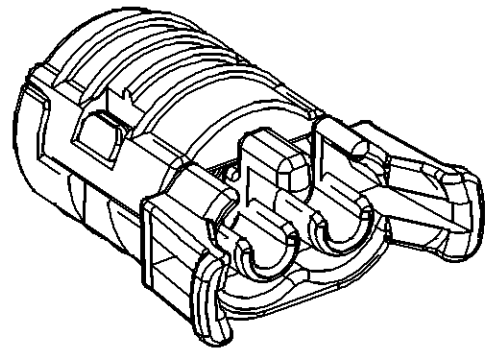
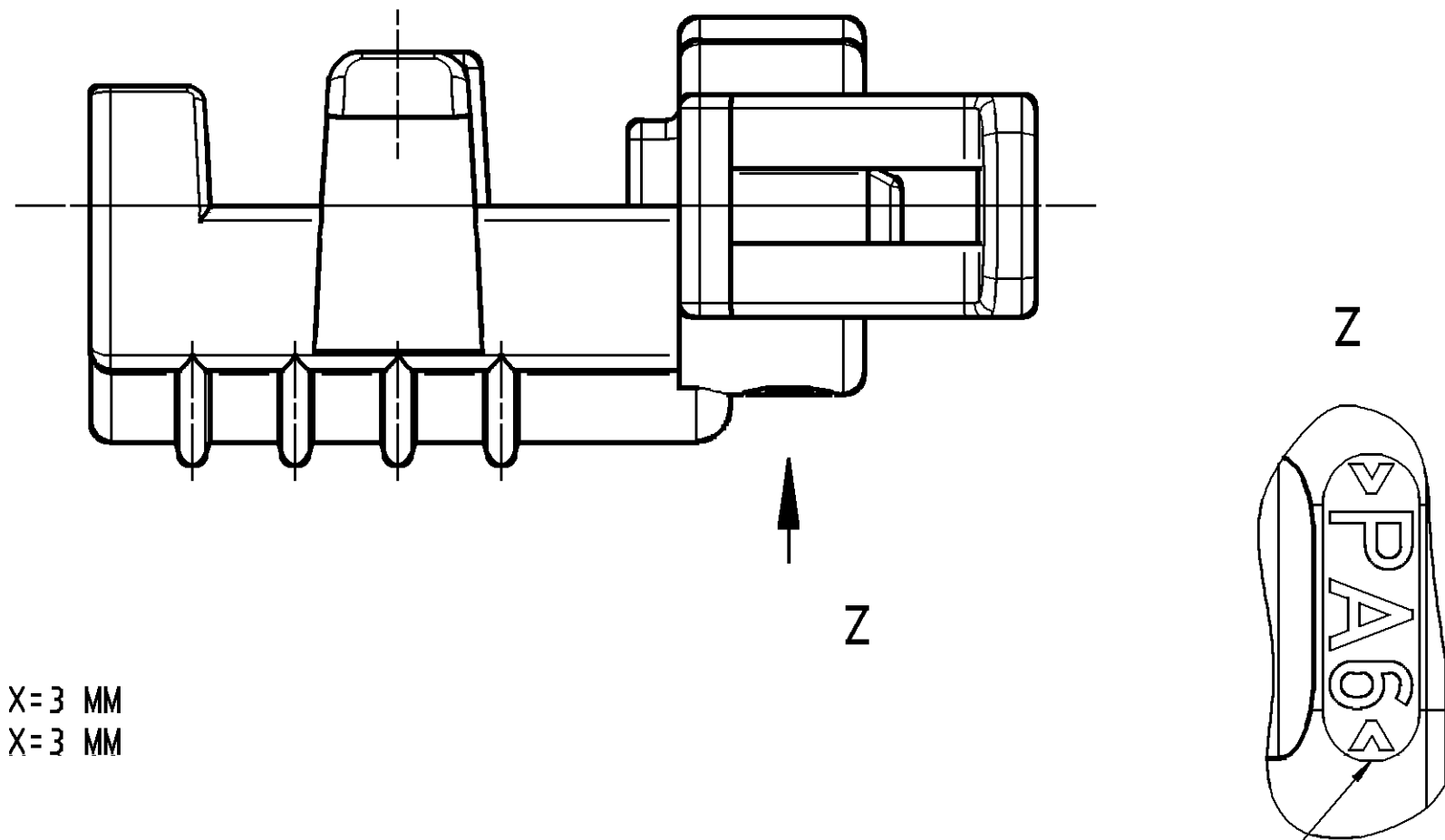
