

## Datasheet

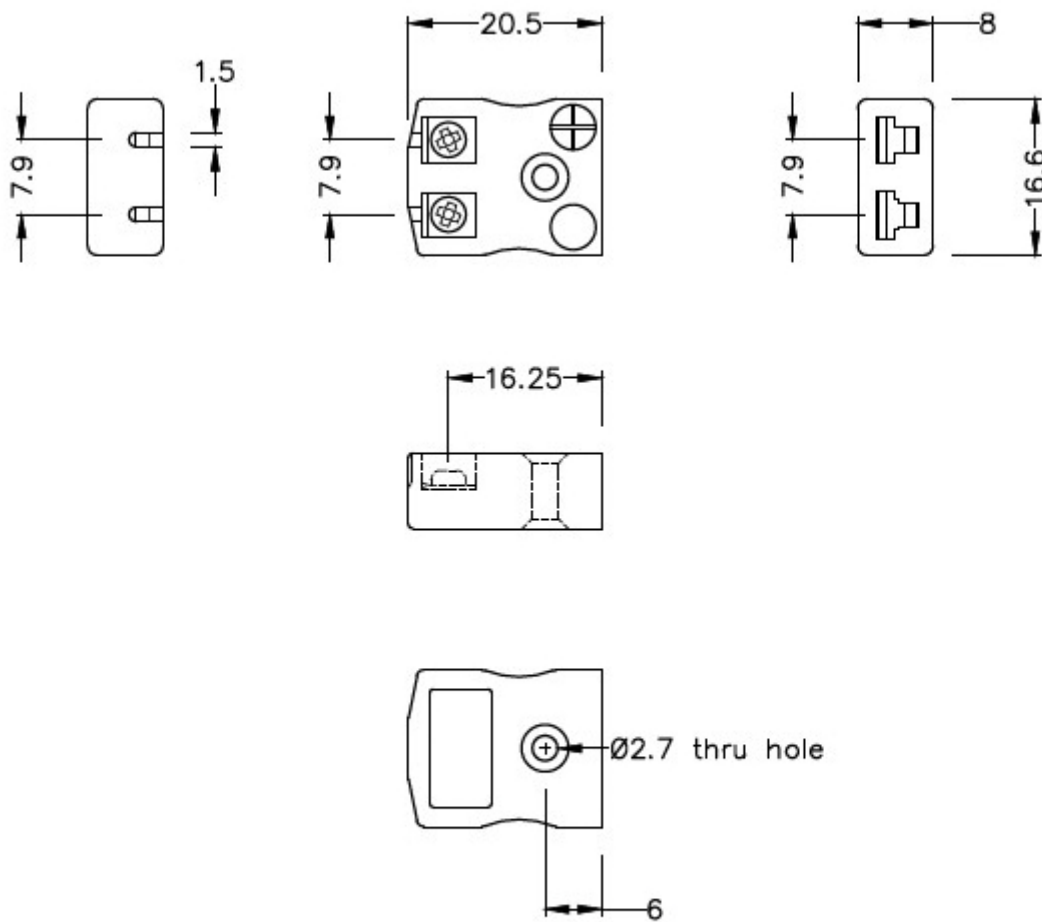
# JIS Miniature Thermocouple Connector Quick Wire Sockets

Types K, J, T, E, R/S & B  
(JIS Colour Code)



- Miniature quick wire socket allowing rapid termination of wires
- Easy 'jab-in' connection, just push-in wire & tighten screw
- Available in Thermocouple Types K, J, T, E, R/S & B
- For Types K, J, T & E contacts are made from true Thermocouple alloys
- R/S type has compensating copper/copper nickel alloy contacts (for R or S Type Thermocouples)
- B type has compensating copper/copper contacts (for B Type Thermocouples)
- Contacts are polarised to prevent incorrect connection
- Colour coded in accordance with JIS specification
- Maximum continuous temperature 220°C

