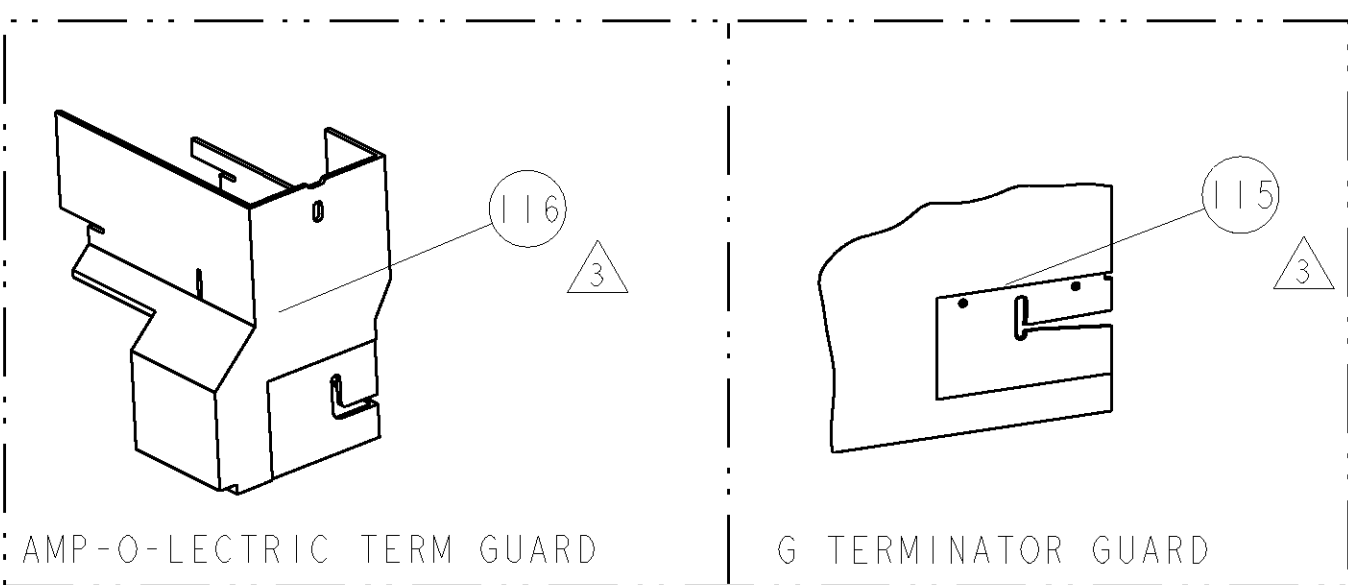


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| 8                                                     |     |               |               | 7                        |                    |  |  |
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| PART<br>NUMBER                                        | REV | FIRST<br>USED | POWER UNIT    | FEED TYPE                | DESCRIPTION        |  |  |
| 1852287-1                                             | A   | 122500-1      | LEADMAKER     | AIR FEED                 | CUTS CARRIER       |  |  |
| 1852287-2                                             | A   | 565435-5      | BENCH MODEL K | AIR FEED                 | CUTS CARRIER       |  |  |
| 1852287-3                                             | A   | 354500-1      | BENCH MODEL G | AIR FEED                 | CUTS CARRIER       |  |  |
| 1852287-6                                             | A   | 122500-1      | LEADMAKER     | AIR FEED                 | CONTINUOUS CARRIER |  |  |
| 7-1852287-7                                           | A   | -             | -             | -                        | SPARE PARTS        |  |  |

- △ RECOMMENDED SPARE PARTS  
△ GREASE LIGHTLY  
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



|                                                 |                     |                                  |                            |                      |           |
|-------------------------------------------------|---------------------|----------------------------------|----------------------------|----------------------|-----------|
| TERMINAL NAME: 2.0 LOW PROFILE CRIMP RECEPTACLE |                     |                                  |                            |                      |           |
| TYCO PN                                         | MANF PN             | MOLEX TERMINAL - AMP CRIMP SPECS |                            |                      |           |
| 286781                                          | 50011-8000          |                                  |                            |                      |           |
| -                                               | -                   | PAD LTR                          | CRIMP HEIGHT               | WIRE SIZE            |           |
| -                                               | -                   | A                                | .63±0.05mm[.025±.002]      | 24 AWG               |           |
| -                                               | -                   | B                                | .62±0.05mm[.024±.002]      | 26 AWG               |           |
| -                                               | -                   | C                                | .59±0.05mm[.023±.002]      | 28 AWG               |           |
| -                                               | -                   | D                                | .56±0.05mm[.022±.002]      | 30 AWG               |           |
| -                                               | -                   | CRIMP                            | SIZE                       | TYPE                 | RANGE     |
| -                                               | -                   | WIRE                             | .97mm [.038]               | F                    | 24-30 AWG |
| -                                               | -                   | INSUL                            | 1.40mm [.055]              | F                    | 0.8-1.4   |
| WIRE STRIP LENGTH .049 - .064                   | TERM APPL SPEC NONE | FEED .281                        | APPL INSTRUCTIONS 408-8040 | SET UP GAGE 458637-1 |           |

