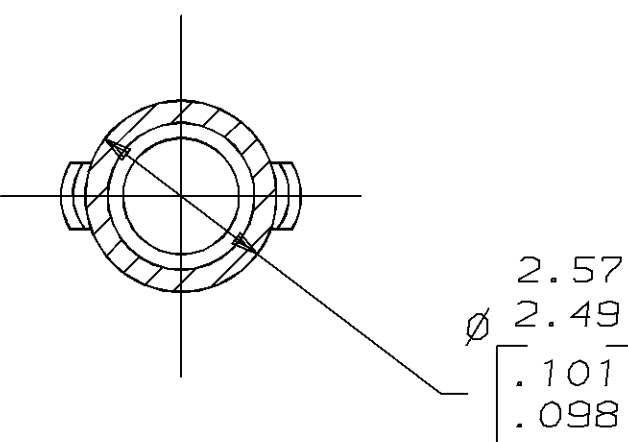
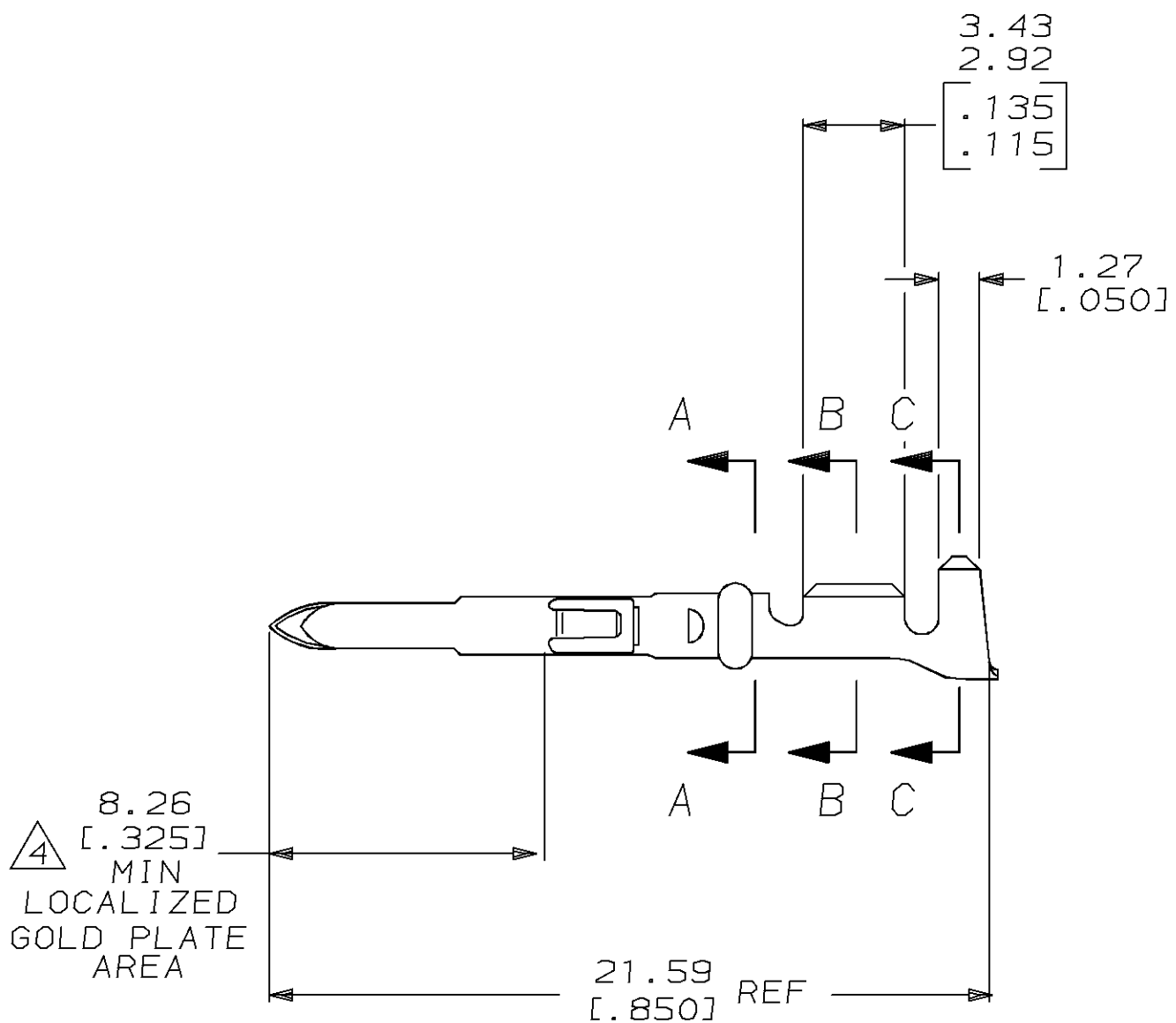
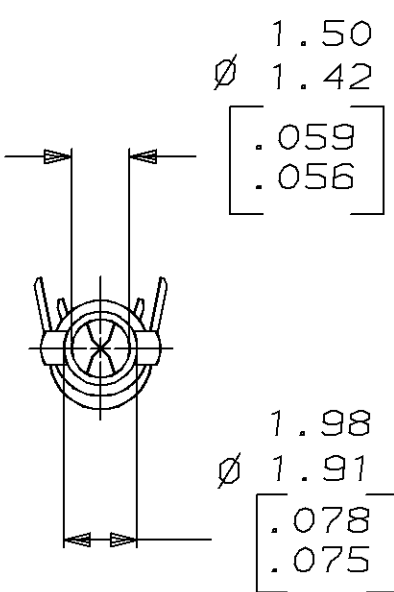
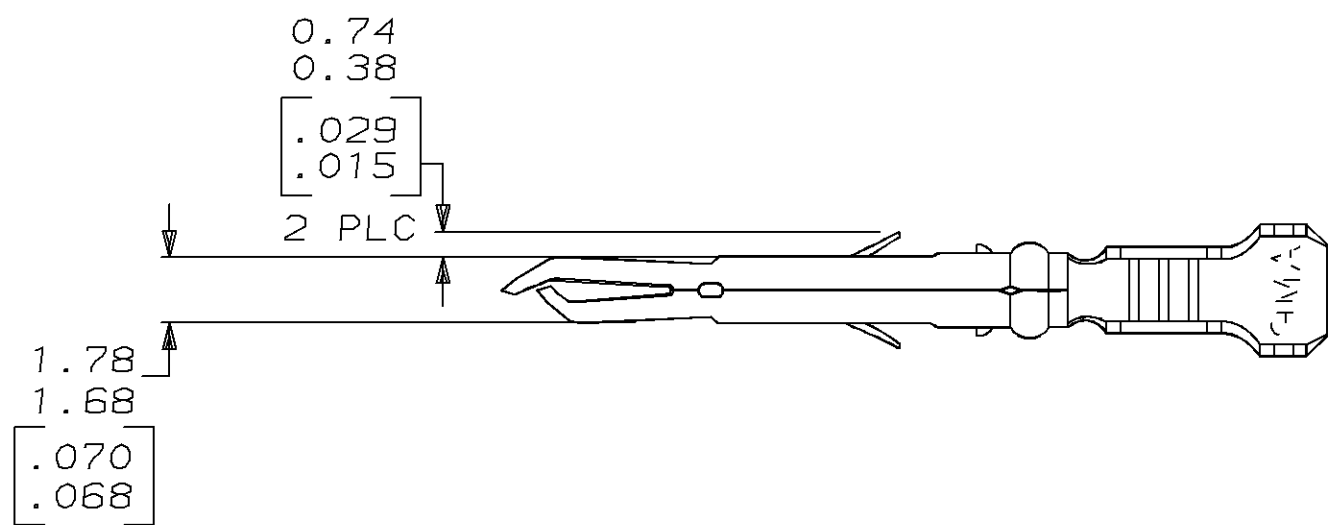
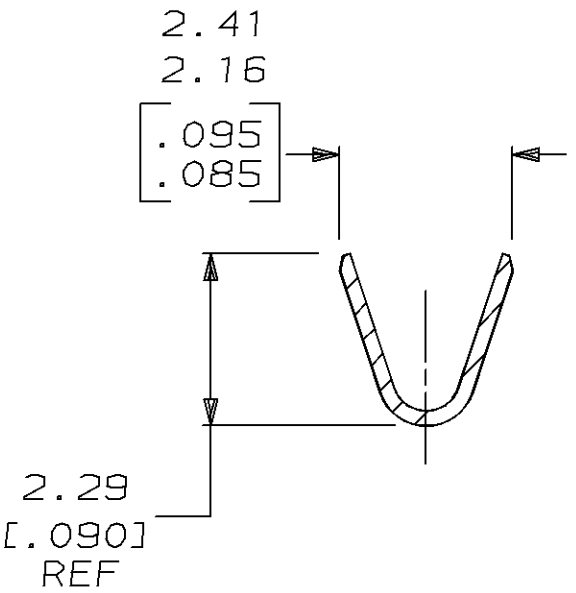


