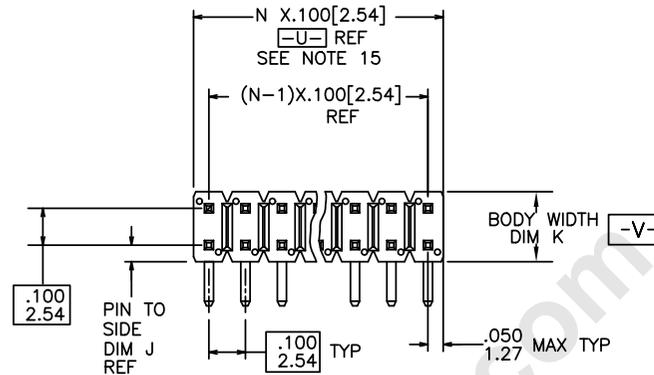


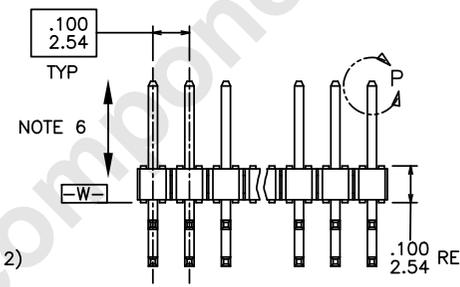
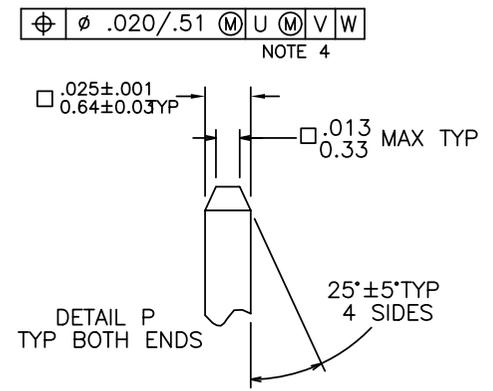
PRODUCT NUMBER

XXXXX-YYY HTLF

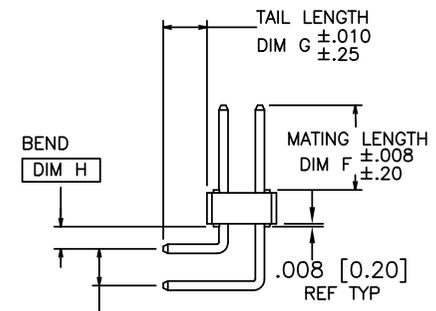
- LEAD FREE OPTION
SEE NOTE 1,8
- TUBE PACKAGING OPTION
SEE NOTE 1
- HIGH TEMPERATURE PLASTIC
SEE NOTE 1
- NO OF POSITIONS
SEE NOTE 1
- PIN PLATING
SEE SHEET 2
- BASE PART NO.



TOP VIEW



SIDE VIEW



END VIEW

68020-X XX-XXX XXX LF

- TAIL LENGTH (EXAMPLE BELOW)
3.0mm=030 12.8mm=128 (SEE NOTE 11 & 12)
- MATING LENGTH (EXAMPLE BELOW)
5.0mm=050 25.5mm=255 (SEE NOTE 11 & 12)
- TOTAL NUMBER OF POSITION
FROM 2(2X1) THRU 72 (2X36) POSITIONS
- PIN PLATING (SEE NOTE 9)
1=0.76µm Au
4= PURE TIN
8=0.36µm Au
- BASE PART NO.



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TOLERANCES UNLESS OTHERWISE SPECIFIED			ANGULAR LINEAR		size A4	Scale 1.000
Dr	D.WIHTING	03/08/93	0.X	±0.3	ECN N11-0118	
Eng	T.HANNA	03/08/93	0.XX	±0.15	Spec ref	
Chr	T.BREWNAKER	03/08/93	0.XXX	±0.05	Product family BERGSTIK	
Appr	T.HANNA	03/08/93	Product family BERGSTIK		Spec ref	
rev ecn no dr date			FCI title		BERGSTIK® II HEADER	
BL	M06-0346	MHT	.100/2.54cc DR R/A		68020	
BM	M07-0165	AGS	catalog no		CUSTOMER	
BN	M08-0169	MHT	sheet 1 of 5		Rev. BJ	
BP	M08-0267	MHT				
BR	M08-0331	MHT				
BH	M09-0105	MHT				
BJ	N11-0118	J.Z				

