

PACKAGING PROCESS SHEET  
 STANDARD PACKAGING PROCESS FOR CATALOG NBR 4-1437287-6 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M082  
 SUPPLIER MFG DATE 12/19/11

COUNTRY CODE MX TRADEMARK NM  
 STANDARD QUANTITY - 240 DESCRIPTION  
 STANDARD LEVEL - 400 PRODUCT DESC MERTEC 24 W PLUG 130025602402  
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 10/13/11 REASON FOR CHG PALI MASS CHANGE  
 SPEC/PKG CODE INFO LAST CHANGED: 12/19/11 PACKAGING REV AC

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

UNIT PACKAGING DESCRIBED BELOW:

PLC 200  
 LAST CHANGED: 04/09/12

PACKAGE QUANTITY	40		
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
1500994-1	PKG FOAM, ANTISTATIC 95002701	1.0000000	PC
1501008-1	PACK TRAY 24 POS (1950055)	1.0000000	PC

OPERATION DESCRIPTION

ORIENT PARTS INTO TRAY W/ PINS FACING DOWNWARD IN TRAY.  
 FILL ALL TRAY POCKETS WITH HEADER ASSEMBLES...  
 PLACE FOAM PAD ON TOP OF LOADED TRAY.

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400  
 LAST CHANGED: 12/22/11

SHIPPER	240		
INSTRUCTION	LBL FORMATS	COMP PN DATA	
SHEET REQD.	REQUIRED	USED FOR LBL	
=====	=====	=====	
	999102-1		
PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
1- 995111-2	PAD, CORRUGATED	1.0000000	PC
995575-1	TAPE, PACKAGING, TRANSPARENT	1.8500000	MR
999077-1	STOCK, LABEL	1.0000000	PC
999713-2	BOX, CORR, RSC, AIAG	1.0000000	PC
1621453-1	PAD, CORR, DIE CUT	4.0000000	PC

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DESCRIPTION

STANDARD LEVEL - 400

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PLC 400

SHIPPER

LAST CHANGED: 12/22/11

PACKAGE QUANTITY 240

OPERATION DESCRIPTION

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SETUP BOX AND SECURE BOTTOM WITH TAPE. LOAD 6 TRAYS IN TO BOX. MAKE SURE ALL TRAYS ARE SEPERATED BY FOAM PADS. PLACE STACKED TRAYS IN MIDDLE OF BOX. FOLD EACH CORNER SPACER PAD AS SHOWN ON PRODUCT DRAWING. INSERT A FILLER PAD IN EACH CORNER OF TRAY LOADED BOX. PLACE CORRUGATED PAD ON TOP OF LOADED BOX. CLOSE BOX AND SECURE CLOSURE WITH TAPE. APPLY REQUIRED LABELS TO LABEL GRAPHIC TARGETS PRINTED ON BOX PANELS...