

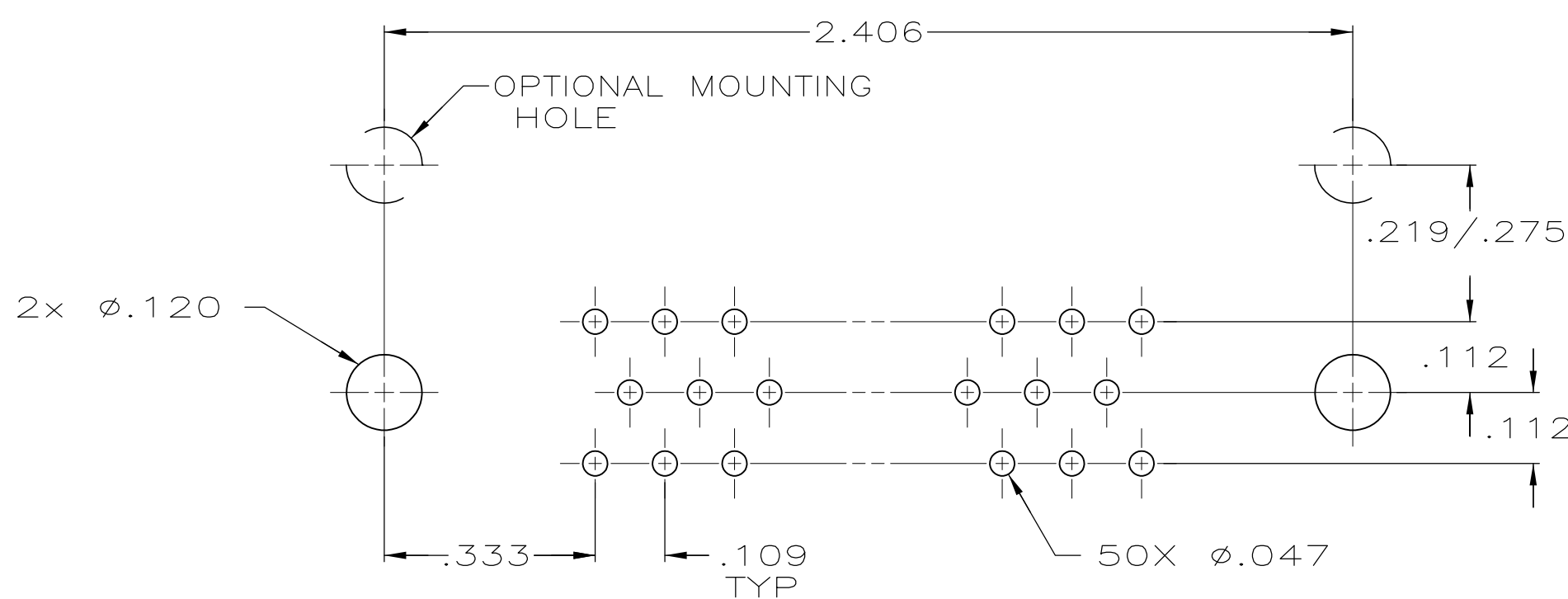
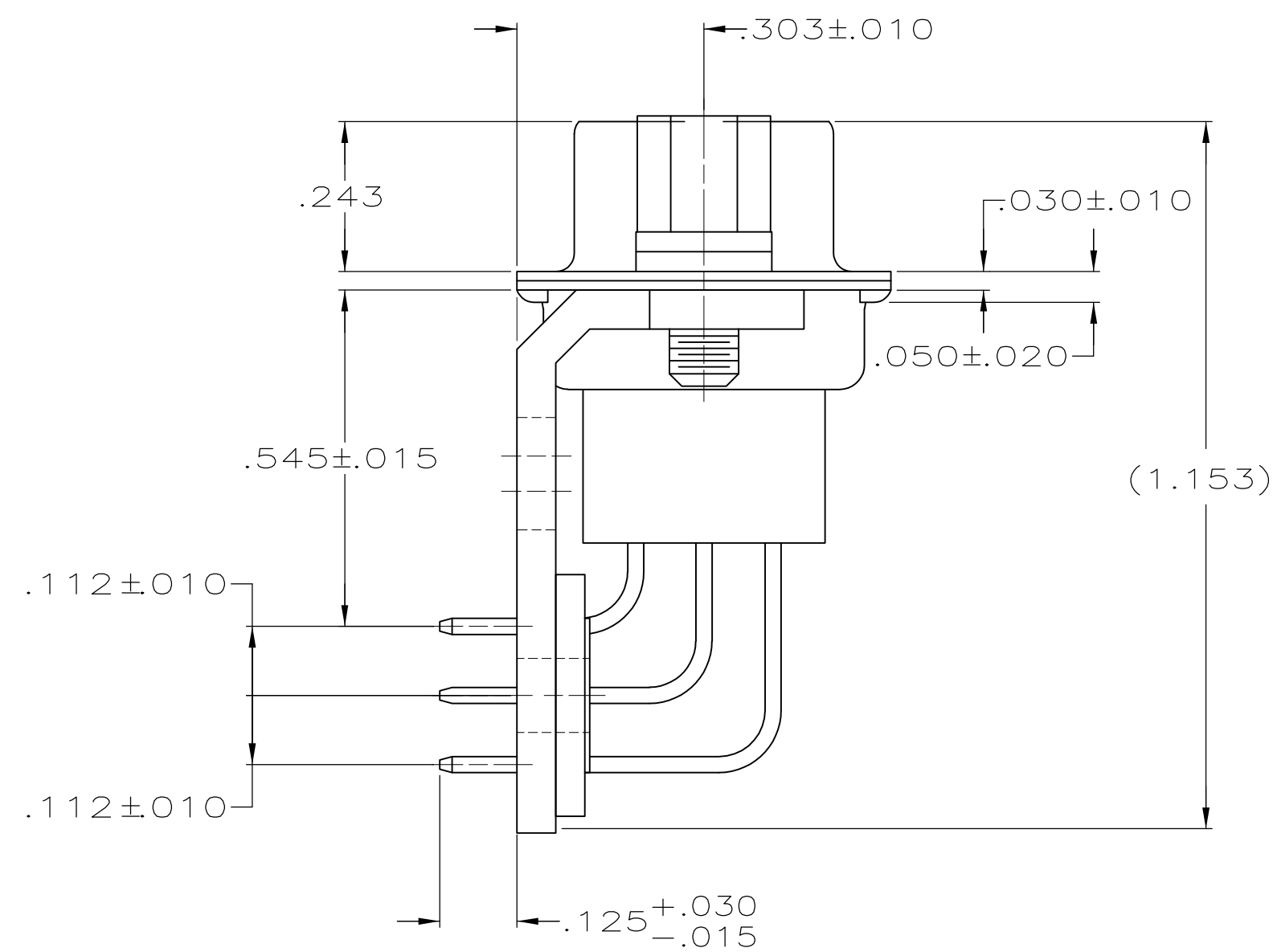
