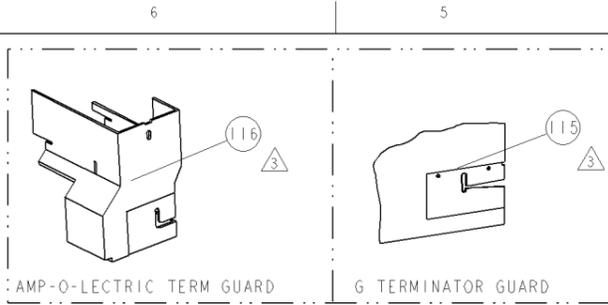


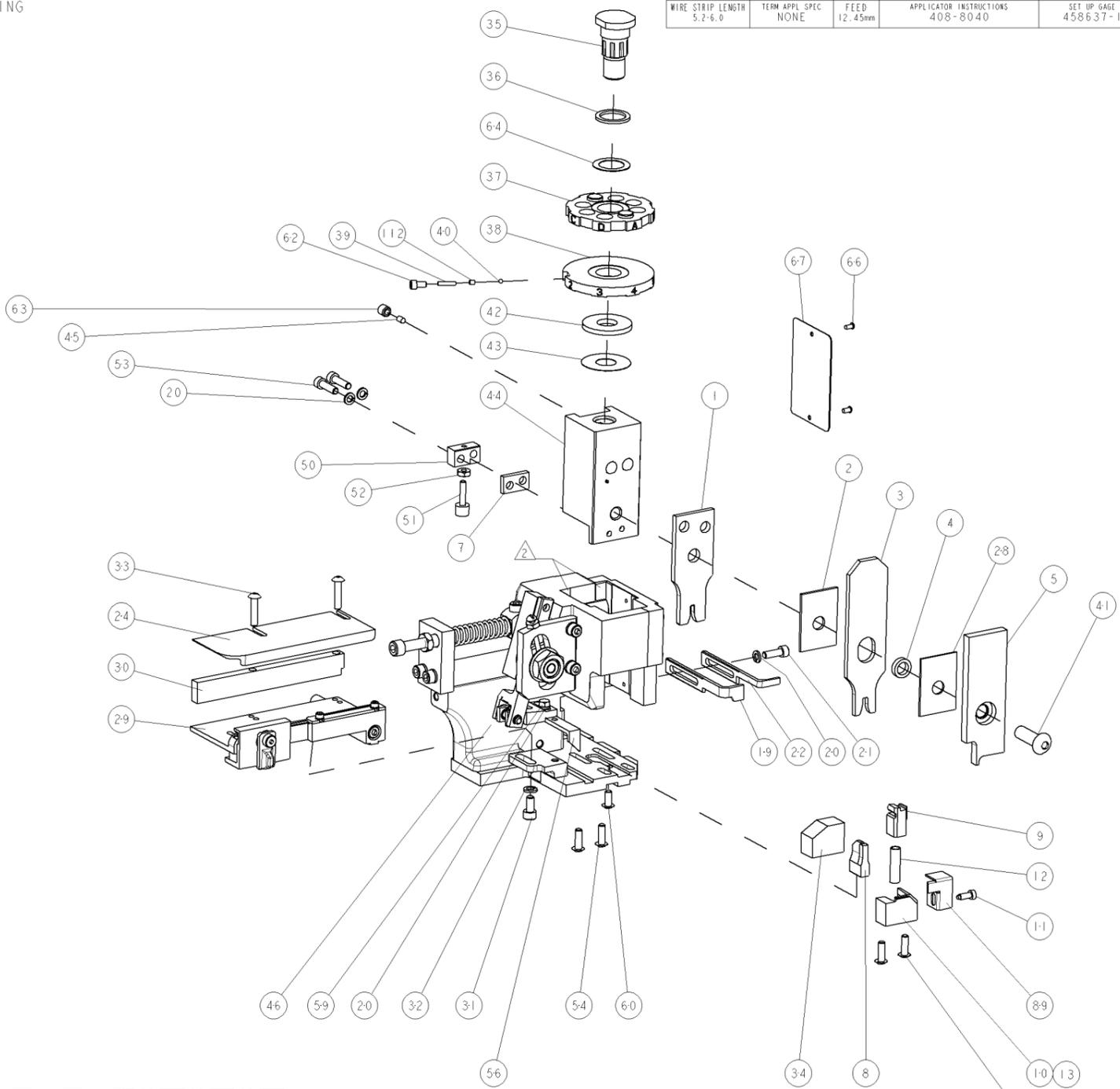
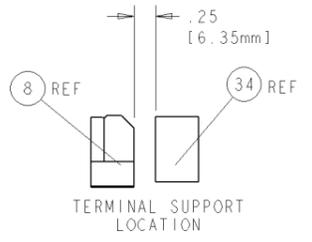
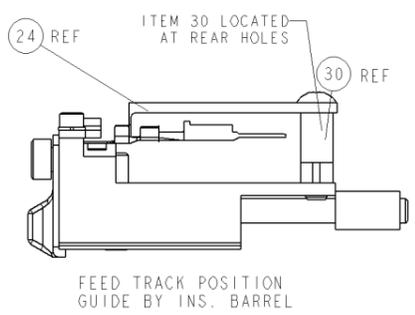
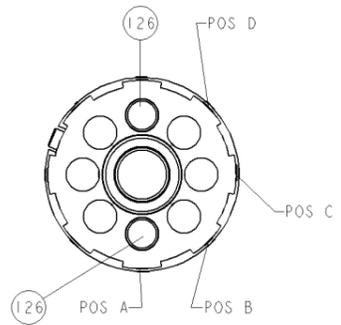
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852565-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852565-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852565-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1852565-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1852565-7	A	-	-	-	SPARE PARTS



