

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2266455-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	-	-	-	-	-	-	
	2266455-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	SERVO LATCH PLATE SMART APPLICATOR	2119951-1	2161326-1	8-2266455-5	1901094-3	4-1752354-1	2168400-6 (QUANTITY 2)
	2266455-6	B	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	PNEUMATIC FEED	2119950-1	1-1338683-1	5-18022-5	2119641-1	2119799-1	2063440-2
	2266455-7	B	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2266455-7	B	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP WIRE	SIZE	TYPE
INSUL	4.06 mm [.160]	F
	9.91 mm [.390]	O

APPLICATOR INSTRUCTIONS 408-10389

TERMINAL DATA: TE TERMINAL	TE CRIMP SPECIFICATION
TERMINAL NAME: MCON 8 CONTACT	
WIRE STRIP LENGTH 8.00-8.60 mm [.315-.339 IN]	INSULATION DIAMETER RANGE Ø 1.14-1.285
TERMINAL APPLICATION SPECIFICATION	

TE TERMINAL	TE SEAL	TE SEAL	CABLE DIAMETER
2208765-1	1-2208765-3	2113288-1	Ø 3.3 - 3.7
2208765-3		2113288-2	Ø 3.3 - 3.7

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
4.00mm2	2.46 +/- 0.05 [1.097 +/- .002]	6.5
2.50mm2	2.20 +/- 0.05 [1.087 +/- .002]	9.3



- ¹ RECOMMENDED SPARE PARTS
- ² GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266455-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266455-5
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266455-6
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- ⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 180.
- ⁷ GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- ⁸ MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- ⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ¹⁰ TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
- ¹¹ TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ¹² WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 3.34.

- ¹³ THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- ¹⁴ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER SOCKET HEAD SCREW HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.
- ¹⁵ CUT TO LENGTH AT ASSEMBLY.
- ¹⁶ RELOCATE ITEM 19 TO BACK OF APPLICATOR.

***WARNING**
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

- 2 2 2 2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	269
- 1 1 1 1	1633782-6	FENCE	267
- - 1 - -	2119957-2	APPLICATOR SHIM PACK	260
- 1 - 1 1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
- - - - 1	2119640-1	PUSH ROD, AIR FEED	250
- - - - 1	2079988-1	BUSHING, LCH5-12, MISUMI	249
- - - - 1	2119641-1	FEED CAM, AIR FEED	248
- 1 - 1 1	2119798-1	DETENT PIN	247
- 1 - 1 1	1-22279-3	SPRING, COMPRESSION	246
- - 1 - -	2161314-1	RAM, STEPPED, ATLANTIC, SF, NON-ADJ	245
- 1 1 1 1	2119082-6	CAM, SNAIL, INSULATION ADJUSTMENT	244
- 1 1 1 1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
- 1 1 1 1	2119083-1	RETAINER, INSULATION DIAL	242
- 1 1 1 1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
- - 2 2 -	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
- - - - -	2119580-1	MECHANICAL FEED ASSEMBLY	239
- - - - -	2063440-2	AIR FEED MODULE	238
-77 -7 -6 -5 -2	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE	LOC	DIST	REVISIONS					
2119599-1	A	66	P	LTN	DESCRIPTION	DATE	OWN	APVD
			3		REVISED	14MAY2015	MR	TE
			A		RELEASED	16JUL2015	KH	TE
			A1		ECR-16-014894	200C12016	RS	LZ
			B		ECR-17-008156	06JUN2017	MP	JD