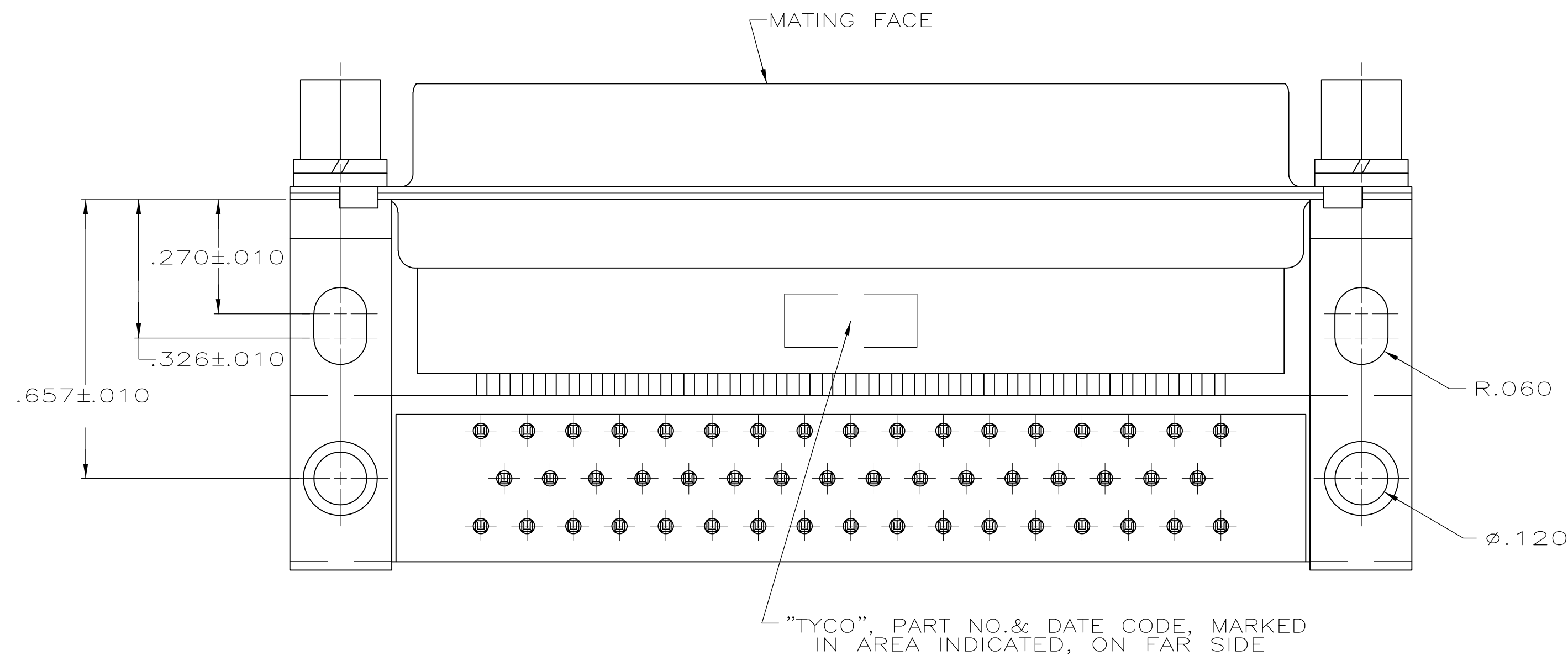
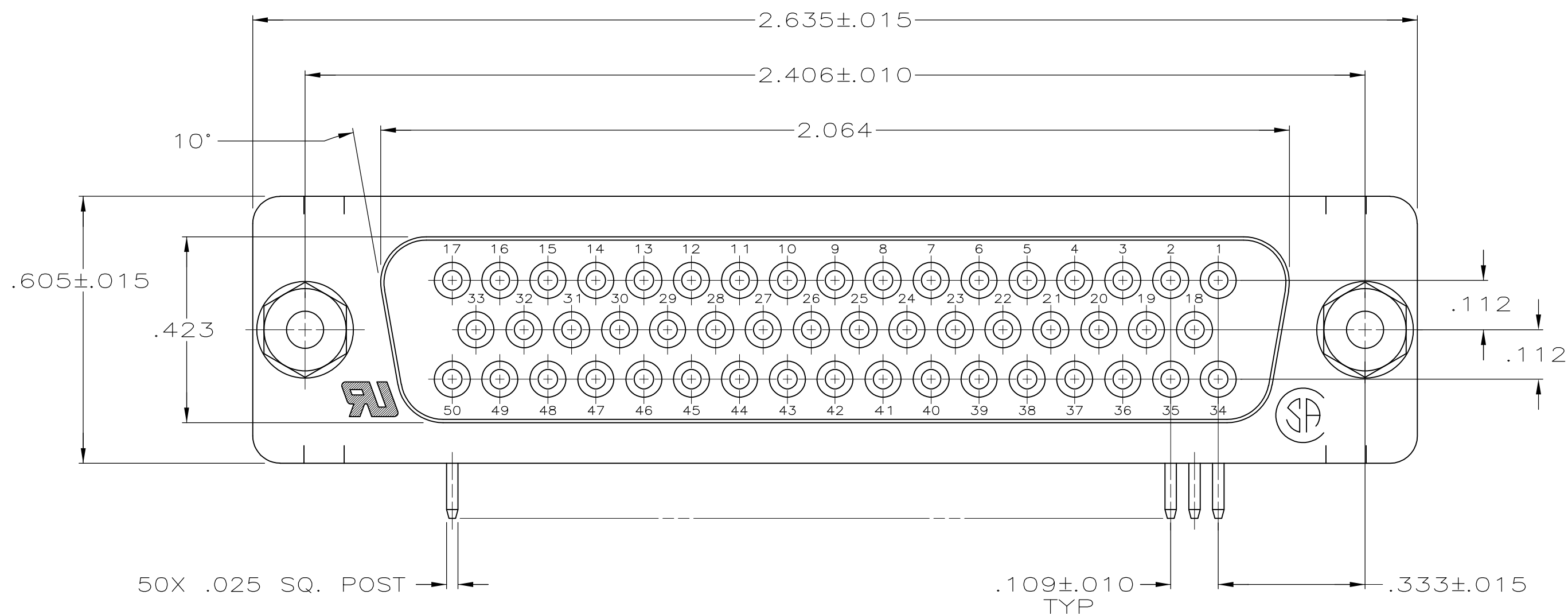
LOC		DIST		REVISIONS						
GP		00		P	LTR	DESCRIPTION		DATE	DWN	APVD
					A1	REVISED PER ECO-11-004835		11MAR11	RK	HMR

