

Preparation of compressed air → Maintenance units and components

# Series MU1

Brochure



Preparation of compressed air → Maintenance units and components

**Series MU1**


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Preparation of compressed air → Maintenance units and components

**Pressure regulator, Series MU1-RGS**

► G 1/2 ► Qn=5000 l/min ► Activation: mechanical



00122134

Mounting orientation	Any
Working pressure min./max.	0.5 bar / 30 bar
Medium	Compressed air
Medium temperature min./max.	-10 °C / +80 °C
Ambient temperature min./max.	-10 °C / +80 °C
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Adjustment range min./max.	See table below
Pressure supply	single
Materials:	
Housing	Die cast zinc
Seals	Acrylonitrile Butadiene Rubber

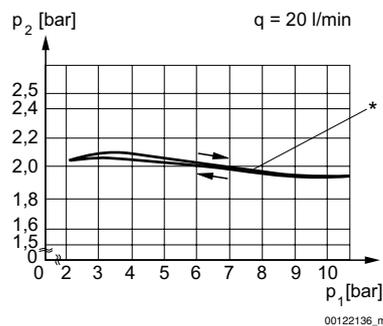
Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Mounting: panel installation or mounting bracket R412004872

		Port	Qn	Adjustment range	Weight	Part No.
			[l/min]	min. - max.. [bar]	[kg]	
		G 1/2	5000	0.5 - 16	1.2	<b>R412004371</b>
	-	G 1/2	5000	0.5 - 16 0.5 - 10	1.2	<b>R412007578</b> <b>9153320160</b>

nominal flow Qn with secondary pressure 6 bar at Δp = 1 bar

Pressure characteristics curve



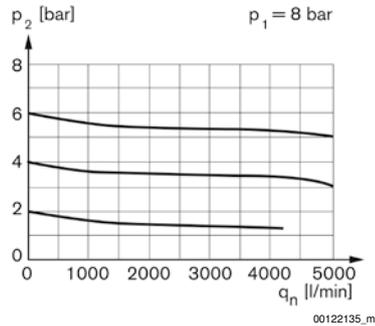
p1 = working pressure; p2 = secondary pressure; q = flow rate  
\* starting point

## Preparation of compressed air → Maintenance units and components

## Pressure regulator, Series MU1-RGS

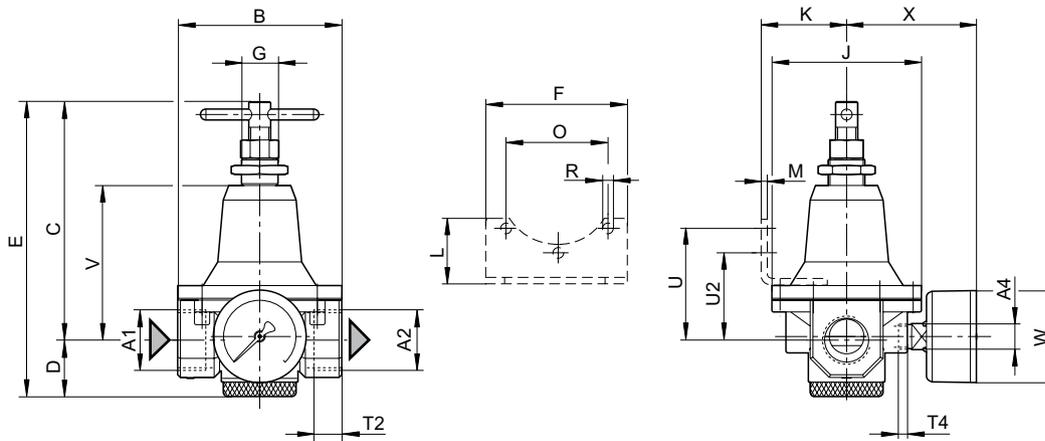
▶ G 1/2 ▶ Qn=5000 l/min ▶ Activation: mechanical

## Flow rate characteristic (secondary range p2: 0.5 - 10 bar)



p1 = Working pressure  
 p2 = Secondary pressure  
 qn = Nominal flow

## Dimensions



00130366

A1	A2	A4	B	C	D	E	F	G	J	K	L	M	O
G 1/2	G 1/2	G 1/4	82	129	31	162	124	M20x1,5	82	47	38	3	53.6
A1	R	U	U2	T2	T4	V	W	X					
G 1/2	6	58	45	14	7	83	63	72					

## Preparation of compressed air → Maintenance units and components

**Pressure regulator, Series MU1-RGS**

► G 1 ► Qn=5000 l/min ► Activation: mechanical



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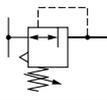
Mounting orientation	Any
Working pressure min./max.	0.5 bar / 25 bar
Medium	Compressed air
Medium temperature min./max.	-10 °C / +80 °C
Ambient temperature min./max.	-10 °C / +80 °C
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Adjustment range min./max.	0.5 bar / 10 bar
Pressure supply	single

## Materials:

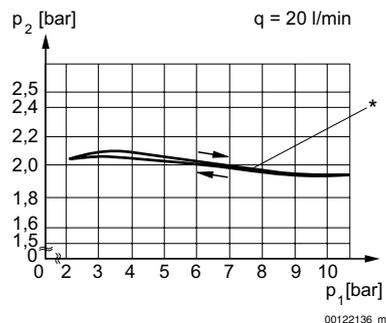
Housing	Die cast zinc
Seals	Acrylonitrile Butadiene Rubber

## Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Mounting: panel installation or mounting bracket R412004872

	Port	Qn [l/min]	Weight [kg]	Part No.
	G 1	5000	1.2	<b>R412006574</b>
nominal flow Qn with secondary pressure 6 bar at Δp = 1 bar				

## Pressure characteristics curve



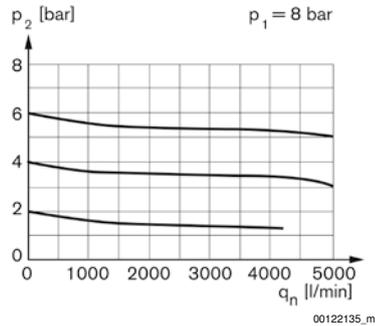
p<sub>1</sub> = working pressure; p<sub>2</sub> = secondary pressure; q = flow rate  
 \* starting point

## Preparation of compressed air → Maintenance units and components

## Pressure regulator, Series MU1-RGS

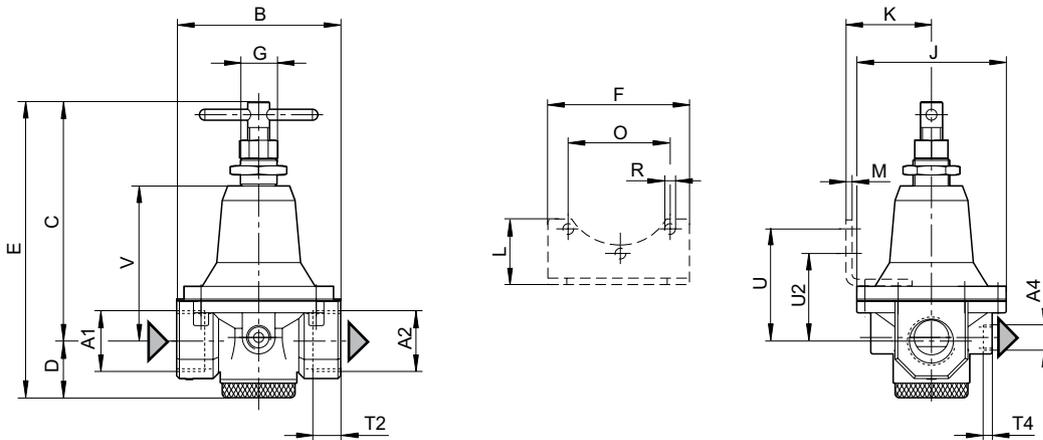
► G 1 ► Qn=5000 l/min ► Activation: mechanical

## Flow rate characteristic (secondary range p2: 0.5 - 10 bar)



p1 = Working pressure  
 p2 = Secondary pressure  
 qn = Nominal flow

## Dimensions



00122137

A1	A2	A4	B ±5	C ±5	D ±5	E ±7	F	G	J ±5	K	L	M	O
G 1	G 1	G 1/4	90	131	31	162	124	M20x1,5	82	47	38	3	53.3
A1	R	T2	T4	U	U2	V							
G 1	5.5	18	7	60.1	47.1	83							

## Preparation of compressed air → Maintenance units and components

**Pressure regulator, Series MU1-RGS**

► G 1 1/4 - G 1 1/2 ► Qn=15000 l/min ► Activation: mechanical



00122138

Mounting orientation	Any
Working pressure min./max.	0.5 bar / 25 bar
Medium	Compressed air
Medium temperature min./max.	-10 °C / +60 °C
Ambient temperature min./max.	-10 °C / +60 °C
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Adjustment range min./max.	0.5 bar / 10 bar
Pressure supply	single

