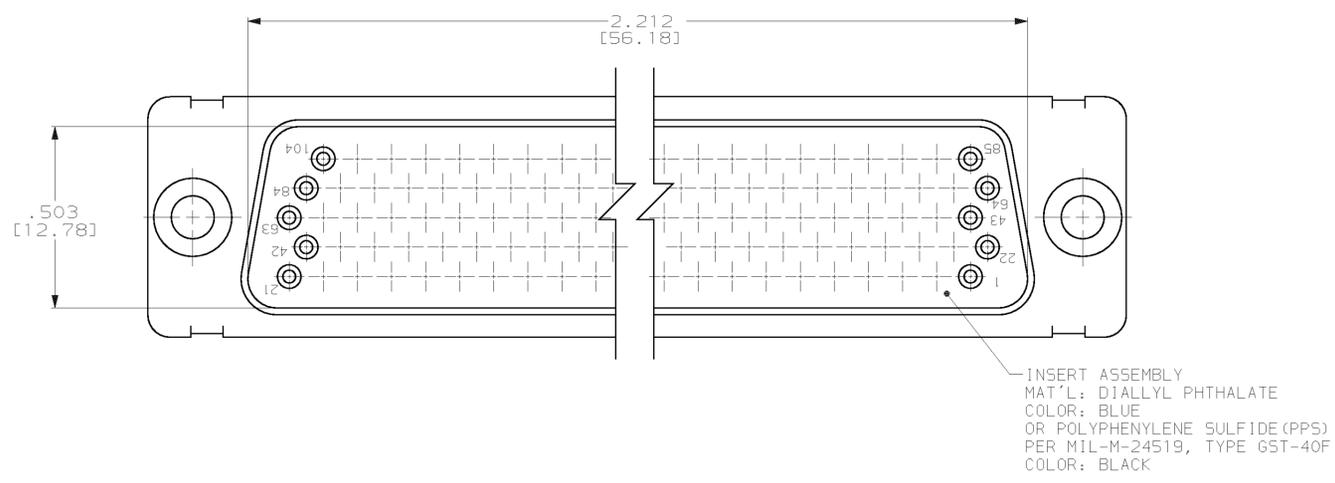
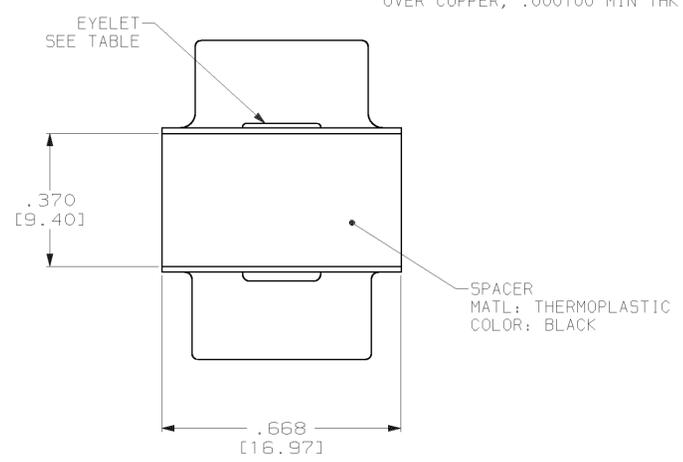
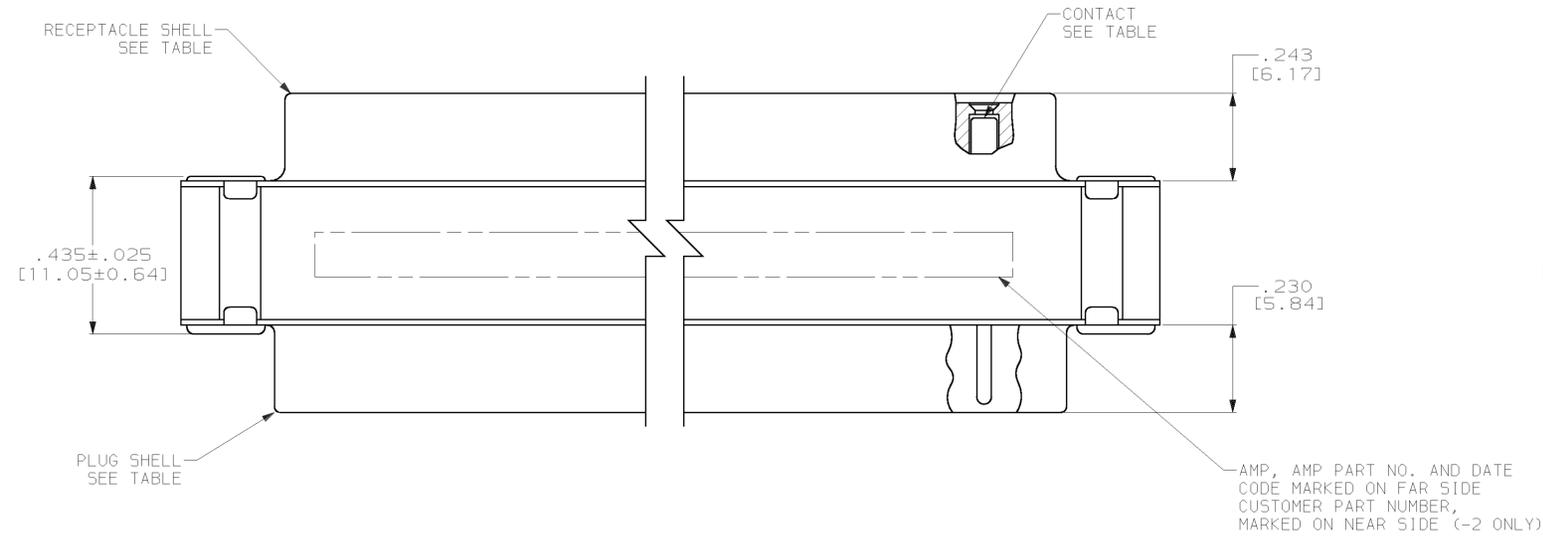
