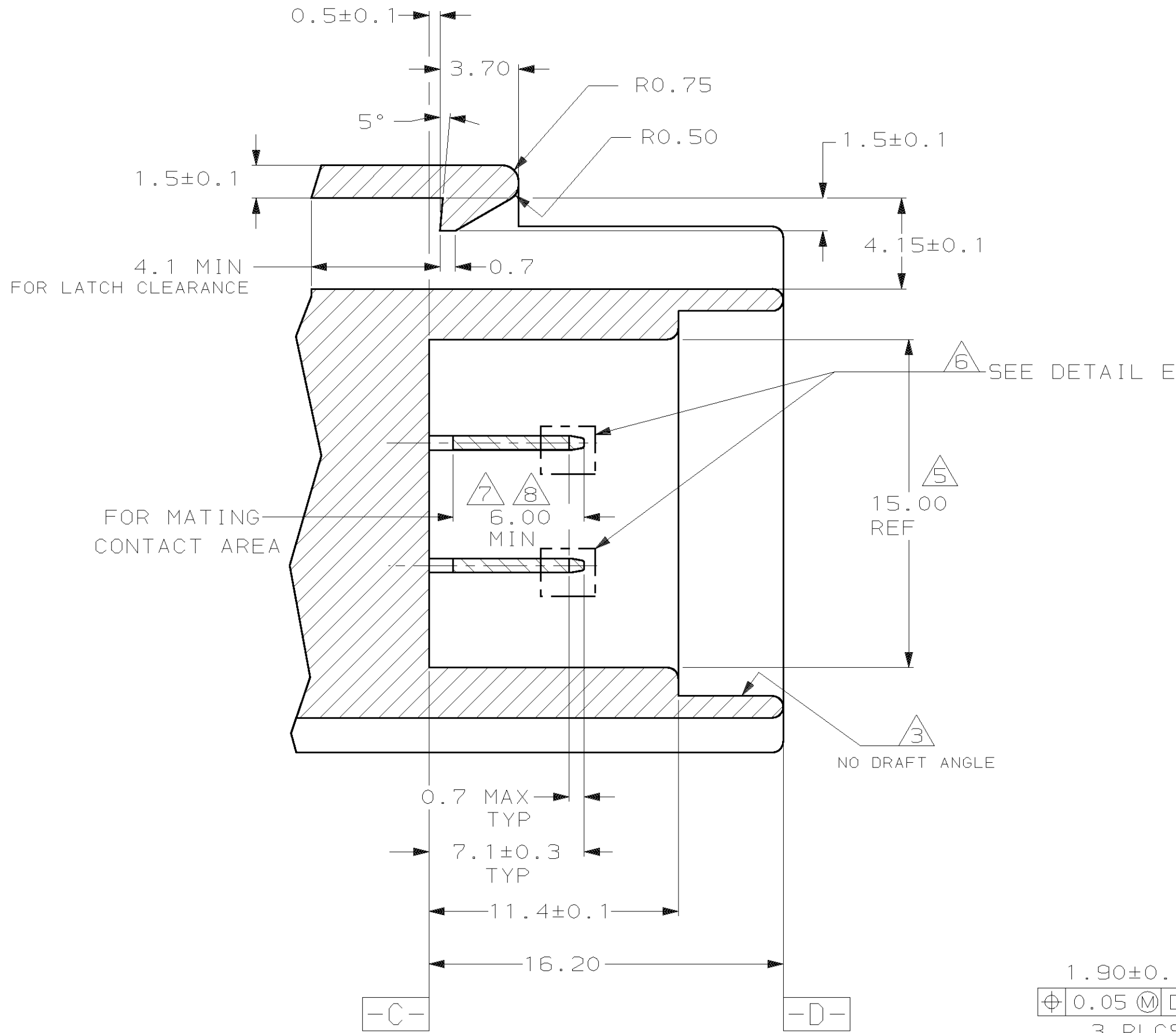
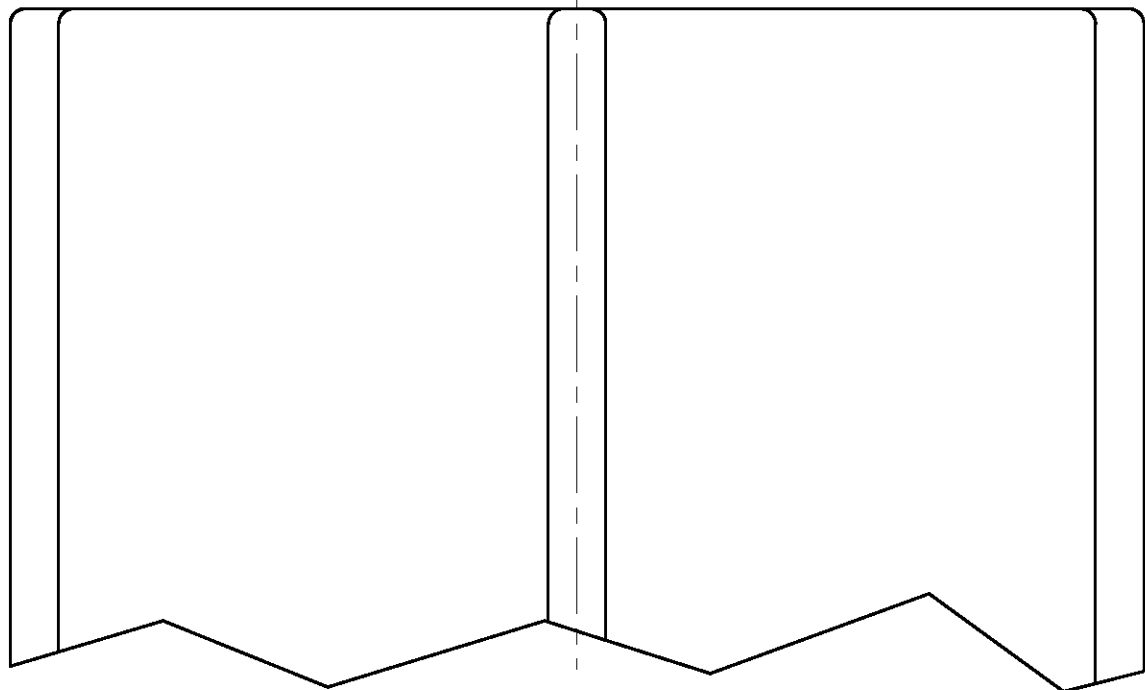