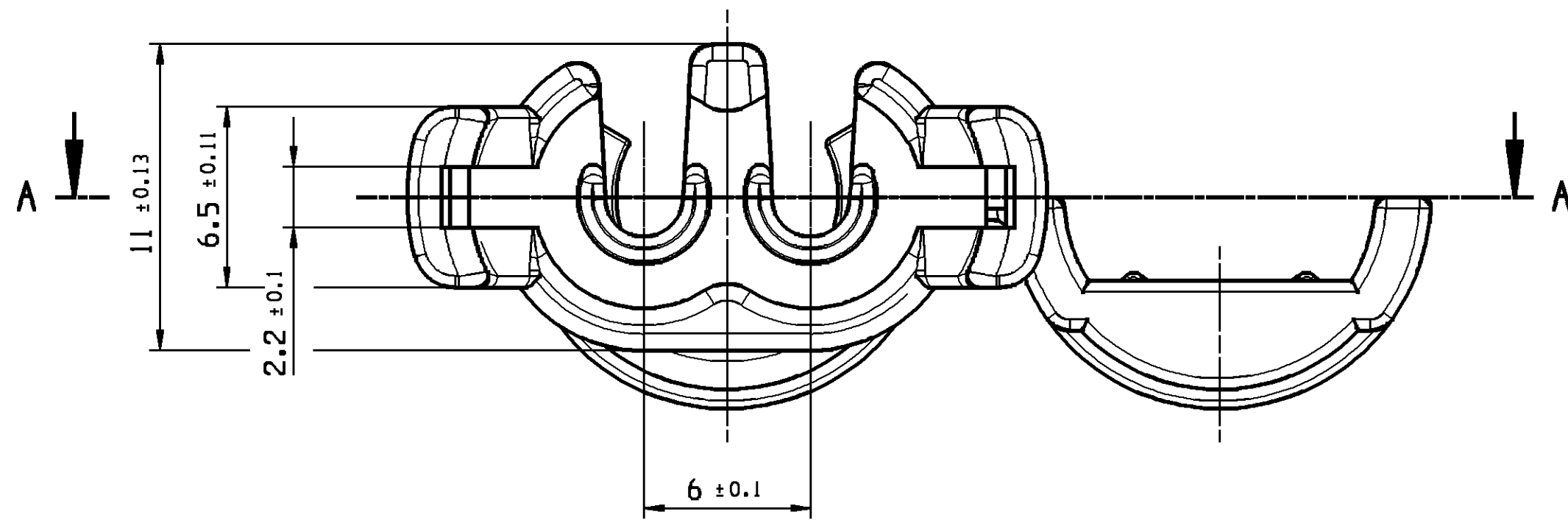