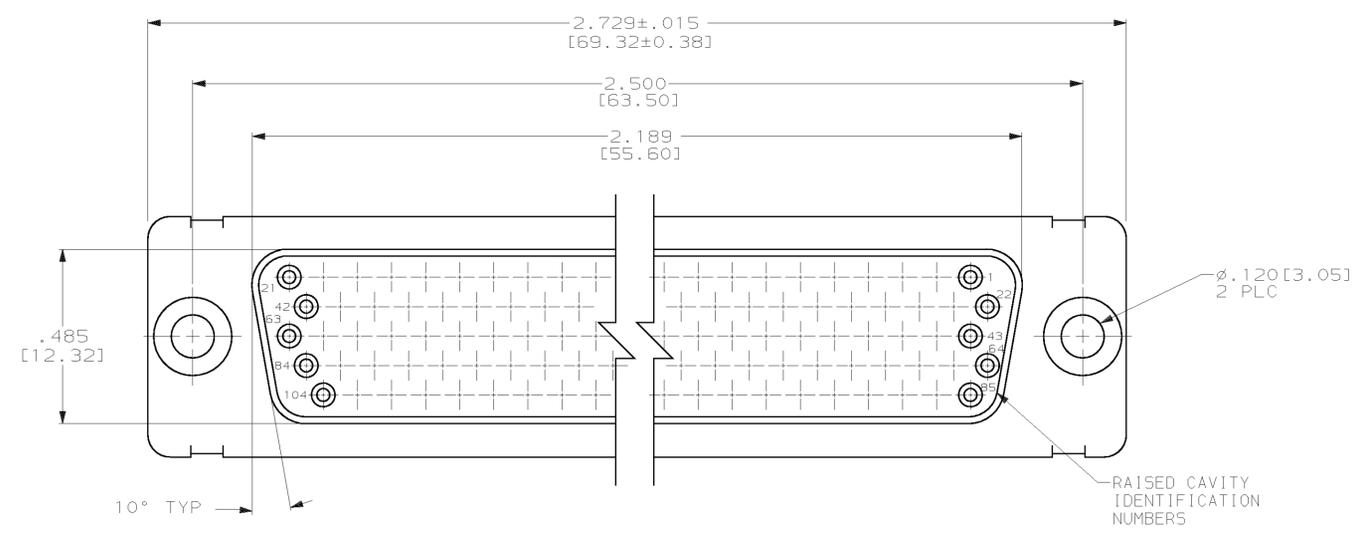
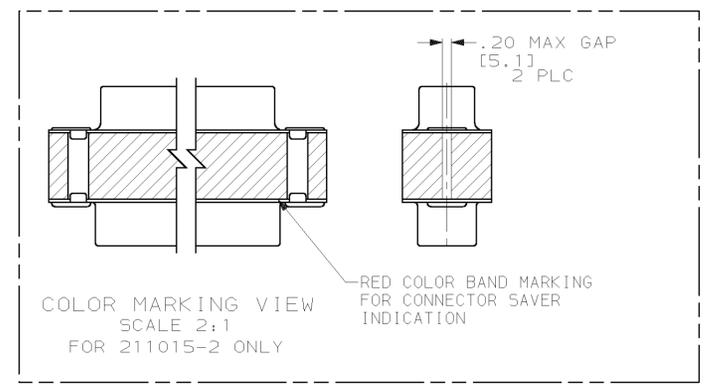