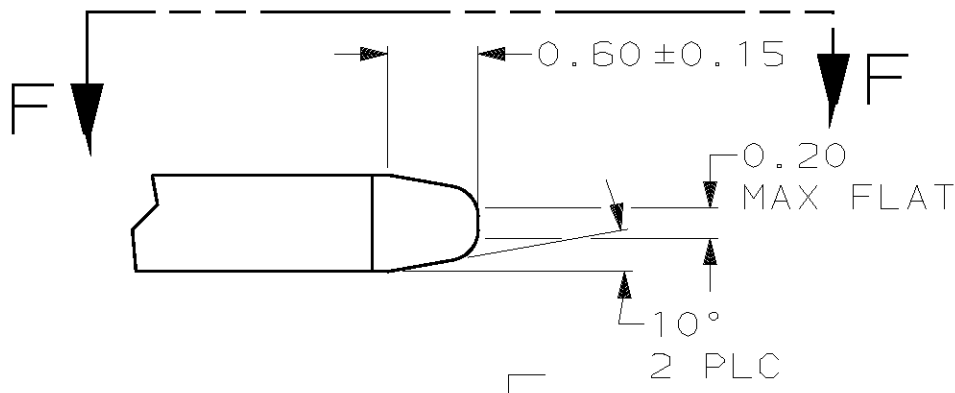
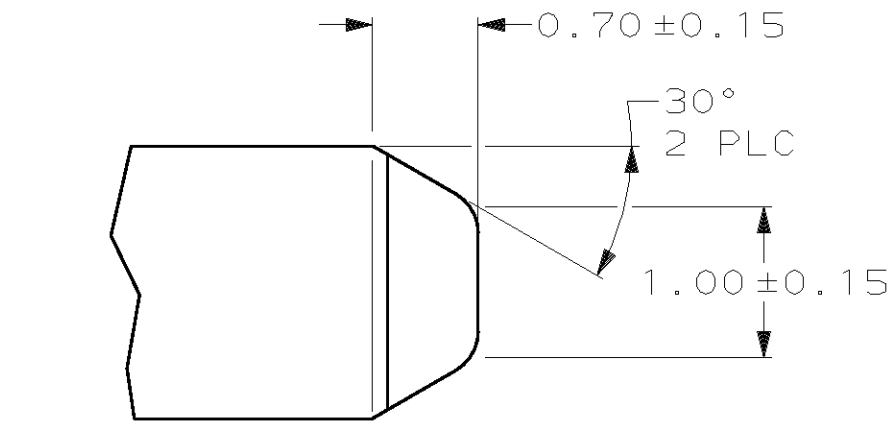