PIN PLATING CODES:	
XXXX-1YY	30u"/0.76u MIN (SEE NOTE 9) OVER 50u"/1.27u MIN Ni
XXXX-2YY	15u"/0.38u MIN (SEE NOTE 9) OVER 50u"/1.27u MIN Ni
XXXX-3YY	50u"/1.27u MIN (SEE NOTE 9) OVER 50u"/1.27u MIN Ni
XXXX-4YY	100u"/2.54u MIN Sn OVER 50u"/1.27u MIN Ni (SEE NOTE 10)
XXXX-4YYHLF	
XXXX-5YY	15u"/0.38u MIN (SEE NOTE 9) OVER 50u"/1.27u MIN Ni
XXXX-6YY	30u"/0.76u MIN (SEE NOTE 9) OVER 50u"/1.27u MIN Ni
XXXX-7YY	30u"/0.76u MIN (SEE NOTE 9) OVER 50u"/1.27u MIN Ni
XXXX-8YY	15u"/0.38u MIN (SEE NOTE 9) OVER 50u"/1.27u MIN Ni
XXXX-9YY	15u"/0.38u MIN (SEE NOTE 9) OVER 50u"/1.27u MIN Ni
XXXX-0YY	30u"/0.76u MIN (SEE NOTE 9) OVER 50u"/1.27u MIN Ni

NOTES

1. PART NUMBER OPTIONS:
 PIN PLATING CODES (SEE ABOVE)
 HIGH TEMP. MATERIAL:
 PART NUMBERS WITH AND WITHOUT "H" WILL BE SUPPLIED WITH HIGH TEMPERATURE PLASTIC
 NUMBER OF POSITION:
 EVEN NUMBER OF POSITIONS FROM 2 (2X1) THRU 72 (2X36).
 PACKAGING:
 PACKAGED IN POLY BAGS.
 EIGHT DIGIT PART NUMBERS FOLLOWED BY A "T" ARE PACKAGED IN TUBES. SEE SPECIFIC PART NUMBERS FOR AVAILABILITY.
 LEAD FREE:
 ADD "HLF" SUFFIX AT THE END OF PART NUMBER FOR LEAD FREE OPTION, NOT AVAILABLE FOR -5YY,-5YYH,-6YY & -6YYH.

2. BODY MATERIAL:
 MANUFACTURER'S OPTION OF NYLON, PCT GLASS FIBER REINFORCED, OR MINERAL FILLED LCP FLAME RETARDENT PER UL-94V-0. COLOR: BLACK.
 PART NUMBERS WITH AND WITHOUT "H" SUFFIX WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 20 SECONDS IN WAVE SOLDER, INFRA-RED OR VAPOR PHASE SOLDER PROCESS.

3. PIN MATERIAL: PHOS-BRONZE.

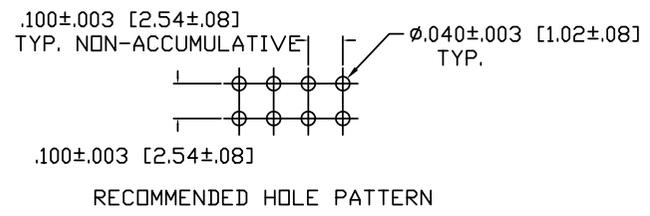
4. MEASURED WITH PART IN RESTRAINED CONDITION.

5. TWO SIDES OF PIN TIPS NOT PLATED. TYPICAL BOTH ENDS.

6. 2LBS/0.9KG MIN PIN RETENTION IN EITHER DIRECTION.