|     |      |          |     |             |                 |
|-----|------|----------|-----|-------------|-----------------|
| LOC | DIST | REVISONS |     |             |                 |
| A   | 66   | P        | LTR | DESCRIPTION | DATE DWN APVD   |
|     |      | AI       | EC  | 06-019003   | 7AUG2006 CMR TE |

|   |   |   |     |   |    |             |                                      |     |
|---|---|---|-----|---|----|-------------|--------------------------------------|-----|
| - | 2 | 2 | 2   | 2 | -  | 2-354779-9  | PIN, WIRE DISC, .3135                | 129 |
| - | 2 | 2 | 2   | 2 | -  | 2-354779-6  | PIN, WIRE DISC, .3120                | 128 |
| - | 2 | 2 | 2   | 2 | -  | 2-354779-4  | PIN, WIRE DISC, .3110                | 127 |
| - | 2 | 2 | 2   | 2 | -  | 2-354779-4  | PIN, WIRE DISC, .3110                | 126 |
| - | - | - | REF | - | -  | 692655-6    | AIR FEED VALVE ASSEMBLY              | 118 |
| - | 1 | 1 | 1   | 1 | -  | 461062-1    | FEED FINGER ASSEMBLY                 | 117 |
| - | - | - | REF | - | .. | 455749-1    | GUARD WINDOW                         | 116 |
| - | - | - | REF | - | .. | 679532-1    | INSERT, GUARD                        | 115 |
| - | 2 | 2 | 2   | 2 | -  | 21024-2     | WASHER, SPRG LOCK, REG NO 4          | 114 |
| - | 1 | 1 | 1   | 1 | -  | 690603-1    | SPRING ASSIST AMP-O-MATOR APPLICATOR | 112 |
| - | 1 | 1 | 1   | 1 | -  | 3-21001-5   | SCR, SKT HD CAP 3/8-16 X 1.000       | 111 |
| - | 1 | 1 | 1   | 1 | -  | 459610-1    | MOUNT, FEED BRACKET                  | 110 |
| - | 1 | 1 | 1   | 1 | -  | 21024-8     | WASHER, SPRG LOCK, REG 3/8           | 109 |
| - | 1 | 1 | -   | 1 | -  | 692655-7    | AIR FEED VALVE ASSEMBLY              | 108 |
| - | - | - | REF | - | -  | 24024-2     | VALVE, SHUT OFF                      | 106 |
| - | - | - | 1   | - | -  | 692655-5    | AIR FEED VALVE ASSEMBLY              | 105 |
| - | 1 | 1 | 1   | 1 | -  | 461065-1    | ASSEMBLY, AIR FEED                   | 104 |
| - | 2 | 2 | 2   | 2 | -  | 3-21000-9   | SCR, SKT HD CAP 10-32 X 1.000        | 103 |
| - | 2 | 2 | 2   | 2 | -  | 5-21006-6   | SCR, SET, CUP POINT 10-32 X .750     | 99  |
| - | 1 | 1 | 1   | 1 | -  | 3-21000-4   | SCR, SKT HD CAP 10-32 X .375         | 96  |
| - | 1 | 1 | 1   | 1 | -  | 1633031-1   | ROD, THREADED                        | 93  |
| - | 1 | 1 | 1   | 1 | -  | 1633020-1   | FINE ADJUST SCREW BLOCK              | 90  |
| - | 1 | 1 | 1   | 1 | -  | 318563-1    | GUARD, FRONT CHIP                    | 89  |
| - | 2 | 2 | 2   | 2 | -  | 1-21000-3   | SCR, SKT HD CAP 4-40 X .250          | 85  |
| - | 1 | 1 | 1   | 1 | -  | 1-455888-0  | SPACER, CRIMPER                      | 82  |
| - | 1 | 1 | 1   | 1 | -  | 2-21008-9   | SCR, SET, SELF LOCKING 1/4-20 X .250 | 75  |
| - | 1 | 1 | 1   | 1 | -  | 690191-5    | PLUG,NYLON                           | 73  |
| - | 1 | 1 | 1   | 1 | -  | 4088040     | SF APPL INST 408-8040                | 72  |
| - | 1 | 1 | 1   | 1 | -  | 217238-1    | GENERAL INSTRUCTION PKG              | 71  |
| - | 1 | 1 | 1   | 1 | -  | 461264-1    | PLATE, IDENTIFICATION                | 67  |
| - | 2 | 2 | 2   | 2 | -  | 21017-2     | SCREW, DRIVE                         | 66  |
| - | 1 | 1 | 1   | 1 | -  | 986950-1    | WASHER, FLAT PRECISION               | 64  |
| - | 1 | 1 | 1   | 1 | -  | 21009-2     | SCR, SET, SELF LOCKING 1/4-20 X .250 | 63  |
| - | 1 | 1 | 1   | 1 | -  | 23030-1     | SCR, SKT HD CAP 6-32 x .25           | 62  |
| - | 1 | 1 | 1   | 1 | -  | 22353-8     | SCR, SHLD, SLOT HD, 3/16 DIA         | 61  |
