Product Data Sheet

3M™ Static Shielding Bag 1900 and 1910

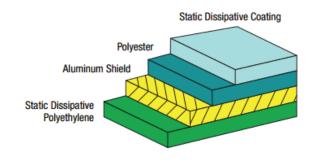
This transparent metal-in static shielding bag is designed to provide a static safe environment for sensitive electronic devices. Bags are printed with an ESD warning symbol and a lot code for traceability. Open top (1900) and ZipTop (1910) styles are available. The bags are heat sealable.

3M Static Shielding Bags 1900 are manufactured from a polyester, metal, polyethylene laminate. The polyester dielectric in concert with the metal layer is intended to provide shielding of Electrostatic Discharge (ESD) and to help minimize the penetration of electric field.

These bags are tested to meet or exceed certain electrical and physical requirements of Static Shielding Bags, ANSI/ESD S541, and to be ANSI/ESD S20.20 program compliant. Bags are RoHS Compliant* and lead-free**.



3M[™] Static Shielding Bag 1900 and 1910



Physical	Typical Value	Testing Method
Tensile Strength	5100 PSI, 35 MPa	ASTM D882
Puncture Resistance	12 lbs, 53 N	MIL-STD-3010C Method 2065
Seal Strength	9 lbs, 40 N	ASTM D882
Thickness	2.8 mils, .071 mm +/-15%	MIL-STD-3010C Method 1003
Marking Adhesion	Pass	IPC-TM-650 2.4.1
Transparency	40%	Tobias
Electrical	Typical Value	Testing Method
ESD Shielding	<10 nJ	ANSI/ESD STM11.31
Surface Resistance - Interior	<1x10 ¹¹ ohms	ANSI/ESD STM11.11
Surface Resistance - Exterior	<1x10 ¹¹ ohms	ANSI/ESD STM11.11
Static Decay	< 2 seconds	ETS 406D
Cleanliness	Typical Value	Testing Method
Silicone	Not Detected	FTIR
Heat Sealing Conditions	Typical Value	
Temperature	375°F, 190°C	
Time	0.5 – 3.5 seconds	
Pressure	30 - 70 PSI, 206 - 482 KPa	

This product is intended for commercial use only. This product is not on the Qualified Product Listing under the Defense Standardization Program.



3M™ Static Shielding Bag 1900 and 1910

3M[™] Static Shielding Bags, Open Top 1900

Dimensions (W x L in.)	Part No.	Dimensions (W x L in.)	Part No.	Dimensions (W x L in.)	Part No.
3 x 5	19035	7 x 15	190715	12 x 16	1901216
4 x 4	19044	8x 8	19088	12 x 18	1901218
4 x 6	19046	8 x 10	190810	14 x 18	1901418
5 x 8	19058	8 x 12	190812	15 x 18	1901518
6 x 8	19068	10 x 12	1901012	16 x 24	1901624
6 x 10	190610	10 x 14	1901014	18 x 18	1901818
		11 x 15	1901115	18 x 24	1901824

Custom Sizes Available

3M[™] Static Shielding Bags, ZipTop 1910

Dimensions (W x L in.)	Part No.	Dimensions (W x L in.)	Part No.	Dimensions (W x L in.)	Part No.
3 x 5	19135	6 x 10	191610	11 x 15	1911115
4 x 6	19146	8 x 8	191810	12 x 16	1911216
5 x 8	19158	8 x 12	191812	12 x 18	1911218
6 x 8	19168	10 x 12	1911012	18 x 18	1911818

Custom Sizes Available

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* RoHS 2011/65/EU Compliant means that the product or part does not contain any of the substances in excess of the maximum concentration values ("MCVs") in EU RoHS Directive 2011/65/EU. The MCVs are by weight in homogeneous materials. This information represents 3M's knowledge and belief, which may be based in whole or in part on information provided by third party suppliers to 3M.

In the event any product is proven not to conform with 3M's Regulatory Information, then 3M's entire liability and Buyer's exclusive remedy will be in accordance with the Warranty section.

**Lead-free means that the product has less than 2 ppm of lead when tested by ICP-AES, with reference to EPA method 3051A/3052.



Electronic Solutions Division Static Control Products

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Open Top Bag ZipTop Bag SEAL SEA LENGTH LENGTH

SEAL

- Standard sizes for prompt shipment (usually same day) Width is measured from inside seam to inside seam.
- Length is measured from the top edge to the bottom fold.
- Opening is in the "width" dimension.
- Custom bag sizes are available.

WIDTH

Tolerance (inches): Width -0, +0.250 Length +/-0.125 Offset 0 to 0.250

FOLD

Seal width +/- 0.125

WIDTH

Important Notice

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SCS:

1910 6X10 (100 BAG PACK) 1910 10X14 (100 BAG PACK) 1910 18X18 1900 04x04 1900 08X08 1910SP 03X05 1900 7X15 1900 14X18 1900 04x24 1900 05X10 191812 1900 08X10 1900SP 18X24 1900 6X10 1901624 1900 06X08 1900 10X12 1900 10X14 1900 8X12 1900 11X15 1911012 1901518 1900 04X06 191810 1900 12X18 1901216 1911115 1911218 1910SP 06X08 1901818 1910XP 12X16 1910SP 05X08 1910SP 04X06 1900 03X05