7. MILITARY BERGSTIK HEADER
 P/N XXXXX-XY-MIL NOT AVAILABLE.

- 8. THESE PRODUCTS MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
- 9. PLATING OPTIONS:
 PERFORMANCE PLATING WILL BE EITHER GOLD OR GXT ON POST OR TAIL, OPTIONALLY (78~295u"/2~7.5u) TIN ON TAIL.
- 10. THIS PRODUCT HAS 100%% TIN PLATING IN THE INTERFACE AND HAS NOT BEEN TESTED FOR WHISKER GROWTH IN ALL INTERCONNECT ENVIRONMENTS."
- 11. THE OAL DON'T EXCEED 31mm
 OAL= MATTING DIM + TAIL DIM +4.0mm<=31mm "WHERE THE SUM OF TAIL LEGTH DON'T EXCEED 27mm" TAIL
 TAIL LENGTH MIN 2.00mm TAIL LENGTH MAX 10.4mm
 MATTING LENGTH MIN 1.5mm MATTING LENGTH MAX 25.4mm
- 12. INCREMENTS BY 0.1mm IN LENGTH ONLY
- 13. FOR ESPECIAL PACKAGING REQUEST PLEASE CONTACT PRODUCT MANAGER FOR AVAILABILITY
- 14. BEND DIMENSION AT 1.5mm ONLY
- 15. TO DETERMINE DIMENSIONS:
 N=NUMBER OF POSITION PER ROW
 EXAMPLE: 10 POS. N X .100/2.54



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			TOLERANCES UNLESS OTHERWISE SPECIFIED			
Dr	D.WIHTING	03/08/93	ANGULAR	0.X ±0.3	size A4	Scale 1.000
Eng	T.HANNA	03/08/93	LINEAR	0.XX ±0.15		
Chr	T.BREWNAKER	03/08/93	0° ±2°	0.XXX ±0.05	ECN	N11-0118
Appr	T.HANNA	03/08/93	Product family	BERGSTIK	Spec ref	
	title	BERGSTIK® II HEADER .100/2.54cc DR R/A		dwg no	68020	Rev. BJ
	catalog no			CUSTOMER	sheet 2 of 5	



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PRODUCT NUMBER	MATING	LENGTH	TAIL	LENGTH	BEND DIM.		PIN TO SIDE		BODY WIDTH		PACKAGING	LF OPTION
	DIM F	DIM F	DIM G	DIM G	DIM H	DIM H	DIM J	DIM J	DIM K	DIM K		
	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC		
68020-XYX	0.230	5.84	0.095	2.41	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	NOTE 1,8
68021-XYX	0.230	5.84	0.120	3.05	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
68022-XYX	0.318	8.08	0.110	2.79	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
68025-XYX	0.230	5.84	0.195	4.95	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
68405-XYX	0.230	5.84	0.095	2.41	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
68452-XYX	0.380	9.65	0.110	2.79	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
68459-XYX	0.318	8.08	0.150	3.81	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS/TUBES	
68462-XYX	0.400	10.16	0.120	3.05	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
68463-XYX	0.230	5.84	0.110	2.79	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
68480-XYX	0.318	8.08	0.110	2.79	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
68492-XYX	0.230	5.84	0.150	3.81	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
68493-XYX					UNAVAILABLE							
68695-XYX	0.230	5.84	0.090	2.29	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
68696-XYX	0.318	8.08	0.125	3.18	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
68697-XYX	0.230	5.84	0.125	3.18	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
68715-XYX	0.138	3.51	0.138	3.51	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
68728-XYX					UNAVAILABLE							
68740-XYX	0.345	8.76	0.110	2.79	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
68759-XYX	0.275	6.99	0.120	3.05	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
68780-XYX	0.230	5.84	0.039	0.99	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
69147-XYX	0.540	13.72	0.260	6.60	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
69186-XYX					UNAVAILABLE							
72240-XYXH	0.550	13.97	0.120	3.05	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
72261-XYXH	0.100	2.54	0.100	2.54	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
72324-XYXH	0.550	13.97	0.260	6.60	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
72410-XYXH	0.120	3.05	0.350	8.89	0.120	3.05	0.070	1.78	0.240	6.10	POLY BAGS	
74430-XYXH	0.000	0.00	0.233	5.92	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	NOTE 1,8



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			TOLERANCES UNLESS OTHERWISE SPECIFIED		ANGULAR	LINEAR	size A4
Dr	D.WIHTING	03/08/93	0.X	±0.3	0°	±2°	Scale 1.000
Eng	T.HANNA	03/08/93	0.XX	±0.15			ECN N11-0118
Chr	T.BREWNAKER	03/08/93	0.XXX	±0.05			Spec ref
Appr	T.HANNA	03/08/93	Product family BERGSTIK				
	title	BERGSTIK® II HEADER .100/2.54cc DR R/A			dwg no	68020	
	catalog no				CUSTOMER	sheet 3 of 5	