D

C

B

A



P.C. BOARD MOUNTING DIMENSIONS

- 1 MOLDED PARTS: GLASS FILLED NYLON, UL94V-0 RATED, COLOR BLACK.
SHELLS & BRACKETS: CARBON STEEL.
CONTACTS: PHOS BRONZE
SCREWLOCKS AND WASHERS: CARBON STEEL.

- 2 SHELLS: .000200 MIN TIN OVER .000100 MIN COPPER.
BRACKETS: .000200 MIN TIN OVER .000050 MIN COPPER.
SCREWLOCKS AND WASHERS: ZINC PLATED WITH CLEAR CHROMATE COATING.
CONTACTS: SEE TABLE.

- 3 GOLD FLASH FOR A LENGTH OF .100 MINIMUM FROM MATING END, .000100 MINIMUM TIN ON OPPOSITE END, BOTH OVER .000050 MINIMUM NICKEL.

- 4 .000030 MINIMUM GOLD FOR A LENGTH OF .100 MIN FROM MATING END, .000100 MINIMUM TIN ON OPPOSITE END, BOTH OVER .000050 MIN NICKEL.
-OR-
GOLD FLASH OVER .000030 MINIMUM PALLADIUM NICKEL FOR A LENGTH OF .100 MIN FROM MATING END, .000100 MIN TIN ON OPPOSITE END, BOTH OVER .000050 MIN NICKEL.

4	5747193-2
3	5747193-1
CONTACT FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. HENNY	9-4-05	TE Connectivity	
DIMENSIONS: INCHES		CHK S. BOLASH	9-4-05	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M. WALMSLEY	9-4-05	PRODUCT SPEC	
0 PLC ± -		108-40025		APPLICATION SPEC	
1 PLC ± -		114-40013		SIZE	
2 PLC ± -		A1		CAGE CODE	
3 PLC ± .005		00779		DRAWING NO	
4 PLC ± -		5747193		RESTRICTED TO	
ANGLES ± °		CUSTOMER DRAWING		SCALE	
FINISH		4:1		SHEET	
1		1		OF	
2		1		REV	
		A1			