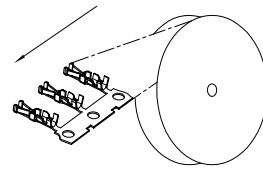
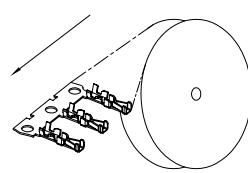
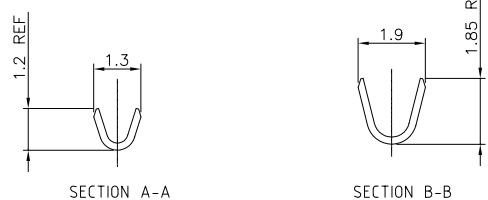
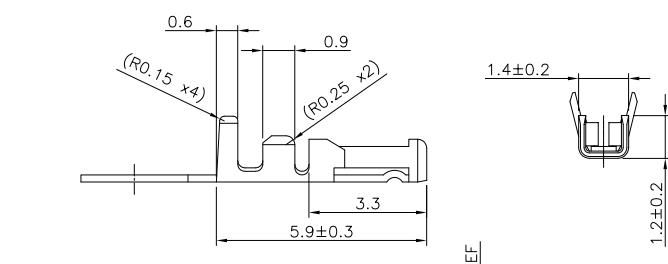
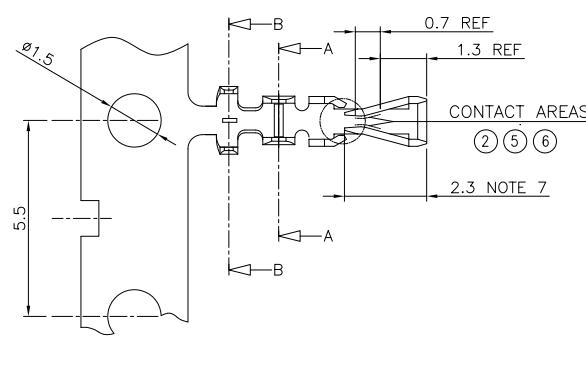


PRODUCT NO.	FINISH	REELING DIRECTION
77138-001LF	NOTE 2	FIG.1
77138-101LF	NOTE 6	FIG.1
77138-201LF	NOTE 5	FIG.1
77138-001RELF	NOTE 2	FIG.2
77138-101RELF	NOTE 6	FIG.2



#### NOTES

- 1 MATERIAL : PHOSPHOR BRONZE
- 2 FINISH : SELECTIVE GOLD PLATING 0.2µm MIN (CONTACT AREA) OVER 1.27µm Ni MIN
- 3 WIRE RANGE : AWG 26-30 INSULATOR DIAMETER : Ø1.4 MAX
- 4 GENERAL TOLERANCE : ±0.25
- 5 FINISH : SELECTIVE GOLD PLATING 0.5µm MIN (CONTACT AREA) OVER 1.27µm Ni MIN
- 6 FINISH : SELECTIVE GOLD PLATING 0.76µm MIN (CONTACT AREA) OVER 1.27µm Ni MIN
- 7 REMAINDER : GOLD FLASH  
a- UNDERPLATING 1.27µm Ni MIN ALL OVER
- 8 THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN CS-22-008
- 9 CRIMP SPECIFICATION AS PER 100-006

mat'l. code		surface	tolerance	projection	product family
SEE NOTES		ISO 1302 ✓	ISO 406 ISO 101		MINITEK
ltr	ecn no	dr	date	tolerances unless otherwise specified	title
J	J07-0092	R.S.	07.02.07	x ±0.25	CTW MINITEK
K	F08-0122	J.CO	08.05.05	xx ±0.15	AWG 26-30
L	F08-0174	J.CO	08.05.20	xxx ±0.05	dwg no
				scale 5:1	77138
		dr	L.MULIN	mm	A3
		engr	J.COMPAGNON	08.01.28	type
		chr		08.01.28	CUSTOMER
		appd	J.CO	08.05.05	Drawing
sheet	revision				
index	sheet				

PDM: Rev:L STATUS: Released

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