PRODUCT NUMBER	MATING LENGTH		TAIL LENGTH		BEND DIM.		PIN TO SIDE		BODY WIDTH		PACKAGING	LF OPTION
	DIM F	DIM F	DIM G	DIM G	DIM H	DIM H	DIM J	DIM J	DIM K	DIM K		
	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC		
78576-XYY	0.120	3.05	0.120	3.05	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	NOTE 1,8
78923-XYY	0.240	6.10	0.095	2.41	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
78951-XYY	0.500	12.70	0.120	3.05	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
79200-XYY	0.155	3.94	0.280	7.11	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
79201-XYY	0.225	5.72	0.280	7.11	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
79202-XYY	0.245	6.22	0.280	7.11	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
79203-XYY	0.315	8.00	0.280	7.11	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
79204-XYY	0.177	4.50	0.410	10.41	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
79205-XYY	0.25	6.35	0.410	10.41	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
79206-XYY	0.315	8.00	0.410	10.41	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
79248-XYY					UNAVAILABLE							
79257-XYY	0.230	5.84	0.120	3.05	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS/TUBES	
79258-XYY	0.318	8.08	0.120	3.05	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS/TUBES	
79807-XYY					UNAVAILABLE							
79841-XYY	0.060	1.52	0.230	5.84	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
86385-XYY	0.260	6.6	0.120	3.05	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
86840-XYY	0.318	8.08	0.230	5.84	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
86867-XYY					UNAVAILABLE							
88822-XYY	0.318	8.08	0.080	2.03	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
89292-XYY	0.120	3.05	0.300	7.62	0.120	3.05	0.045	1.14	0.190	4.83	POLY BAGS	
90234-XYY	0.130	3.30	0.195	4.95	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
92634-XYY	0.318	8.08	0.318	8.08	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
93162-XYY	0.230	5.84	0.400	10.16	0.150	3.81	0.045	1.14	0.190	4.83	POLY BAGS	
93932-XYY	0.200	5.08	0.120	3.05	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
93939-XYY	0.160	4.06	0.120	3.05	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
94687-XYH	0.430	10.92	0.230	5.84	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	
94688-XYH	0.385	9.78	0.280	7.11	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	NOTE 1,8



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			TOLERANCES UNLESS OTHERWISE SPECIFIED				
Dr	D.WIHTING	03/08/93	ANGULAR	LINEAR	0.X	±0.3	size A4
Eng	T.HANNA	03/08/93			0.XX	±0.15	
Chr	T.BREWNAKER	03/08/93	0°	±2°	0.XXX	±0.05	ECN N11-0118
Appr	T.HANNA	03/08/93	Product family		BERGSTIK		Spec ref
			title		BERGSTIK® II HEADER .100/2.54cc DR R/A		dwg no 68020
			catalog no		CUSTOMER		Rev. BJ
					sheet 4 of 5		

1

2

3

4

PRODUCT NUMBER	MATING LENGTH		TAIL LENGTH		BEND DIM.		PIN TO SIDE		BODY WIDTH		PACKAGING	LF OPTION
	DIM F	DIM F	DIM G	DIM G	DIM H	DIM H	DIM J	DIM J	DIM K	DIM K		
	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC		
95035-YYYH	0.230	5.84	0.400	10.16	0.060	1.52	0.045	1.14	0.190	4.83	POLY BAGS	NOTE 1,8
95182-YYYH	0.400	10.16	0.110	2.79	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
98358-YYYH	0.205	5.21	0.410	10.41	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	
98359-YYYH	0.275	6.99	0.410	10.41	0.060	1.52	0.070	1.78	0.240	6.10	POLY BAGS	NOTE 1,8

A

A

B

B

C

C

D

D

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www.fciconnect.com			surface ISO 1302 ✓	tolerance std ISO 406 ISO 1101	projection ⊕	INCH/MM ↔	
TOLERANCES UNLESS OTHERWISE SPECIFIED			ANGULAR	LINEAR	size A4	Scale 1.000	
Dr	D.WIHTING	03/08/93	0°	±2°	0.X	±0.3	ECN N11-0118
Eng	T.HANNA	03/08/93	0.XX	±0.15	0.XXX	±0.05	
Chr	T.BREWNAKER	03/08/93	Product family		BERGSTIK		Spec ref
Appr	T.HANNA	03/08/93	title		BERGSTIK® II HEADER		Rev. BJ
catalog no			dwg no		68020		sheet 5 of 5
CUSTOMER							

REV F - 2006-04-17

1

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3 DM: Rev:BJ

STATUS Released 4 Printed: Apr 20, 2011