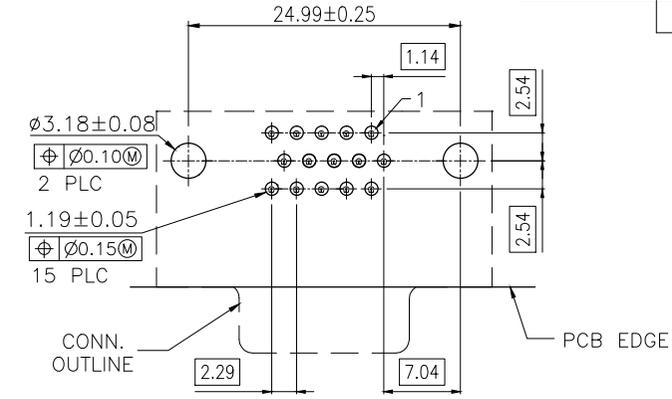
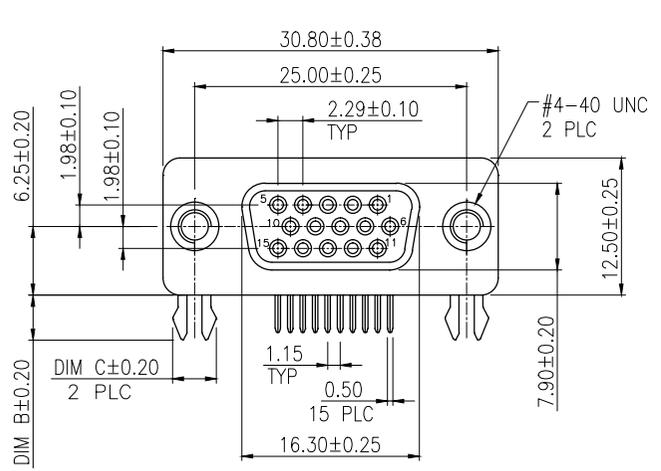


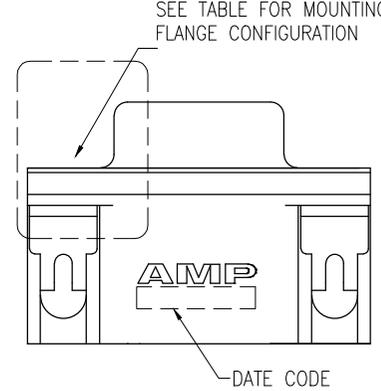
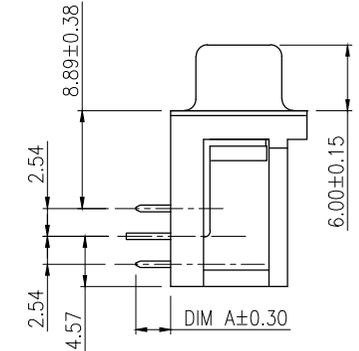
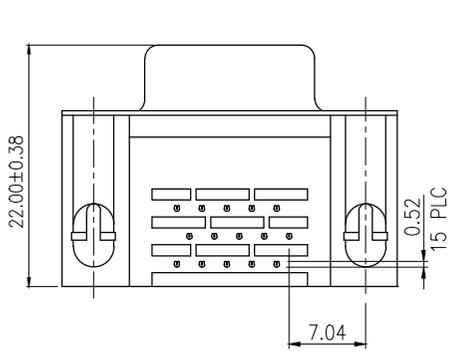
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LOC		DIST		REVISIONS			DATE	DWN	APVD
DW				P	LTR	DESCRIPTION			
				B3		REVISED (ECR-14-000726)	30APR14	S.C	H.L

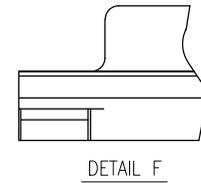
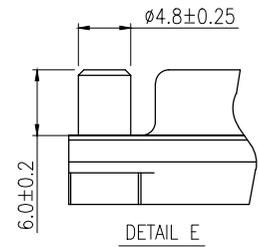
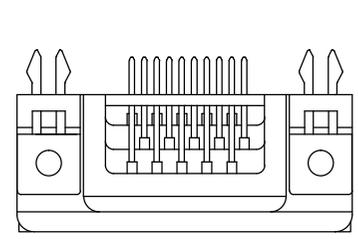


