

MATERIALS AND FINISHES

BODY, BRASS
PLATED NICKEL

CENTER CONTACT, BRASS
PLATED GOLD/TIN

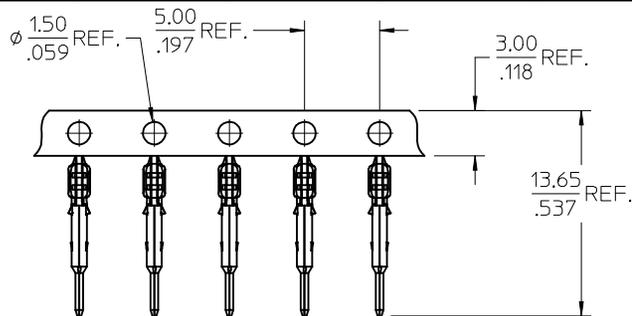
CRIMP TUBE BRASS
PLATED NICKEL

SHROUD: PBT OR NYLON 66
KEYING SEE TABLE
COLOR SEE TABLE

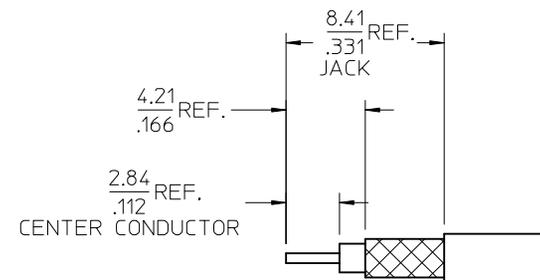
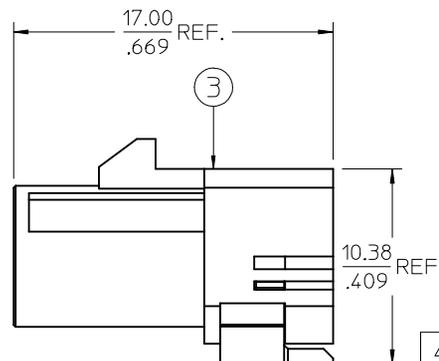
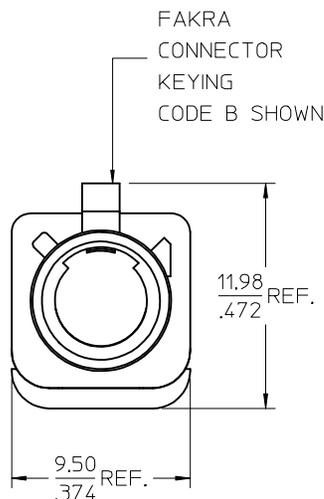
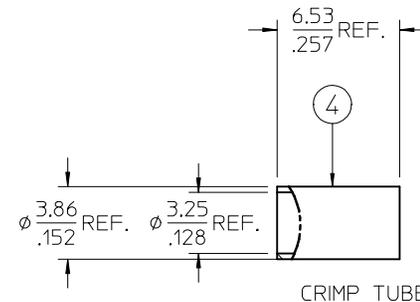
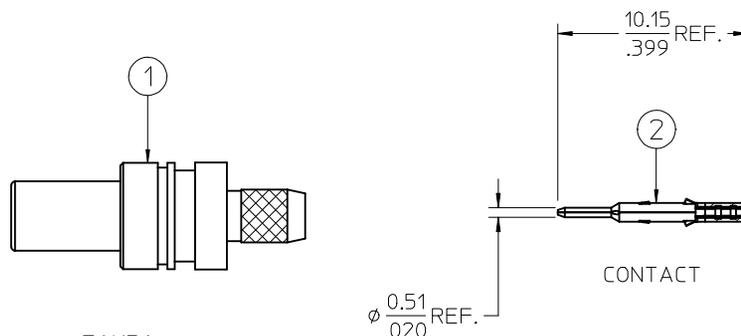
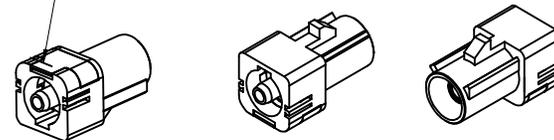
INSULATOR, PP