2:1



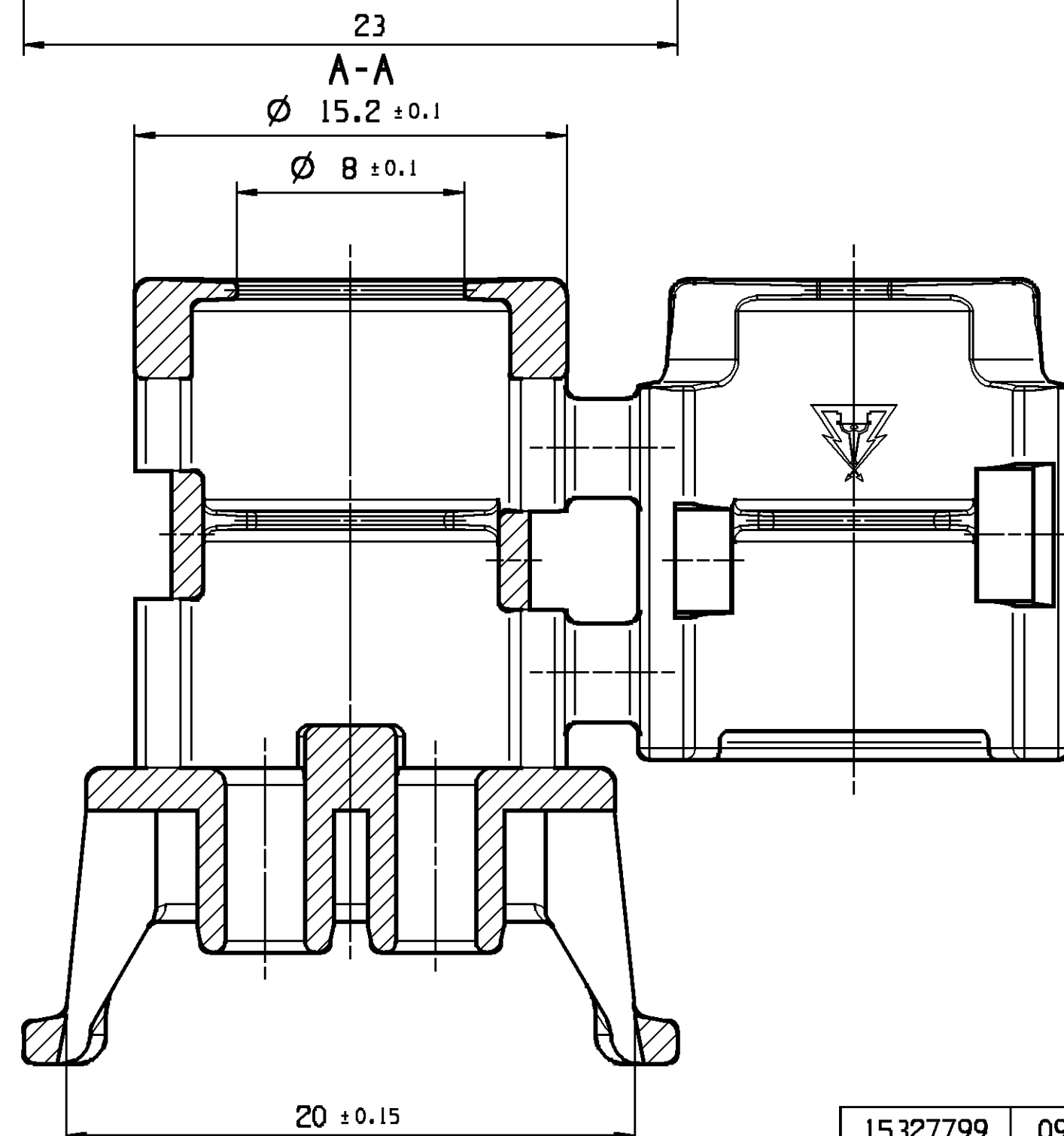
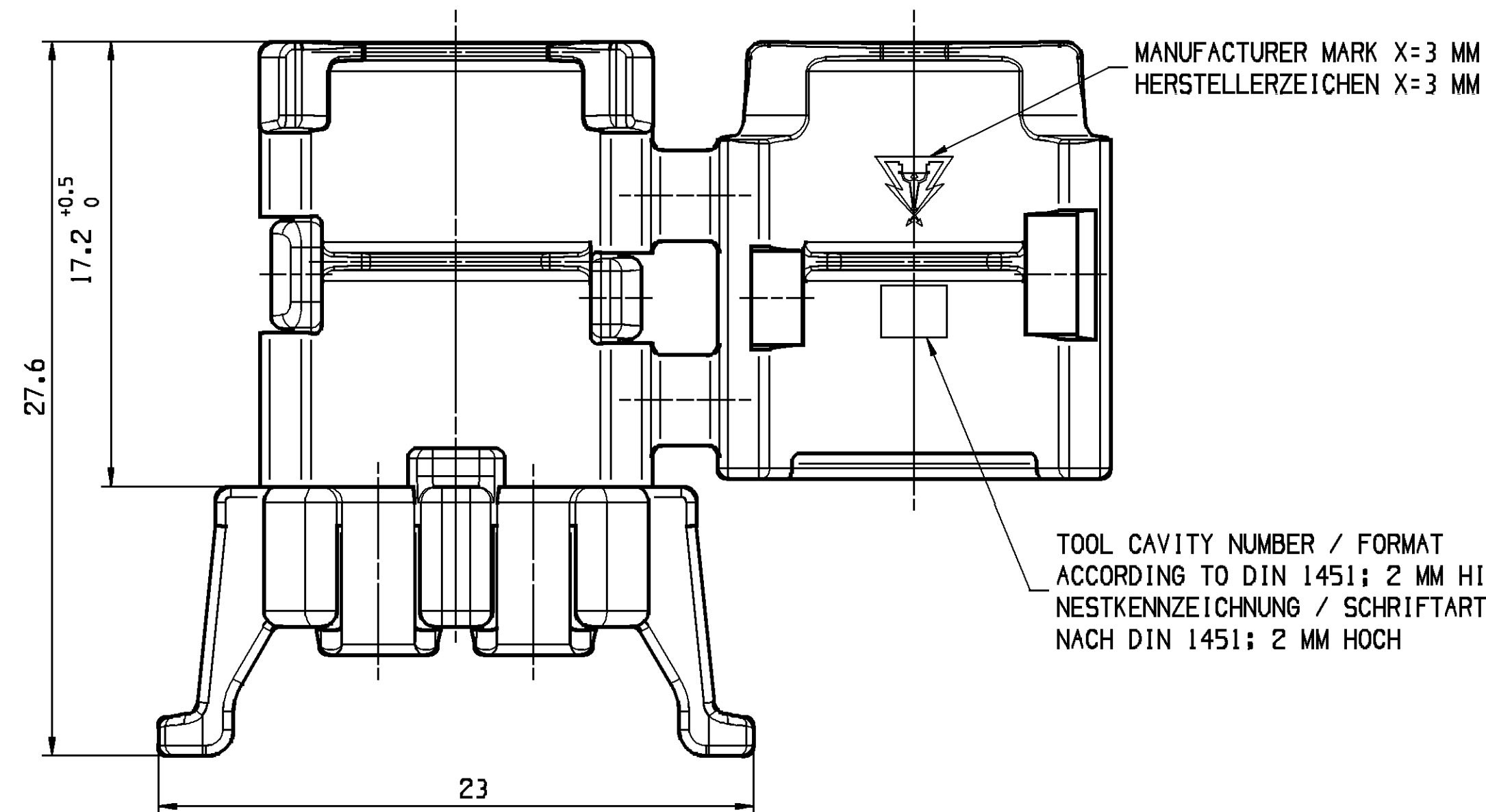
ASSEMBLY PART-NO.'S		MAX. RANGE	MATING COMPONENT	
FORD COMPONENT PART-NO.	DELPHI COMPONENT PART-NO.		FORD COMPONENT PART-NO.	DELPHI COMPONENT PART-NO.
.	.	.	.	12158214
.	.	.	.	12131607
.	.	.	.	10719810
.	.	.	.	10719808



