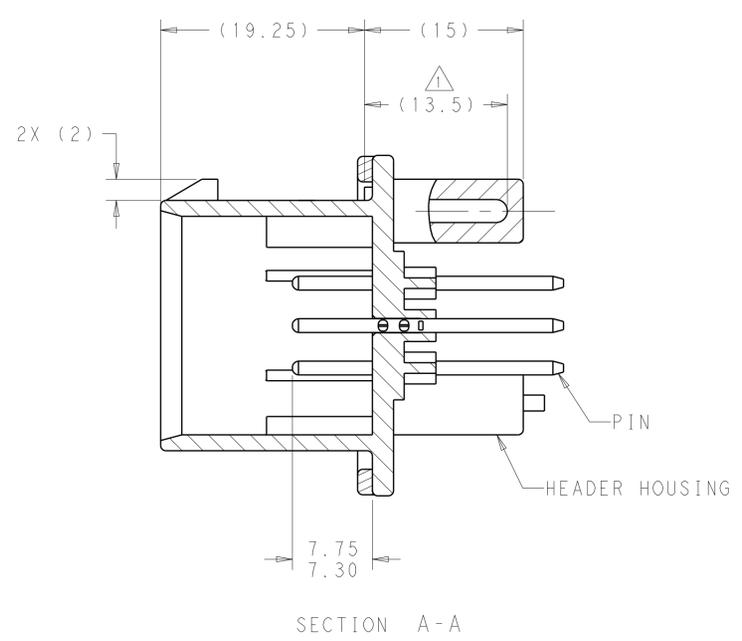
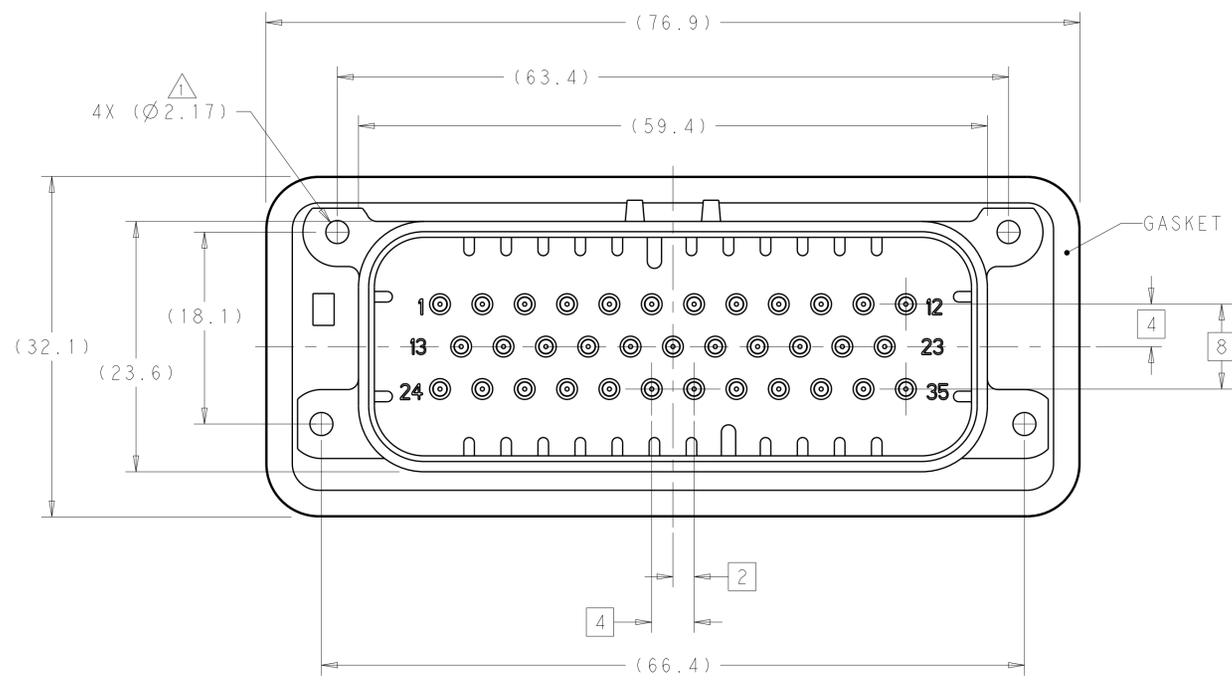
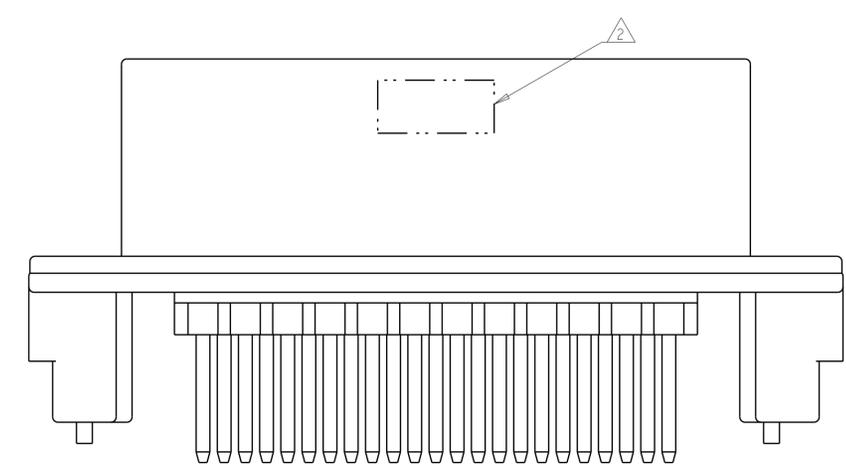