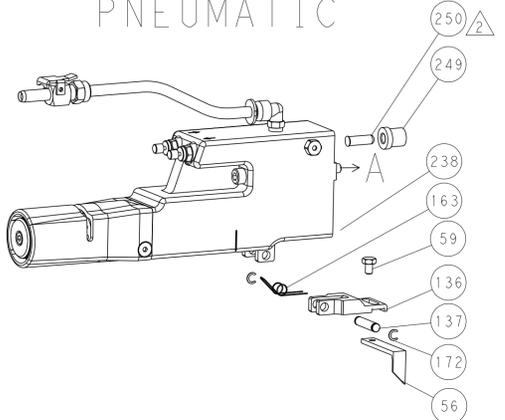
- - 1 1 -	2119740-2	TAG, IDENTIFICATION	213
- - 1 1 -	1901094-3	SPACER, FEEDER	198
- 1 1 1 1	4-1752354-1	STANDOFF, HOLD-DOWN	180
- 1 1 1 1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177
- 1 1 1 1	8-22280-7	SPRING, COMPRESSION	176
- 1 1 1 1	1752353-2	GUIDE PIN, HOLDDOWN	175
- 1 1 1 1	1901680-2	GUIDE PIN, HOLDDOWN	174
- - - - 2	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
- 1 1 1 1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
- REF REF REF REF	994970-2	COUNTER, MAGNETIC	164
- - - - 1	240638-1	SPRING, FEED FINGER	163
- - - - 1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
- - - - 1	2119799-1	HOLDER, FEED FINGER, AF	136
- - REF REF -	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
- - 1 1 -	1633743-1	SERVO FEED LATCH ASM	133
- 1 1 1 1	455888-8	SPACER, CRIMPER	120
- - REF REF -	2119944-1	FEED FINGER ASSEMBLY, SF	117
- 1 1 1 1	1-690438-0	FRONT STRIP GUIDE	96
- 1 1 1 1	318563-1	GUARD, FRONT CHIP	89
- 1 1 1 1	455888-7	SPACER, CRIMPER	82
- 2 2 2 2	2079383-4	SCR, BHSC, RoHS (M4 X 8)	79
- 1 1 1 1	1803096-1	EXTENSION PLATE	78
- 1 1 1 1	2119956-1	DOCUMENTATION PACKAGE	71
- 1 1 1 1	2119791-7	DEPRESSOR, WIRE	70
- 1 1 1 1	2119943-1	WASHER, SPACER	69
- 1 - - 1	2119740-1	TAG, IDENTIFICATION	67
- 2 2 2 2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
- 1 - 1 1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
- 3 - 3 3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	62
- 1 1 1 1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
- - - - 1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
- 1 1 1 1	5018030-1	NUT, HEX, REG, RoHS, M3	58
- 1 1 1 1	1-2168083-3	SCR, SKT HD CAP, RoHS, M3 X 16	57
- - - - 1	1-1338683-1	FEED PAWL	56
- 4 4 4 4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
- 1 1 1 1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
- 1 1 1 1	1901681-2	HOLDDOWN, TERMINAL	51
- - - - 1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
- - - - -	2119652-1	FEED CAM, PRE FEED	48
- - - - -	2119653-1	FEED CAM, POST FEED	47
- 1 1 1 1	1-2119656-7	APPLICATOR BASIC ASSEMBLY, SF	46
- 1 - 1 1	2161311-1	RAM, STEPPED, AMP STYLE, SIDE FEED	44
- 1 1 1 1	1-2079383-5	SCR, BHSC, RoHS (M8 X 40)	41
- 1 - 1 1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
- 1 - 1 1	2119957-1	APPLICATOR SHIM PACK	39
- 1 1 1 1	1-2119644-3	RAM WASHER, PRECISION	38
- 1 1 1 1	2119085-1	FA HEAD, ATLANTIC STYLE	37
- 1 - 1 1	2119092-1	BOLT, ADJUSTMENT	35
- 1 1 1 1	5-1752356-7	SUPPORT, TERMINAL	34
- 2 2 2 2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
- 1 1 1 1	2161328-1	HEX HEAD, FLANGED, M5 X 8mm LONG	32
- 1 1 1 1	1-1320908-8	SPACER, STRIP GUIDE	30
- 1 1 1 1	2119959-5	ASSEMBLY, STRIP GUIDE	29
- 1 1 1 1	455888-6	SPACER, CRIMPER	28
- 2 2 2 2	22283-1	SPRING, COMPRESSION	27
- 1 1 1 1	240792-1	DRAG, TERMINAL	25
- 1 1 1 1	2-1320928-2	STRIP GUIDE	24
- 1 1 1 1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
- 1 1 1 1	1-18028-2	WASHER, FLAT, REG M4	20
- 1 1 1 1	1803013-1	STRIPPER, SIDE FEED	19
- 1 1 1 1	2119806-1	INSERT, SHEAR	13
- 1 1 1 1	4-22280-7	SPRING, COMPRESSION	12
- 1 1 1 1	1-356885-3	STOP, SHEAR	11
- 1 1 1 1	2119805-7	SHEAR HOLDER, FRONT	10
- 1 1 1 1	318059-9	FLOATING SHEAR, FRONT	9
1 1 1 1 1 1	2-1633930-5	ANVIL, COMBINATION	8
- - - - -	-	-	7
- - - - -	-	-	6
- 1 1 1 1	1803080-9	DEPRESSOR, SHEAR	5
- 1 1 1 1	5-238011-7	BLOCK, CRIMPER SPACER	4
1 1 1 1 1 1	7-1633965-8	CRIMPER, INSULATION O PREMIUM	3
- 1 1 1 1	1-455888-7	SPACER, CRIMPER	2
1 1 1 1 1 1	1-1803179-1	CRIMPER, WIRE PREMIUM	1
-77 -7 -6 -5 -2	PART NO	DESCRIPTION	ITEM NO