RECOMMENDED P.C. BOARD LAYOUT  
 <TOP VIEW>

- NOTES:
- MATERIAL:
    - HOUSING: THERMOPLASTIC(NY9T), UL 94V-0 RATED,BLACK
    - CONTACTS: PHOPHOR BRONZE
    - SHELL: SPPC
    - BOARDLOCKS: BRASS
    - RIVET: BRASS
    - SCREWLOCK: BRASS
  - FINISH:
    - CONTACT:
      - GOLD PLATING ON CONTACT AREA. (SEE TABLE)
      - 2.54µm[100µ"] MIN. MATTE TIN PLATING ON SOLDER TAIL AREA,
      - 1.27µm[50µ"] MIN. NICKEL UNDERPLATING OVERALL,
    - BOARDLOCK:
      - 2.54µm[100µ"] MIN MATTE TIN PLATING
      - 1.27µm[50µ"] MIN NICKEL UNDERPLATING OVERALL,
    - SHELL: NICKEL PLATED
    - RIVET: NICKEL PLATING 0.76µm[30µ"] OVERALL.
    - FIXED SCREWLOCK: NICKEL PLATING 0.76µm[30µ"], MEETS 6 IN-LB TORQUE.
  - RECOMMENDED PCB THICKNESS: 1.6 mm
  - REFLOW SOLDER CAPABLE TO 260°C PER TE CONNECTIVITY SPEC. 109-201, CONDITION B.
  - NET WEIGHT: 10.24 g/pcs. (WITH SCREWLOCK) 8.24 g/pcs. (W/O SCREWLOCK)
- ⚠ BOARDLOCK INSERTION FORCE: 1.5±0.5 Kgf [15±5 N]. FOR 5-1734530-3 & 6-1734530-3 ONLY.