## Materials:

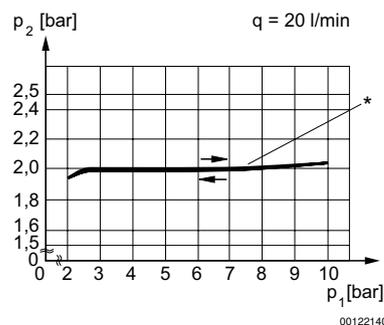
Housing	Die-cast aluminum
Seals	Acrylonitrile Butadiene Rubber

## Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- mounting: mounting bracket R412004873 or installation in piping

	Port	Qn [l/min]	Weight [kg]	Part No.
	G 1 1/4	15000	2.5	<b>R412006575</b>
	G 1 1/2			<b>R402000233</b>
nominal flow Qn with secondary pressure 6 bar at Δp = 1 bar				

## Pressure characteristics curve

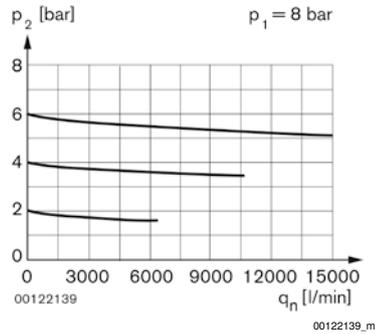


p1 = working pressure; p2 = secondary pressure; q = flow rate  
 \* starting point

## Preparation of compressed air → Maintenance units and components

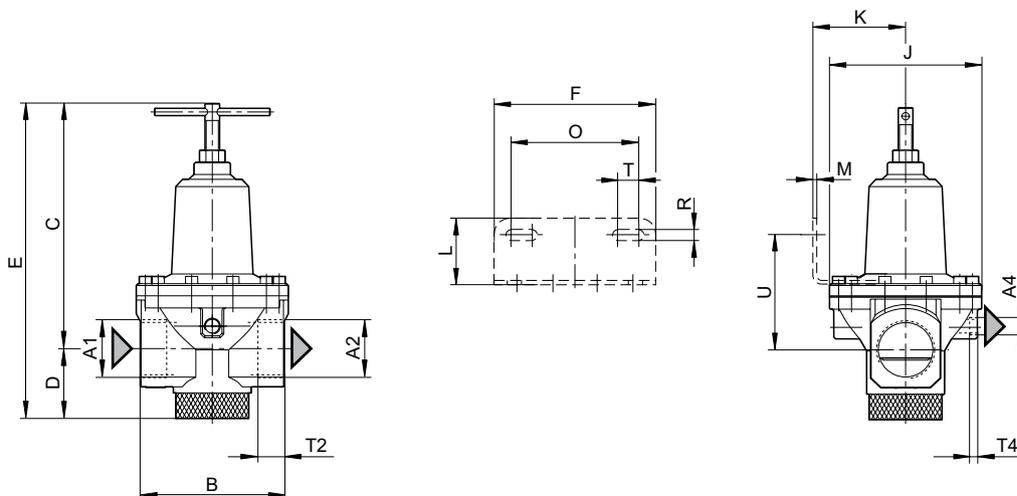
## Pressure regulator, Series MU1-RGS

► G 1 1/4 - G 1 1/2 ► Qn=15000 l/min ► Activation: mechanical

Flow rate characteristic (secondary range p<sub>2</sub>: 0.5 - 10 bar)

p<sub>1</sub> = Working pressure  
 p<sub>2</sub> = Secondary pressure  
 q<sub>n</sub> = Nominal flow

## Dimensions



00122141

<b>A1</b>	<b>A2</b>	<b>A4</b>	<b>B ±5</b>	<b>C ±5</b>	<b>D ±5</b>	<b>E ±7</b>	<b>F</b>	<b>J ±7</b>	<b>K</b>	<b>L</b>	<b>M</b>	<b>O</b>
G 1 1/4	G 1 1/4	G 1/4	118.5	202.5	57.5	260	124	125	75	51	3	98
G 1 1/2	G 1 1/2	G 1/4	118.5	202.5	57.5	260	124	125	75	51	3	98

<b>A1</b>	<b>R</b>	<b>T</b>	<b>T2</b>	<b>T4</b>	<b>U</b>							
G 1 1/4	8.4	16	24	9	92.5							
G 1 1/2	8.4	16	24	9	92.5							

## Preparation of compressed air → Maintenance units and components

## Pressure regulator, Series MU1-RGS

► G 1 1/2 ► Qn=35000 l/min ► Activation: pneumatically



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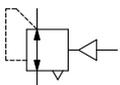
Mounting orientation	Any
Working pressure min./max.	0.5 bar / 25 bar
Medium	Compressed air
Medium temperature min./max.	-10 °C / +80 °C
Ambient temperature min./max.	-10 °C / +80 °C
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Adjustment range min./max.	0.5 bar / 16 bar
Pressure supply	single
Control pressure, max.	16 bar

## Materials:

Housing	Die-cast aluminum
Seals	Acrylonitrile Butadiene Rubber

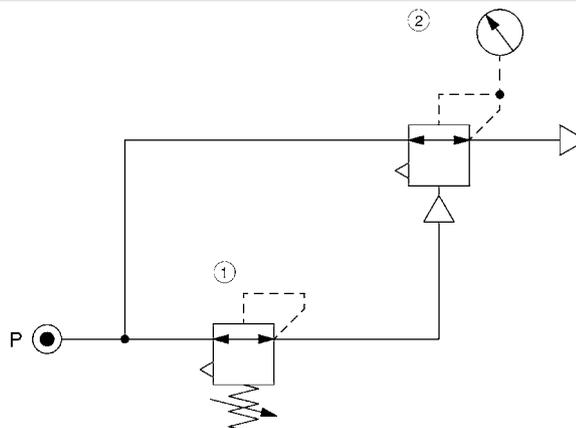
## Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- mounting: mounting bracket R412004873 or installation in piping

	Port	Qn [l/min]	Weight [kg]	Part No.
	G 1 1/2	35000	2.24	<b>R412006577</b>

nominal flow Qn with secondary pressure 6 bar at  $\Delta p = 1$  bar

## Application example



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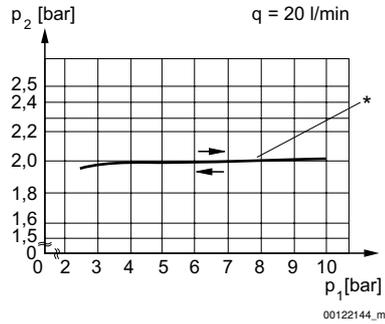
1) precision pressure regulator 2) pressure regulator valve, pneumatically operated

## Preparation of compressed air → Maintenance units and components

### Pressure regulator, Series MU1-RGS

► G 1 1/2 ►  $Q_n=35000$  l/min ► Activation: pneumatically

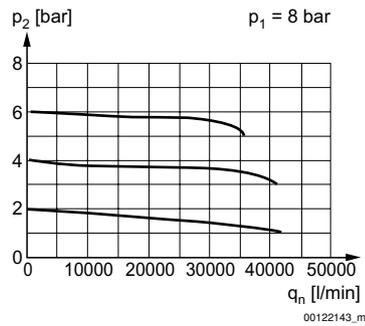
#### Pressure characteristics curve



$p_1$  = working pressure;  $p_2$  = secondary pressure;  $q$  = flow rate

\* starting point

#### Flow rate characteristic (secondary range $p_2$ : 0.5 - 10 bar)

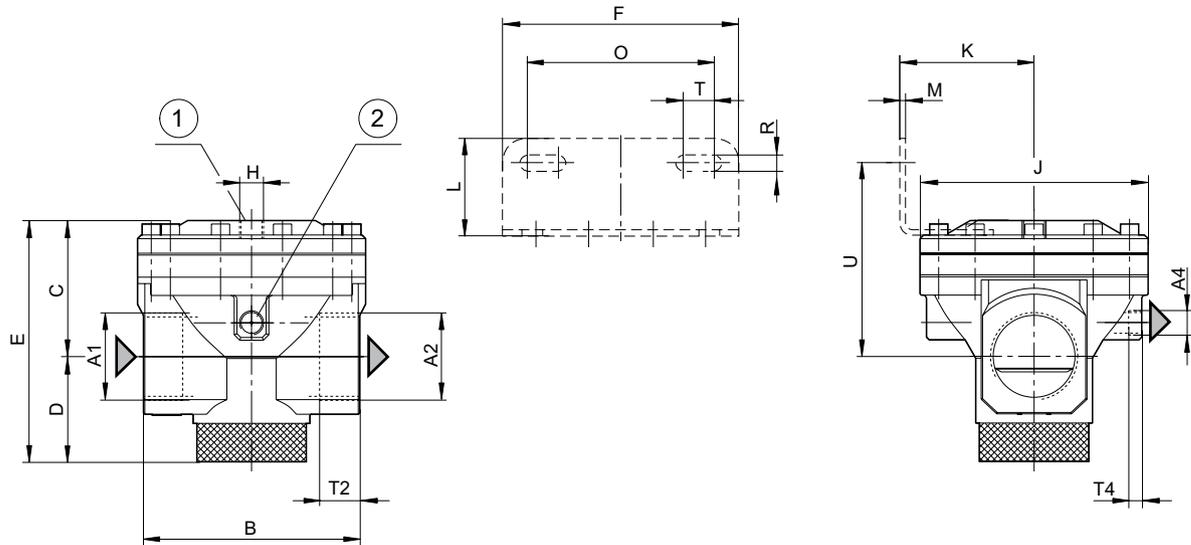


$p_1$  = Working pressure  
 $p_2$  = Secondary pressure  
 $q_n$  = Nominal flow