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DRAWING NO		NAME	
mm	0 PLC ±	1 PLC ±	2 PLC ±	3 PLC ±	4 PLC ±	5 PLC ±	6 PLC ±
	ANGLES ±	FINISH					
MATERIAL		WEIGHT		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
				A1	00779	©=2266455	
Customer Accessible Production Drawing				SCALE	1:2	SHEET	1 OF 4
				REV	B		

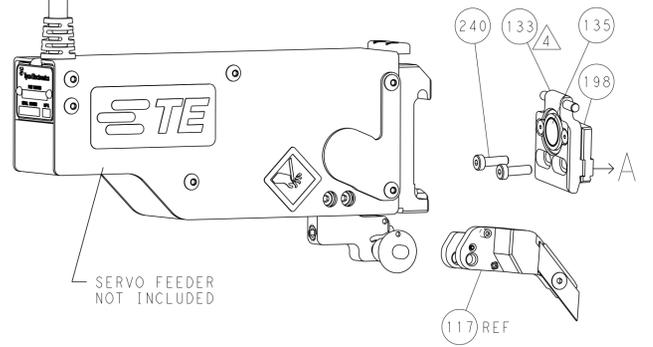
LOC	DIST	REVISIONS			
P	LTN	DESCRIPTION	DATE	OWN	APVD
A	66	SEE SHEET 1			

FEED TYPE

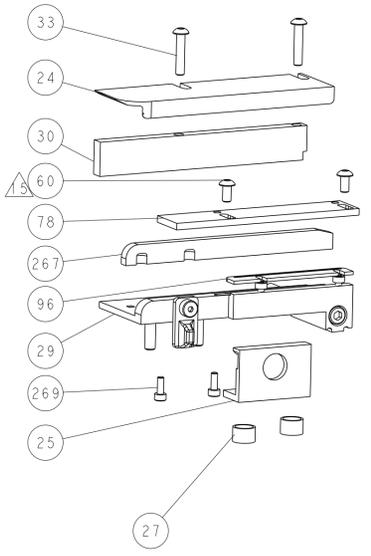
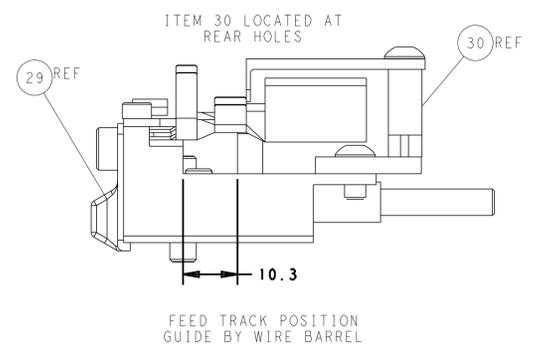
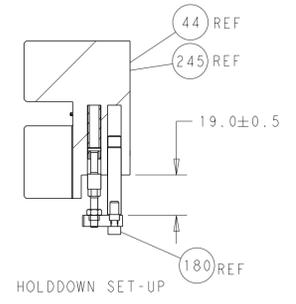
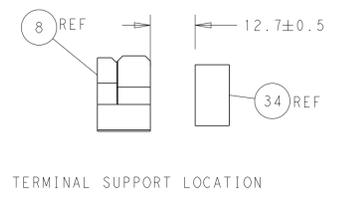
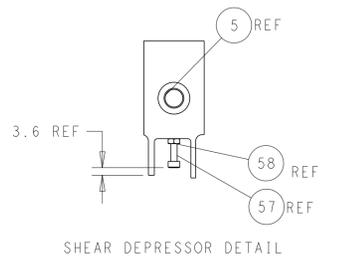
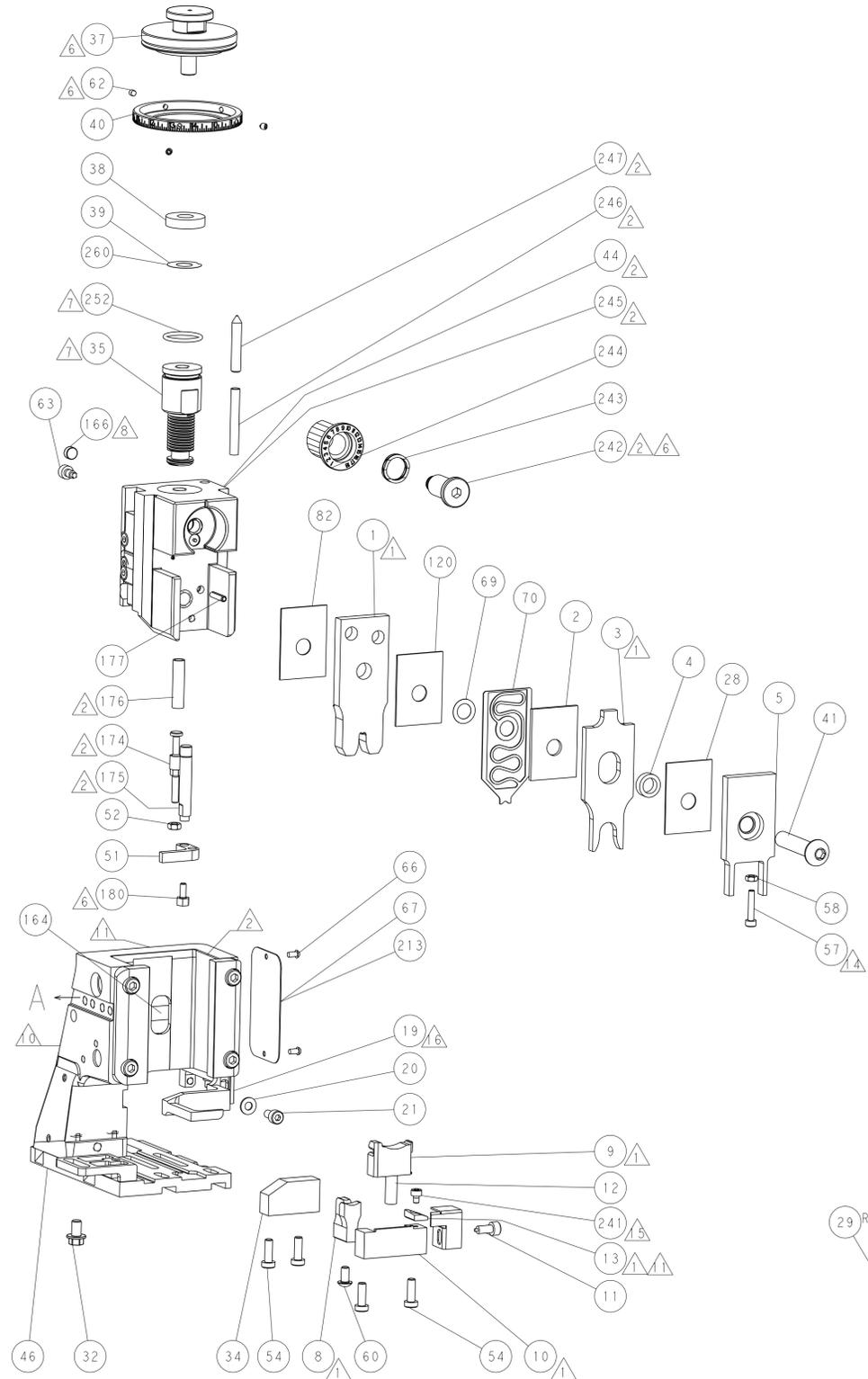
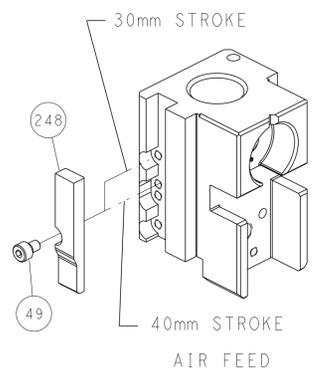
PNEUMATIC