SECONDARY LOCK (TPA): PBT OR NYLON 66

PACKAGING BY BAG



SECONDARY LOCK (TPA)



4	89613-1792	CRIP TUBE	1
3	SEE SHEET 2	SHROUD WITH TPA	1
2	89601-8961	CENTER CONTACT	1
1	89618-3490	SMB JACK STR. FOR RG316	1
	PART NO.	DESCRIPTION	QTY

ADDED PACKAGE
DRAWING
PER RF16-E082
EC NO: URF2016-0762
DRAWN: LIN 2016/05/12
CHKD: 2016/05/26
APPR: YCHENG

QUALITY SYMBOLS
▽=0
▽=0

GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± .005	± .0002
3 PLACES	± .005	± .0002
2 PLACES	± .005	± .0002
1 PLACE	± .005	± .0002

ANGULAR ± 2 °

DRAFT WHERE APPLICABLE
MUST REMAIN
WITHIN DIMENSIONS

DIMENSION STYLE
MM/IN

DRAWN BY EL IN DATE 2011/02/15
CHECKED BY JUDY DATE 2011/02/15
APPROVED BY MHUANG DATE 2011/05/27

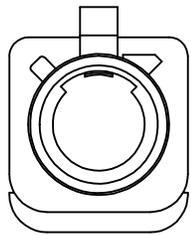
SCALE DESIGN UNITS METRIC
THIRD ANGLE PROJECTION

TITLE
FAKRA II JACK STR. FOR
RG316,174 CABLE
FAKRA II-JC

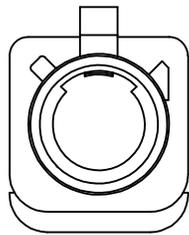
MOLEX INCORPORATED

MATERIAL NO. SEE SHEET 2
DOCUMENT NO. SD-73403-576
SHEET NO. 1 OF 3

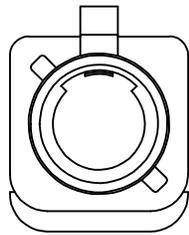
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION



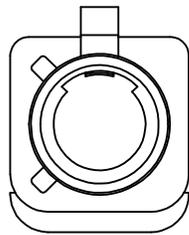
CODE-A



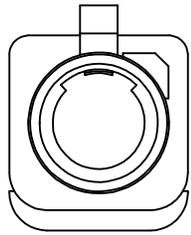
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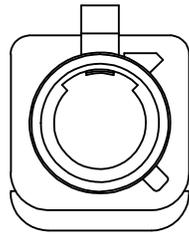
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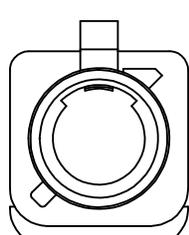
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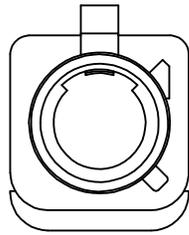
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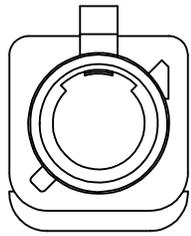
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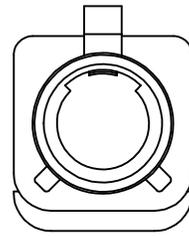
CODE-G



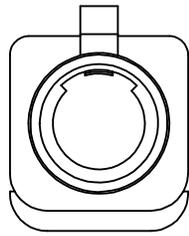
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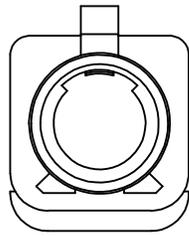
CODE-I



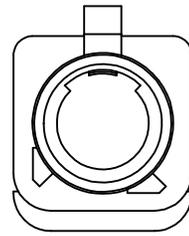
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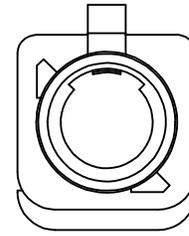
CODE-Z