## Preparation of compressed air → Maintenance units and components

**Pressure regulator, Series MU1-RGS**

▶ G 1 1/2 ▶ Qn=35000 l/min ▶ Activation: pneumatically

**Dimensions**

00122145

- 1) Pilot connection  
2) Pressure gauge connection

A1	A2	A4	B ±5	C ±5	D ±5	E ±7	F	J ±5	K	L	H	M	O
G 1 1/2	G 1 1/2	G 1/4	118.5	74.5	57.5	132	124	125	75	51	G 1/4	3	98
A1	R	T	T2	T4	U								
G 1 1/2	8.4	16	24	7	104.5								

## Preparation of compressed air → Maintenance units and components

## Pressure regulator, Series MU1-RGS

► G 2 ► Qn=50000 l/min ► Activation: pneumatically



00122146

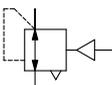
Mounting orientation	Any
Working pressure min./max.	0.5 bar / 25 bar
Medium	Compressed air
Medium temperature min./max.	-10 °C / +80 °C
Ambient temperature min./max.	-10 °C / +80 °C
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Adjustment range min./max.	0.5 bar / 16 bar
Pressure supply	single
Control pressure, max.	16 bar

## Materials:

Housing	Die-cast aluminum
Seals	Acrylonitrile Butadiene Rubber

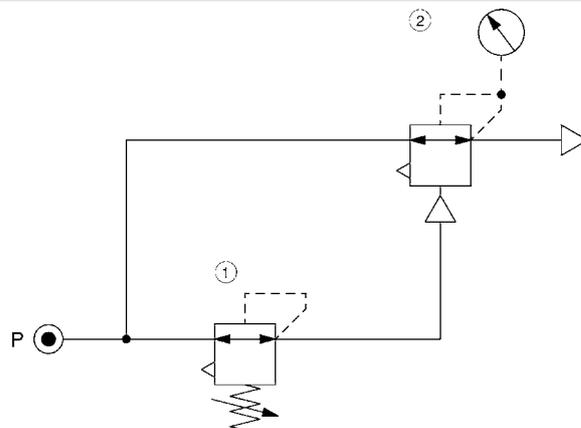
## Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Mounting type: for installing in piping

	Port	Qn [l/min]	Weight [kg]	Part No.
	G 2	50000	4.68	<b>R412006578</b>

nominal flow Qn with secondary pressure 6 bar at  $\Delta p = 1$  bar

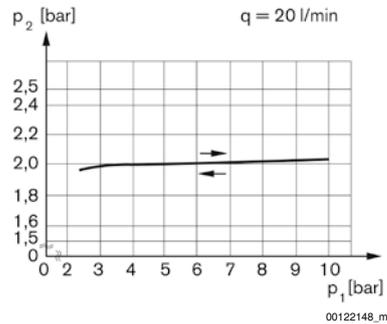
## Application example



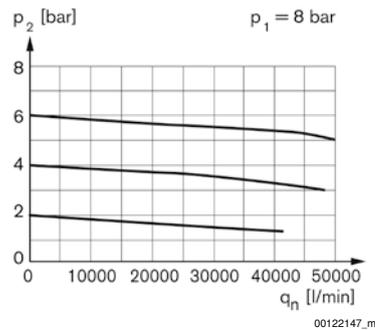
00108093\_a

1) precision pressure regulator 2) pressure regulator valve, pneumatically operated

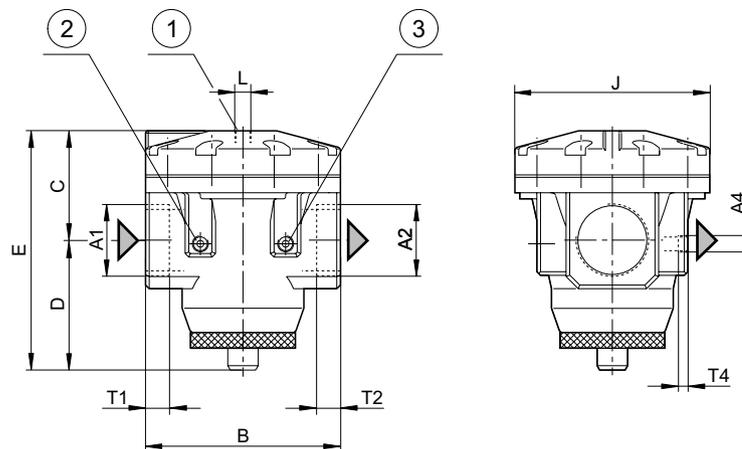
## Preparation of compressed air → Maintenance units and components

**Pressure regulator, Series MU1-RGS**► G 2 ►  $Q_n=50000$  l/min ► Activation: pneumatically**Pressure characteristics curve**

$p_1$  = working pressure;  $p_2$  = secondary pressure;  $q$  = flow rate  
\* starting point

**Flow rate characteristic (secondary range  $p_2$ : 0.5 - 10 bar)**

$p_1$  = Working pressure  
 $p_2$  = Secondary pressure  
 $q_n$  = Nominal flow

**Dimensions**

00123232

- 1) Pilot connection
- 2) Pressure gauge connection P1
- 3) Pressure gauge connection P2

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**Preparation of compressed air → Maintenance units and components**


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**Pressure regulator, Series MU1-RGS**

► G 2 ► Qn=50000 l/min ► Activation: pneumatically

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<b>A1</b>	<b>A2</b>	<b>A4</b>	<b>B ±5</b>	<b>C ±5</b>	<b>D ±5</b>	<b>E ±7</b>	<b>J ±5</b>	<b>L</b>	<b>T1</b>	<b>T2</b>	<b>T4</b>		
G 2	G2	G 1/4	160	90	107	197	160	G 1/4	30	30	9.5		

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## Preparation of compressed air → Maintenance units and components

## Filter pressure regulator, Series MU1-FRE

► G 1 ► filter porosity: 40 µm

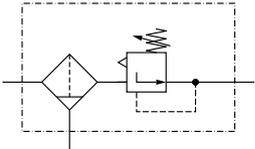


00125521

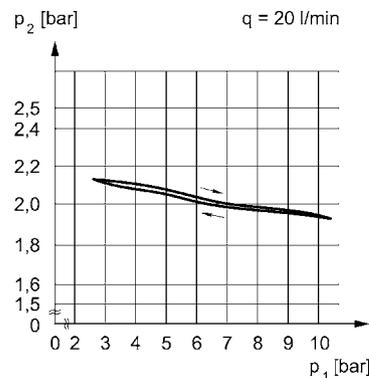
Parts	Filter, Pressure controller
Nominal flow Qn	7000 l/min
Mounting orientation	vertical
Working pressure min./max.	-- / 16 bar
Medium	Compressed air
Medium temperature min./max.	-10 °C / +60 °C
Ambient temperature min./max.	-10 °C / +60 °C
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Adjustment range min./max.	0.5 bar / 10 bar
Pressure supply	single
Filter reservoir volume	300 cm <sup>3</sup>
Filter element	exchangeable
Materials:	
Housing	Die-cast aluminum
Seals	Acrylonitrile Butadiene Rubber
Reservoir	Die cast zinc
Filter insert	Polyethylene

## Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Mounting: panel installation or mounting bracket R412004873
- Max. residual oil content acc. to ISO 8573-4 at the outlet: 5 mg/m<sup>3</sup>

	Port	Condensate drain	Weight [kg]	Part No.
	G 1	manual	2.4	9155522410
nominal flow Qn with secondary pressure 6 bar at Δp = 1 bar				

## Pressure characteristics curve



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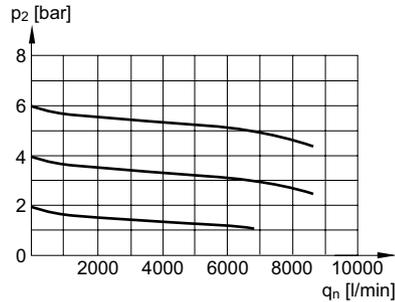
p1 = working pressure; p2 = secondary pressure; q = flow rate