SERVO LATCH PLATE



CAM POSITION



ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		OWN: R. STAKEM 12MAR2014		TE Connectivity	
mm	0 PLC ±	1 PLC ±	2 PLC ±	3 PLC ±	4 PLC ±	Harrisburg, PA 17105-3608	
MATERIAL:		FINISH:		CHK: G. BAILEY 12MAR2014		NAME: Ocean Side Feed Applicator	
				APVD: J. ELBIN 12MAR2014		PRODUCT SPEC:	
				APPLICATION SPEC:		SIZE: A1	
				WEIGHT:		CAGE CODE: 00779	
				SCALE: 1:2		DRAWING NO: C-2266455	
				SHEET: 2 OF 4		REV: B	

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART					
					CONVERT TO	PART NUMBERS REQUIRED				
	2-2266455-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	-	-	-	-	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2266455-5	1901094-3	4-1752354-1
	2-2266455-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	-	-	-	-	-	-
					PNEUMATIC FEED	2119950-1	1-1338683-1	5-18022-5	2119641-2	2119799-1
	2-2266455-7	B	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-
7-2266455-7	B	CRIMP TOOLING KIT	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	4.06 mm [.160]	F
INSUL	9.91 mm [.390]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MCON 8 CONTACT			
WIRE STRIP LENGTH 8.00-8.60 mm [1.315-.339 IN]		INSULATION DIAMETER RANGE 	
TERMINAL APPLICATION SPECIFICATION 	114-94285	-	-
TERMINALS APPLIED ¹⁰			
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL
2208765-1	1-2208765-3	2113288-1	1K0972744A
2208765-3		2113288-2	0211626A
			CABLE DIAMETER Ø 3.3 - 3.7

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
4.00mm2	2.46 +/- 0.05 [1.097 +/- .002]	6.5
2.50mm2	2.20 +/- 0.05 [1.087 +/- .002]	9.3



- ¹ RECOMMENDED SPARE PARTS
- ² GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266455-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266455-5
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- ⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- ⁷ GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- ⁸ MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- ⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ¹⁰ TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.
- ¹¹ TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

- ¹² THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- ¹³ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER SOCKET HEAD SCREW HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.
- ¹⁴ CUT TO LENGTH AT ASSEMBLY.
- ¹⁵ RELOCATE ITEM 19 TO BACK OF APPLICATOR.

