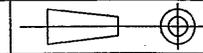
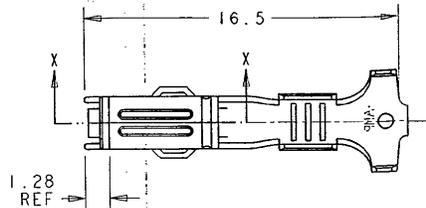


DO NOT SCALE

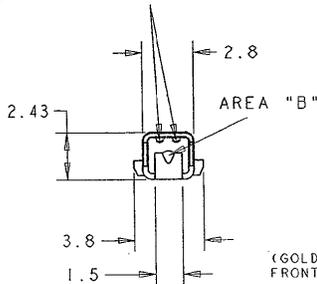
DIMENSIONS IN MM.



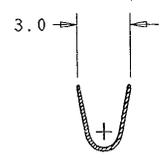
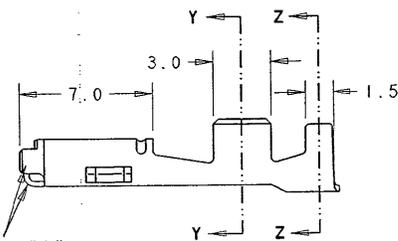
ACTUAL SIZE



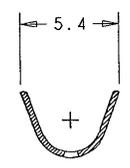
AREA "C", OVER LENGTH OF RIBS.



AREA "A"
(GOLD FLASH ON LENGTH OF BEAM AND FRONT OF BOX SECTION-1.28 REF. DIM.)



SECTION Y-Y



SECTION Z-Z

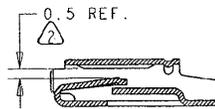
NOTES:

1. WIRE RANGE: 0.75 TO 2.0 mm²

RECOMMENDED COMBINATIONS FOR SEALED APPLICATIONS		
WIRE SIZE mm ²	INSULATION DIA. mm	SEAL PT. NO. (SILICONE)
0.75 TO 1.5	1.85 TO 2.4	347874-1
2.0	>2.4 TO 2.7 MAX.	347875-1
2.0	2.2 TO 2.35	347874-1

RECOMMENDED CRIMPING COMBINATIONS FOR UNSEALED APPLICATIONS		
WIRE SIZE mm ²	INSULATION DIA. mm	TYPE OF INSULATION CRIMP
0.75 TO 1.5	1.85 TO 2.4	SPECIAL "F"
2.0	>2.4 TO 2.7 MAX.	SPECIAL "F"
2.0	2.2 TO 2.35	SPECIAL "F"

- 2. CLIP GAP TO SUIT 0.64 mm THICK TAB
- 3. AREAS INDICATED "A", "B" & "C" ARE SELECTIVELY GOLD PLATED.



SECTION X-X

PROD. SPEC. 108-3114
APP. SPEC. 114-3040

FOR SEALED AND UNSEALED APPS.

PRE-NICKEL/SELECTIVE GOLD		PHOS. BRONZE	344113-1
FINISH		MATERIAL	PART NUMBER
CUSTOMER DWG FOR REFERENCE ONLY		© COPYRIGHT 1986 BY AMP OF GREAT BRITAIN LTD. ALL INTERNATIONAL RIGHTS RESERVED. ALL PRODUCTS MAY BE COVERED BY BRITISH AND FOREIGN PATENTS AND/OR PATENTS PENDING.	
TOLERANCES UNLESS OTHERWISE STATED: DEC ± 0.5 ANGLES ± 1°		DR. M. W.	20.11.86
NAME		CH. R. RUNGALL	APP. B. J.
ECONOSEAL 3 - WIRE TO BOARD		TERMINAL HOUSE STANMORE MIDD.	
0.070 RECEPTACLE CONTACT			
B	HOLD FLASH NOT ADDED PER AMP 8.15 - 2.8 (SEE WT. TO. 01575)	EB00-0344-95	16.16.95
A	WIRE SIZE MAX (0.5 - 1.5mm ²)	C6867	20.02.92
0	RELEASE TO PRODUCTION	C5973	28.09.89
REV	MODIFICATION	ECN	DATE
SCALE	LOC	SIZE	DWG. No.
5/1	E	A3	C344113
REV	B	SHEET	1/1