## Preparation of compressed air → Maintenance units and components

## Filter pressure regulator, Series MU1-FRE

► G 1 ► filter porosity: 40 µm

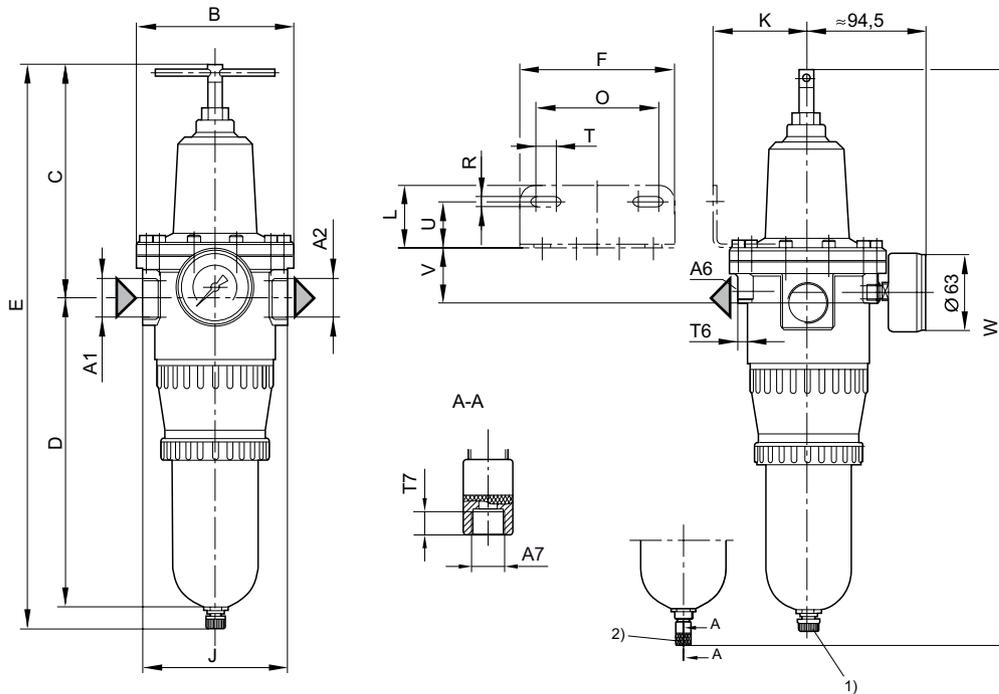
## Flow rate characteristic



00127845

p1 = Working pressure  
 p2 = Secondary pressure  
 qn = Nominal flow

## Dimensions



00127846

- 1) Semi-automatic condensate drain  
 2) Fully automatic condensate drain

A1	A2	A6	A7	B	C	D	E	F	J	K	L	O
G 1	G 1	G 1/4	G 1/8	Ø 125	190	251	459	124	117	75	38	98
A1	R	T	T6	T7	U	V	W					
G 1	8.4	16	7	8.5	38	45	471					

## Preparation of compressed air → Maintenance units and components

## Pressure regulator, Series MU1-RGS

► G 1/8 - G 1/4 ► Qn=450 l/min ► Activation: mechanical



Mounting orientation	Any
Working pressure min./max.	0.5 bar / 25 bar
Medium	Compressed air
Medium temperature min./max.	-10 °C / +60 °C
Ambient temperature min./max.	-10 °C / +60 °C
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Adjustment range min./max.	See table below
Pressure supply	single

## Materials:

Housing	Die cast zinc
Seals	Acrylonitrile Butadiene Rubber

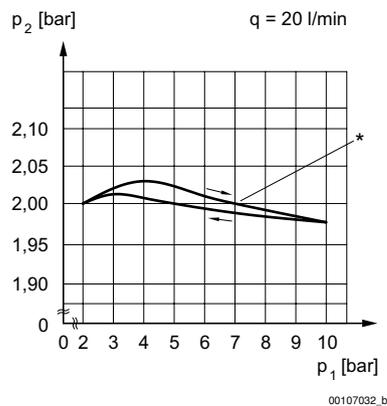
## Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Mounting with mounting bracket 1821331013

	Port	Qn [l/min]	Adjustment range	Weight [kg]	Part No.
			min. - max.. [bar]		
	G 1/8	450	0.1 - 3.5	0.14	<b>0821302425</b>
	G 1/8		0.15 - 7	0.14	<b>0821302426</b>
	G 1/8		0.4 - 10	0.14	<b>0821302427</b>
	G 1/4		0.1 - 3.5	0.12	<b>0821302429</b>
	G 1/4		0.15 - 7	0.12	<b>0821302448</b>
	G 1/4		0.4 - 10	0.12	<b>0821302449</b>

nominal flow Qn with secondary pressure 6 bar at  $\Delta p = 1$  bar

## Pressure characteristics curve

 $p_1$  = working pressure;  $p_2$  = secondary pressure;  $q$  = flow rate

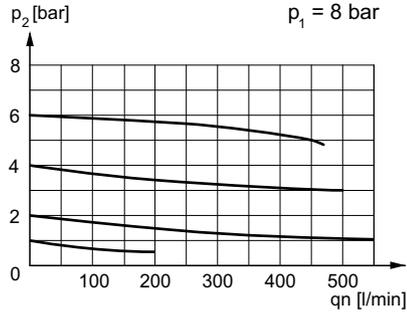
\* starting point

Preparation of compressed air → Maintenance units and components

**Pressure regulator, Series MU1-RGS**

► G 1/8 - G 1/4 ► Qn=450 l/min ► Activation: mechanical

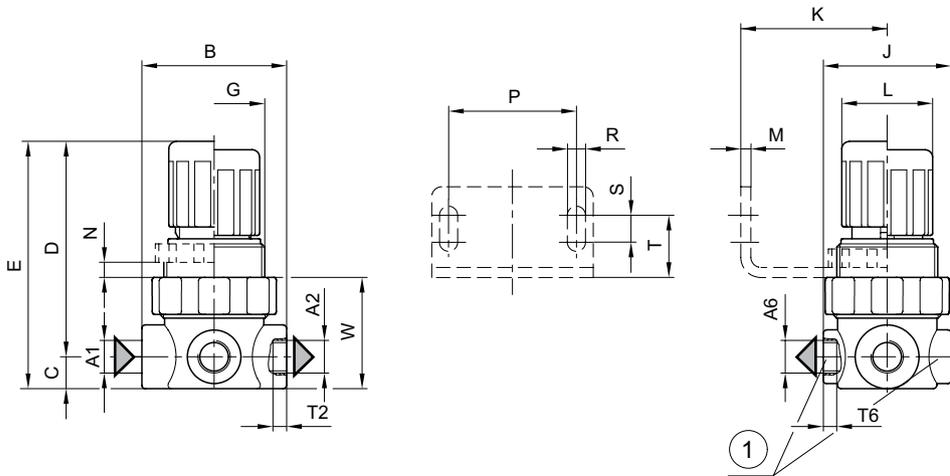
**Flow rate characteristic**



00127881

p1 = Working pressure  
 p2 = Secondary pressure  
 qn = Nominal flow

**Dimensions**



00107236

A1	A2	A6	B	C	D	E	G	J	K	L	M	N	P
G 1/8	G 1/8	G 1/8	43	9.5	61	70.5	M30x1,5	38	40	27	3	5	38
G 1/4	G 1/4	G 1/8	43	9.5	61	70.5	M30x1,5	38	40	27	3	5	38

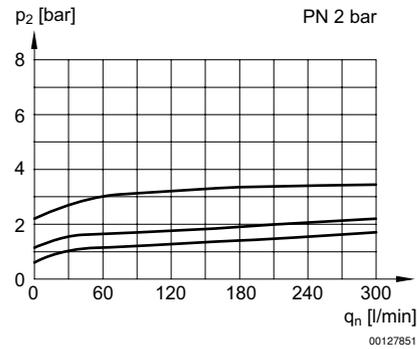
A1	R	S	T	T2	T6	W							
G 1/8	5.4	8	18.5	8	8	33							
G 1/4	5.4	8	18.5	8	8	33							

1) Pressure gauge connection

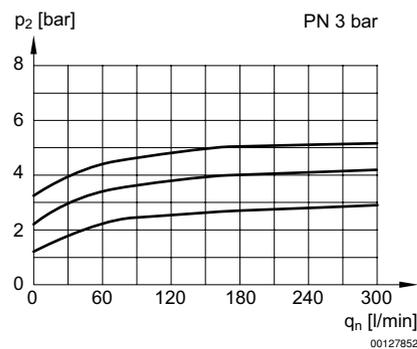
## Preparation of compressed air → Maintenance units and components

**Pressure regulator, Series MU1-RGS**

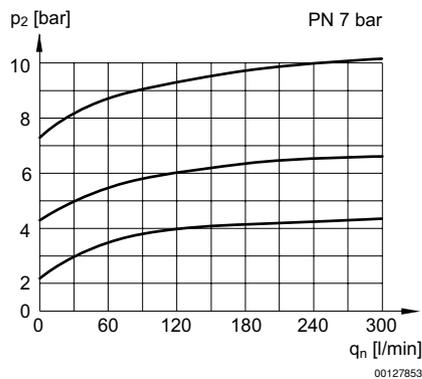
▶ G 1/8 - G 1/4 ▶ Qn=450 l/min ▶ Activation: mechanical