CODE-L



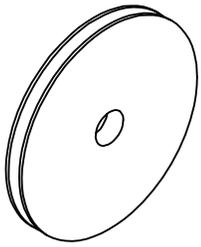
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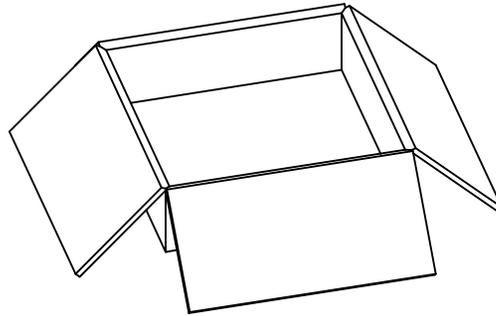
CODE-N

N	PASTEL GREEN	73403-5773	89618-3883
M	PASTEL ORANGE	73403-5772	89618-3882
L	CARMINE RED	73403-5771	89618-3881
Z	WATER BLUE	73403-5770	89618-3880
K	CURRY YELLOW	73403-5769	89618-3879
I	BEIGE	73403-5768	89618-3878
H	VIOLET	73403-5767	89618-3877
G	GRAY	73403-5766	89618-3876
F	BROWN	73403-5765	89618-3875
E	GREEN	73403-5764	89618-3874
D	BORDEAUXVIOLET	73403-5763	89618-3873
C	BLUE	73403-5762	89618-3872
B	NATURAL	73403-5761	89618-3871
A	BLACK	73403-5760	89618-3870
KEYING CODE	COLOR	PART NO.	ITEM 3 PART NO.

SEE SHEET 1 EC NO: URF2016-0762 DRAWN: LIN CHKD: APPR: YCHENG 2016/05/12 2016/05/26	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED) mm INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± --- ± --- 1 PLACE ± --- ± --- ANGULAR ± 2 °	DIMENSION STYLE MM/IN DRAWN BY DATE EL IN 2011/02/15 CHECKED BY DATE JUDY 2011/02/15 APPROVED BY DATE MHUANG 2011/05/27	SCALE DESIGN UNITS METRIC THIRD ANGLE PROJECTION	TITLE FAKRA II JACK STR. FOR RG316.174 CABLE FAKRA II-JC	MATERIAL NO. SEE TABLE	DOCUMENT NO. MOLEX INCORPORATED SD-73403-576	SHEET NO. 2 OF 3
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					
	B4		C					



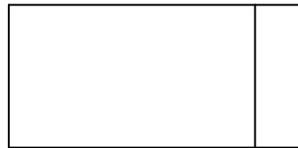
P/N: 89601-8961
1000 PCS PER REEL



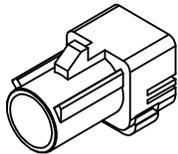
1000 PCS PER INNER
CARTON BOX
325 X 325 X 85 REF.



