS ALONG WITH 107-142-5 SPECIFICATION...
SECURE PALLETIZED LOAD TO PALLET W/STRETCHFILM APPLIED
PER 107-205 SPECIFICATION...
APPLY REQUIRED LABELS TO EXTERIOR SURFACE OF APPLIED
STRETCHFILM SURFACES...