

EI SERIES & MTEI CONNECTOR ASSY PRODUCTS
1. PURPOSE 目的

Define the packaging specification and packaging method of EI SERIES & MTEI CONNECTOR ASSY PRODUCTS.

订定 EI SERIES & MTEI CONNECTOR ASSY PRODUCTS 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

Product Part Number	Description
X-173051-X	MTEI POST HEADER ASSY, VERTICAL W/KINK
X-172057-X	POST HDR ASSY-VERTICAL(MTEI SERIES CONN)
X-172058-X	POST HDR ASSY-HORIZONTAL(MTEI SERIES CONN)
X-171826-X	POST HDR ASSY-VERTICAL AMP EI SERIES CONN
X-171825-X	POST HDR ASSY-VERTICAL AMP EI SERIES CONN
176153-X	POST HDR ASSY-VERTICAL AMP EI SERIES CONN
171887-X	POST HEADER ASSY(POLARIZED)HORIZONTAL AMP EI SERIES CONNECTOR
84346-X	POST HDR ASSY-VERTICAL AMP EI CONN
84201-1	POST HDR ASSY-VERTICAL AMP EI SERIES CONN 2/4P
84079-X	POST HDR ASSY-(H)AMP EI SERIES CONN

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Size(mm)
INNER	5-720994-6	POLY BAG	283x125
	5-720994-7	POLY BAG	313x160
	2-720995-3	BUBBLE BAG	170x160
	2-720995-4	BUBBLE BAG	200x200
	1533288-1	1/2 INNER BOX	162x129x129
	1-720995-9	1/4 INNER BOX	128x126x79
MIDDLE	1533271-1	MIDDLE BOX	335X138X145
OUTER	292906-9	SHIPPING BOX	355x300x300

	Inner	Middle	Outer
LABEL	623865-4	623865-4	623865-1
SEALING	Heat-seal	Tape	Tape

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4. PACKAGING QUANTITY 包装数量

4.1. 171825, 171826, 84201, 84346 系列:

Part Number	Pos	Inner				Middle	Outer
		5-720994-6	5-720994-7	2-720995-3	2-720995-4	1533271-1	292906-9
0, 2, 4, 6, 8-171825-2	2	1,000	-	1,000	-	7,000	28,000
0, 2, 4, 6, 8-171825-3	3	1,000	-	1,000	-	6,000	24,000
0, 2, 4, 6, 8-171825-4	4	1,000	-	1,000	-	5,000	20,000
0, 2, 4, 6, 8-171825-5	5	500	-	500	-	3,000	12,000
0, 2, 4, 6, 8-171825-6	6	500	-	500	-	3,000	12,000
0, 2, 4, 6, 8-171825-7	7	-	500	-	500	2,500	10,000
0, 2, 4, 6, 8-171825-8	8	-	500	-	500	2,000	8,000
0, 2, 4, 6, 8-171825-9	9	-	500	-	500	2,000	8,000
1, 3, 5, 7, 9-171825-0	10	-	250	-	250	1,250	5,000
1, 3, 5, 7, 9-171825-1	11	-	250	-	250	1,250	5,000
1, 3, 5, 7, 9-171825-2	12	-	250	-	250	1,250	5,000
1, 3, 5, 7, 9-171825-3	13	-	250	-	250	750	3,000
1, 3, 5, 7, 9-171825-4	14	-	250	-	250	750	3,000
1, 3, 5, 7, 9-171825-5	15	-	250	-	250	750	3,000
0, 2, 4, 6, 8-171826-2	2	-	1,000	-	1,000	5,000	20,000
0, 2, 4, 6, 8-171826-3	3	-	1,000	-	1,000	4,000	16,000
0, 2, 4, 6, 8-171826-4	4	-	500	-	500	1,500	6,000
0, 2, 4, 6, 8-171826-5	5	-	500	-	500	1,500	6,000
0, 2, 4, 6, 8-171826-6	6	-	500	-	500	1,500	6,000
0, 2, 4, 6, 8-171826-7	7	-	250	-	250	1,000	4,000
0, 2, 4, 6, 8-171826-8	8	-	250	-	250	1,000	4,000
0, 2, 4, 6, 8-171826-9	9	-	250	-	250	1,000	4,000
1, 3, 5, 7, 9-171826-0	10	-	250	-	250	750	3,000
1, 3, 5, 7, 9-171826-1	11	-	250	-	250	750	3,000
1, 3, 5, 7, 9-171826-2	12	-	250	-	250	750	3,000
1, 3, 5, 7, 9-171826-3	13	-	250	-	250	500	2,000
1, 3, 5, 7, 9-171826-4	14	-	250	-	250	500	2,000
1, 3, 5, 7, 9-171826-5	15	-	250	-	250	500	2,000
84201-1	2	1,000	-	1,000	-	5,000	20,000
84346-6	4	500	-	500	-	3,000	12,000
84346-8	6	-	500	-	500	2,000	8,000