REVISIONS				
P.	LTN	DESCRIPTION	DATE	APVD
A11		REVISED PER ECO-16-003526	09MAR2016	JM DS
A12		REVISED PER ECO-16-012374	22AUG2016	DD DS



- 1 ACCEPTS #3 SELF TAPPING THREAD FORMING SCREWS OR METRIC EQUIVALENT. DRIVE TO 0.6-0.8 N-m
- 2 DATE CODE IN THIS LOCATION USING 5 DIGIT CODE FIRST 2 DIGITS = YEAR, SECOND 2 DIGITS = WEEK LAST DIGIT = DAY.
- 3 MATERIALS: HEADER HOUSING - GLASS FILLED PBT  
PINS - TIN OR GOLD PLATED BRASS  
GASKET - SILICONE
- 4 HOUSING COLORS ARE MECHANICALLY KEYS TO MATE ONLY WITH IDENTICALLY COLORED PLUG ASSEMBLIES.
- 5. HEADER MATES TO PLUG ASSEMBLY 776164 WHICH USES REELED TERMINAL 770520 OR LOOSE PIECE TERMINAL 770854

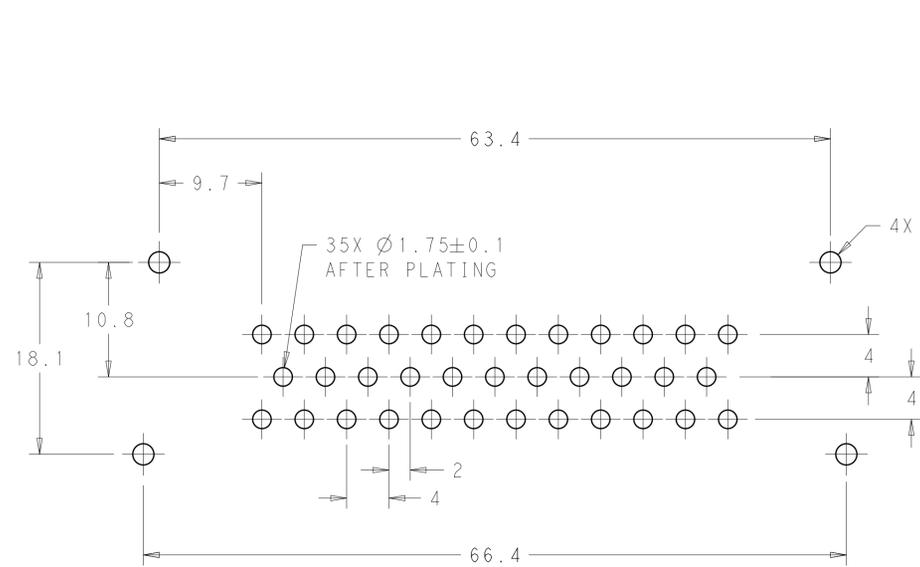


776231-1 & 1-776231-1 SHOWN

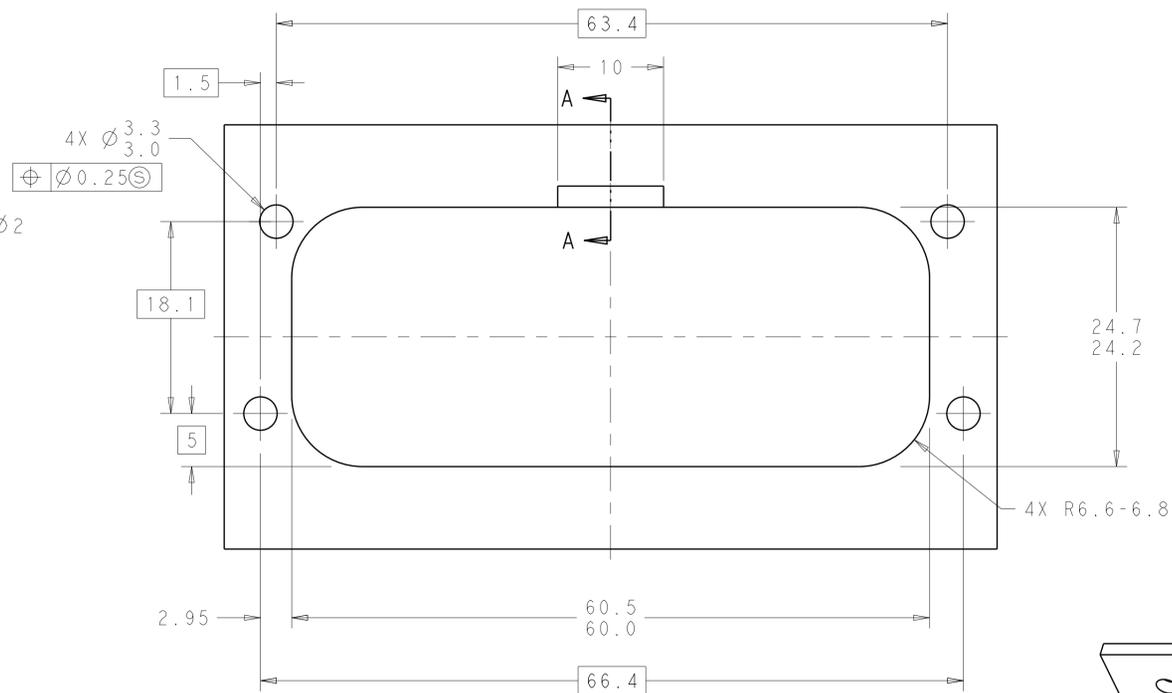
ORANGE	DURAGOLD	1-776231-6
BLUE	DURAGOLD	1-776231-5
GRAY	DURAGOLD	1-776231-4
NATURAL	DURAGOLD	1-776231-2
BLACK	DURAGOLD	1-776231-1
BLUE	TIN	776231-5
GRAY	TIN	776231-4
NATURAL	TIN	776231-2
BLACK	TIN	776231-1
HEADER COLOR	PLATING	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: D. STRAUSSER 05MAR2010	TE Connectivity	
DIMENSIONS: mm		CHK: D. STRAUSSER 22MAR2010		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: D. STRAUSSER 27APR2010		
0 PLC ± 1 PLC ±0.2 2 PLC ±0.13 3 PLC ± 4 PLC ± ANGLES ±45°		PRODUCT SPEC: 108-1329	NAME: ASSEMBLY, HEADER, 35 POSITION, VERTICAL, AMPSEAL WITH FLANGE SEAL	
MATERIAL: 3		APPLICATION SPEC: 114-16016	SIZE: A100779	CAGE CODE: C=776231
FINISH: 3		WEIGHT: -	CUSTOMER DRAWING	SCALE: 3:1 SHEET 1 OF 2 REV: A12