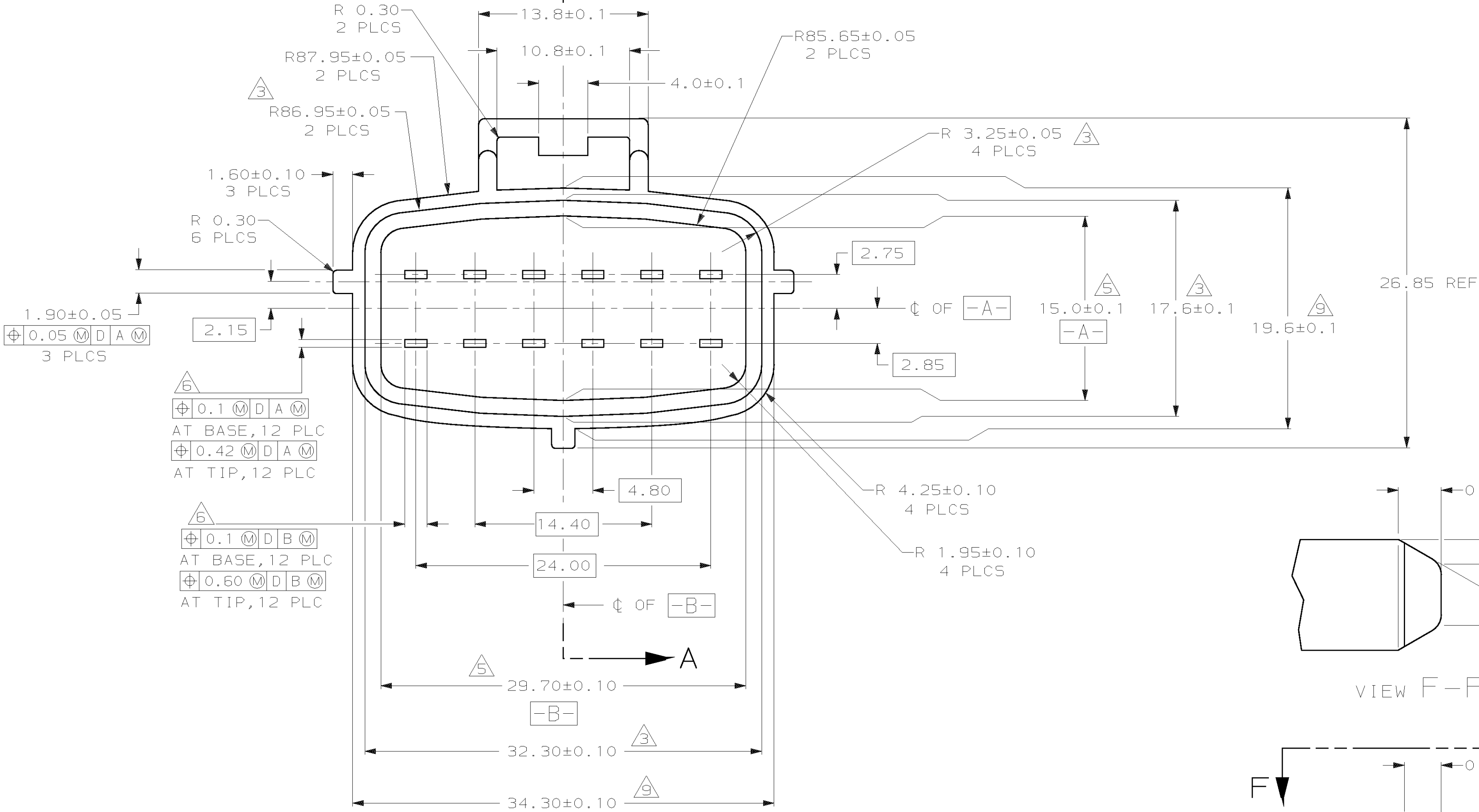
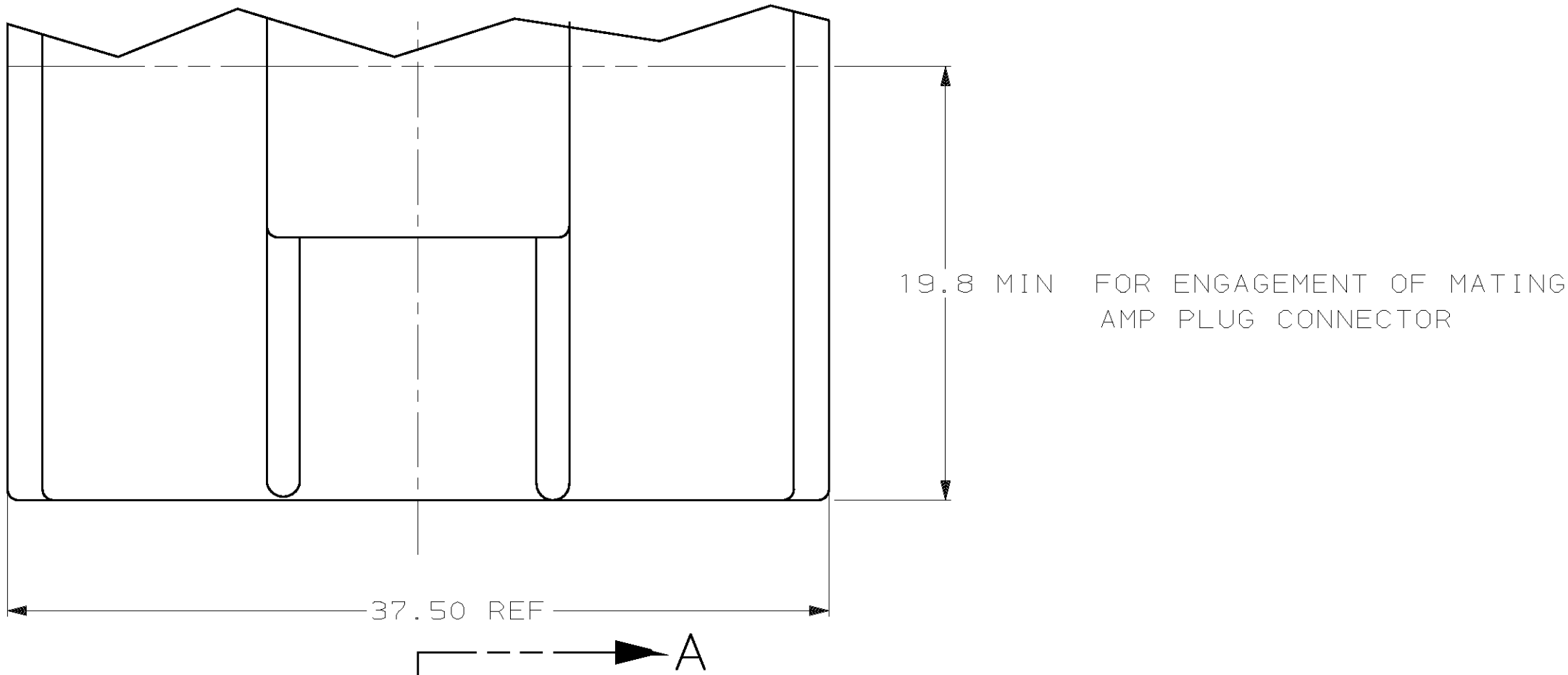


