

**0.05 Series B-B PLUG ASSY**
**1. PURPOSE 目的**

Define the packaging specification and packaging method of 0.05 Series B-B PLUG ASSY.

订定 0.05 Series B-B PLUG ASSY 产品之包装规格及包装方式。

**2. APPLICABLE PRODUCT 适用范围**

Part Number	Description
5174681-7	AMPLIMITE.050 PLUG ASS'Y (V) 68P PB-FREE
5173279-3	MINI MITE PLUG ASSY 50P (V)
5174215-1/2/5	AMPLIMITE.050 PLUG ASS'Y (V) 30P PB-FREE
6-5174215-2/5	AMPLIMITE.050 PLUG ASS'Y (V) 40P PB-FREE
6-5174681-7	AMPLIMITE.050 PLUG ASS'Y (V) 68P PB-FREE
6-1747754-3	PLUG ASSY (V) W/KINK (TINE L=3.9MM) AMPL
5174684-7	AMPLIMITE 050 CAP H 68P
5917631-1/2/4/5/6	PLUG ASS'Y(V) 1.27FHBB
5176381-6	PLUG ASS'Y(H) 140P 1.27FHBB

**3. PACKAGING MATERIAL 包装材料**

Part No.	Usage											
	Slot case					Foam		inner label	Air cap	shipping box		outer label
	9-912056-2	7-912050-9	8-720996-3	3-912052-7	8-720996-4	-	720992-1	623865-4	912084-8	5-912011-5	4-912011-7	623865-1
5174681-7	1/72	-	-	-	-	-	1/72	1/72	2/1008	1/1008	-	1/1008
5173279-3	1/88	-	-	-	-	-	1/88	1/88	2/1232	1/1232	-	1/1232
5174215-1	1/144	-	-	-	-	-	1/144	1/144	2/2016	1/2016	-	1/2016
5174215-2	1/120	-	-	-	-	-	1/120	1/120	2/1680	1/1680	-	1/1680
5174215-5	1/200	-	-	-	-	-	1/200	1/200	2/2800	1/2800	-	1/2800
6-5174215-2	1/120	-	-	-	-	-	1/120	1/120	2/1680	1/1680	-	1/1680
6-5174215-5	1/200	-	-	-	-	-	1/200	1/200	2/2800	1/2800	-	1/2800
6-5174681-7	1/72	-	-	-	-	-	1/72	1/72	2/1008	1/1008	-	1/1008
6-1747754-3	-	-	1/96	-	-	-	1/96	1/96	2/1344	1/1344	-	1/1344
5174684-7	-	-	-	-	1/72	-	1/72	1/72	2/1008	1/1008	-	1/1008
5917631-1	-	1/130	-	-	-	-	1/1560	1/130	2/1560	1/1560	-	1/1560
5917631-2	-	1/90	-	-	-	-	1/1080	1/90	2/1080	1/1080	-	1/1080
5917631-4	-	1/60	-	-	-	-	1/720	1/60	2/720	1/720	-	1/720
5917631-5	-	1/50	-	-	-	-	1/600	1/50	2/600	1/600	-	1/600
5917631-6	-	1/40	-	-	-	-	1/480	1/40	2/480	1/480	-	1/480
5176381-6	-	-	-	1/40	-	-	1/40	1/40	2/400	-	1/400	1/400

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**3. PACKAGING MATERIAL 包装材料**

	Inner	Middle	Outer
LABEL	623865-4	-	623865-1
SEALING	Tape	-	Tape

**4. PACKAGING QUANTITY 包装数量**

Product P/N	Inner	Middle	Outer
5174681-7	72 pcs/slot case	-	1008 pcs/box
5173279-3	88 pcs/slot case	-	1232 pcs/box
5174215-1	144 pcs/slot case	-	2016 pcs/box
5174215-2	120 pcs/slot case	-	1680 pcs/box
5174215-5	200 pcs/slot case	-	2800 pcs/box
6-5174215-2	120 pcs/slot case	-	1680 pcs/box
6-5174215-5	200 pcs/slot case	-	2800 pcs/box
6-5174681-7	72 pcs/slot case	-	1008 pcs/box
6-1747754-3	96 pcs/slot case	-	1344 pcs/box
5174684-7	72 pcs/slot case	-	1008 pcs/box
5917631-1	130 pcs/slot case	-	1560 pcs/box
5917631-2	90 pcs/slot case	-	1080 pcs/box
5917631-4	60 pcs/slot case	-	720 pcs/box
5917631-5	50 pcs/slot case	-	600 pcs/box
5917631-6	40 pcs/slot case	-	480 pcs/box
5176381-6	40 pcs/slot case	-	400 pcs/box

**5. PACKING METHOD 包装方法**

5.1. Put specified quantity of product in the slot grooves of specified p.s slot case.

按4中指定数量的产品放入指定的吸塑盒的槽中。

注：如下图1所示，如果吸塑盒装好产品后有空隙，则裁剪适当大小的海绵720992-1填充其空隙。

5.2. Seal the slot case with two pieces of tape & an inner label to slot case.

如图2所示，在开口处分别用二条小胶带封住其开口，并在内盒贴上内标签(在TE logo的右侧位置上)。

5.3. Set up a carton & secure bottom with flaps.

折叠好一个外箱，并用胶带封好箱的底部。

5.4. Place two pieces of air cap into the box.

并排地放两块气泡垫在箱中。

**5. PACKING METHOD 包装方法**

5.5. Put 14 sets of slot case which loaded products into carton with two rows and wrap with air cap.

如图3所示，将14套已装满产品的SLOT CASE分两排放入外箱中，然后用气泡垫裹住。

5.6. Seal the box with tape. And place product identification label in "product id" marked on box.

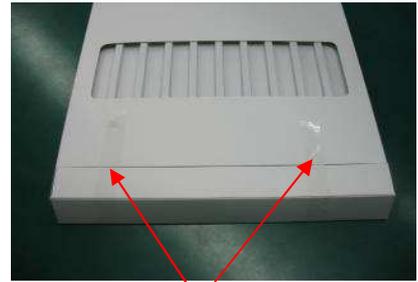
用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

**6. PACKAGING ILLUSTRATION 包装示意图**



如果吸塑盒装好产品后有空隙，  
则裁剪适当大小的海绵720992-  
1填充其空隙。

图 1



在开口处分别用二条小胶带封  
住其开口，

图 2



将14套已装满产品的SLOT  
CASE分两排放入外箱中，然

图 3