***WARNING**
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	269
-	1	1	1	1633782-6	FENCE	267
-	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	2119082-6	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	2063440-2	AIR FEED MODULE	238
-	-	1	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	-	1901094-3	SPACER, FEEDER	198
-77	-27	-25	-22	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

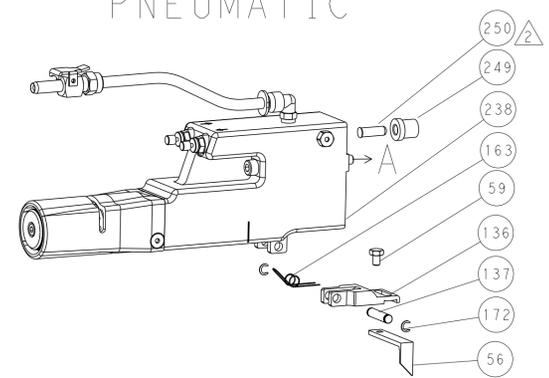
SET UP GAUGE	LOC	DIST	REVISIONS					
2119599-1	A	66	P	LTN	DESCRIPTION	DATE	OWN	APVD
			-	-	SEE SHEET 1	-	-	-

⁶	-	1	1	1	4-1752354-1	STANDOFF, HOLD-DOWN	180
-	1	1	1	1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177
-	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174
-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
⁸	-	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	-	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	240638-1	SPRING, FEED FINGER	163
⁷	-	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	-	1	2119641-2	FEED CAM, AIR FEED	151
-	1	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
-	-	-	-	-	2119653-2	FEED CAM, POST FEED	142
-	1	1	1	1	1-2119656-8	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1	1	2161312-1	RAM, STEPPED, ASIAN STYLE, SIDE FEED	140
⁷	-	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	-	1	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	455888-8	SPACER, CRIMPER	120
-	-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	1	1	1	1	1-690438-0	FRONT STRIP GUIDE	96
-	1	1	1	1	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	455888-7	SPACER, CRIMPER	82
¹⁴	-	2	2	2	2079383-4	SCR, BHSC, RoHS (M4 X 8)	79
-	1	1	1	1	1803096-1	EXTENSION PLATE	78
-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	2119791-7	DEPRESSOR, WIRE	70
-	1	1	1	1	2119943-1	WASHER, SPACER	69
-	1	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
⁶	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	62
-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	58
¹³	-	1	1	1	1-2168083-3	SCR, SKT HD CAP, RoHS, M3 X 16	57
-	-	-	-	1	1-1338683-1	FEED PAWL	56
-	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	1	1	1	1	1901681-2	HOLDDOWN, TERMINAL	51
-	-	-	-	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1	1	1-2079383-5	SCR, BHSC, RoHS (M8 X 40)	41
-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1-2119644-3	RAM WASHER, PRECISION	38
-	1	1	1	1	5-1752356-7	SUPPORT, TERMINAL	34
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 X 8mm LONG	32
-	1	1	1	1	1-1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	2119959-5	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	455888-6	SPACER, CRIMPER	28
-	2	2	2	2	22283-1	SPRING, COMPRESSION	27
-	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	2-1320928-2	STRIP GUIDE	24
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
¹⁵	-	1	1	1	1803013-1	STRIPPER, SIDE FEED	19
¹	-	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	4-22280-7	SPRING, COMPRESSION	12
-	1	1	1	1	1-356885-3	STOP, SHEAR	11
¹	-	1	1	1	2119805-7	SHEAR HOLDER, FRONT	10
¹	-	1	1	1	318059-9	FLOATING SHEAR, FRONT	9
¹	1	1	1	1	2-1633930-5	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	6
-	1	1	1	1	1803080-9	DEPRESSOR, SHEAR	5
-	1	1	1	1	5-238011-7	BLOCK, CRIMPER SPACER	4
¹	1	1	1	1	7-1633965-8	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1	1-455888-7	SPACER, CRIMPER	2
¹	1	1	1	1	1-1803179-1	CRIMPER, WIRE PREMIUM	1
-77	-27	-25	-22	PART NO	DESCRIPTION	ITEM NO	