| - | 1 | 1 | 1   | 1 | -  | 22733-8     | SCR, BHSC, SELF-LOCKING, 8-32 X .375 | 60  |
| - | 1 | 1 | 1   | 1 | -  | 2-22603-0   | SCR, HEX HD CAP 8-32 X .312          | 59  |
| - | 1 | 1 | 1   | 1 | -  | 1633399-2   | APPL., BASIC AIR FEED SUB ASSY       | 58  |
| - | 1 | 1 | 1   | 1 | -  | 4-694433-4  | FEED PAWL                            | 56  |
| - | 4 | 4 | 4   | 4 | -  | 2-21002-2   | SCR, BTN SKT HD CAP 8-32 X .500      | 54  |
| - | 1 | 1 | 1   | 1 | -  | 690191-1    | PLUG,NYLON                           | 45  |
| - | 1 | 1 | 1   | 1 | -  | 455673-1    | RAM, SIDE FEED                       | 44  |
| - | 1 | 1 | 1   | 1 | -  | 690125-1    | SHIM SUB-ASSY                        | 43  |
| - | 1 | 1 | 1   | 1 | -  | 690124-4    | WASHER, RAM (.135)                   | 42  |
| - | 1 | 1 | 1   | 1 | -  | 7-21002-9   | SCR, BTN SKT HD CAP 5/16-24 X 1.00   | 41  |
| - | 1 | 1 | 1   | 1 | -  | 23241-6     | BALL, STEEL                          | 40  |
| - | 1 | 1 | 1   | 1 | -  | 690170-1    | SPRING, COMPRESSION                  | 39  |
| - | 1 | 1 | 1   | 1 | -  | 690142-5    | DISC, INSULATION                     | 38  |
| - | 1 | 1 | 1   | 1 | -  | 354777-1    | WIRE DISC, ASSEMBLY                  | 37  |
| - | 1 | 1 | 1   | 1 | -  | 22480-5     | SPRING, COMPRESSION                  | 36  |
| - | 1 | 1 | 1   | 1 | -  | 690212-1    | POST, RAM                            | 35  |
| - | 2 | 2 | 2   | 2 | -  | 2-21002-1   | SCR, BTN SKT HD CAP 8-32 X .375      | 33  |
| - | 3 | 3 | 3   | 3 | -  | 21024-5     | WASHER, SPRG LOCK, REG NO 10         | 32  |
| - | 1 | 1 | 1   | 1 | -  | 1633016-1   | PLATE,STRIP GUIDE                    | 29  |
| - | 1 | 1 | 1   | 1 | -  | 1-455888-0  | SPACER, CRIMPER                      | 28  |
| - | 2 | 2 | 2   | 2 | -  | 22284-8     | SPRING, COMPRESSION                  | 27  |
| - | 1 | 1 | 1   | 1 | -  | 240793-1    | LEVER, DRAG RELEASE                  | 26  |
| - | 1 | 1 | 1   | 1 | -  | 679754-1    | STOCK DRAG ASSEMBLY                  | 25  |
| - | 1 | 1 | 1   | 1 | -  | 1633013-4   | STRIP GUIDE, REAR                    | 24  |
| - | 1 | 1 | 1   | 1 | -  | 1633015-1   | FRONT STRIP GUIDE                    | 23  |
| - | 1 | - | -   | 1 | -  | 690472-2    | STRIPPER                             | 22  |
| - | 1 | 1 | 1   | 1 | -  | 2-21000-7   | SCR, SKT HD CAP 8-32 X .500          | 21  |
| - | 2 | 2 | 2   | 2 | -  | 21024-4     | WASHER, SPRG LOCK, REG NO 8          | 20  |
| - | - | 1 | 1   | - | -  | 691353-1    | STRIPPER                             | 19  |
| - | 1 | - | -   | - | -  | 679625-1    | SHEAR HOLDER, FRONT (NO CUT)         | 17  |
| - | 1 | 1 | 1   | 1 | -  | 3-22280-3   | SPRING, COMPRESSION                  | 12  |
| - | 1 | 1 | 1   | 1 | -  | 690461-1    | STOP, SHEAR                          | 11  |
| - | - | 1 | 1   | 1 | -  | 690459-1    | SHEAR HOLDER, FRONT                  | 10  |
| - | 1 | 1 | 1   | 1 | -  | 462006-1    | FLOATING SHEAR, FRONT                | 9   |
| 1 | 1 | 1 | 1   | 1 | -  | 5-1633117-4 | ANVIL, COMBINATION                   | 8   |
| - | 1 | 1 | 1   | 1 | -  | 455889-9    | DEPRESSOR, SHEAR                     | 5   |
| - | 1 | 1 | 1   | 1 | -  | 3-238011-6  | BLOCK, CRIMPER SPACER                | 4   |
| 1 | 1 | 1 | 1   | 1 | -  | 3-1213077-1 | CRIMPER, INSULATION PREMIUM          | 3   |
| - | 1 | 1 | 1   | 1 | -  | 455888-6    | SPACER, CRIMPER                      | 2   |
| 1 | 1 | 1 | 1   | 1 | -  | 1-1490019-8 | CRIMPER, WIRE PREMIUM                | 1   |

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