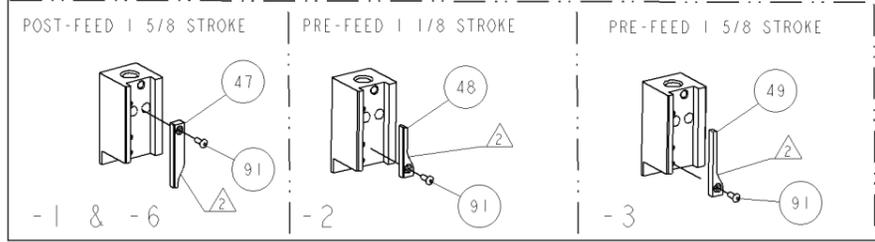
TE PN		COMP PN	PACKARD TERMINAL - PACKARD CRIMP SPECS	
1949516-1	12020782			
1949516-2	15318038			
			CRIMP HEIGHT	WIRE SIZE
		A	1.40±0.05mm [.055±.002]	(2) 0.35mm2
		B	-	-
		C	-	-
		D	-	-
			CRIMP	SIZE
			WIRE	2.41mm [.095]
			INSUL	3.81mm [.150]
				F
				0.35mm (2)
				F
				1.35-2.0mm
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS	SET UP GAGE
5.2-6.0	NONE	12.45mm	408-8040	458637-1

LOC	DATE	REVISIONS			
A	66				
		REV	DATE	BY	CHK
		A	05OCT2007	BH	BH
		A1	20JUL2011	RS	SX

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



-	2	2	2	2	-	2-354779-2	PIN, WIRE DISC, .3100	126
-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
-	-	-	REF	-	-	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	-	-	-	-	-	690501-4	CAM, POST-FEED 1 5/8	47
-	-	-	-	-	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	1-690142-3	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-6	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-7	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-4	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
-	1	1	1	1	-	4-1633535-4	ANVIL, COMBINATION	8
-	1	1	1	1	-	240641-5	SPACER	7
-	-	-	-	-	-	-	-	6
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-2	BLOCK, CRIMPER SPACER	4
-	1	1	1	1	-	1213077-5	CRIMPER, INSULATION PREMIUM	3
-	1	1	1	1	-	1-455888-6	SPACER, CRIMPER	2
-	1	1	1	1	-	1-1633588-0	CRIMPER, WIRE	1



DIMENSIONS	TOLERANCES UNLESS OTHERWISE SPECIFIED	DATE	BY	CHK	APP'D	NAME	DESCRIPTION	ITEM NO
0 PLC ±.1		12SEPT2007	B. HIGMAN			TE CONNECTIVITY		
1 PLC ±.01		12SEPT2007	B. HIGMAN			Harrisburg, PA 17105-3608		
2 PLC ±.001		12SEPT2007	T. ELBIN					
3 PLC ±.0001								
4 PLC ±.00001								
ANGLES								
MATERIAL	FINISH	WEIGHT	CAGE CODE	DRAWING NO	RESTRICTED TO			
			A1	00779	1852565			
CUSTOMER DRAWING		SCALE	3.5		SHEET	1 OF 1		REV
								A1

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