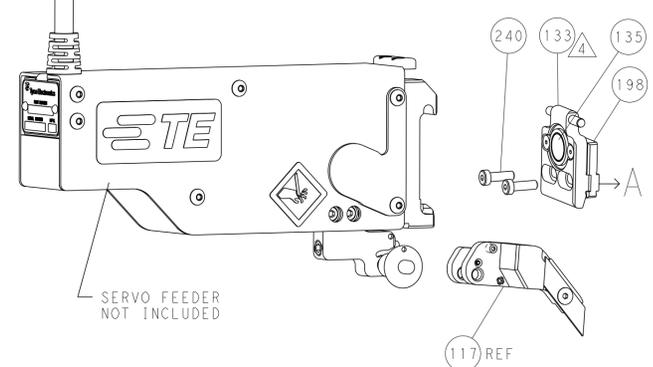
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DRAWN		CHK		APVD		NAME	
mm	0 PLC ±	1 PLC ±	2 PLC ±	3 PLC ±	4 PLC ±	5 PLC ±	ANGLES ±	FINISH	WT	SCALE	REV
MATERIAL				WEIGHT				SCALE			
Customer Accessible Production Drawing				SCALE 1:2				SHEET 3 OF 4			

LOC	DIST	REV	DESCRIPTION	DATE	OWN	APVD
A	66		SEE SHEET 1			

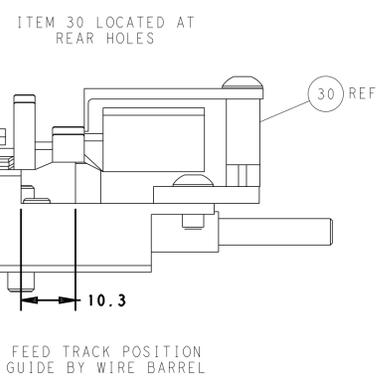
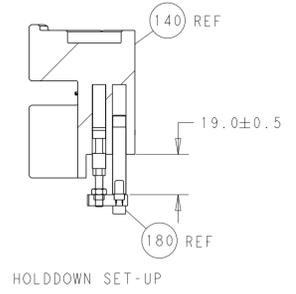
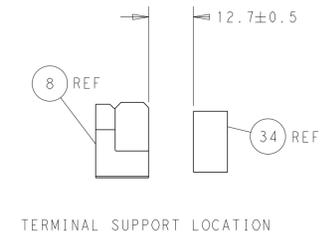