**Exhaust**

$p_2$  = secondary pressure  
 $q_n$  = nominal flow

**Exhaust**

$p_2$  = secondary pressure  
 $q_n$  = nominal flow

**Exhaust**

$p_2$  = secondary pressure  
 $q_n$  = nominal flow

## Preparation of compressed air → Maintenance units and components

## Pressure regulator, Series MU1-RGS

▶ G 1/4 ▶ Qn=450 l/min ▶ Activation: mechanical

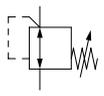


00138102

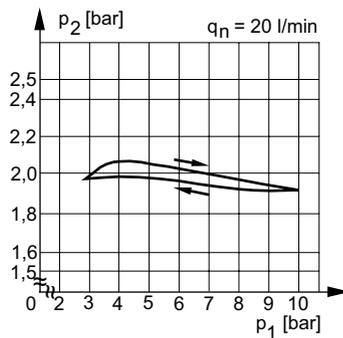
Mounting orientation	Any
Working pressure min./max.	0.5 bar / 14 bar
Medium	Compressed air Medical oxygen
Medium temperature min./max.	-10 °C / +50 °C
Ambient temperature min./max.	-10 °C / +50 °C
Regulator type	Diaphragm-type pressure regulator
Regulator function	Without relieving exhaust
Pressure supply	single
Materials:	
Housing	Brass
Seals	Acrylonitrile Butadiene Rubber

## Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Mounting with mounting bracket 1821331013

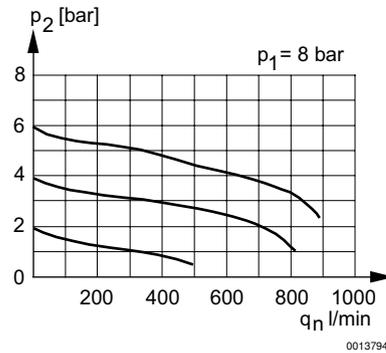
	Port	Qn	Adjustment range min. - max..	Weight	Part No.
		[l/min]	[bar]	[kg]	
	G 1/4	450	0.4 - 10	0.35	R412007781
nominal flow Qn with secondary pressure 6 bar at $\Delta p = 1$ bar					

## Pressure characteristics curve

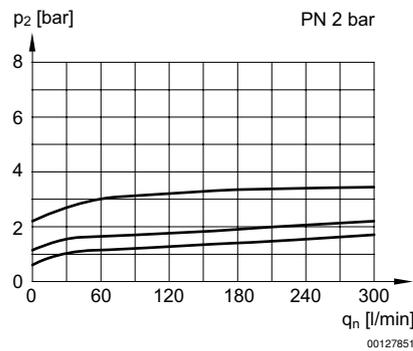


p1 = Working pressure  
p2 = Secondary pressure  
qn = Nominal flow

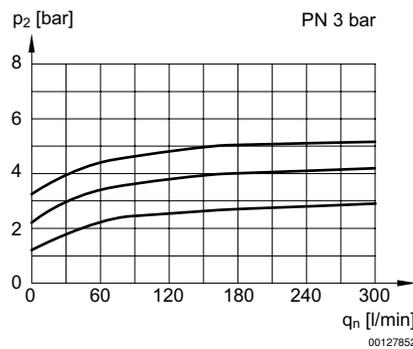
## Preparation of compressed air → Maintenance units and components

**Pressure regulator, Series MU1-RGS**▶ G 1/4 ▶  $Q_n=450$  l/min ▶ Activation: mechanical**Flow rate characteristic**

$p_1$  = Working pressure  
 $p_2$  = Secondary pressure  
 $q_n$  = Nominal flow

**Exhaust**

$p_2$  = secondary pressure  
 $q_n$  = nominal flow

**Exhaust**

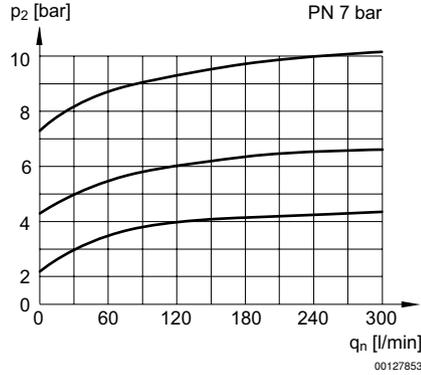
$p_2$  = secondary pressure  
 $q_n$  = nominal flow

Preparation of compressed air → Maintenance units and components

**Pressure regulator, Series MU1-RGS**

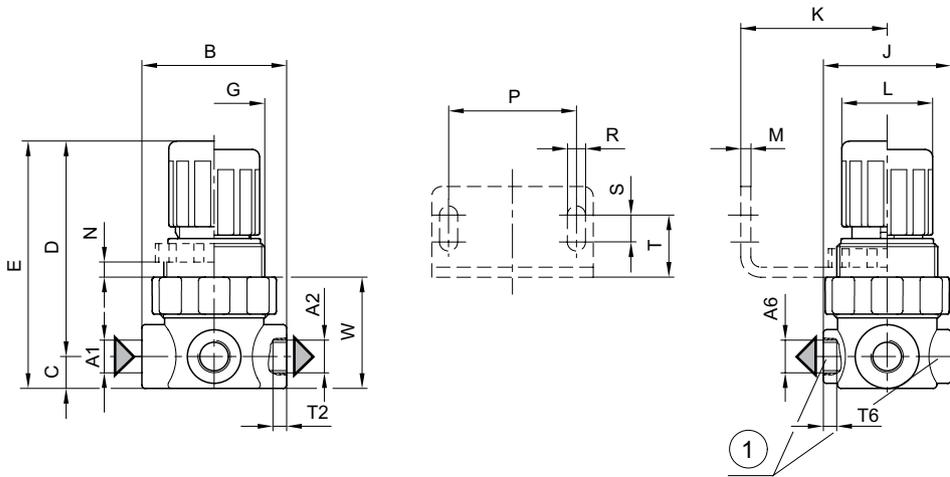
▶ G 1/4 ▶ Qn=450 l/min ▶ Activation: mechanical

**Exhaust**



p2 = secondary pressure  
qn = nominal flow

**Dimensions**



00107236

A1	A2	A6	B	C	D	E	G	J	K	L	M	N	P
G 1/4	G 1/4	G 1/8	43	9.5	61	70.5	M30x1,5	38	40	27	3	5	38

A1	R	S	T	T2	T6	W							
G 1/4	5.4	8	18.5	8	8	33							

1) Pressure gauge connection

## Preparation of compressed air → Maintenance units and components

**Pressure regulator, Series MU1-RGS**

► G 1/2 ► Qn=5500 l/min ► Activation: pneumatically



00106970

Mounting orientation	Any
Working pressure min./max.	0.5 bar / 13 bar
Medium	Compressed air
Medium temperature min./max.	-10 °C / +80 °C
Ambient temperature min./max.	-10 °C / +80 °C
Regulator type	Diaphragm-type pressure regulator
Regulator function	with relieving air exhaust
Adjustment range min./max.	0.2 bar / 8 bar
Pressure supply	single
Control pressure, max.	8 bar
Materials:	
Housing	Die-cast aluminum
Seals	Acrylonitrile Butadiene Rubber

**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Mounting with 4 mounting screws M8 DIN 934 (not in scope of delivery)
- Relieving exhaust ( $\leq 0.2$  bar over set pressure)

	Port	Qn [l/min]	Weight [kg]	Part No.
	G 1/2	5500	1.1	<b>0821302026</b>
control pressure port: G 1/4 nominal flow Qn with secondary pressure 6 bar at $\Delta p = 1$ bar				

## Supplementary products

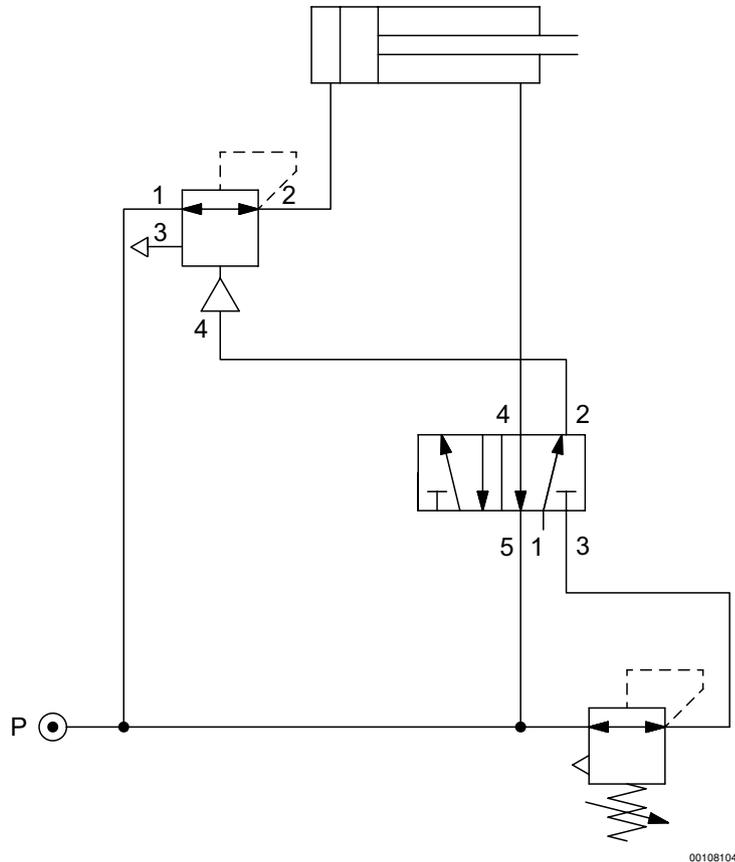
Part numbers marked in bold are available from the central warehouse in Germany, see the shopping basket for more detailed information Pneumatics catalog, online PDF, as of 2014-02-04, © Rexroth Pneumatics GmbH, subject to change