REVISIONS									
LOC	DIST	P	F	ZONE	LTR	DESCRIPTION		DATE	APPD
G	00					0	INITIAL RELEASE	-	-
						A	0.00070 WAS 0.00127	02/12/97	KW/EO
						B	REV PER ECN 98-4072-025	06/08/98	MM



SECTION A-A
SCALE 5:1



- NOTES
1. 1.2° MAX DRAFT ANGLE, EXCEPT AS INDICATED.
 2. WARPAGE 0.10 MAX, FLASH 0.15 MAX.
 3. SURFACE DEFECTS ARE NOT ACCEPTABLE AS FOLLOWS: HAIRCRACKS, STAINS, SCORES, TOOL LINES AND WITNESS LINES.
 4. ALL RADII ARE 0.50, EXCEPT AS INDICATED.
 5. DIMENSION TO BE MAINTAINED OVER 3.00 LENGTH FROM -C- TOWARDS -D-.
 6. 0.640±0.025 THICK X 1.8±0.1 WIDE CONTACTS LOCATED AS SHOWN, 12 PLACES. BURR FREE LEAD-IN TO PREVENT STUBBING OR SCRAPING.
 7. FINISH: 0.0020 MIN THICK NICKEL UNDERPLATE WITH EITHER 0.00076 MIN THICK GOLD OR 0.0038/0.0076 THICK TIN IN MATING AREA WITH NO EXPOSED EDGES.
 8. NO TOOL MARKS IN THIS AREA.
 9. DIMENSION TO BE MAINTAINED OVER 2.00 LENGTH FROM -D- TOWARDS -C-.

THIS DRAWING DEFINES THE DIMENSIONAL INTERFACE REQUIREMENTS NECESSARY FOR DEVELOPING AN INSERT MOLDED CONNECTION TO MATE WITH SEALED PLUG CONNECTORS PROVIDED BY AMP INCORPORATED.

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

				PART NO	
DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm TOLERANCES ON: 2 PLC DEC ± 0.15 3 PLC DEC ± - ANGLES ± 1° MATERIAL APPROPRIATE MATERIAL FOR INDIVIDUAL APPLICATION		DR 1/4/94 KD LYTLE		AMP AMP Incorporated Harrisburg, PA 17105-3608	
		CHK 1/8/94 JP KUNKLE			
		APPD -			
		APPD -			
FINISH △		PRODUCT SPEC -		NAME INTERFACE DRAWING, 12 POSITION, E-J II+ CONNECTOR	
		APPLICATION SPEC -		SIZE D	
		WEIGHT -		CAGE CODE 00779	
				DRAWING NO C=93-4072-006	
				SCALE 4:1	
				SHEET 1 OF 1	

CUSTOMER DRAWING

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