

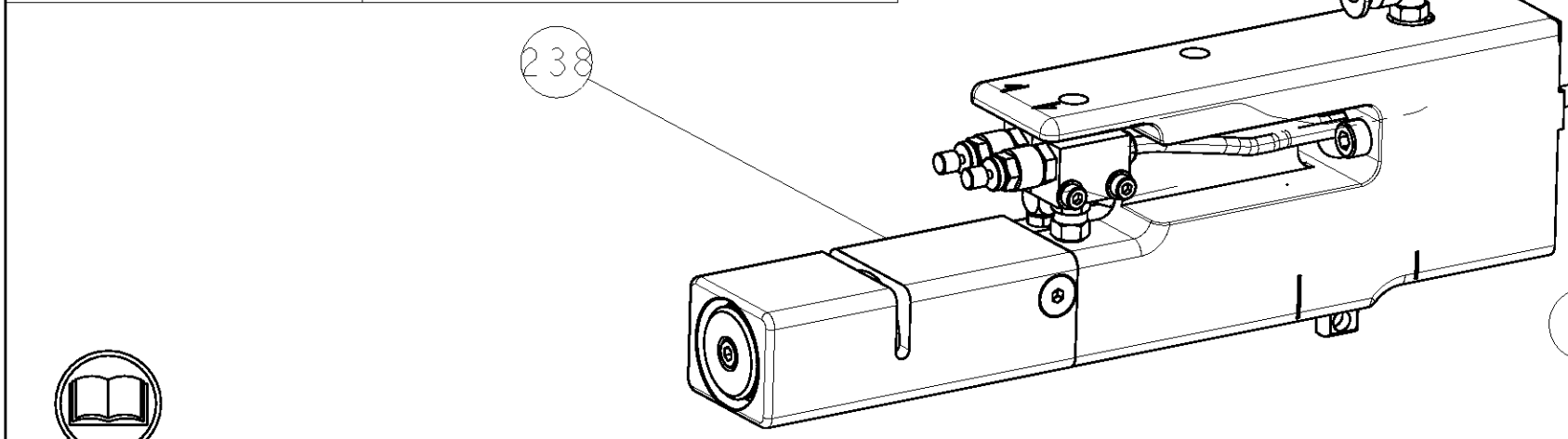
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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION	
1530311-1	1	LEADMAKER	AIR FEED	CUTS CARRIER	
1530311-2	1	BENCH	AIR FEED	CUTS CARRIER	
1530311-6	1	LEADMAKER	AIR FEED	CONTINUOUS CARRIER	
7-1530311-1	1	LEADMAKER	AIR FEED	-1 AND SPARE PARTS	
7-1530311-2	1	BENCH	AIR FEED	-2 AND SPARE PARTS	
7-1530311-6	1	LEADMAKER	AIR FEED	-6 AND SPARE PARTS	
7-1530311-7	1	-	-	SPARE PARTS KIT	

CRIMP DATA		TE TERMINAL		TE CRIMP SPECS	
TERMINAL NAME: MAXI POWER TIMER FOR 1.2mm TABS					
CRIMP	SIZE		TYPE	RANGE	
WIRE	4.57 [0.180 IN]		F	4mm ² -6mm ²	
INSUL	6.35 [0.250 IN]		F	Ø 4.00-5.20mm	
WIRE STRIP LENGTH 7.00-7.80mm				APPL INSTRUCTIONS 408-8322 & 408-8490	