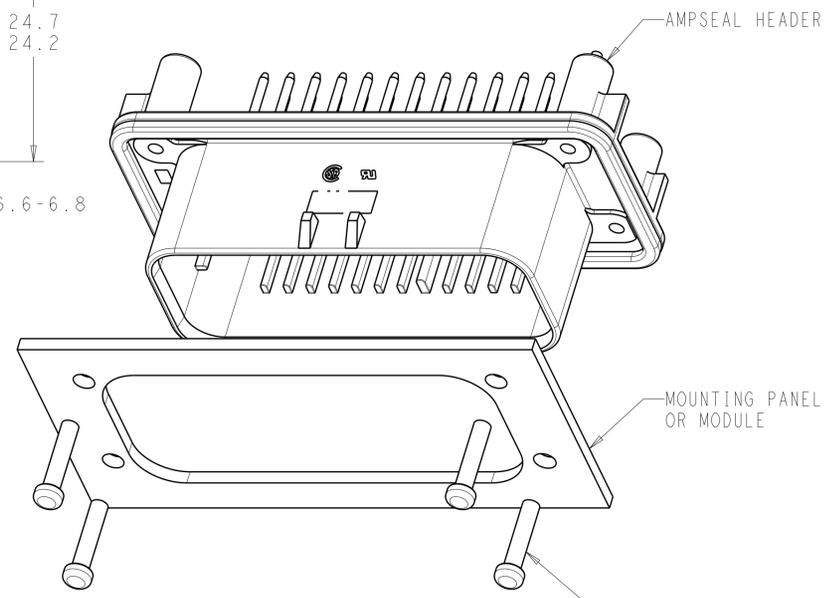
REVISIONS				
P.	LTH	DESCRIPTION	DATE	OWN APVD
-	-	SEE SHEET 1	-	-



RECOMMENDED P.C. BOARD LAYOUT FOR 1.57 THICK P.C. BOARD

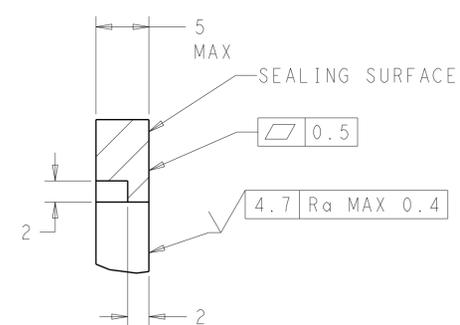


RECOMMENDED MOUNTING HOLE LAYOUT FOR 5.0 MAX THICK PANEL

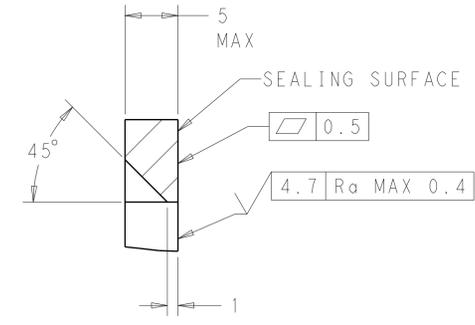


SCALE 2:1

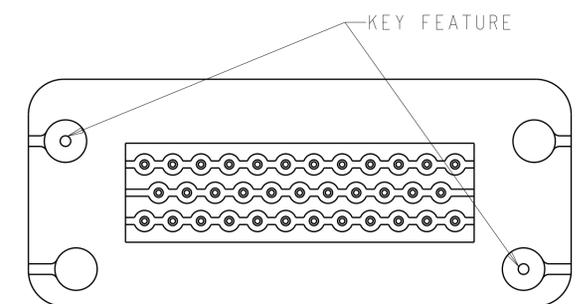
MOUNTING SCREW (4)  
 TORQUE TO 0.6N-m TO 0.8N-m