SEE TABLE FOR MOUNTING FLANGE CONFIGURATION

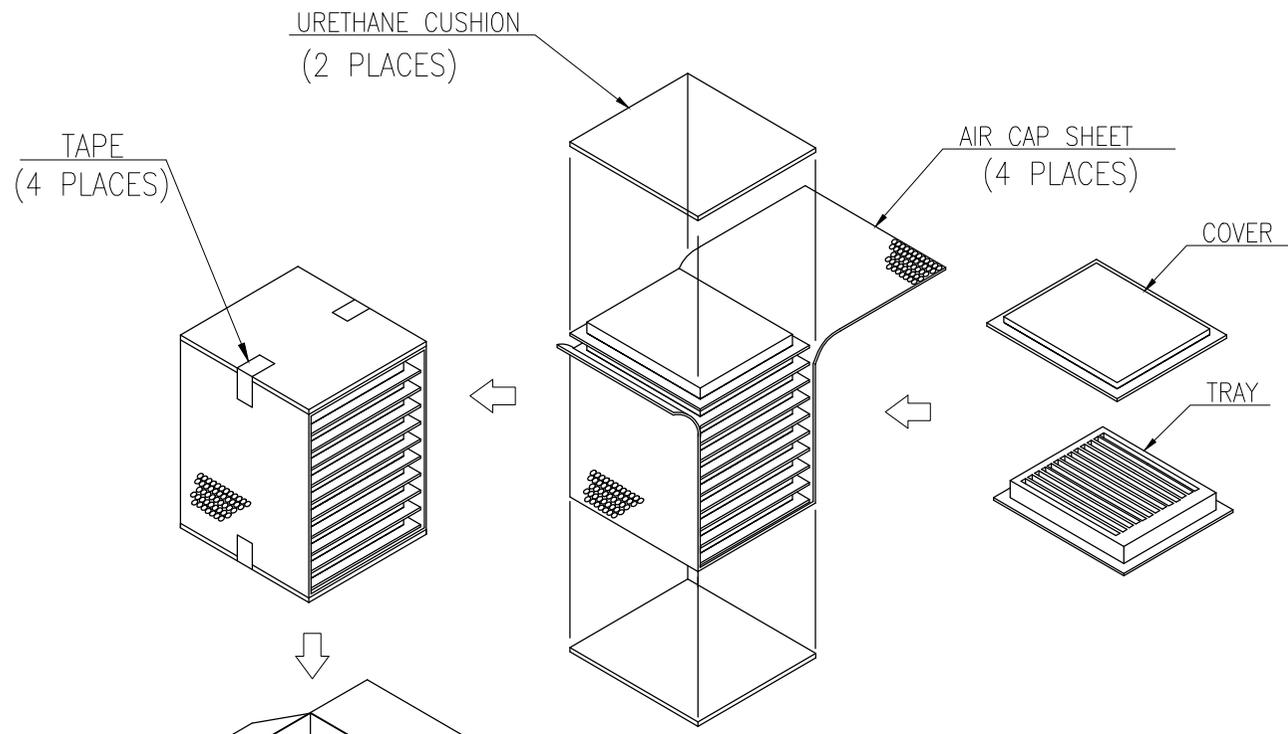


OBSELETE	TAPE&REEL	DETAIL E	W/	3.78	3.20	3.18	30 µ"	5-1734530-3
	TUBE	DETAIL F	W/	4.00	4.10	3.18	30 µ"	2-1734530-3
	TRAY	DETAIL F	W/	4.00	4.10	3.18	30 µ"	1-1734530-3
	TRAY	DETAIL F	W/	4.00	4.10	3.18	G/F	1-1734530-1
	TRAY	DETAIL E	W/	4.00	4.10	3.18	30 µ"	1734530-3
	TAPE&REEL	DETAIL F	W/	3.78	3.20	3.18	30 µ"	6-1734530-3
	TRAY	DETAIL F	W/O	4.00	4.10	3.18	30 µ"	3-1734530-3
	TUBE	DETAIL F	W/	4.00	4.10	3.18	15 µ"	2-1734530-2
	TUBE	DETAIL F	W/	4.00	4.10	3.18	G/F	2-1734530-1
	TRAY	DETAIL F	W/	4.00	4.10	2.16	30 µ"	1-1734530-6
	TRAY	DETAIL F	W/	4.00	4.10	2.16	15 µ"	1-1734530-5
	TRAY	DETAIL F	W/	4.00	4.10	2.16	G/F	1-1734530-4
	TRAY	DETAIL F	W/	4.00	4.10	3.18	15 µ"	1-1734530-2
	TRAY	DETAIL E	W/	4.00	4.10	2.16	30 µ"	1734530-6
	TRAY	DETAIL E	W/	4.00	4.10	2.16	15 µ"	1734530-5
	TRAY	DETAIL E	W/	4.00	4.10	2.16	G/F	1734530-4
	TRAY	DETAIL E	W/	4.00	4.10	3.18	15 µ"	1734530-2
	TRAY	DETAIL E	W/	4.00	4.10	3.18	G/F	1734530-1

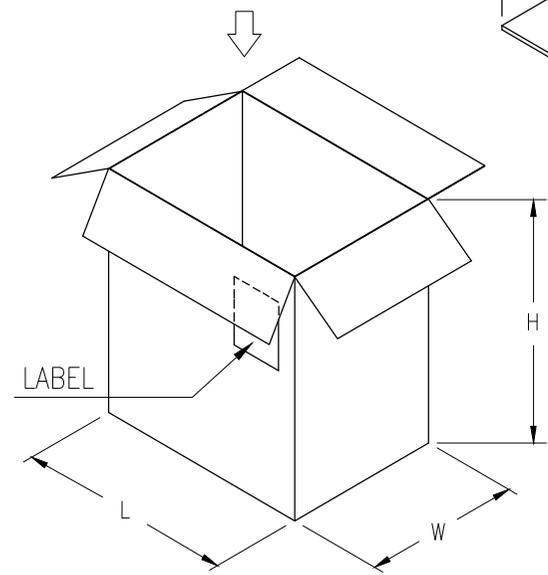
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. LEE 22MAR2007	TE Connectivity	
DIMENSIONS: MM		CHK S. HOU 22MAR2007		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD W.J. KE 22MAR2007	NAME	
0 PLC ± - 1 PLC ± 0.38 2 PLC ± 0.25 3 PLC ± 0.15 4 PLC ± - ANGLES ± -		PRODUCT SPEC 108-57541	RECEPTACLE ASSY, SIZE 1, 15 POSITION, RIGHT ANGLE, THROUGH HOLE	
MATERIAL SEE NOTE		QUALIFICATION TEST REPORT 501-57623	SIZE A3	CAGE CODE 00779
FINISH SEE NOTE		WEIGHT SEE NOTE	DRAWING NO C=1734530	RESTRICTED TO
CUSTOMER DRAWING			SCALE	SHEET 1 of 4
			REV B3	

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LOC	DIST	REVISIONS					
DW		P	LTR	DESCRIPTION	DATE	DWN	APVD
		SEE SHEET 1.					