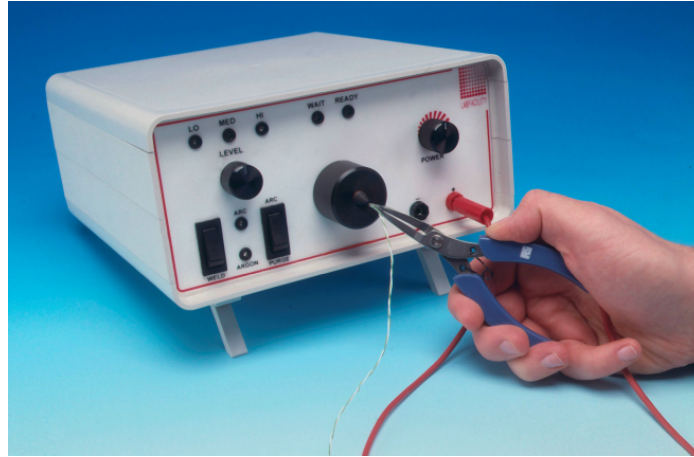
| T/C Type | Colour Code (JIS) | +Positive Contact (alloy type) | -Negative Contact (alloy type) | Manufacturing Reference | Allied code | RS order Code   |
|----------|-------------------|--------------------------------|--------------------------------|-------------------------|-------------|-----------------|
| K        | Blue              | +Nickel Chromium               | -Nickel Alloy                  | JM-K-FQ                 | 70652331    | <b>771-8837</b> |
| J        | Yellow            | +Iron                          | -Copper Nickel                 | JM-J-FQ                 | 70652328    | <b>771-8828</b> |
| T        | Brown             | +Copper                        | -Copper Nickel                 | JM-T-FQ                 | 70652330    | <b>771-8834</b> |
| E        | Violet            | +Nickel Chromium               | -Copper Nickel                 | JM-E-FQ                 | 70652327    | <b>771-8824</b> |
| R/S      | Black             | +Copper                        | -Copper Alloy                  | JM-R/S-FQ               | 70652329    | <b>771-8830</b> |
| B        | Grey              | +Copper                        | -Copper                        | JM-B-FQ                 | 70652326    | <b>771-8821</b> |



**Miniature in-line Socket - Quick Wire**  
(dimensions in mm)

## Making your own Thermocouples?

# L60 Thermocouple & Fine Wire Welder



The Thermocouple Welder is a compact, simple-to-use instrument designed for thermocouple and fine wire welding

It is primarily designed for use by sensor manufacturers to produce commercial grade thermocouple junctions; it is ideal for producing large numbers of exposed junction thermocouples for test and development laboratories. The L60 Thermocouple Welder is ideally suited to transducer and RTD extension lead attachment

Use of the Thermocouple Welder does not require special skills and most operatives will be capable of producing quality work with little practice. The instrument is supplied with a full range of user accessories including a footswitch

Suitable for use with wires of up to 1.1mm diameter an argon gas shield facility is included but a satisfactory thermocouple junction is produced without the need for argon. The output energy of the L60 Thermocouple Welder can be varied up to 60 Joules

- Simple to use Thermocouple Welder
- Designed for the production of commercial grade thermocouple junctions (See below for range of thermocouple cables)
- Also suitable for other fine wire work
- Front panel or footswitch operation
- Argon gas shield facility

## Supplied complete with the following accessories:

- Wire Holding Pliers & Lead
- Safety Glasses
- Magnifying Eyeglass
- Carbon Electrodes
- Spare 2A Fuse
- Argon Hose
- Mains Lead
- Footswitch for greater ease of use



Carbon Electrode

## ORDERING INFORMATION

### MODEL

FINE WIRE WELDER

Spare Carbon Electrodes (x5) for 1.1mm 250V Fine Wire Welder

### Allied Code

70825788

70656473

### RS ORDER NUMBER

363-0351

814-0184

## **SPECIFICATIONS**

### **General**

Energy Output 0-60 Joules  
Welding Capacity Wires up to 1.1mm diameter  
Duty Cycle Minimum 5-10 welds/min