4. PACKAGING QUANTITY 包装数量

4.2. 176153, 84079, 171887 系列:

Part Number	Inner 5-720994-7	Middle 1533271-1	Outer 292906-9
176153-2	1,000	5,000	20,000
176153-3 171887-6	1,000	4,000	16,000
171887-8	500	2,000	8,000
176153-4	500	1,500	6,000
176153-5	500	1,500	6,000
176153-6	500	1,500	6,000
176153-7	250	1,000	4,000
84079-X	500	1,500	6,000

4.3. 172057, 172058, 173051 系列:

Part Number	Pos	Inner		Middle 1533271-1	Outer 292906-9
		1533288-1	1-720995-9		
1-172057-4	14	-	300	1,200	4,800
1-172057-6	16	-	250	1,000	4,000
1-172057-8	18	500	-	1,000	4,000
2-172057-0	20	400	-	800	3,200
1-172058-4	14	-	200	800	3,200
1-172058-6	16	-	150	600	2,400
1-172058-8	18	300	-	600	2,400
2-172058-0	20	300	-	600	2,400
1-173051-4	14	-	300	1,200	4,800
1-173051-6	16	-	250	1,000	4,000
1-173051-8	18	500	-	1,000	4,000
2-173051-0	20	400	-	800	3,200

5. PACKING METHOD 包装方法

For 171825, 171826, 84201, 84346 系列:

5.1. Place an inner label on the middle of a polybag .

在一个塑料袋的中间贴上内标签。

注：其中对于2-171825-8，还需在袋子的另一面上加贴一客户标签 (PN:623868-1,格式如图2示)。

5.2. Depending upon position, place on appropriate quantities of products into polybag & heat seal it.

根据位数将一定数量(详见4中包装数量)的产品放入塑料袋中并热封其开口。

5. PACKING METHOD 包装方法

5.3. Place polybag with products into bubble bag.

将已装好产品的塑料袋放入气泡袋中。

5.4. Place a middle box.

折叠好一个中盒。

5.5. Depending upon position, place on appropriate of bubble bags into middle box.

根据位数将一定数量(详见4包装数量)的气泡袋整齐放入中盒中。

5.6. Tuck closed top flap of inner box & a middle label to the designated area of it(See Figure 1).

合上盒盖，并在内盒外侧如下图1所示的指定位置上贴一中标签。

注：其中对于2-171825-8，还需在内盒盖上的右上角位置上加贴一客户标签(PN:623868-1,格式如图2示)。

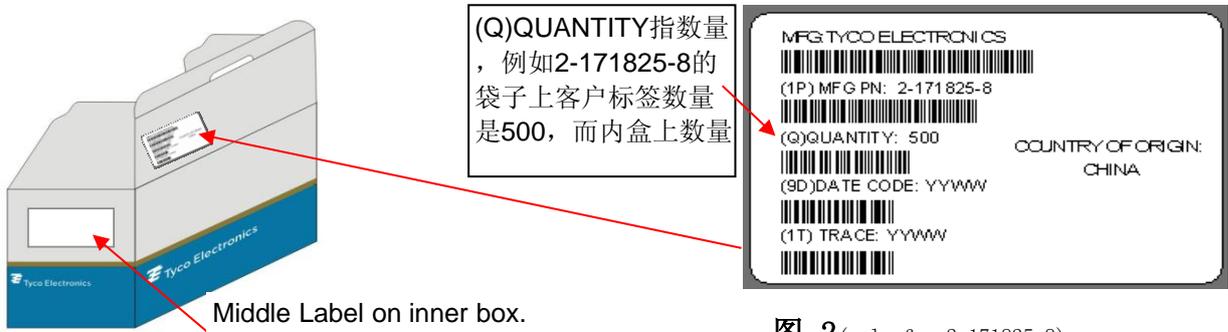


图 1

图 2 (only for 2-171825-8)

---其中(9D)Date code及(1T)trace都是指日期，格式是YYWW.