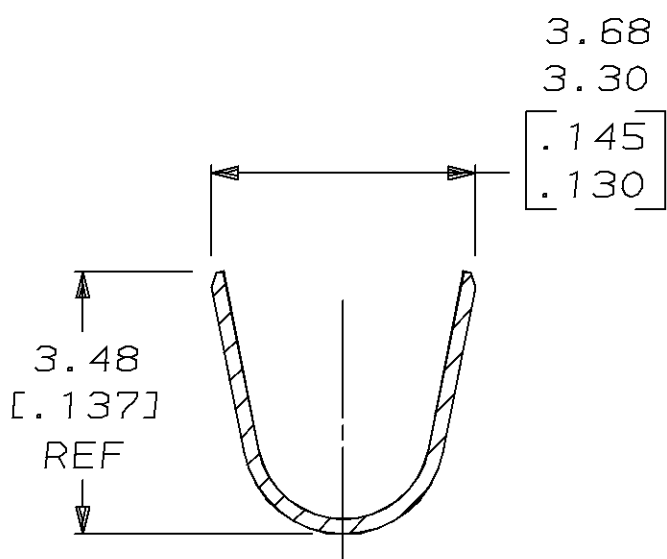
- 4 TIP PLATE WITH 0.00076-0.00091 [.000030-.000036] MIN GOLD IN THE LOCALIZED GOLD PLATE AREA OVER 0.00127 [.000050] MIN NICKEL UNDERPLATE.