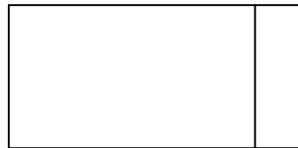
P/N: 89618-3490



250 PCS PER PE BAG



P/N: 89618-373X



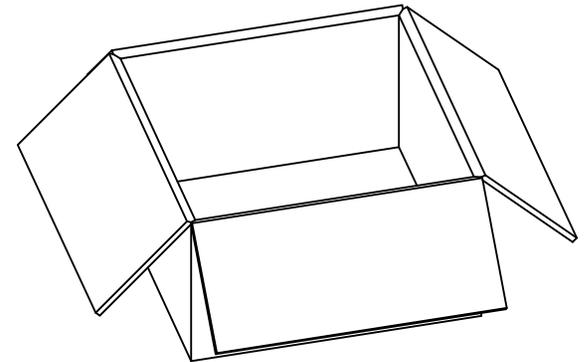
250 PCS PER PE BAG



P/N: 89506-0226



250 PCS PER PE BAG



1000 SET PER OUTER CARTON BOX
385 X 367 X 206 REF.

SEE SHEET 1	DESCRIPTION
EC NO: URF2016-0762	2016/05/12
DRWNLIN	
CHKD:	
APPR: YCHENG	2016/05/26
REV	
B4	

QUALITY SYMBOLS
▽=0
▽=0
▽=0

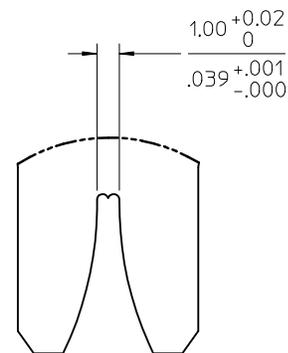
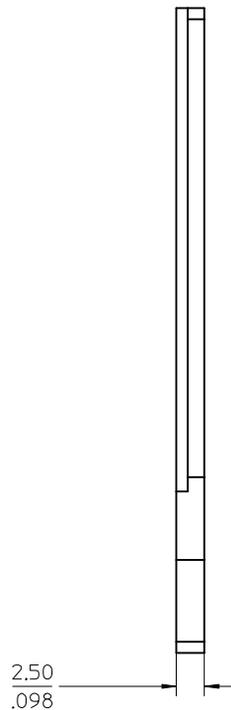
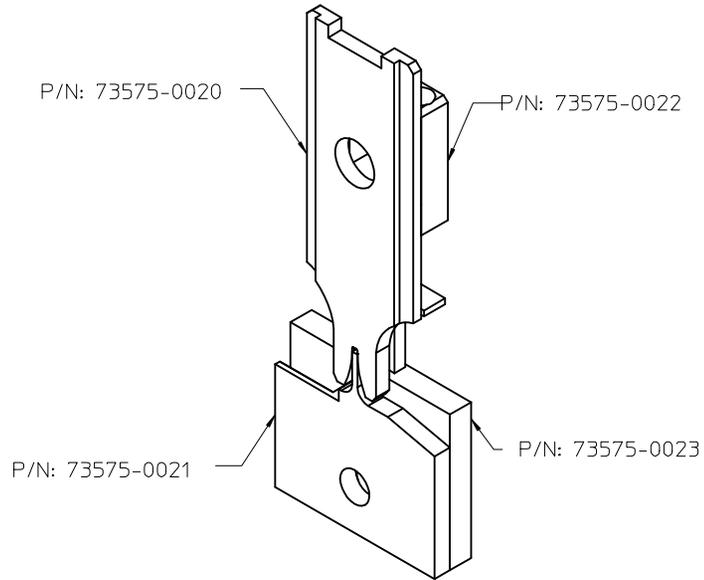
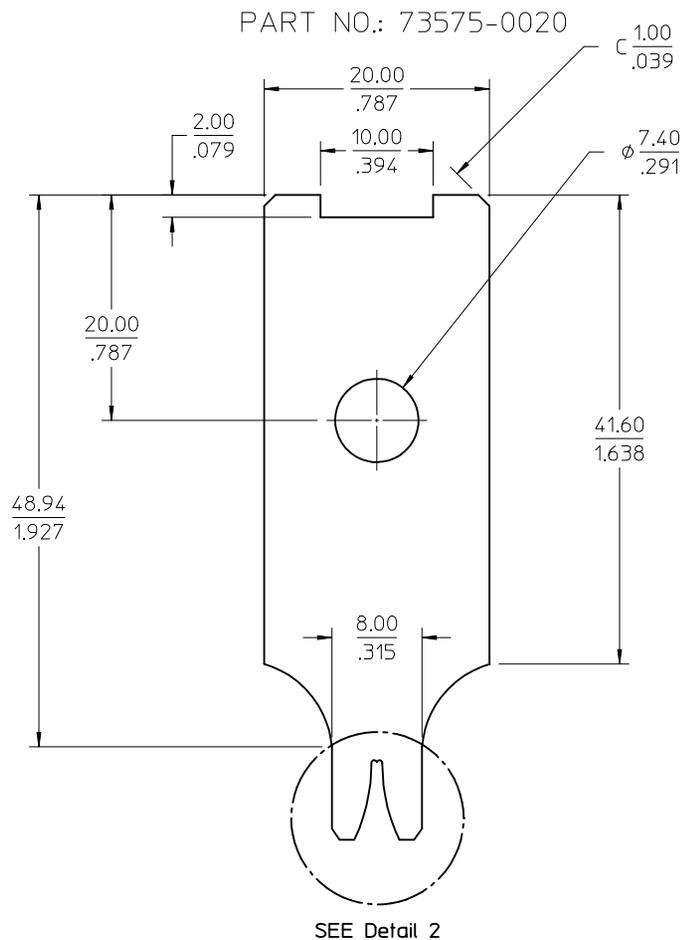
GENERAL TOLERANCES (UNLESS SPECIFIED)	
	MM/IN
4 PLACES	± --- ± ---
3 PLACES	± --- ± ---
2 PLACES	± --- ± ---
1 PLACE	± --- ± ---
0 PLACE	± ±
ANGULAR ± 2 °	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	