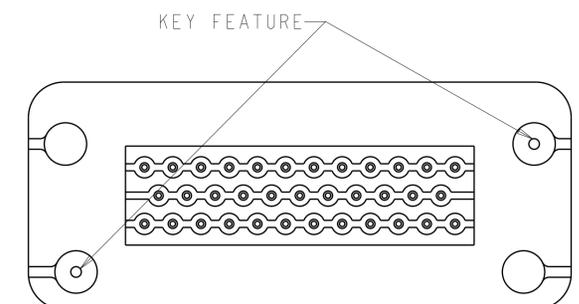
SECTION A-A  
 OPTIONAL CONSTRUCTION IF PANEL THICKNESS IS GREATER THAN 2.0



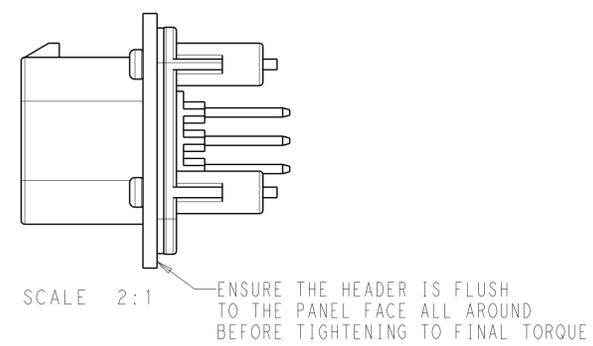
SECTION A-A  
 OPTIONAL CONSTRUCTION IF PANEL THICKNESS IS GREATER THAN 2.0



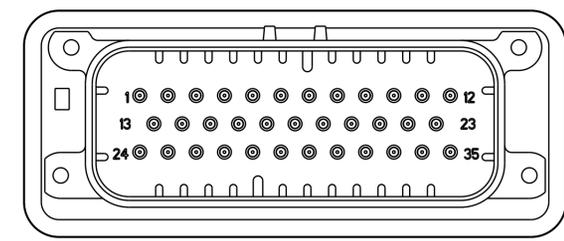
KEYING FOR 776231-1, 1-776231-1, 776231-4, 1-776231-4 AND 1-776231-6  
 SCALE 2:1



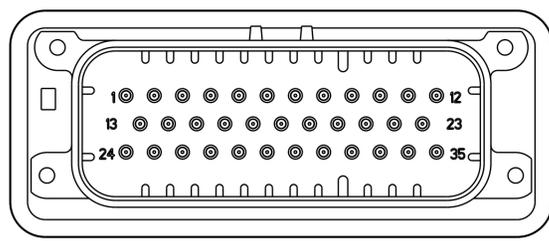
KEYING FOR 776231-2, 1-776231-2, 776231-5 AND 1-776231-5  
 SCALE 2:1



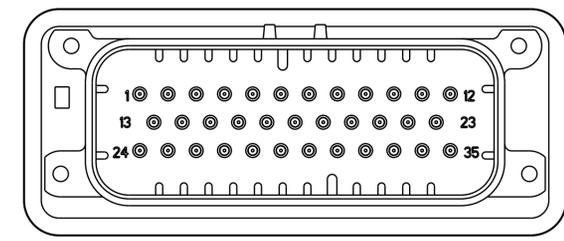
SCALE 2:1  
 ENSURE THE HEADER IS FLUSH TO THE PANEL FACE ALL AROUND BEFORE TIGHTENING TO FINAL TORQUE



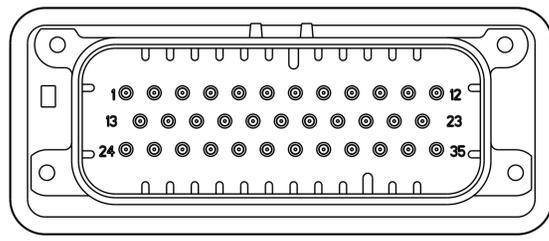
776231-2 & 1-776231-2  
 KEY LOCATION  
 SCALE 2:1



776231-4 & 1-776231-4  
 KEY LOCATION  
 SCALE 2:1



776231-5 & 1-776231-5  
 KEY LOCATION  
 SCALE 2:1



1-776231-6  
 KEY LOCATION  
 SCALE 2:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: D. STRAUSSER 05MAR2010	TE Connectivity
DIMENSIONS:		CHK: D. STRAUSSER 22MAR2010	
mm	0 PLC ±0.2	APVD: D. STRAUSSER 27APR2010	NAME: ASSEMBLY, HEADER, 35 POSITION, VERTICAL, AMPSEAL WITH FLANGE SEAL
	1 PLC ±0.2	PRODUCT SPEC: 108-1329	
	2 PLC ±0.13	APPLICATION SPEC: 114-16016	SIZE: A1
	3 PLC ±0.13	WEIGHT: -	CAGE CODE: -
	4 PLC ±0.13	CUSTOMER DRAWING	SCALE: 1:1
	ANGLES ±0.4°		SHEET 2 OF 2
	FINISH		REV: A12

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