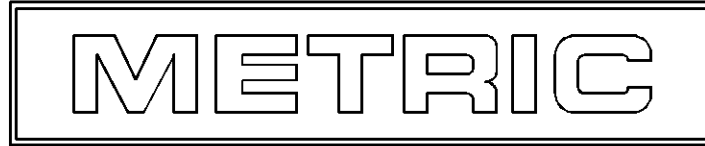
SECTION A-A
SCALE 10:1



SECTION B-B
SCALE 10:1



SECTION C-C
SCALE 10:1



THIS DRAWING IS A CONTROLLED DOCUMENT FOR
AMP INCORPORATED. IT IS SUBJECT TO CHANGE
AND THE CONTROLLING ENGINEERING ORGANIZATION
SHOULD BE CONTACTED FOR THE LATEST REVISION.

		 GOLD PLATE		0.20 [.008] PHOS BRZ		640580-2	
		PRE-TIN		0.20 [.008] PHOS BRZ		640580-1	
		FINISH		MATERIAL		PART NO	
DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON : 2 PLC DEC ± 0.13 [.005] 3 PLC DEC $\pm$ - ANGLES $\pm$ - MATERIAL SEE TABLE		DR 3-21-95 K. SALMON CHK 3-21-95 R. SWING		 AMP Incorporated Harrisburg, PA 17105-3608 GROUNDING PIN, LOOSE PIECE, MR			
		APPD 3-21-95 W. LONG					
		APPD 3-21-95 W. LONG					
		PRODUCT SPEC -					
FINISH SEE TABLE		APPLICATION SPEC -		SIZE 	GAGE CODE 00779	DRAWING NO C-640580	
		WEIGHT -		SCALE 5:1		SHEET 1 OF 1	

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