Middle Label on inner box.
在内盒外侧指定位置上贴一中标签。

5.7. Set up a box & secure bottom flaps with tape.

折叠好一个包装箱，并用胶带封好箱底。

5.8. Place 4 middle boxes full of products into the shipping box.

将四个装满产品的中盒放入外箱中。

注：四个中盒放入外箱的方向要一致。

5.9. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

Note: Only for 171825-4, It is necessary to stick additional customer label upon the outer label if the customer is "Viasystems EMS (Shenzhen) co., Ltd."

注：对于171825-4，如果客户是“惠業電子科技(深圳)有限公司”，则必须在外箱标签的上面加贴一客户标签。

标签物料P/N是623865-3,此物料由计划员控制，标签的粘贴位置及样式如下图2示：

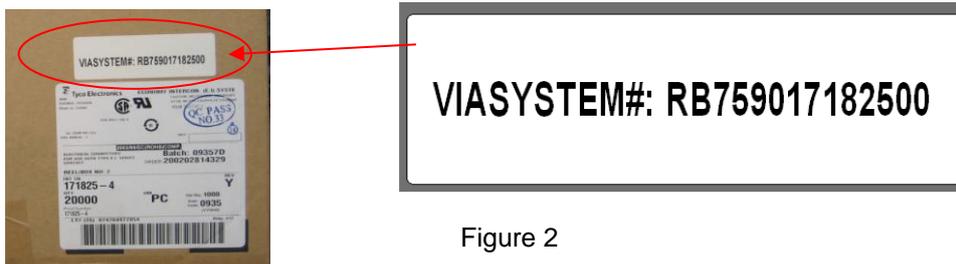


Figure 2

5. PACKING METHOD 包装方法

For 176153, 84079, 171887 系列:

5.1. Place an inner label on the middle of a polybag .

在一个塑料袋的中间贴上内标签。

5.2. Depending upon position, place on appropriate quantities of products into polybag & heat seal it.

根据位数将一定数量(详见4中包装数量)的产品放入塑料袋中并热封其开口。

5.3. Place a middle box.

折叠好一个中盒。

5.4. Depending upon position, place on appropriate of polybag into middle box.

根据位数将一定数量(详见4包装数量)的塑料袋整齐放入中盒中。

5.5. Tuck closed top flap of inner box & a middle label to the designated area of it(See Figure 1).

合上盒盖，并在内盒外侧如上图1所示的指定位置上贴一中标签。

5.6. Set up a box & secure bottom flaps with tape.

折叠好一个包装箱，并用胶带封好箱底。

5.7. Place 4 middle boxes full of products into the shipping box.

将四个装满产品的中盒放入外箱中。

注：四个中盒放入外箱的方向要一致。

5.8. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

For 172057, 172058, 173051 系列:

5.1. Set up an inner box.

折叠好一个内盒。

5.2. Depending upon position, place products into inner box.

根据位数将一定数量(详见4包装数量)的产品放入内盒中。

5.3. Tuck closed top flap of inner box, place two small tapes on the three sides of box.

合上盖子，并在内盒的三边(除连接边外)各贴上二条小胶带。

5. PACKING METHOD 包装方法

5.4. Place an inner label to the top right corner of it.

在小盒盖的右上角贴上内标签。

5.5. Set up a middle box.

折叠好一个中盒。

For used on 1-720995-9:

5.6.1. Place 4 inner boxes full of products into the middle box.

将四个装满产品的内盒放入中盒中。

注：四个内盒放入中盒的方向要一致。

For used on 1533288-1:

5.6.2. Place 2 inner boxes full of products into the middle box.

将二个装满产品的内盒放入中盒中。

注：二个内盒放入中盒的方向要一致。

5.7. Tuck closed top flap of inner box & a middle label to the designated area of it(See Figure 1).

合上盒盖，并在内盒外侧如上图1所示的指定位置上贴一中标签。

5.8. Set up a box & secure bottom flaps with tape.

折叠好一个包装箱，并用胶带封好箱底。

5.9. Place 4 middle boxes full of products into the shipping box.

将四个装满产品的中盒放入外箱中。

注：四个中盒放入外箱的方向要一致。

5.10. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。