

PACKAGING PROCESS SHEET  
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 179686-6 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M155  
 SUPPLIER MFG DATE 06/25/98  
 COUNTRY CODE US TRADEMARK NM  
 STANDARD QUANTITY - 160 DESCRIPTION  
 STANDARD LEVEL - 400 PRODUCT DESC 040/070-2 HD HYB CAP ASSY 104P  
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 10/13/11 REASON FOR CHG PALI MASS CHANGE  
 SPEC/PKG CODE INFO LAST CHANGED: 06/25/98 PACKAGING REV Z

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

UNIT PACKAGING DESCRIBED BELOW:

PLC 200  
 LAST CHANGED: 07/24/98

PACKAGE QUANTITY	16		
PKG MTL REQUIRED	DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
294008-1	G.O.T. - HD HYBRID CAP ASSY.	1.0000000	PC
294056-1	ROD CLOSURE FOR 8.2 WIDE GOT	1.0000000	PC

OPERATION DESCRIPTION

PLACE SPECIFIED QUANTITY OF PARTS IN 4-GANG TUBE.  
 SECURE TUBE WITH SPECIFIED ROD CLOSURE.

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400  
 LAST CHANGED: 09/06/00

PACKAGE QUANTITY	160		
INSTRUCTION SHEET REQD.	LBL FORMATS REQUIRED	COMP PN DATA USED FOR LBL	
=====	=====	=====	
	999102-1		
PKG MTL REQUIRED	DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
995575-1	TAPE, PACKAGING, TRANSPARENT	2.0000000	MR
995818-1	BOX CORR RSC	1.0000000	PC
999077-1	STOCK, LABEL	AS REQD	PC
999077-5	LABEL STOCK	1.0000000	PC

OPERATION DESCRIPTION

PLACE A TOTAL OF 10 GANGS OF TUBES PER BOX.  
 PLACE EACH TUBE ON EDGE INTO THE BOX.

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UM PC ORG CODE 0K00 PROD CDE M155

SUPPLIER MFG DATE 06/25/98

COUNTRY CODE US TRADEMARK NM

STANDARD QUANTITY - 160

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 040/070-2 HD HYB CAP ASSY 104P

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

LAST CHANGED: 09/06/00

PACKAGE QUANTITY 160

OPERATION DESCRIPTION

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THE PINS MUST BE VISIBLE WHEN LOOKING INTO THE BOX.  
 SEAL BOX WITH TAPE.  
 APPLY LABEL TO THE "PRODUCT I.D." TARGET AREA LOCATED  
 ... ON THE END PANEL OF THE BOX.

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 08/05/99

PACKAGE QUANTITY AS REQD

PKG MTL  
 REQUIRED

PKG MTL  
 DESCRIPTION

PKG MTL  
 QUANTITY

PKG MTL  
 U/M

=====

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AS REQD  
 1.0000000

FT  
 PC

698300-3 Film, Wrap Stretch  
 999691-1 PALLET, FOUR WAY, 48 X 45

OPERATION DESCRIPTION

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POSITION 6 BOXES PER LAYER ON THE 999691-1 PALLET.  
 MAXIMUM NUMBER OF BOXES PER PALLET MAY NOT EXCEED 30.  
 STRETCH WRAP PALLET LOAD PRIOR TO SHIPPING.