## Preparation of compressed air → Maintenance units and components

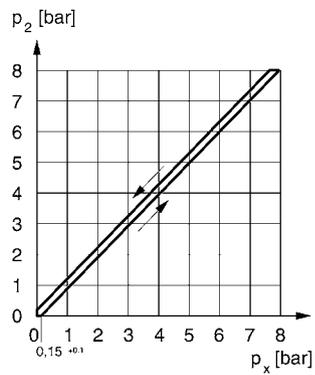
## Pressure regulator, Series MU1-RGS

► G 1/2 ► Qn=5500 l/min ► Activation: pneumatically

## Application example



## Pressure characteristics curve

control pressure  $p_x$ /outlet pressure  $p_2$ 

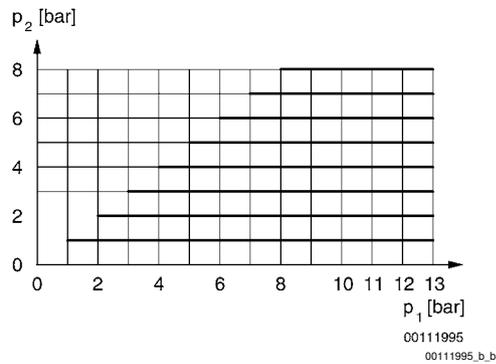
## Supplementary products

Part numbers marked in bold are available from the central warehouse in Germany, see the shopping basket for more detailed information  
 Pneumatics catalog, online PDF, as of 2014-02-04, © Rexroth Pneumatics GmbH, subject to change

## Preparation of compressed air → Maintenance units and components

### Pressure regulator, Series MU1-RGS

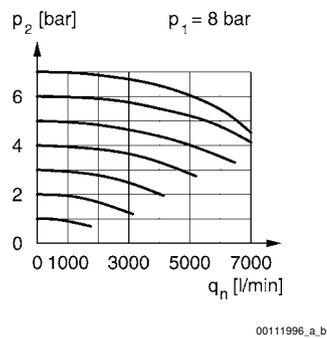
► G 1/2 ►  $Q_n=5500$  l/min ► Activation: pneumatically



Input pressure  $p_1$ /output pressure  $p_2$

$p_1$  = working pressure;  $p_2$  = secondary pressure;  $p_x$  = control pressure

### Flow rate characteristic, from connection 1 to 2



$p_1$  = Working pressure  
 $p_2$  = Secondary pressure  
 $q_n$  = Nominal flow

#### Supplementary products

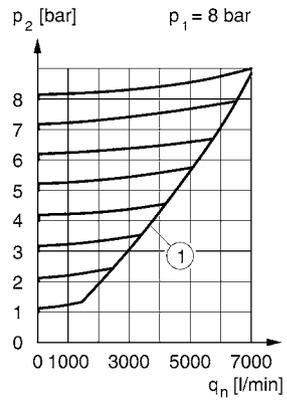
Part numbers marked in bold are available from the central warehouse in Germany, see the shopping basket for more detailed information  
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## Preparation of compressed air → Maintenance units and components

### Pressure regulator, Series MU1-RGS

► G 1/2 ► Qn=5500 l/min ► Activation: pneumatically

#### Flow rate characteristic, from connection 2 to 3



00111996\_b\_b

$p_1$  = Working pressure  
 $p_2$  = Secondary pressure  
 $q_n$  = Nominal flow  
 1) with silencer 1827000003

#### Supplementary products

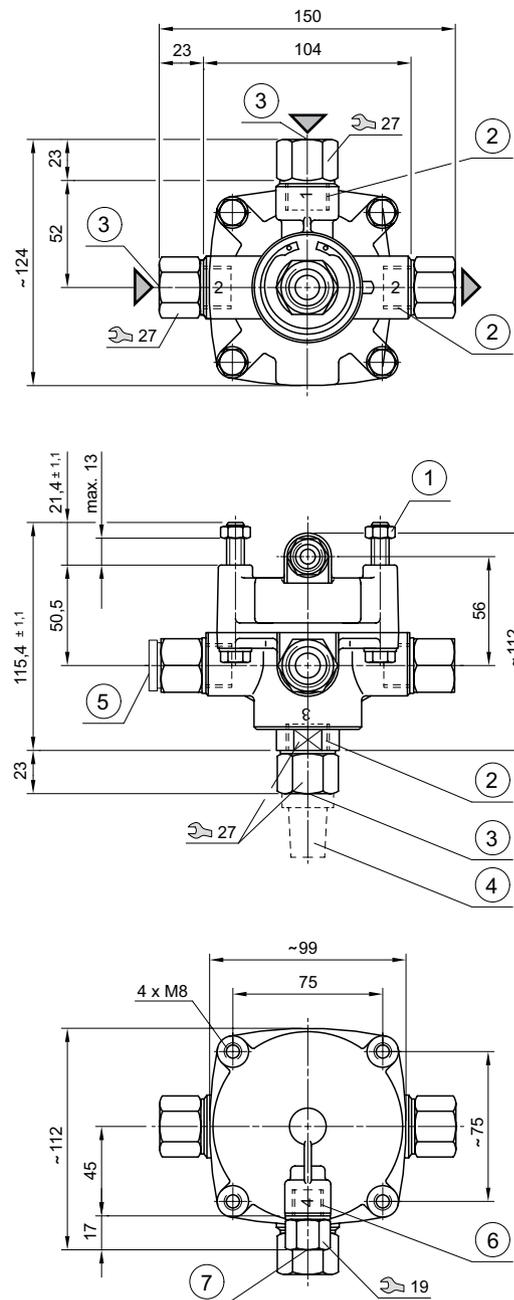
Part numbers marked in bold are available from the central warehouse in Germany, see the shopping basket for more detailed information  
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## Preparation of compressed air → Maintenance units and components

## Pressure regulator, Series MU1-RGS

▶ G 1/2 ▶ Qn=5500 l/min ▶ Activation: pneumatically

## Dimensions



00107330

- (1) not included in scope of delivery (4 x M8, DIN 934)
- (2) M22x1.5; min. 13 mm deep
- (3) G 1/2; 17 mm deep
- (4) silencer
- (5) blanking screw, to be fitting when only one connection is used
- (6) M16x1.5; min. 12 mm deep
- (7) G 1/4; 12 mm deep

## Supplementary products

Part numbers marked in bold are available from the central warehouse in Germany, see the shopping basket for more detailed information Pneumatics catalog, online PDF, as of 2014-02-04, © Rexroth Pneumatics GmbH, subject to change

## Preparation of compressed air → Maintenance units and components

## Filter, Series MU1-FLS

► G 1 ► filter porosity: 40 µm



00122117

Version	Standard filter
Mounting orientation	vertical
Working pressure min./max.	See table below
Medium	Compressed air
Medium temperature min./max.	-10°C / +60°C
Ambient temperature min./max.	-10°C / +60°C
Filter reservoir volume	65 cm <sup>3</sup>
Filter element	exchangeable
filter porosity	40 µm
Condensate drain	See table below

Materials:	
Housing	Die cast zinc
Seals	Acrylonitrile Butadiene Rubber
Filter insert	Polyethylene

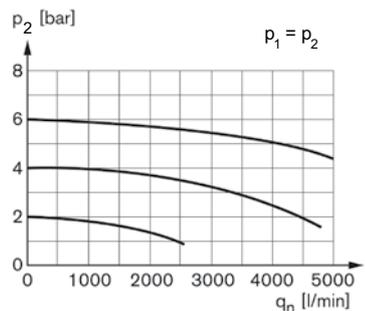
## Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Mounting: mounting bracket R412004874 or installation in piping
- Max. residual oil content acc. to ISO 8573-4 at the outlet: 10 mg/m<sup>3</sup>
- solid impurities in the compressed air at the outlet as per ISO 8573-1: class 7

	Port	Qn	Working pressure min./max.	Condensate drain	Reservoir	Protective guard	Weight	Part No.
		[l/min]	[bar]				[kg]	
	G 1	4000	1.5 / 16	semi-automatic, open without pressure	Polycarbonate	Steel	1.05	R412006562
			0 / 25	manual	Die cast zinc	-		<b>R412006585</b>

nominal flow Qn with secondary pressure 6 bar at  $\Delta p = 1$  bar

## Flow rate characteristic



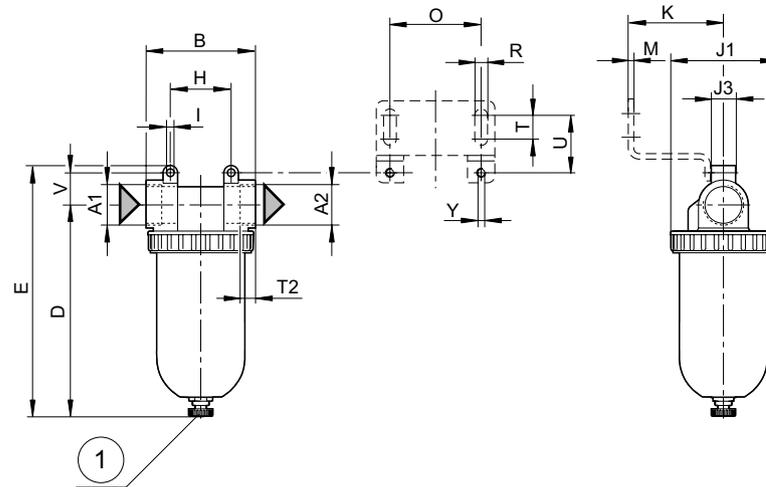
00122118\_m

p2 = secondary pressure  
qn = nominal flow

## Preparation of compressed air → Maintenance units and components

**Filter, Series MU1-FLS**

► G 1 ► filter porosity: 40 µm

**Dimensions**

00122119

1) manual or semi-automatic condensate drain

Part No.	A1	A2	B	D ±5	E ±7	H	I	J1	J3	K	M	O
R412006562	G 1	G 1	90	174	206	50	6.2	87	20	55	3	50
<b>R412006585</b>	G 1	G 1	90	174	206	50	6.2	87	20	55	3	50
Part No.	R	T	T2	U	V	Y						
R412006562	7	13	16	31.5	26.5	M6						
<b>R412006585</b>	7	13	16	31.5	26.5	M6						