DIMENSION STYLE	
MM/IN	
DRAWN BY	DATE
EL IN	2011/02/15
CHECKED BY	DATE
JUDY	2011/02/15
APPROVED BY	DATE
MHUANG	2011/05/27
MATERIAL NO.	
SEE SHEET 1	

SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
1:5	METRIC	
TITLE		
FAKRA II JACK STR. FOR RG316.174 CABLE FAKRA II-JC		
molex		
DOCUMENT NO.	SHEET NO.	
SD-73403-576	3 OF 3	
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		

NOTES:

1. MATERIAL: SKD11
2. THE PART NO. 73575-0020/-0021/-0022/-0023 FOR SPECIFIC APPLICATORS.
(SPECIFIC APPLICATORS MODEL: CLM-4S)
3. THE SPECIFIC APPLICATORS CRIMP DIE CAN BE APPLIED TO 89538-025* AND 89601-896*.
4. AS-73597-042 AND AS-73597-043.

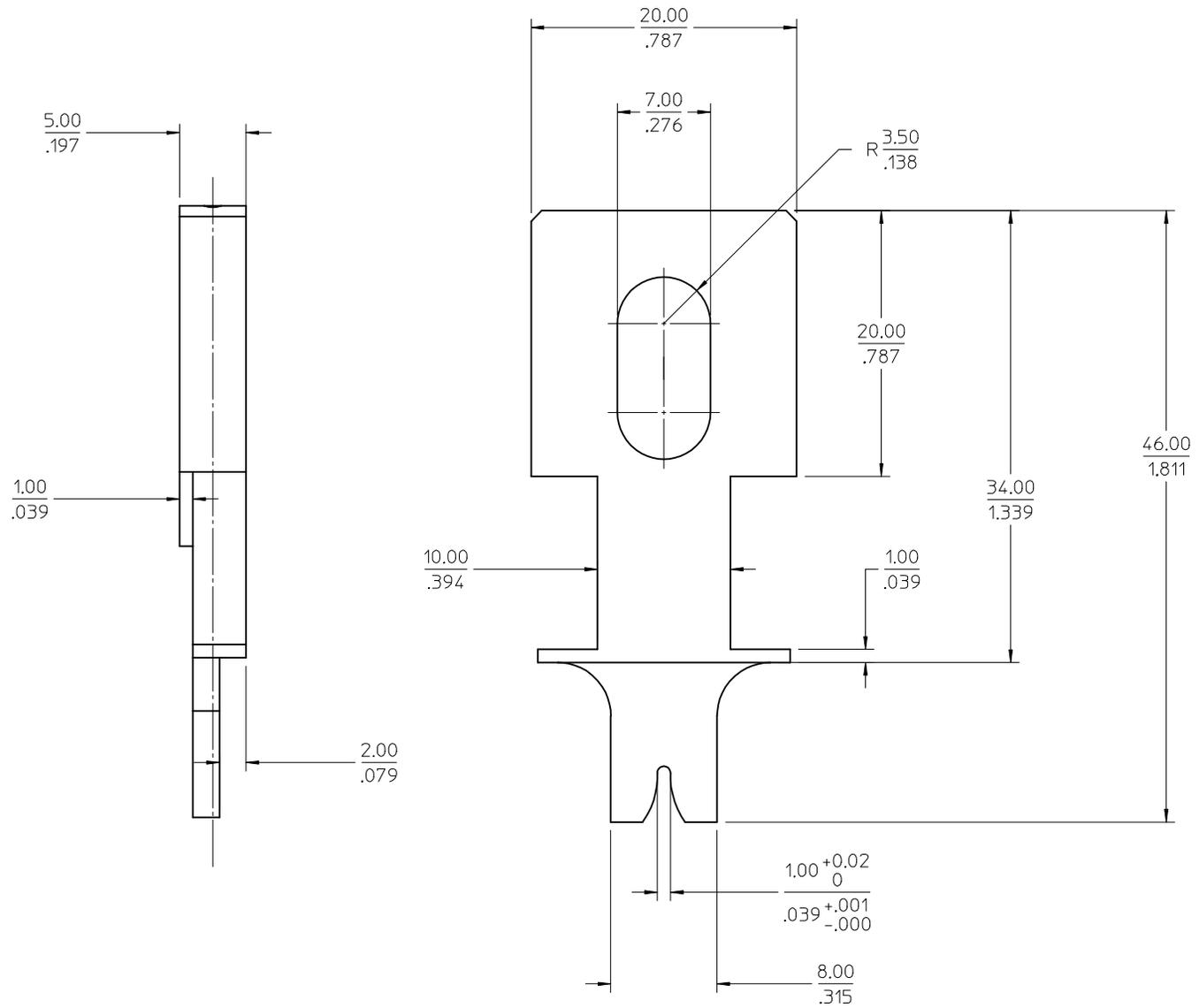


Detail 2
Scale 6:1