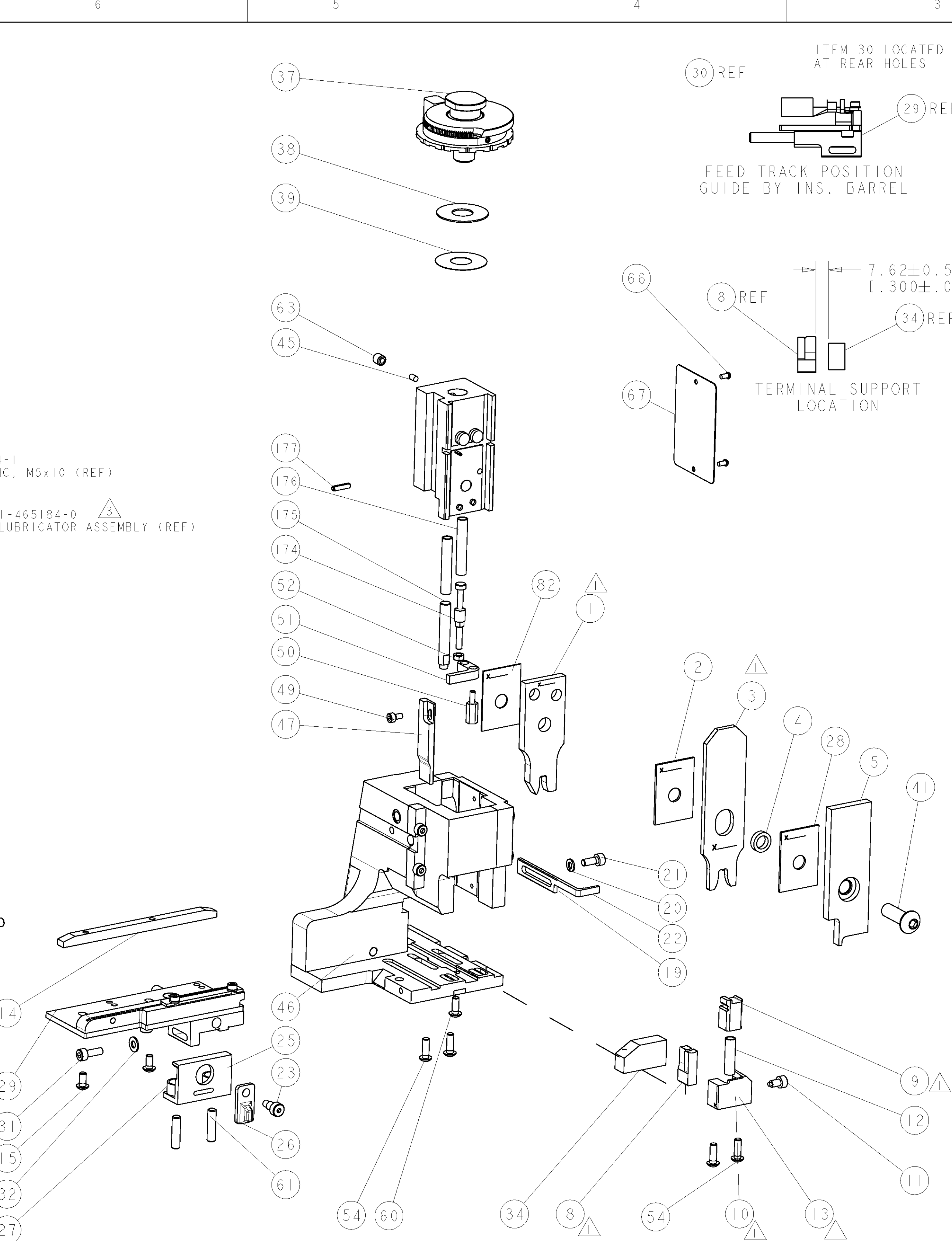
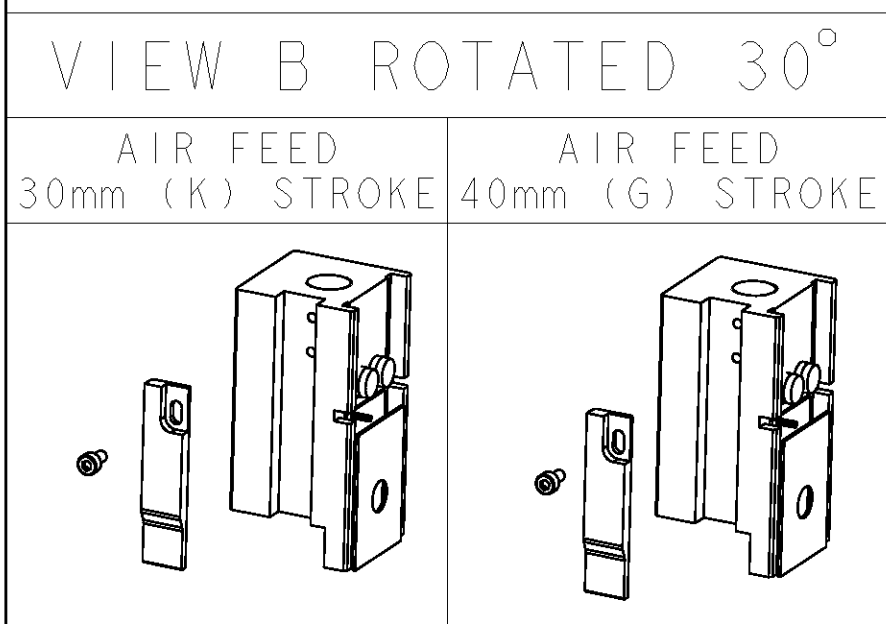
TERMINAL	114-18075	-	FEED
APPL SPEC	-	-	30.00 [1.181 IN]

TERMINALS APPLIED			
962930	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

WIRE SIZE	CRIMP HEIGHT *
6.00mm ²	3.08 ±0.05 [0.121 ±.002 IN]
5.50mm ²	3.00 ±0.05 [0.118 ±.002 IN]
5.00mm ²	2.91 ±0.05 [0.115 ±.002 IN]
4.00mm ²	2.74 ±0.05 [0.108 ±.002 IN]
-	-
-	-
-	-
-	-
-	-
-	-



- △ RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



PROTOTYPE DESIGN NOT
RELEASED FOR PRODUCTION

* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

		2				1					
SET UP GAGE 458637-3		LOC	DIST	REVISONS							
		A	66	P	LTR	DESCRIPTION			DATE	OWN	APVD
				1		PRE-RELEASE			12APR2011	BH	BH