- NOTES:
- MATERIAL:
    - 1.1 TRAY: PVC
    - 1.2 SHIPPING CARTON: CORRUGATED FIBERBOARD
  - DIMENSION:
    - 2.1 TRAY: L=320, W=230, H=18.9
    - 2.2 SHIPPING CARTON: L=361, W=245, H=272
  - QUANTITY:
    - 3.1 PRIMARY PACKING: 100 PCS/TRAY
    - 3.2 SECONDARY PACKING: 10 TRAY/CARTON(1000PCS)
  - CARTON WEIGHT:
    - 4.1 NET WEIGHT: 10.24 Kg (W/SCREWLOCK)
    - 4.2 GROSS WEIGHT: 11.24 Kg (W/SCREWLOCK)
    - 4.3 NET WEIGHT: 8.24 Kg (W/O SCREWLOCK)
    - 4.4 GROSS WEIGHT: 9.24 Kg (W/O SCREWLOCK)



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN			
		CHK			
DIMENSIONS: MM		APVD	NAME		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		RECEPTACLE ASSY, SIZE 1, 15 POSITION, RIGHT ANGLE, THROUGH HOLE	
0 PLC ± -		APPLICATION SPEC		RESTRICTED TO	
1 PLC ± -		WEIGHT		SIZE	
2 PLC ± -		CUSTOMER DRAWING		CAGE CODE	
3 PLC ± -				DRAWING NO	
4 PLC ± -				A3 00779 C=1734530	
ANGLES ± -				SHEET	
MATERIAL				2 of 4	
FINISH				REV B3	

4

3

2

1

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LOC DW	DIST	REVISIONS		
P	LTR	DESCRIPTION	DATE	DWN APVD
		SEE SHEET 1.		

D

D

C

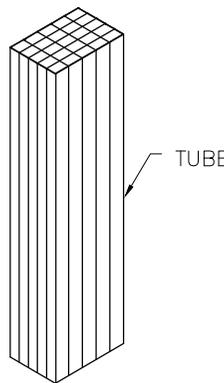
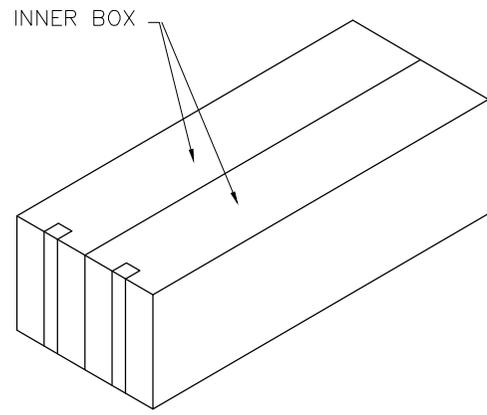
C

B

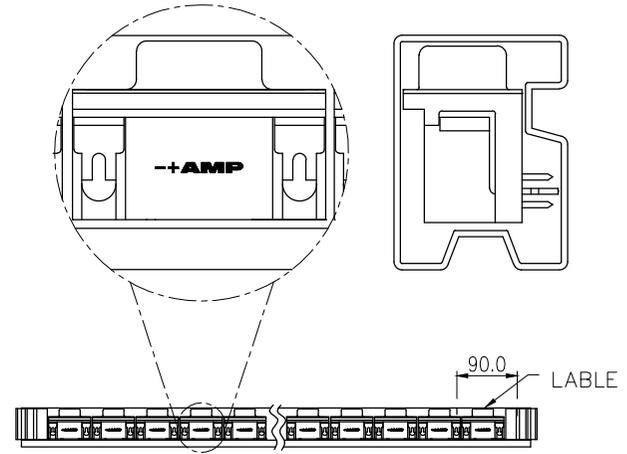
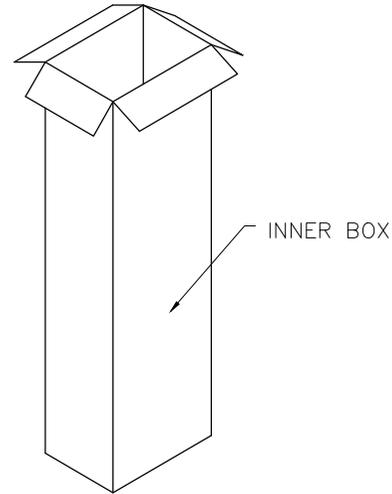
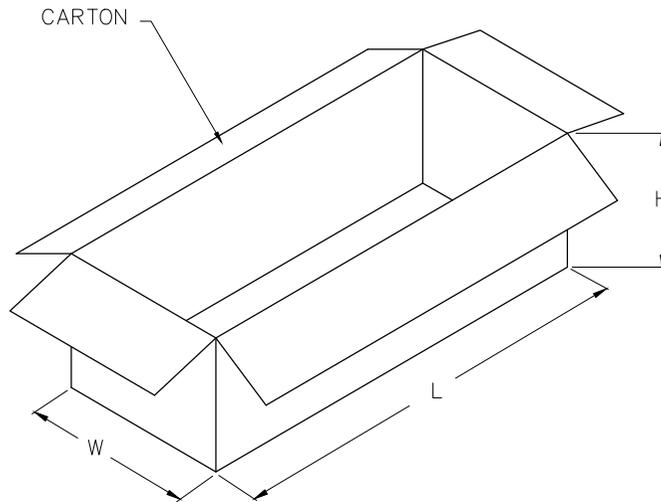
B