DESIGN CHANGE PER RF15-E097 EC NO: URF2015-0345 DRWNLIN 2015/01/05 CHKD: DRWNLIN APPR: YCHENG 2015/04/16	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
	▽=0	mm INCH	MM/IN	4:1	METRIC	
	▽=0	4 PLACES ± --- ± ---	DRAWN BY DATE	TITLE	FAKRA CRIMPING DIE FOR SPECIFIC APPLICATORS	
	▽=0	3 PLACES ± --- ± ---	EL IN 2014/11/21	CHECKED BY DATE		
	2 PLACES ± --- ± ---	KERRIE/PAT 2014/11/21	APPROVED BY DATE	DOCUMENT NO.		
	1 PLACE ± --- ± ---	YCHENG 2014/12/01	MATERIAL NO.	SD-73575-002	1 OF 4	
	0 PLACE ± --- ± ---		ANGULAR ± 2 °	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS			

13 12 11 10 9 8 7 6 5 4 3 2 1

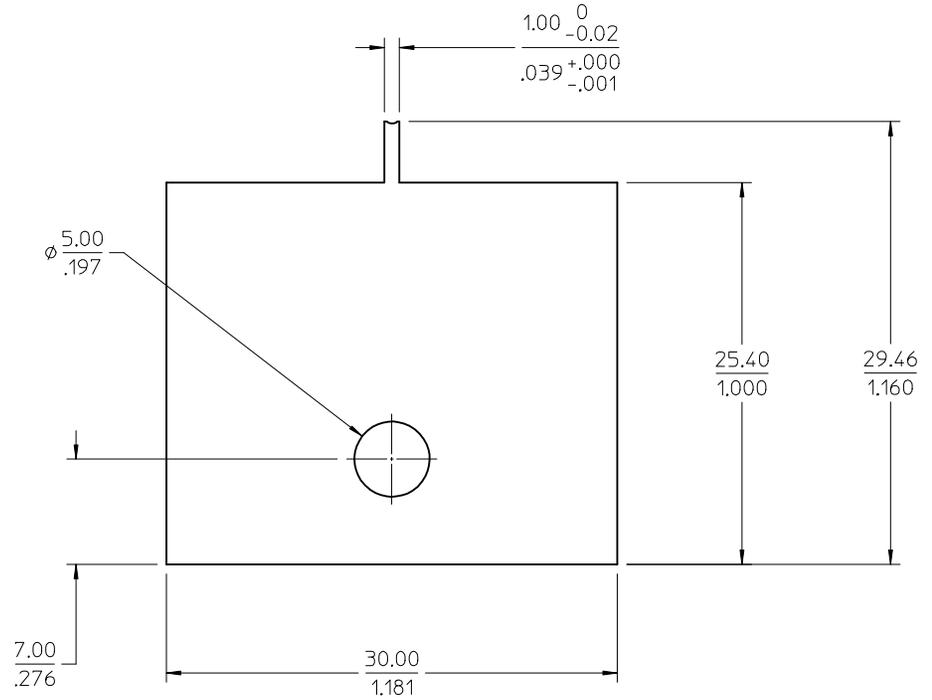
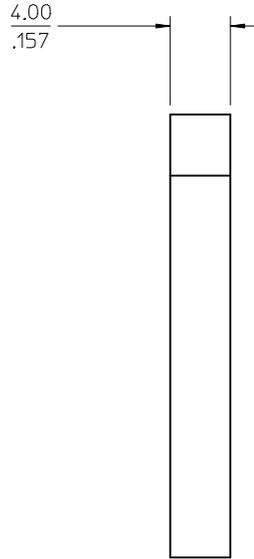
PART NO.: 73575-0022