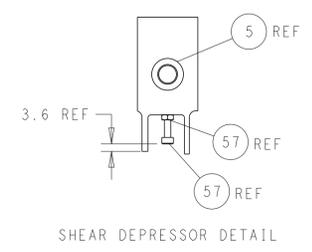
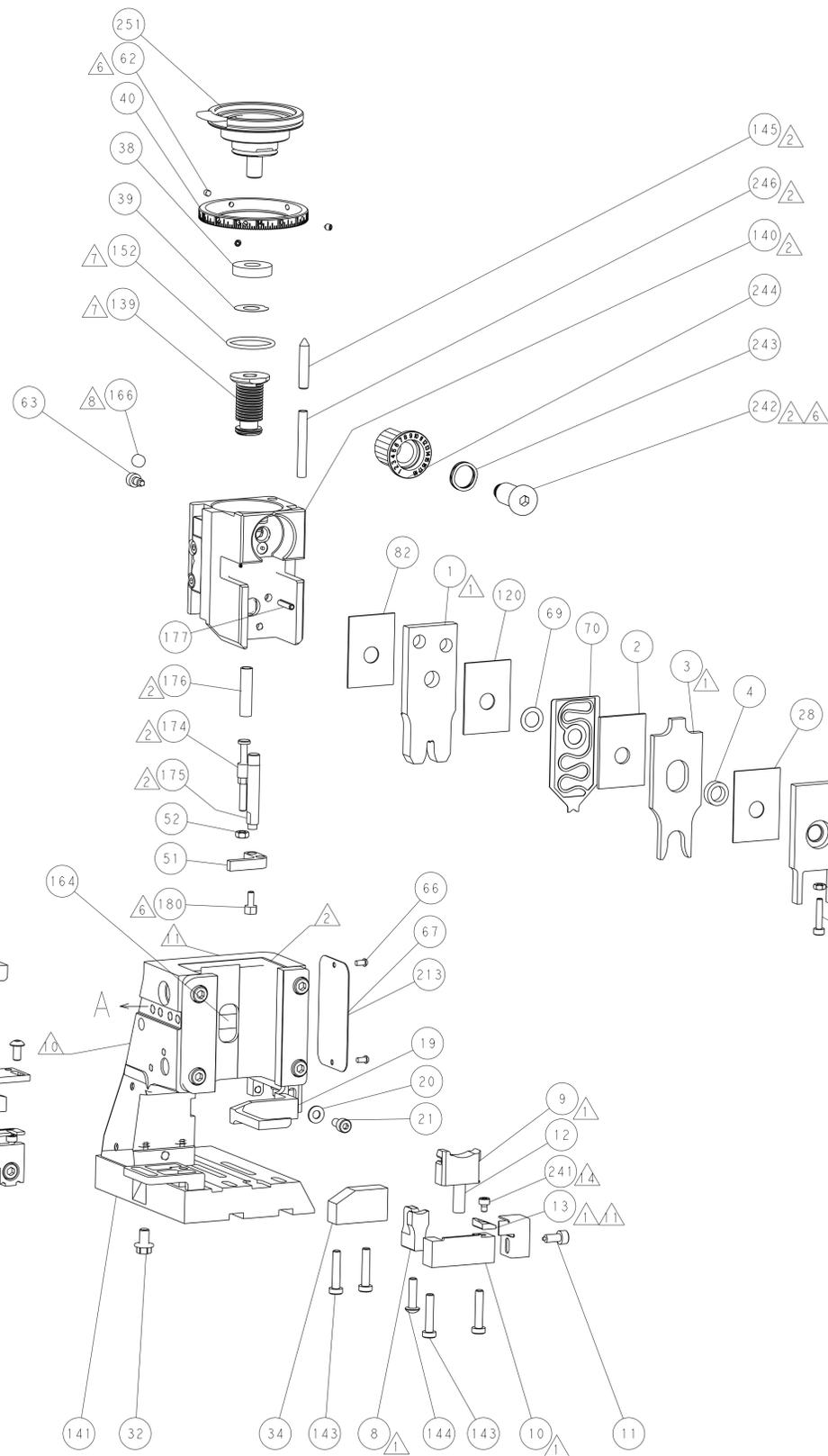
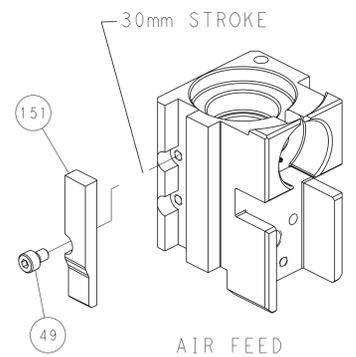
FEED TYPE PNEUMATIC



SERVO LATCH PLATE



CAM POSITION



PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

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DIMENSIONS: mm TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± MATERIAL: - FINISH: -		NAME: Ocean Side Feed Applicator SIZE: A1 CAGE CODE: 00779 DRAWING NO: 2266455 SCALE: 1:2 SHEET: 4 OF 4 REV: B	RESTRICTED TO: -