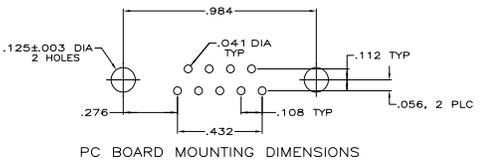
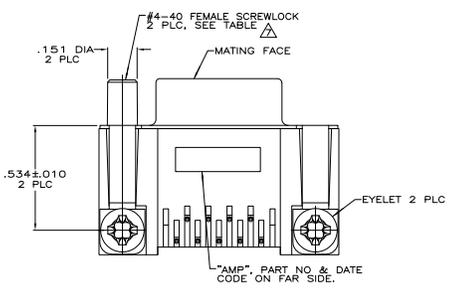
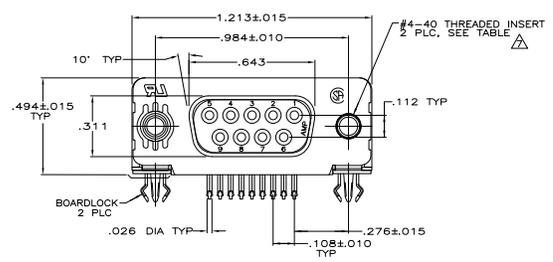


REV	DATE	DESCRIPTION	BY	CHK
00	14FEB07		CJV	SB
U		REVISED PER ECO-07-000077		



- CONNECTOR MATES WITH ANY 9 POSN PLUG IN AMPLIMITE® SERIES.
- MOLDED PARTS: FLAME RETARDANT 94V-0 RATED THERMOPLASTIC, BLACK.
SHELL: STEEL PER ASTM A109
CONTACTS: PHOSPHOR BRONZE PER QQ-B-750
EYELETS: BRASS
SCREWLOCKS: ZINC
INSERTS: ZINC
BOARDLOCKS: COPPER ALLOY
- SHELL: .000100 MIN TIN OR TIN-LEAD
CONTACTS: SEE TABLE
EYELETS: TIN
SCREWLOCKS: CLEAR CHROMATE
BOARDLOCKS: SEE TABLE
INSERTS: CLEAR CHROMATE
- GOLD PLATING PER MIL-Q-45204, NICKEL PLATING PER QQ-N-290, TIN PLATING PER MIL-T-10727.
- GOLD FLASH FOR A DISTANCE OF .100 MIN FROM MATING END, .000100-.000200 BRIGHT TIN OR BRIGHT TIN-LEAD ON TERMINATION END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.
- .000030 GOLD FOR A DISTANCE OF .100 MIN FROM MATING END, .000100-.000200 BRIGHT TIN OR BRIGHT TIN-LEAD ON TERMINATION END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.
- SCREWLOCKS & INSERTS WILL WITHSTAND 4 IN LBS TORQUE & 20 LBS PULL OUT FORCE FROM MATING FACE SIDE.
- DIMENSION APPLIES TO CENTER LINE OF CONTACTS.

DESCRIPTION	FINISH	PART NUMBER
THREADED INSERTS	TIN	6-747852-7
OBSOLETE FEMALE SCREWLOCKS	TIN-LEAD	747852-6
OBSOLETE FEMALE SCREWLOCKS	TIN-LEAD	747852-5
OBSOLETE THREADED INSERTS	TIN-LEAD	747852-4
SUPSD BY 747852-4 THREADED INSERTS	TIN-LEAD	747852-3
OBSOLETE .125 DIA HOLES	TIN-LEAD	747852-2
OBSOLETE .125 DIA HOLES	TIN-LEAD	747852-1

DESCRIPTION	FINISH	PART NUMBER
MOUNTING HARDWARE	BOARDLOCK FINISH	CONTACT FINISH

THIS DRAWING IS A CONTROLLED DOCUMENT. DATE CALLED OUT 02 JAN 81. DATE CALLED OUT 15 JAN 81.

RECEPTACLE ASSEMBLY, SIZE 1, RIGHT ANGLE, .478 SERIES, FRONT METAL SHELL, .026 DIA HOLES, BOARDLOCKS, AMPLIMITE, 90-20

114-40025
114-40010
100779 (C)=747852

CUSTOMER DRAWING