

Nokia Splash Proof Micro USB

1. PURPOSE 目的

Define the packaging specification and packaging method of Nokia Splash Proof Micro USB.

订定 Nokia Splash Proof Micro USB 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

Product Part No.	Description	Nokia Code
1551629-1	Splash Proof Micro USB Assy	54699N3
1551629-2/3	Splash Proof Micro USB Assy	For general customers.
2173157-1	Splash Proof Micro USB Assy B-Type	5469B54
2173157-2/3	Splash Proof Micro USB Assy B-Type	For general customers .
2246077-1	Splash-Proof micro USB B-type	For Skype.

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Size(mm)	Usage			
				1551629-1	1551629-2/3	2173157-1	2173157-2/3 2246077-1
INNER	1533447-1	CARRIER TAPE(24W)	16w	12.6 MR/1000	12.6 MR/1000	12.6 MR/1000	12.6 MR/1000
	1533128-3	REEL, PLASTIC, Black	330D-16.4W	1/1000	1/1000	1/1000	1/1000
	1-1533127-6	COVER TAPE(HAA-热封盖带)	13.3W	14.285 MR/1000	14.285 MR/1000	14.285 MR/1000	14.285 MR/1000
	623868-1	customer label(白色)	-	-	-	1/1000	-
	623868-4	customer label (绿色)	-	1/1000	-	-	-
	623865-4	INNER LABEL	102X51	1/1000	1/1000	1/1000	1/1000
MIDDLE	-	-	-	-	-	-	-
OUTER	2-1533040-7	BOX	380X380X200	1/8000	1/8000	1/8000	1/8000
	623897-6	Paper Cushion	-	4/8000	4/8000	4/8000	4/8000
	623881-5	AIR CAP	349X304X12	1/8000	1/8000	1/8000	1/8000
	8-912066-8	AIR CAP	1250X385X8	2/8000	2/8000	2/8000	2/8000
	623865-5	customer label	-	1/8000	-	1/8000	-
	623865-5	OUTER LABEL	165x102	1/8000	1/8000	1/8000	1/8000