## Preparation of compressed air → Maintenance units and components

## Filter, Series MU1-FLS

► G 1 - G 1 1/2 ► filter porosity: 40 µm



00122120

Version	Standard filter
Mounting orientation	vertical
Working pressure min./max.	See table below
Medium	Compressed air
Medium temperature min./max.	-10 °C / +60 °C
Ambient temperature min./max.	-10 °C / +60 °C
Filter reservoir volume	300 cm <sup>3</sup>
Filter element	exchangeable
filter porosity	40 µm
Condensate drain	See table below

Materials:	
Housing	Die cast zinc
Seals	Acrylonitrile Butadiene Rubber
Filter insert	Polyethylene

## Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- mounting: for installing in piping or via 2 through-holes in housing
- Max. residual oil content acc. to ISO 8573-4 at the outlet: 10 mg/m<sup>3</sup>
- solid impurities in the compressed air at the outlet as per ISO 8573-1: class 7

	Port	Qn	Working pressure min./max.	Condensate drain	Reservoir	Protective guard	Weight	Part No.
		[l/min]	[bar]				[kg]	
	G 1	12500	1.5 / 16	semi-automatic, open without pressure	Polycarbonate	Steel	1.5	R412007587
	G 1		0 / 25	fully automatic, open without pressure	Die cast zinc	-		9155520220
	G 1 1/4		1.5 / 16	semi-automatic, open without pressure	Polycarbonate	Steel		R412007588
	G 1 1/4		1.5 / 16	fully automatic, open without pressure	Die cast zinc	-		R412006583
	G 1 1/4		0 / 25	manual	Die cast zinc	-		R412006565
	G 1 1/2		1.5 / 16	fully automatic, open without pressure	Die cast zinc	-		<b>R412007599</b>
	G 1 1/2		0 / 25	manual	Die cast zinc	-		<b>R412006566</b>

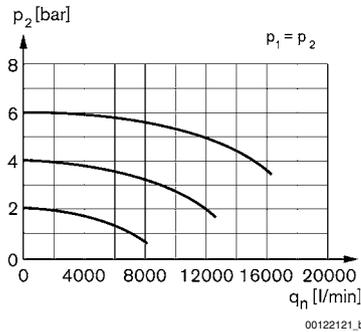
nominal flow Qn with secondary pressure 6 bar at Δp = 1 bar

Preparation of compressed air → Maintenance units and components

**Filter, Series MU1-FLS**

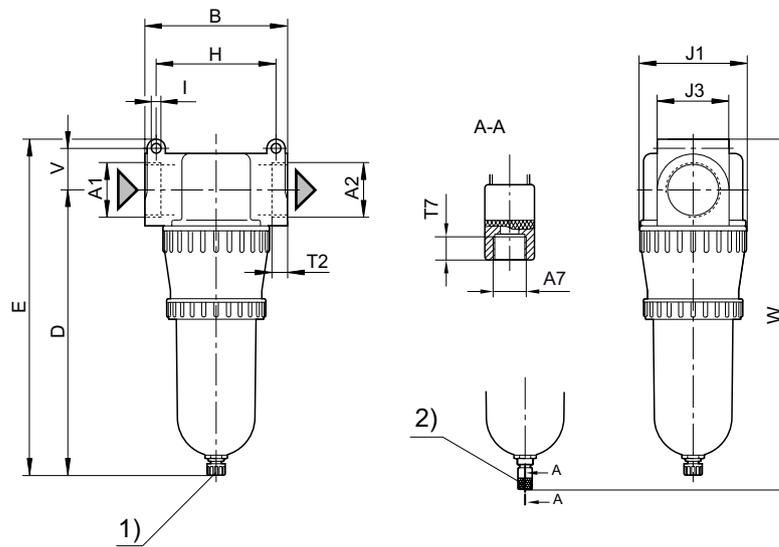
► G 1 - G 1 1/2 ► filter porosity: 40 µm

**Flow rate characteristic**



p2 = secondary pressure  
qn = nominal flow

**Dimensions**



00122122

1) manual + semi-automatic condensate drain 2) fully automatic condensate drain

Part No.	A1	A2	A7	B ±7	D ±7	E ±7	H	I	J1	J3	T2	T7
R412007587	G 1	G 1	G 1/8	125	250	286.5	105	8.5	100	63	25	8.5
915520220	G 1	G 1	G 1/8	125	250	286.5	105	8.5	100	63	25	8.5
R412007588	G 1 1/4	G 1 1/4	G 1/8	125	250	286.5	105	8.5	100	63	25	8.5
R412006583	G 1 1/4	G 1 1/4	G 1/8	125	250	286.5	105	8.5	100	63	25	8.5
R412006565	G 1 1/4	G 1 1/4	G 1/8	125	250	286.5	105	8.5	100	63	25	8.5
<b>R412007599</b>	G 1 1/2	G 1 1/2	G 1/8	125	250	286.5	105	8.5	100	63	25	8.5
<b>R412006566</b>	G 1 1/2	G 1 1/2	G 1/8	125	250	286.5	105	8.5	100	63	25	8.5

Part No.	V ±5	W ±7										
R412007587	36.5	307										
915520220	36.5	307										
R412007588	36.5	307										

**Preparation of compressed air → Maintenance units and components****Filter, Series MU1-FLS**

▶ G 1 - G 1 1/2 ▶ filter porosity: 40 µm

Part No.	V ±5	W ±7										
R412006583	36.5	307										
R412006565	36.5	307										
<b>R412007599</b>	36.5	307										
<b>R412006566</b>	36.5	307										

## Preparation of compressed air → Maintenance units and components

## Filter, Series MU1-FLS

► G 1 1/2 - G 2 ► filter porosity: 8 - 60 µm



00122123

Version	Standard filter
Mounting orientation	vertical
Working pressure min./max.	See table below
Medium	Compressed air
Medium temperature min./max.	-10 °C / +60 °C
Ambient temperature min./max.	-10 °C / +60 °C
Filter reservoir volume	300 cm <sup>3</sup>
Filter element	exchangeable
Condensate drain	See table below

## Materials:

Housing	Die cast zinc
Seals	Acrylonitrile Butadiene Rubber
Filter insert	Polyethylene

## Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Mounting via 2 through-holes in housing
- Max. residual oil content acc. to ISO 8573-4 at the outlet: 10 mg/m<sup>3</sup>
- solid impurities in the compressed air at the outlet as per ISO 8573-1: class 7

	Port	Qn	Working pressure min./max.	Condensate drain	Reservoir	Protective guard	Part No.
		[l/min]	[bar]				
	G 1 1/2	30000	0 / 16	manual	Polycarbonate	Steel	R412000667
	G 2		0 / 16	manual	Polycarbonate	-	R412006568
	G 2		1.5 / 12	fully automatic, open without pressure	Die cast zinc	-	<b>R412006570</b>
	G 2		1.5 / 12	fully automatic, open without pressure	Die cast zinc	-	<b>R412006571</b>

Part No.	filter porosity	Weight [kg]
R412000667	8	3.5
R412006568	60	
<b>R412006570</b>	60	
<b>R412006571</b>	8	

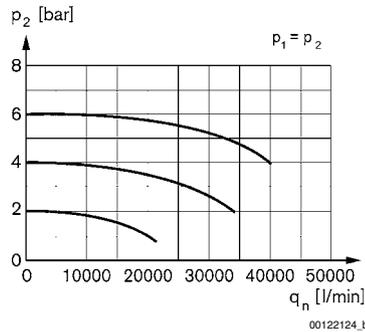
nominal flow Qn with secondary pressure 6 bar at  $\Delta p = 1$  bar  
 Metal protective guard can be retrofitted for all polycarbonate reservoirs

