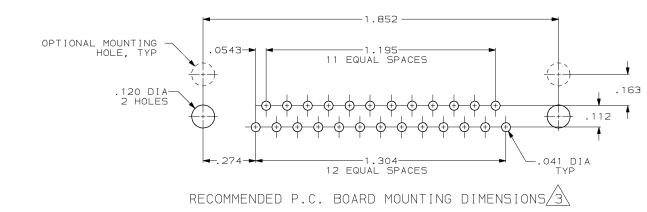
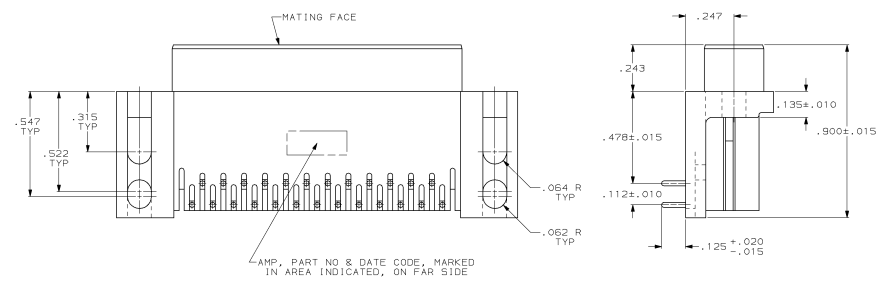
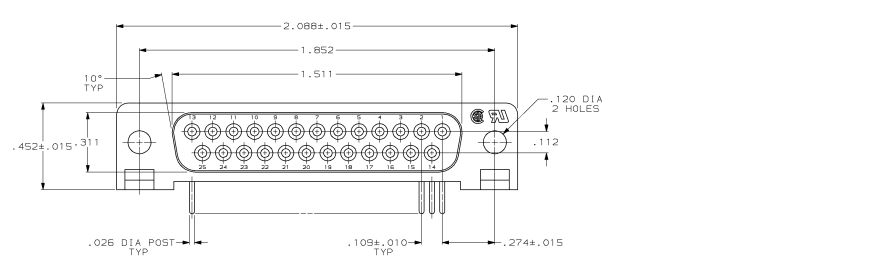


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LOC		DIST		REV		REVISIONS		DATE	APPD
BD	77	P	F	ZONE	LTR	DESCRIPTION			
		F	REV	PER	EC	0020-1448-95		19 JUN 84	RLT
		G	SUP	S0	-1	PER	EC	0020-570-96	RT



- ⚠ FLAME RETARDANT, 94V-0 RATED, GLASS FILLED NYLON OR POLYESTER, COLOR: BLACK.
- ⚠ PHOS. BRONZE PER QQ-B-750.
- ⚠ REFER TO APPLICATION SPEC FOR RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS FOR AUTOMATIC INSERTION.
- ⚠ GOLD PLATING PER MIL-G-45204, TIN PLATING PER MIL-T-10727, NICKEL PLATING PER QQ-N-290.
- ⚠ PLATED WITH GOLD FLASH FOR LENGTH OF .055 MIN FROM MATING END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.
- ⚠ PLATED WITH .000030 GOLD FOR LENGTH OF .055 MIN FROM MATING END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.
- ⚠ PLATED WITH SOFT GOLD FLASH OVER ENTIRE CONTACT, FOLLOWED BY SELECTIVELY PLATED HARD GOLD, TOTAL GOLD THICKNESS TO BE .000015 MIN FOR LENGTH OF .055 MIN FROM MATING END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT. GOLD FLASH ON REMAINDER, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.

OBSOLETE	⚠	745085-3
	⚠	745085-2
SUPSD BY 745085-2	⚠	745085-1
	FINISH	PART NUMBER

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON:	DR 4-7-87	AMP INCORPORATED
2 PL DEC ± .005	CHK 4-13-87	Harrisburg, Pa. 17105
3 PL DEC ± .005	CLD/CHARD	
ANGLES ± .5°	APPD 4-27-87	NAME
	PRD 5-5-87	RECEPTACLE ASSY, SIZE 3, 25 POSN,
	PRODUCT SPEC	RIGHT ANGLE, .478 SERIES, .026
	10B-40005	DIA POSTS, AMPLIMITE® HD-20
MATERIAL	APPLICATION SPEC	SIZE
MOLDED PARTS: ⚠	114-40015	D 00779
CONTACTS: ⚠	WEIGHT	DRAWING NO
CONTACTS: SEE TABLE		745085
		SCALE 4:1
		SHEET 1 of 1

AMP 1796-1 REV 10-84  
 27-FEB-97 09:53:26 00635307 /home/ssr/v0264/ds04/dep4/023/amp35397/etmod

CUSTOMER DRAWING