

PACKAGING PROCESS SHEET
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 360387-1 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M165
 SUPPLIER MFG DATE 04/26/04
 COUNTRY CODE US TRADEMARK NM
 STANDARD QUANTITY - 1200 DESCRIPTION
 STANDARD LEVEL - 400 PRODUCT DESC BRAKE SAFETY SWITCH ASSY.
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE
 SPEC/PKG CODE INFO LAST CHANGED: 04/26/04 PACKAGING REV AJ

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

UNIT PACKAGING DESCRIBED BELOW:

PLC 200
 LAST CHANGED: 04/09/10

PACKAGE QUANTITY	600	PKG MTL	PKG MTL
REQUIRED	DESCRIPTION	QUANTITY	U/M
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115037	TIE, PAPER COATED 6 IN	1.0000000	PC
995265-2	BAG, GUSSETED	1.0000000	PC

OPERATION DESCRIPTION

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PLACE SPECIFIED QUANTITY OF PARTS IN BAG.
 SECURE BAG WITH WIRE TIE.

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
 LAST CHANGED: 04/09/10

PACKAGE QUANTITY	1200	PKG MTL	PKG MTL
INSTRUCTION SHEET REQD.	LBL FORMATS REQUIRED	COMP PN DATA USED FOR LBL	
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	999102-1		
PKG MTL	PKG MTL	PKG MTL	PKG MTL
REQUIRED	DESCRIPTION	QUANTITY	U/M
=====	=====	=====	=====
995575-1	TAPE, PACKAGING, TRANSPARENT	1.2500000	MR
999077-1	STOCK, LABEL	1.0000000	PC
1- 999713-2	BOX, SHIPPING, RSC, AIAG	1.0000000	PC

OPERATION DESCRIPTION

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SETUP BOX AND SECURE BOTTOM WITH TAPE.
 PLACE (2) TWO PRODUCT FILLED POLYBAGS INTO BOX. GENTLY
 ADJUST POLYBAGS TO CONFORM TO BOX INTERIOR AND TO ALLOW

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STANDARD QUANTITY - 1200 DESCRIPTION

STANDARD LEVEL - 400 PRODUCT DESC BRAKE SAFETY SWITCH ASSY.

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
LAST CHANGED: 04/09/10

PACKAGE QUANTITY 1200

OPERATION DESCRIPTION

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CLOSURE OF BOX TOP PANELS. SECURE CLOSED BOX WITH TAPE.
APPLY REQUIRED LABELS TO LABEL GRAPHIC TARGETS PRINTED
ON BOX PANELS...

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PALLETIZATION PACKAGING DESCRIBED BELOW:

PLC 500
LAST CHANGED: 04/08/10

PACKAGE QUANTITY AS REQD

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
698313-4	FILM, STRETCH	38.0000000	FT
999689-1	PALLET, 4 WAY ENTRY, 30 X 32	1.0000000	PC

OPERATION DESCRIPTION

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PALLETIZE PER PALLETIZATION GRAPHICS MAP PRINTED ON TOP
BOX PANELS ALONG WITH 107-142-5 SPEC...
SECURE PALLET LOAD PER 107-205 WITH STRETCHFILM APPLIED
PER 107-205 SPECIFICATION...
APPLY REQ'D LABELS TO EXTERIOR SURFACE OF APPLIED
STRETCHFILM...