A

A



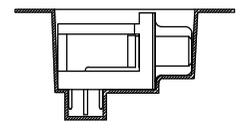
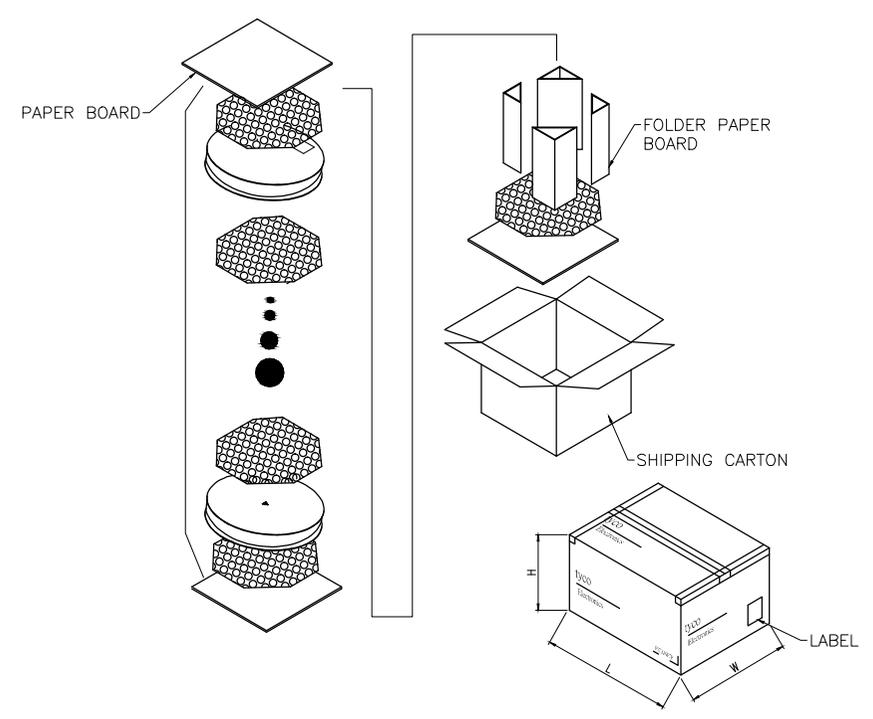
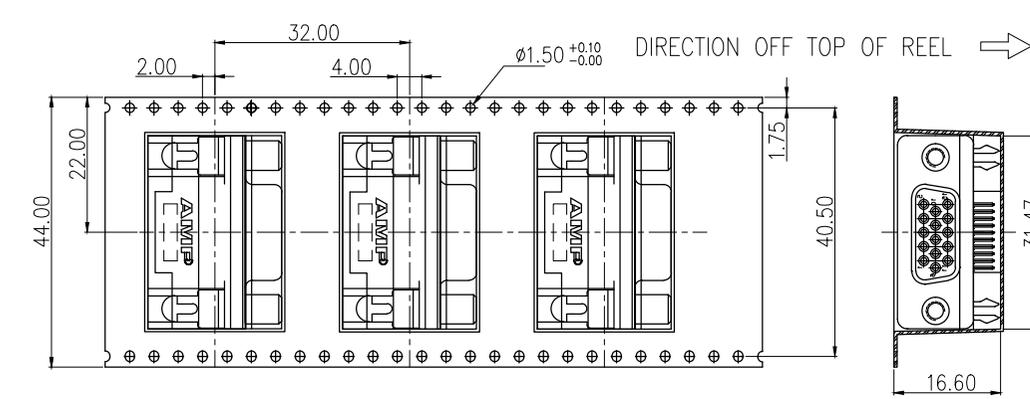
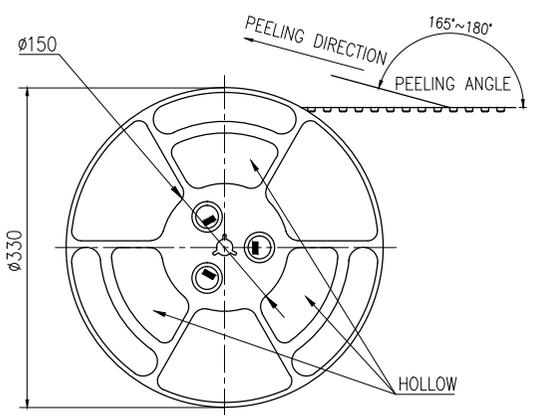
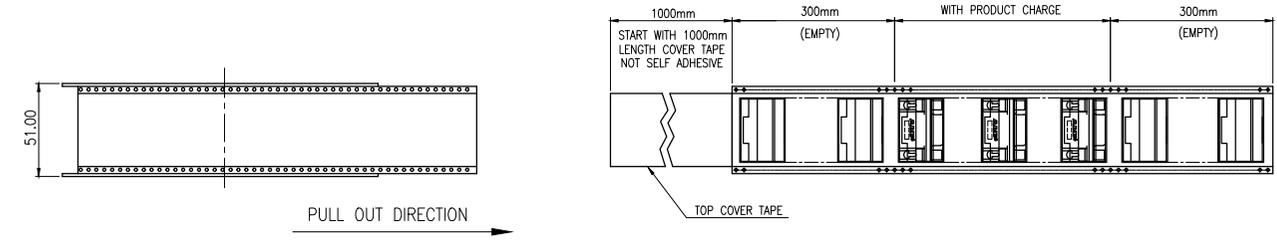
- NOTES:
- MATERIAL:
    - TUBE: PVC
    - SHIPPING CARTON: CORRUGATED FIBERBOARD
  - DIMENSION:
    - TUBE: L=560, W=17.8, H=27.4
    - SHIPPING CARTON: L=600, W=245, H=195
  - QUANTITY:
    - PRIMARY PACKING: 17 PCS/TUBE
    - SECONDARY PACKING: 25 TUBE/BOX
    - THIRD PACKING: 2 BOX/CARTON(850PCS)
  - CARTON WEIGHT:
    - NET WEIGHT: 8.7 Kg (W/O SCREWLOCK)
    - GROSS WEIGHT: 9.7 Kg (W/O SCREWLOCK)