### **MECHANICAL**

Physical Dimensions 220mm Wide x 120mm High x 250mm Depth  
Weight 4kg

### **ELECTRICAL**

Power Supply 110-120 Vac or 220-250 Vac, 50-60Hz  
Power Consumption Max 170VA dropping to 20VA during charging

### **MAINTENANCE**

Apart from keeping the electrode in good order, no other maintenance is required

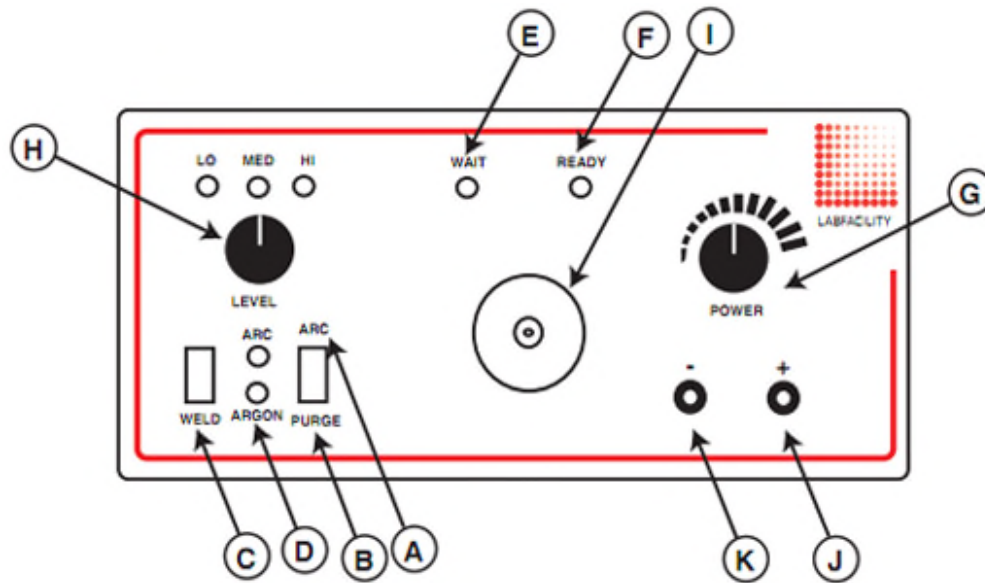
(Front View)



(Rear View)



## Thermocouple Welder Controls



|   |                |                                                                                            |
|---|----------------|--------------------------------------------------------------------------------------------|
| A | Arc            | Argon gas and weld current controlled by the "Weld" switch. LED indication                 |
| B | Purge          | Allows the gas line and electrode shield to be purged of air prior to a new welding period |
| C | Weld Switch    | Initiates a welding operation (in "arc" mode also opens the Argon valve)                   |
| D | Argon LED      | Indicates when the Argon control valve is open and gas is flowing                          |
| E | Wait LED       | Glow when weld charge is building                                                          |
| F | Ready LED      | "Ready to Weld" indication                                                                 |
| G | Power          | Rotary control of the capacitor charge voltage                                             |
| H | Level Selector | Selects the total capacitance available giving the following values with LED indication    |
|   |                | "LO" = 0 to 6 Joules                                                                       |
|   |                | "MED" = 0 to 28 Joules                                                                     |
|   |                | "HI" = 0 to 64 Joules                                                                      |

|   |                  |                                                                                               |
|---|------------------|-----------------------------------------------------------------------------------------------|
| I | Electrode Holder | Holds the replaceable carbon electrode which is accessible by removing the outer Argon Shield |
| J | Red Socket       | Output socket for using the pliers supplied                                                   |
| K | Black Socket     | Output socket, this provides an additional earth                                              |