SEE SHEET 1 EC NO: URF2015-0345 DRAWN BY: DRWNLIN 2015/01/05 CHKD: APPR: YCHENG 2015/04/16 REV: B	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED) <table border="1"> <tr> <th></th> <th>mm</th> <th>INCH</th> </tr> <tr> <td>4 PLACES</td> <td>± .012</td> <td>± .0005</td> </tr> <tr> <td>3 PLACES</td> <td>± .015</td> <td>± .0006</td> </tr> <tr> <td>2 PLACES</td> <td>± .020</td> <td>± .0008</td> </tr> <tr> <td>1 PLACE</td> <td>± .030</td> <td>± .0012</td> </tr> <tr> <td>0 PLACE</td> <td>± .050</td> <td>± .0020</td> </tr> </table>		mm	INCH	4 PLACES	± .012	± .0005	3 PLACES	± .015	± .0006	2 PLACES	± .020	± .0008	1 PLACE	± .030	± .0012	0 PLACE	± .050	± .0020	DIMENSION STYLE MM/IN DRAWN BY: EL IN DATE: 2014/11/21 CHECKED BY: KERRIE/PAT DATE: 2014/11/21 APPROVED BY: YCHENG DATE: 2014/12/01	SCALE: 4:1 DESIGN UNITS: METRIC THIRD ANGLE PROJECTION	TITLE: FAKRA CRIMPING DIE FOR SPECIFIC APPLICATORS molex DOCUMENT NO. SD-73575-002	SHEET NO. 3 OF 4
		mm	INCH																					
	4 PLACES	± .012	± .0005																					
	3 PLACES	± .015	± .0006																					
2 PLACES	± .020	± .0008																						
1 PLACE	± .030	± .0012																						
0 PLACE	± .050	± .0020																						
ANGULAR ± 2°		MATERIAL NO. SEE SHEET 1		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																				
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE C		INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																				

12 11 10 9 8 7 6 5 4 3 2 1

PART NO.: 73575-0023



SEE SHEET 1 EC NO: URF2015-0345 DRAWN: ELIN 2015/01/05 CHKD: APPR: YCHENG 2015/04/16	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN	SCALE 4:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION	
		4 PLACES ± --- ± ---	3 PLACES ± --- ± ---	DRAWN BY EL IN	DATE 2014/11/21	TITLE FAKRA CRIMPING DIE FOR SPECIFIC APPLICATORS		
		2 PLACES ± --- ± ---	1 PLACE ± --- ± ---	CHECKED BY KERRIE/PAT	DATE 2014/11/21			
		0 PLACE ± --- ± ---	ANGULAR ± 2°	APPROVED BY YCHENG	DATE 2014/12/01			
REV	DESCRIPTION	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		MATERIAL NO. SEE SHEET 1	DOCUMENT NO. SD-73575-002	SHEET NO. 4 OF 4		