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DIMENSIONS: MM		CHK —			
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± -		APVD —	NAME RECEPTACLE ASSY, SIZE 1, 15 POSITION, RIGHT ANGLE, THROUGH HOLE		
MATERIAL		PRODUCT SPEC —	SIZE A3	CAGE CODE 00779	DRAWING NO C=1734530
FINISH		APPLICATION SPEC —	RESTRICTED TO		
		WEIGHT —	CUSTOMER DRAWING		
		SCALE —	SHEET 3 of 4	REV B3	

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LOC	DIST	REVISIONS					
DW		P	LTR	DESCRIPTION	DATE	DWN	APVD
		SEE SHEET 1.					



PRODUCT TYPE	PCS/REEL	REEL/CARTON	TOTAL(PCS)	CTN SIZE (CM)	NW(Kg)	GW(Kg)
D-SUB H/D 15P	100	6	600	360X360X350	5.4	5.9

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: MM	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± -	DWN - CHK - APVD - PRODUCT SPEC - APPLICATION SPEC - WEIGHT -	NAME RECEPTACLE ASSY, SIZE 1, 15 POSITION, RIGHT ANGLE, THROUGH HOLE
MATERIAL	FINISH	SIZE A3	CAGE CODE 00779
		DRAWING NO C=1734530	RESTRICTED TO
		CUSTOMER DRAWING	SCALE -
		SHEET 4 of 4	REV B3

TE Connectivity

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