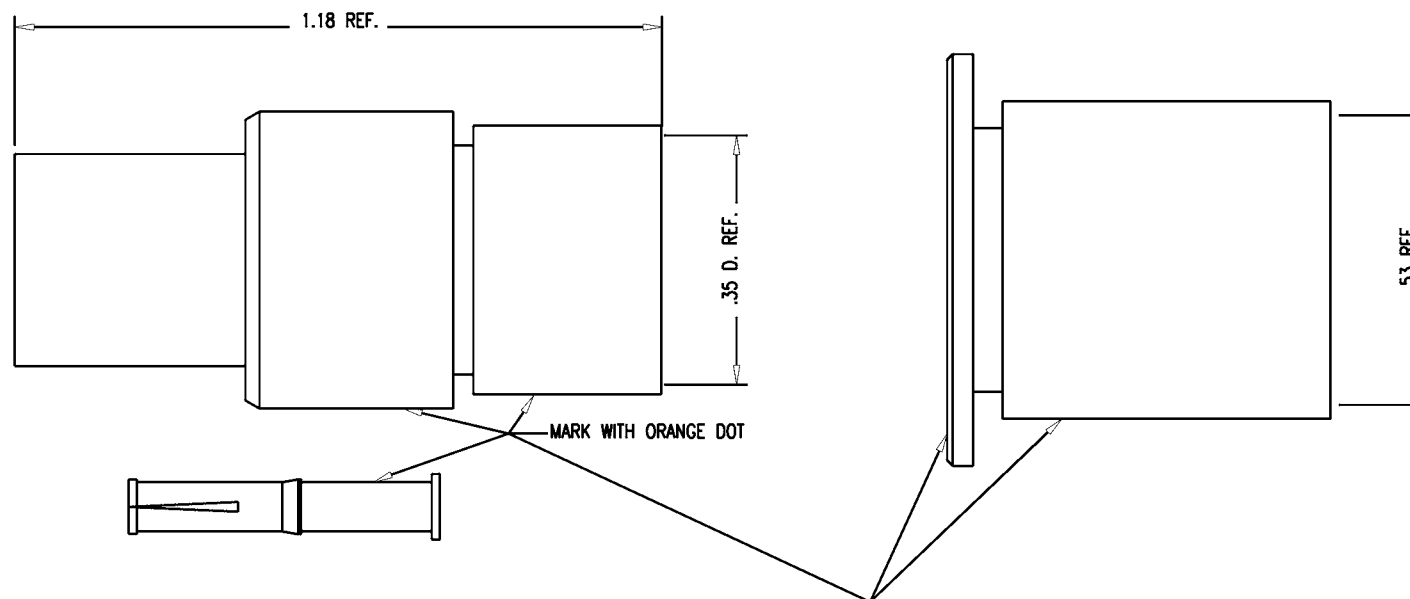


DASH NO.	M CODE	MADE FROM
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GSD

7708-13



REVISIONS

ISSUE	CHANGES
0	ER 37376 KH 09/04/97

SCALE 4:1

APPROX SURFACE AREA

-

USED ON -

REF:

RETRO-FIT ASSY

DRAWN PG	DATE 04/30/97
DESIGN LI	DATE 05/05/97
APPR. FDH	DATE 09/04/97

KINGS
ELECTRONICS CO., INC.
TUCKAHOE, NEW YORK 10707

7708-13

GSD

NOTES:

- FOR CRIMPLING USE DIES KTH-2041 AND KTH-2248.
- MATERIALS:
INSULATOR: TEFLON, ASTM-D-4894
K-GRIP SLEEVE: COMMERCIAL BRONZE, ASTM-B-135
CENTER CONTACT: BER. COP., ASTM-B-196
GASKET: SILICONE RUBBER, ZZ-R-765
ALL OTHER METAL PARTS: BRASS, ASTM-B16
- FINISHES:
CENTER CONTACTS: GOLD PLATE PER MIL-G-45204
ALL OTHER METAL PARTS: SILVER PLATE PER QQ-S-365

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
3 PLACE DECIMALS $\pm .004$ ANGLES $\pm 1^\circ$
CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT
EXCEED HALF THE SUM OF THEIR TOLERANCES.

2. REMOVE ALL BURRS, BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.
6. ALL PLATING IN ACCORDANCE WITH KER 10004.

7. ALL LEAD THREADS TO BE
CHAMFERED 45° TO ROOT DIAMETER.
★ CRITICAL DIMENSIONS