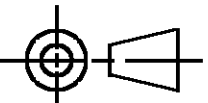
- ZULAESSIGE ENTFORMUNGSSCHRAEGEN MAX. 0°30'
- SCHRIFTEN UND GRAVUREN 0.2 MM ERHABEN

1. PART MUST CONFORM TO THE ELECTRICAL CONNECTION SYSTEM DESIGN SPECIFICATION (SDS) REV. 6, DATED 03/10/00.
2. PART MUST CONFORM TO THE LATEST LEVEL OF USCAR DATED 03/10/00.
3. REFERENCE TO ANY OTHER SPECIFICATIONS AND REV LEVEL e.g. VDA.
4. MAXIMUM INSERTION FORCE FULLY POPULATED WITH TIN TERMINALS = XX.X N WITH GOLD TERMINALS = XX.X N.
5. THE TERMINAL EXTRACTION TOOL MUST BE REFERENCED ON THE DRAWING.
6. ALL PLASTIC PARTS MUST HAVE MATERIAL IDENTIFICATION SYMBOLS CLEARLY MARKED, WHEREVER PACKAGE SIZE PERMITS.
7. FORD MOTOR COMPANY APPROVAL REQUIRED FOR ALL SOURCING AND TOOLING OF THIS PART.
8. FOR ENGINEERING APPROVED SOURCE SEE ENGINEERING RELEASE.
9. ENGINEERING APPROVAL OF SAMPLE FROM EACH SUPPLIER IS REQUIRED PRIOR TO AUTHORIZATION OF PART PRODUCTION.
10. CHANGES IN DESIGN COMPOSITION OR PROCESSING FROM THE PART PREVIOUSLY APPROVED FOR PART PRODUCTION REQUIRES PRIOR ENGINEERING APPROVAL.
11. GENERAL TOLERANCES: ± 0.2 ALL ONE PLACE DIMENSIONS, ± 0.1 ALL TWO PLACE DIM., $\pm 1^\circ$ ALL ANGULAR DIM.
12. FEED THROUGH CONDITION I.E MIN HOLE SIZE TO GIVE 2MM TOTAL CLEARANCE ACROSS THE MAXIMUM DIAMETER.
13. 0.3 MM MAXIMUM RADIUS PERMISSIBLE ON EDGES AND FILLETS SHOWN AS SHARP FOR PLASTIC PARTS.
14. ALL RADIUS 0.3
15. G DENOTES GAGE DESIGN. GAGE DESIGNS MUST HAVE SIGNED ENGINEERING APPROVAL PRIOR TO CONSTRUCTION AND WILL BE A CONDITION OF FINAL PART APPROVAL.
16. PARTS ARE TO BE FREE OF SCRATCHES, DISCOLORATIONS, SALT RESIDUE OR OTHER IMPERFECTIONS THAT MAY AFFECT FUNCTION OR FIT OF PART.
17. SOURCE IDENTIFICATION MARK, PRODUCTION DATE CODE & FORD ASSEMBLY PART NO. MUST BE PERMANENTLY APPLIED ON THE PART WITH 1.5 MM LETTER SIZE FROM THE BOTTOM TO THE TOP OF THE CHARACTER AND LEGIBLE WHEREVER PACKAGE SIZE PERMITS OR OTHER AGREEMENTS ARE MADE.
18. CORPORATE POSITIVE LINE VERSION TRADEMARK MUST BE PERMANENTLY APPLIED ON THE PART WITH 3 MM LETTER SIZE FROM THE BOTTOM TO THE TOP OF THE CHARACTER AND LEGIBLE WHEREVER PACKAGE SIZE PERMITS OR OTHER AGREEMENTS ARE MADE.
19. DRAWING CONFORMS TO AVP-(T401/T406)-001 REVISION B DATED OCTOBER 2001.
20. PART MUST COMPLY WITH MATERIAL CONTROL BLACK/GRAY BOX PROGRAMM W55-M99P23-B

	REFERENCE
	PART MUST CONFORM



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					01		CUSTOMER DRAWING UPDATED KUNDENZEICHNUNG UEBERARBEITET		17DE03	D.SZP	R.WIS.	R.WIS.	
 DELPHI D - 42119 WUPPERTAL					DRAWN BY (BEARBEITET)								
					CHECKED BY (GEPRUEFT)		16DE03 D.SZP						
					SHOWN OR NOT REPROD.		17DE03 R.WIS.						
							17DE03 R.WIS.						
VOLUME / WEIGHT (CM³ / TON) 1.75 / 2.00					MATERIAL / WERKSTOFF SEE CHART / SIEHE TABELLE								
TITLE / BEZEICHNUNG LOCKING CAP 2 WAY. WITH CONVOLUTED CONDUIT Ø 8 VERRIEGELUNGSKAPPE 2 POL. MIT RILLROHRAUFNAHME Ø 8													
PROJECTION 		DRAWING NO. : 15426751		PAGE - OF 01 - 01		STATUS K		SCALE / MASSSTAB 5:1 1:1; 10:1					
REPLACEMENT FOR/ERSATZ FÜR . / .					DRAWING/REF. NO.ZEICHNUNGS-/TEIL-NR . / ID.					FORMAT: A1			

REFERENCE		CPSC 180107	
PART MUST COMPLY WITH MATERIAL SPECIFICATION WSS-W89P9999-A1 TO HELP SAFEGUARD HEALTH, SAFETY AND THE ENVIRONMENT			
DRAFTED IN ACCORDANCE WITH FORD MOTOR COMPANY ENGINEERING CAD AND DRAFTING STANDARDS CURRENT AT INITIAL RELEASE		 3RD ANGLE PROJ DIMENSIONS ARE IN MILLIMETERS	
CAD TYPE 1-IDEAS	CAD LOC. METAPH	CAD FILE DRW 4RBT-14N003-C ; 1	DTMC IS MASTER
OPER. NO. .	UNIT .	DRAWING 4RBT-14N003-CA	
DESIGN DELPHI	DETAIL DELPHI	TITLE CVR WIR CONN	SHT 1 OF 1
CHECKED DELPHI	SAFETY DELPHI		N/A
SCALE 5:1	DATE 031217	DIVISION  PLANT WHITLEY	
			

DRAW SIZE A/E

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[illegible]