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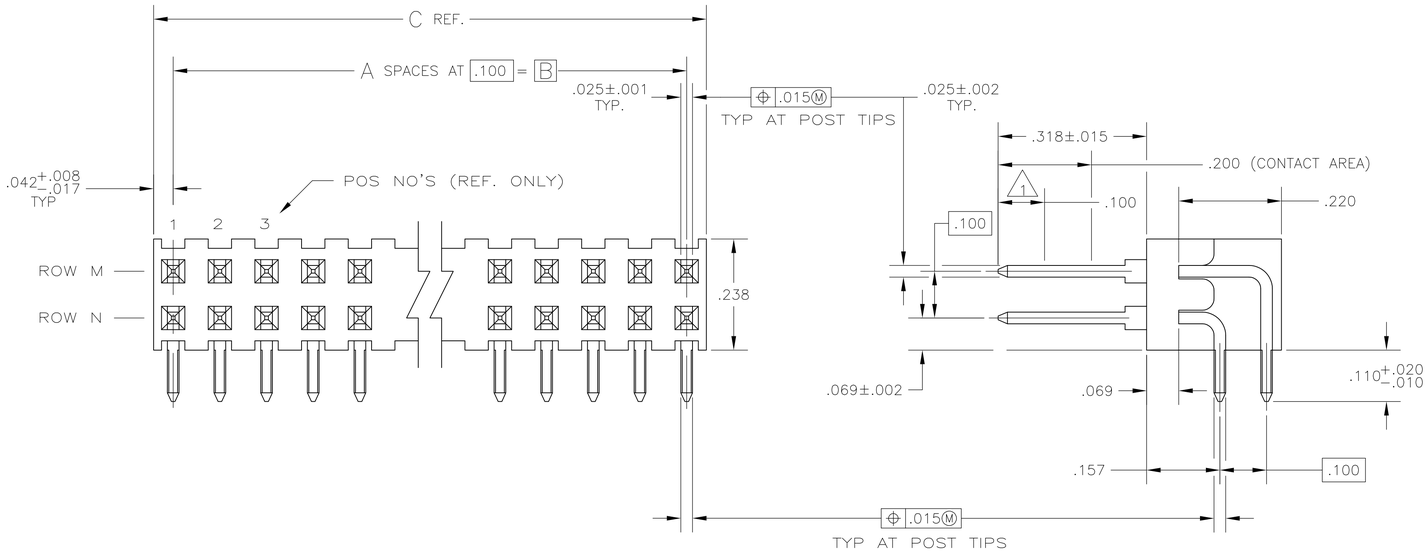
LOC	DIST
AD	00

REVISIONS

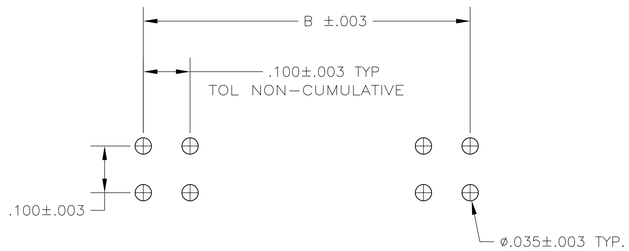
P	LTR	DESCRIPTION	DATE	DWN	APVD
	K2	REVISED PER ECO-11-004587	11MAR11	RK	HMR



1 POINT OF MEASUREMENT FOR PLATING THICKNESS

2 .000015 GOLD ON THE CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER .000050 NICKEL

3 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT

			C	B	A	NO OF ACT POS	NO OF POS	ASSEMBLY PART NUMBER
OBSOLETE	NONE	6TH	.984	.900	9	19	20	4-87230-3
OBSOLETE	2ND	NONE	.584	.500	5	11	12	4- -2
OBSOLETE	4TH		.484	.400	4	9	10	4- -1
	NONE		3.984	3.900	39	80	80	4- -0
3 OBSOLETE			3.884	3.800	38	78	78	3- -9
			3.784	3.700	37	76	76	3- -8
			3.684	3.600	36	74	74	3- -7
			3.584	3.500	35	72	72	3- -6
			3.484	3.400	34	70	70	3- -5
3 OBSOLETE			3.384	3.300	33	68	68	3- -4
			3.284	3.200	32	66	66	3- -3
			3.184	3.100	31	64	64	3- -2
			3.084	3.000	30	62	62	3- -1
			2.984	2.900	29	60	60	3- -0
			2.884	2.800	28	58	58	2- -9
			2.784	2.700	27	56	56	2- -8
			2.684	2.600	26	54	54	2- -7
			2.584	2.500	25	52	52	2- -6
			2.484	2.400	24	50	50	2- -5
3 OBSOLETE			2.384	2.300	23	48	48	2- -4
			2.284	2.200	22	46	46	2- -3
			2.184	2.100	21	44	44	2- -2
			2.084	2.000	20	42	42	2- -1
			1.984	1.900	19	40	40	2- -0
3 OBSOLETE			1.884	1.800	18	38	38	1- -9
			1.784	1.700	17	36	36	1- -8
			1.684	1.600	16	34	34	1- -7
			1.584	1.500	15	32	32	1- -6
			1.484	1.400	14	30	30	1- -5
3 OBSOLETE			1.384	1.300	13	28	28	1- -4
			1.284	1.200	12	26	26	1- -3
			1.184	1.100	11	24	24	1- -2
			1.084	1.000	10	22	22	1- -1
			.984	.900	9	20	20	1- -0
			.884	.800	8	18	18	-9
			.784	.700	7	16	16	-8
			.684	.600	6	14	14	-7
			.584	.500	5	12	12	-6
			.484	.400	4	10	10	-5
			.384	.300	3	8	8	-4
			.284	.200	2	6	6	-3
			.184	.100	1	4	4	-2
NONE	NONE		.084			2	2	87230-1
ROW N	ROW M							

POSTS OMITTED

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN L. MAYER 5-15-85
CHK T. ZOLA 5-22-85
APVD T. ZOLA 5-22-85

TE Connectivity

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± .005
4 PLC ± -
ANGLES ± -

PRODUCT SPEC —
APPLICATION SPEC —

NAME: ASSEMBLY, MOD II, HEADER, DOUBLE ROW, .100 X .100 CL RIGHT ANGLE, .025 SQ POSTS, SELECTIVELY LOADED

MATERIAL: HOUSING: FLAME RETARDANT THERMOPLASTIC, COLOR:BLACK
POSTS: PHOS BRONZE

FINISH 2

WEIGHT —

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C-87230	—

CUSTOMER DRAWING | SCALE 4:1 | SHEET 1 OF 1 | REV K2