3. PACKAGING MATERIAL 包装材料

	Inner	Middle	Outer
LABEL	623865-4	-	623865-5
SEALING	Tape	-	Tape

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4. PACKAGING QUANTITY 包装数量

	Inner	Middle	Outer
Qty	1000 pcs/reel	8 reels / box	8000 pcs/box

5. PACKING METHOD 包装方法

5.1. Place one plastic reel on machine.

将一个塑料盘安装在收料器上。

5.2. Reel one circle of cover tape & 300 mm pocket of empty carrier sealed with cover tape onto reel core.

在卷盘的中心先卷一圈胶布，然后再空卷至少300mm(约25个空槽位)的槽位的编带和胶布。

5.3. Inner packaging specification will be fixed based on action packing machine's operation.

内包装的方法依照机器的运作来操作。

注：1、当达到包装数量，再让其空走完剩余的编带和胶布,至少不得少于300mm（约25个空槽位的编带）。

然后再绕至少一圈的胶布 (cover tape)。

2、包装方法(产品放入Carrier Tape 的方向及包好后产品引出的方向)请严格参照成品图纸。

5.4. Stick the end of cover tape.

用皱纹纸贴住胶布末端(注：在皱纹纸的尾端反贴大约长10mm)。

5.5. Take off the plastic reel.

取下塑料盘放好。

5.6. Place an inner label and customer label on the plastic reel.

在塑料盘一侧(以产品拉出时朝向操作员的一侧)贴一内标签和客户标签(贴法如包装示意图Page 3 of 4所示)。

注：其中1551629-2/3；2173157-2/3；2246077-1不需贴Nokia客户标签。

5.7. Set up a box and secure bottom flaps with tape.

折叠好一包装箱，并用胶带封住箱的底部。

5.8. Set up and seal paper cushion with tape and put four paper cushiones in the coner of box.

折叠并用胶带贴好纸护角，将纸护角置于箱内四角处。

5.9. Place one piece air cap(623881-5) on the bottom of box, bubble face down.

将一块气泡垫 (623881-5) 置于箱底，气泡朝下。

5.10. Wrap 8 reels of product with two pieces of air cap (8-912066-8) and place it into the box.

用两块气泡垫 (8-912066-8) 十字交叉地将8卷产品裹包好，然后放入箱中，气泡朝外。

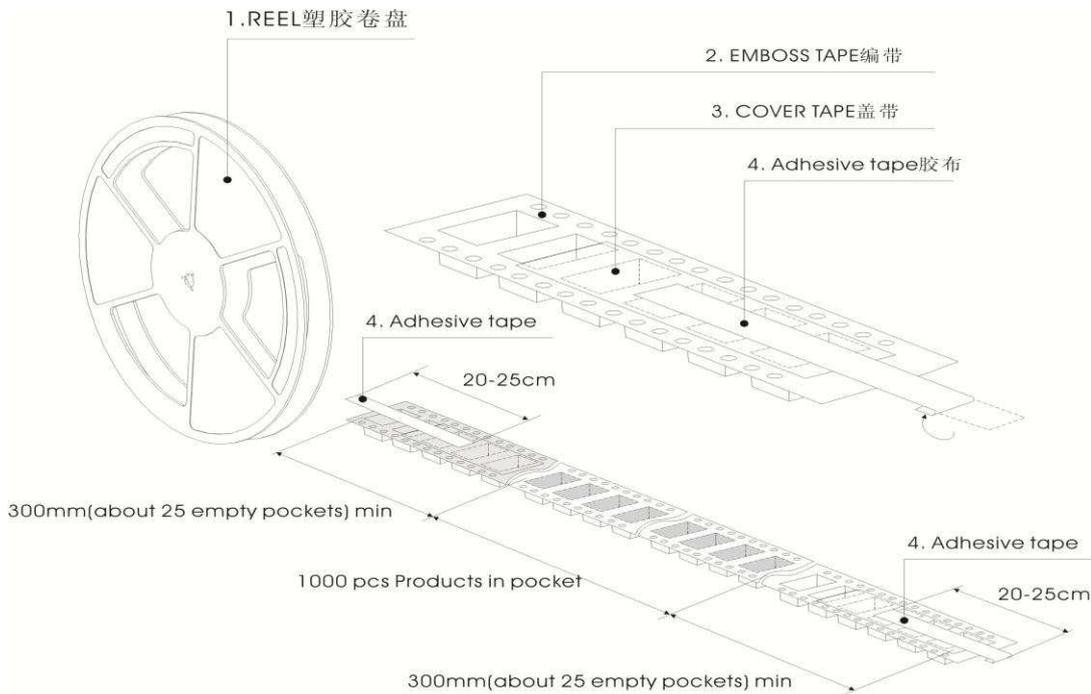
5. PACKING METHOD 包装方法

5.11. Seal the box with tape. And place product identification label in "product id" marked and customer label in "pick ship" on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签和在箱外印有“PICK/SHIP”标识处贴上客户标签(贴法如包装示意图Page 4 of 4所示)。

注：其中1551629-2/3；2173157-2/3；2246077-1不需贴Nokia客户标签。

PKG METHOD ILLUSTRATION:



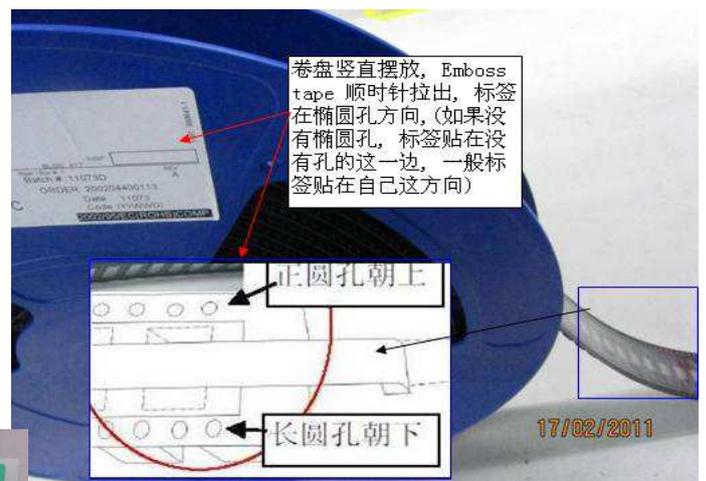
标签颜色如下示，标签格式内容需参考标签WI:



白色



绿色



注：卷盘颜色图示仅供参考，以实物为准。

5. PACKING METHOD 包装方法

PKG METHOD ILLUSTRATION:

