

THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION 20
 © COPYRIGHT 20 BY - ALL RIGHTS RESERVED.

DADOS DE GRAMPEAÇÃO (CRIMP DATA)			
DESCRIÇÃO DO TERMINAL (TERMINAL DESCRIPTION) CABLE SOCKET			
LET. DO DISCO (DISC LETTER)	ALTURA DE FECHAMENTO (CRIMP HEIGHT)	BITOLA (WIRE SIZE)	
B0	6,90 MM	25 MM2	
-	-	-	-
-	-	-	-
COMPRIMENTO DO DECAPE: (WIRE STRIP LENGTH) 13,50 MM ± 1,0		ESPECIFICAÇÃO DE APLICAÇÃO (TERMINAL APPL. SPEC)	
GRAMPEADOR (CRIMPER)	LARGURA (CRIMP WIDTH)	TIPO (TYPE)	PASSO (APPLICATOR FEED)
CONDUTOR (WIRE)	12,20	F	47,00 MM
ISOLANTE (INSULATION)	15,25	F	
DIAM. DO ISOLANTE (INSULATION RANGE) 8,5 - 11,5 MM	PARA BITOLAS (WIRE RANGE) 25 - 35 MM2	GABARITO DE MONT. (GAUGE)	
PARA APLICAR TERMINAL: (TERMINALS APPLIED)			
TERMINAL	SELO (SEAL)	TERMINAL	SELO (SEAL)
1J0.911.137.S	-	-	-

NOTAS:

- 1-USAR PROTEÇÃO QUANDO FOR USADO EM PRENSA DE BANCADA.
- 2-APENAS OS ITENS COM QUANTIDADES ESPECIFICADAS SÃO USADOS NESTE APLICADOR.

RECOMENDAÇÕES:

- PEÇAS DE DESGASTE O CLIENTE SERÁ RESPONSÁVEL PELA REPOSIÇÃO.
- ▢ ENGRAXAR LEVEMENTE.

NOTES:

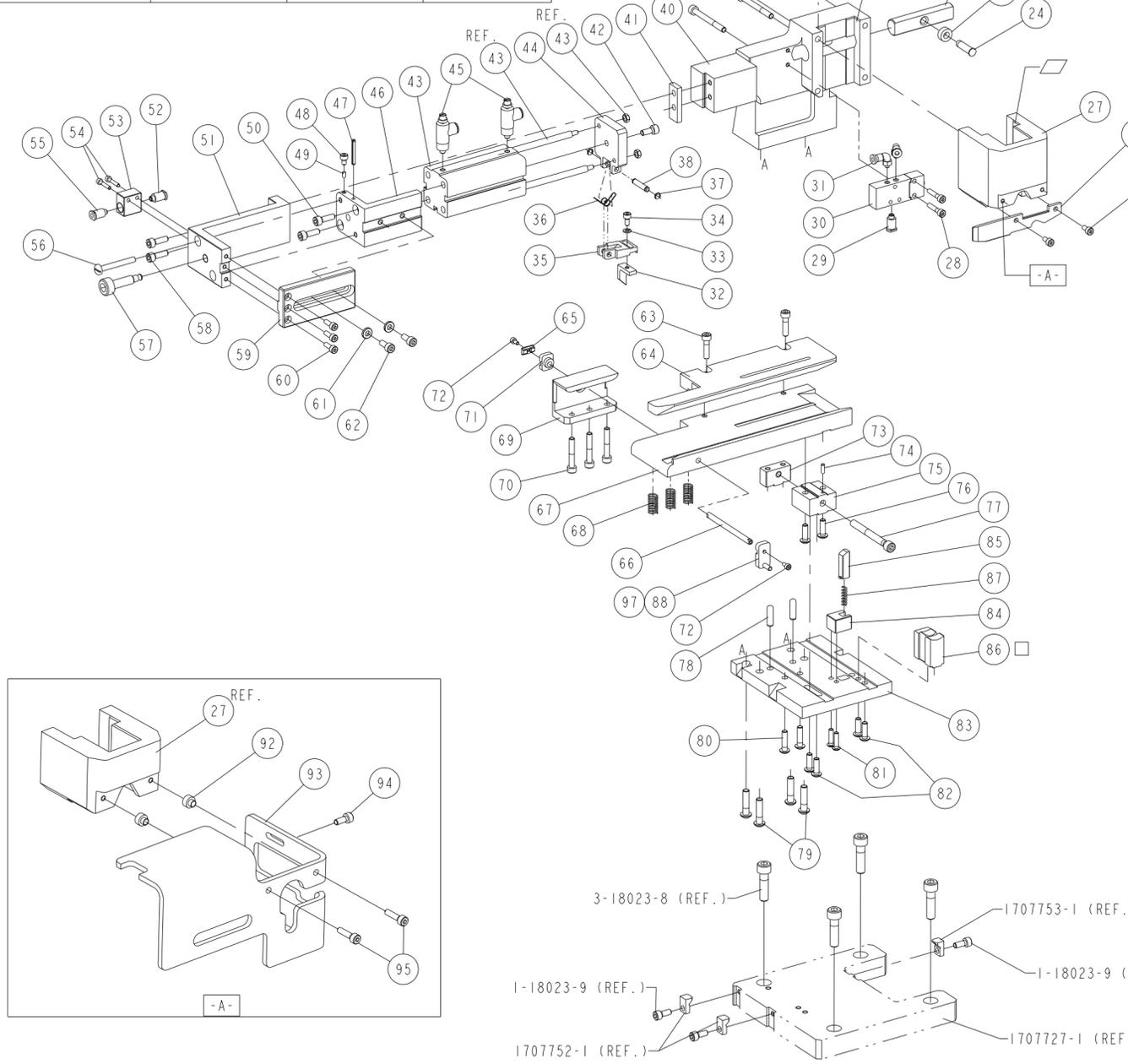
- 1-GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN BENCH PRESS.
- 2-ONLY THE ITEMS WITH QUANTITY ARE USED ON THIS APPLICATOR.

KEYS:

- SPARE PARTS RECOMMENDED.
- ▢ GREASY LIGHTLY.

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
A		RELEASED	22JUL2009	CRM	CCL
B		ECO-14-008675	16JUN2014	EAO	CCL

1	1707718-3	PLACA GUIA DA FITA	STRIP GUIDE PLATE	67
REF.	2076185-2	PINO LIBERADOR DO FREIO	PIN, DRAG RELEASE	66
REF.	2076187-1	CHAVETA DO LIBERADOR	GIB BLOCK	65
1	1707720-3	GUIA TRASEIRA	REAR STRIP GUIDE	64
2	2-18023-1	PARAF. ALL CAB. CILINDRICA (M5X20)	SCREW, CAP, SKT HEAD	63
2	1-18023-9	PARAF. ALL CAB. CILINDRICA (M5X12)	SCREW, CAP, SKT HEAD	62
2	624445-2	ARRUELA ESPECIAL	SPECIAL WASHER	61
3	1-18023-2	PARAF. ALL CAB. CILINDRICA (M4X12)	SCREW, CAP, SKT HEAD	60
1	2076138-1	PLACA DE REGULAGEM DO CILINDRO	PLATE, CYLINDER ADJUSTMENT	59
2	2-18023-1	PARAF. ALL CAB. CILINDRICA (M5X20)	SCREW, CAP, SKT HEAD	58
1	624368-2	PARAF. REGULAGEM DO CILINDRO	SCREW, CYLINDER ADJUSTMENT	57
1	5-519003-5	PARAF. REGUL. DO STOP DO CILINDRO	SCREW, SLOTTED PAN HEAD	56
1	3-197574-9	CONEXÃO RETA (OSM-M5-6) FESTO	COUPLING	55
2	18023-6	PARAF. ALL CAB. CILINDRICA (M3X16)	SCREW, CAP, SKT HEAD	54
1	624366-2	SUPOORTE DO ENGATE	FAST COUPLER SUPPORT	53
1	9-197017-3	CONEXÃO RETA (OSM-M5-4-1) FESTO	COUPLING	52
1	2076136-1	SUPOORTE DO CONJ. DE ALIMENTAÇÃO	SUPPORT, SET FEEDING	51
2	2-18023-0	PARAF. ALL CAB. CILINDRICA (M5X16)	SCREW, CAP, SKT HEAD	50
1	690191-1	PLUG DE NYLON	PLUG, NYLON	49
1	18023-9	PARAF. ALL CAB. CILINDRICA (M4X6)	SCREW, CAP, SKT HEAD	48
1	3-21028-9	PINO ELÁSTICO (3,2 DIA.X25)	PIN, SLOTTED SPRING	47
1	2076137-1	SUPOORTE DO CILINDRO	CYLINDER SUPPORT	46
2	9-197017-1	REGULADORA DE FLUXO (GRLA-M5-OS-4B) FESTO	FLOW CONTROL	45
1	2076139-1	SUPOORTE DO DEDO	HOLDER, FEED FINGER	44
1	2076140-1	CILINDRO DUPLA AÇÃO (ADVUL-25-50-PA) FESTO	CYLINDER	43
1	1-18023-9	PARAF. ALL CAB. CILINDRICA (M5X12)	SCREW, CAP, SKT HEAD	42
1	1707726-1	ESPAÇADOR DO CONJUNTO DE ALIMENTAÇÃO	SPACER, SET FEEDING	41
1	1707714-1	ALOJAMENTO	HOUSING	40
4	2-18023-5	PARAF. ALL CAB. CILINDRICA (M5X50)	SCREW, CAP, SKT HEAD	39
1	240624-1	PINO DO DEDO	PIN, FEED FINGER	38
2	21045-3	ANEL ELÁSTICO "C" (4,75 DIA.)	RING, RETAINING	37
1	691499-1	MOLA DO DEDO	SPRING, FEED FINGER	36
1	690541-1	SUPOORTE DO DEDO DE AVANÇO	HOLDER, FEED FINGER	35
1	1-18023-0	PARAF. ALL CAB. CILINDRICA (M4X8)	SCREW, CAP, SKT HEAD	34
1	18025-2	ARRUELA DE PRESSÃO (M4)	WASHER, SPRING LOCK	33
1	1707719-2	DEDO DE AVANÇO	FEED FINGER	32
2	9-197017-2	CONEXÃO "L" (OSML-M5-4) FESTO	COUPLING 90°	31
1	624424-1	VÁLVULA 5/2 VIAS	PNEUMATIC VALVE (5/2 WAYS)	30
1	9-197017-3	CONEXÃO RETA (OSM-M5-4-1) FESTO	COUPLING	29
2	1-18023-4	PARAF. ALL CAB. CILINDRICA (M4X20)	SCREW, CAP, SKT HEAD	28
1	1707663-3	CAPA DO BATENTE	CAP, RAM	27
1	2076216-3	EXTRATOR	STRIPPER	26
2	1-18023-0	PARAF. ALL CAB. CILINDRICA (M4X8)	SCREW, CAP, SKT HEAD	25
1	240659-3	PINO ACIONADOR DO CAME	PIN, ROLLER CAM	24
1	240658-1	ACIONADOR DO CAME	ROLLER CAM	23
1	624762-4	EIXO ACIONADOR DO CAME	ROD FEED	22
1	2-18023-1	PARAF. ALL CAB. CILINDRICA (M5X20)	SCREW, CAP, SKT HEAD	21
1	18025-3	ARRUELA DE PRESSÃO (M5)	WASHER, SPRING LOCK	20
1	1707238-1	ROLETE DE DOBRA	ROLLER	19
1	2076215-1	SUPOORTE DO ROLETE DE DOBRA	ROLLER SUPPORT	18
1	1707007-2	CAME	CAM	17
1	985575-3	PARAF. CAB. CHANFRADA (M3X10)	SCREW, CAP, FLAT HEAD	16
1	18032-8	PARAF. ALL S/ CAB. (M6X8)	SCREW, SET, SKT, FLAT POINT	15
1	690191-1	PLUG DE NYLON	PLUG, NYLON	14
1	1707670-1	DISCO DE AJUSTE FINO	WIRE DISC, FINE ADJUSTMENT	13
1	1707150-3	ARRUELA LISA	WASHER FLAT	12
1	2076210-1	BATENTE	RAM	11
1	21028-2	PINO ELÁSTICO (1,6 DIA.X6,5)	PIN SLOTTED SPRING	10
1	1707676-3	BLOCO DO BATENTE	BLOCK, INSULATION ADJUSTMENT	09
1	1707121-2	PARAF. DO BLOCO DO BATENTE	SCREW, SOCKET, SHOULDER HEAD	08
1	2076212-1	FAÇA DE CORTE	BLADE SLUG	07
1	455888-4	ESPAÇADOR DE GRAMPEAÇÃO	CRIMPER SPACER	06
1	1707664-2	GRAMPEADOR DO CONDUTOR	WIRE CRIMPER	05
REF.	2076186-1	LIBERADOR DO FREIO	LEVER, DRAG RELEASE	04
3	2-18023-3	PARAF. ALL CAB. CILINDRICA (M5X25)	SCREW, CAP, SKT HEAD	03
1	1707721-3	FREIO	DRAG, TERMINAL	02
3	1-22284-1	MOLA DO FREIO	SPRING, COMPRESSION	01



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C. MENEZES 22 JUL 2009	TE Connectivity	
DIMENSIONS: mm		CHK J. JODAR 22 JUL 2009	NAME LARGE WIRE PNEUMATIC MINI APPLICATOR	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD C. LIMA 22 JUL 2009	SIZE A2	
MATERIAL		PRODUCT SPEC	DRAWING NO C-1893235-1	
FINISH		APPLICATION SPEC	RESTRICTED TO	
WEIGHT		SCALE	SHEET OF REV B	
CUSTOMER DRAWING				