REVISONS		DATE	OWN	APPRO
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T	REV PER	0630-320-01	5-02	CT DM
U	REV PER	0630-0619-02	7-03	JMK LO



- CONTACTS INCLUDED IN ASSEMBLY.
- MATL: STEEL, PER ASTM-A-109.
- FINISH: CADMIUM PER QQ-P-416.
- MATL: BRASS PER ASTM-B-36.
- FINISH: PLATED ZINC .00020 MIN THK PER ASTM-B-633. YELLOW CHROMATE FINISH.
- CONTACT BODY MAT'L: BERYLLIUM COPPER PER ASTM-B-197. BODY FINISH: PLATED GOLD, .000050 MIN THK PER MIL-G-45204 OVER NICKEL, .000050 MIN THK PER QQ-N-290. HOOD MAT'L: STAINLESS STEEL PER ASTM-A-240. HOOD FINISH: PASSIVATED PER QQ-P-35.
- FINISH: PLATED GOLD, .000050 MIN THK PER MIL-G-45204 OVER COPPER FLASH.
- FINISH: PLATED GOLD, .000050 MIN THK PER MIL-G-45204 OVER COPPER, .000100 MIN THK PER MIL-C-14550.
- CONTACT BODY MAT'L: BERYLLIUM COPPER PER ASTM-B-197. BODY FINISH: PLATED GOLD, .000050 MIN THK PER MIL-G-45204 OVER COPPER, .000100 MIN THK PER MIL-C-14550. HOOD MAT'L: COPPER ALLOY PER QQ-B-613. FINISH: PLATED GOLD, .000050 MIN THK PER MIL-G-45204 OVER COPPER, .000100 MIN THK PER MIL-C-14550.



△ 4 △ 8	△ 4 △ 7	△ 6	4U884 SOCN R10002677-0111	211015-6
△ 4 △ 8	△ 4 △ 7	△ 6	2A091-006W-001	211015-5
△ 4 △ 8	△ 4 △ 7	△ 9	-	211015-4
OBSOLETE	-	-	-	211015-3
△ 4 △ 8	△ 4 △ 7	△ 6	(1J02-111)	211015-2
△ 4 △ 5	△ 2 △ 3	△ 6	-	211015-1
EYELET	SHELLS	CONTACT	CUSTOMER P/N	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.

AMP Incorporated Harrisburg, PA 17105-3608

CONNECTOR SAVER, AMPLIMITE 104 POSN., SIZE 6, SERIES 90

SIZE: A1 CAGE CODE: 00779 DRAWING NO: 211015

SCALE: 4:1 SHEET: 1 OF 1 REV: U