## Preparation of compressed air → Maintenance units and components

## Filter, Series MU1-FLS

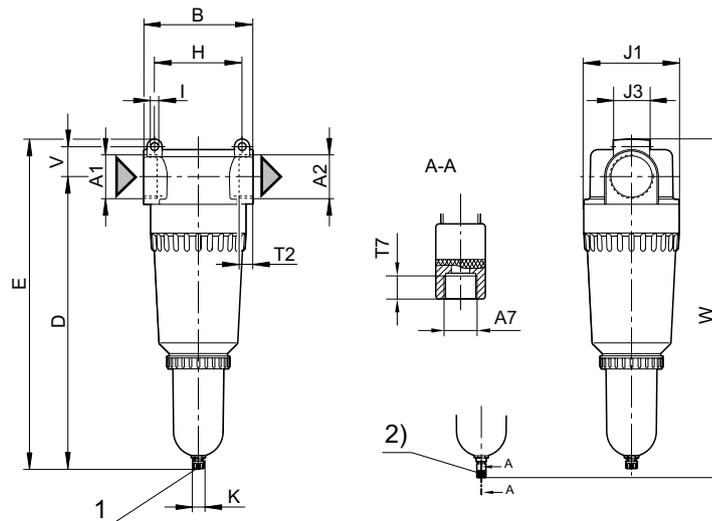
► G 1 1/2 - G 2 ► filter porosity: 8 - 60 µm

## Flow rate characteristic



$p_2$  = secondary pressure  
 $q_n$  = nominal flow

## Dimensions



00122125

1) manual condensate drain 2) fully automatic condensate drain

Part No.	A1	A2	A7	B ±7	D ±7	E ±7	H	I	J1	J3	T2	T7
R412000667	G 1 1/2	G 1 1/2	G 1/8	150	383	424	120	10.5	131	50	24	8.5
R412006568	G 2	G 2	G 1/8	150	400.5	452	120	10.5	131	50	24	8.5
<b>R412006570</b>	G 2	G 2	G 1/8	150	400.5	452	120	10.5	131	50	24	8.5
<b>R412006571</b>	G 2	G 2	G 1/8	150	400.5	452	120	10.5	131	50	24	8.5

Part No.	V ±5	W ±7										
R412000667	41	441.5										
R412006568	41	464.5										
<b>R412006570</b>	41	464.5										
<b>R412006571</b>	41	464.5										

Preparation of compressed air → Maintenance units and components

**Standard oil-mist lubricator, Series MU1-LBS**

► G 1 1/4 - G 1 1/2



00122126

Version  
 Mounting orientation  
 Medium  
 Lubricator reservoir volume  
 Type of filling  
 Oil type

Oil-mist lubricator  
 vertical  
 Compressed air  
 550 cm<sup>3</sup>  
 Manual oil filling  
 HLP 32 (DIN 51 524 - ISO VG 32)  
 HLP 68 (DIN 51 524 - ISO VG 68)

Materials:

Housing  
 Seals

Die cast zinc  
 Acrylonitrile Butadiene Rubber

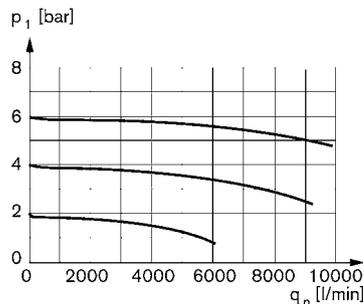
Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Mounting via 2 through-holes in housing
- Manual oil filling possible during operation
- Oil dosing at 1000 l/min [drops/min]: 1-2

	Port	Reservoir	Part No.
	G 1 1/4	Die-cast aluminum	<b>R412006579</b>
	G 1 1/2		<b>R412006580</b>

Nominal flow with secondary pressure 6 bar at  $\Delta p = 1$  bar

Flow rate characteristic



00122127\_b

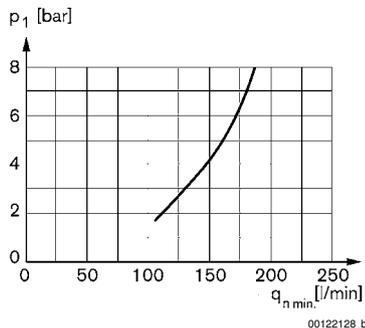
p1 = working pressure  
 qn = nominal flow

## Preparation of compressed air → Maintenance units and components

## Standard oil-mist lubricator, Series MU1-LBS

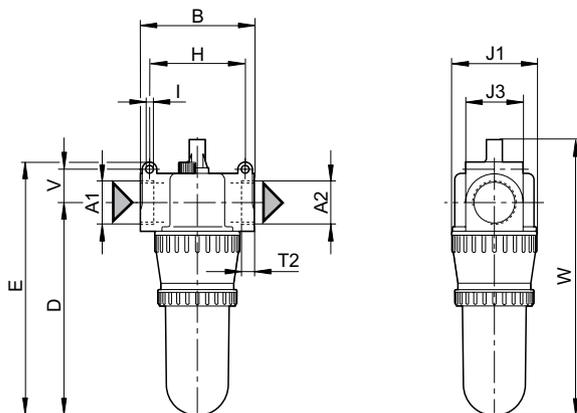
► G 1 1/4 - G 1 1/2

## minimum flow rate curve (flow rate necessary for the correct functioning of the lubricator)



$p_1$  = working pressure  
 $q_n$  = nominal flow

## Dimensions



00122129

<b>A1</b>	<b>A2</b>	<b>B ±7</b>	<b>D ±7</b>	<b>E ±7</b>	<b>H</b>	<b>I</b>	<b>J1</b>	<b>J3</b>	<b>T2</b>	<b>V ±5</b>	<b>W ±7</b>		
G 1 1/4	G 1 1/4	125	232.5	278	105	8.5	100	63	25	36.5	301.5		
G 1 1/2	G 1 1/2	125	232.5	278	105	8.5	100	63	25	36.5	301.5		

Preparation of compressed air → Maintenance units and components

Standard oil-mist lubricator, Series MU1-LBS

► G 2



00122130

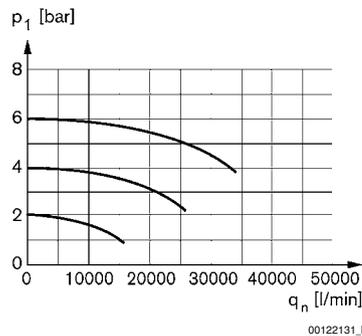
Version	Oil-mist lubricator
Mounting orientation	vertical
Medium	Compressed air
Lubricator reservoir volume	1700 cm <sup>3</sup>
Type of filling	Manual oil filling
Oil type	HLP 32 (DIN 51 524 - ISO VG 32) HLP 68 (DIN 51 524 - ISO VG 68)
Compressed air connection	G 2
<b>Materials:</b>	
Housing	Die cast zinc
Seals	Acrylonitrile Butadiene Rubber
Reservoir	Polycarbonate
Protective guard	Steel

Technical Remarks

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Mounting via 2 through-holes in housing
- Manual oil filling possible during operation
- Oil dosing at 1000 l/min [drops/min]: 1-2

	Reservoir	Part No.
	Polycarbonate	<b>R412006581</b>
Nominal flow with secondary pressure 6 bar at $\Delta p = 1$ bar		

Flow rate characteristic



00122131\_b

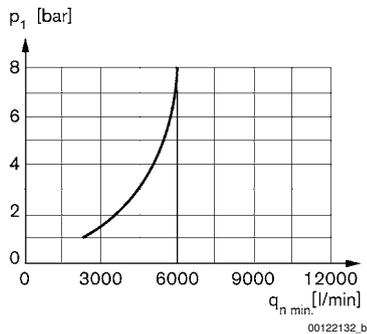
p1 = working pressure  
qn = nominal flow

## Preparation of compressed air → Maintenance units and components

## Standard oil-mist lubricator, Series MU1-LBS

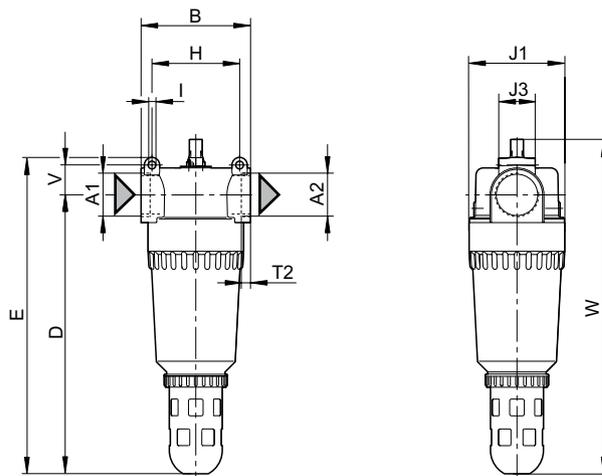
► G 2

## minimum flow rate curve (flow rate necessary for the correct functioning of the lubricator)



$p_1$  = working pressure  
 $q_n$  = nominal flow

## Dimensions



00122133

A1	A2	B ±7	D ±7	E ±7	H	I	J1	J3	T2	V ±5	W ±7			
G 2	G 2	150	383	436	120	10.5	130	50	24	41	459			

Preparation of compressed air → Maintenance units and components

**Pressure relief valve, Series MU1**

► Qn = 300 l/min



Working pressure min./max.	0 bar / 10 bar
Medium	Compressed air
Max. particle size	5 µm
Qn	300 l/min
Materials:	
Housing	Die cast zinc

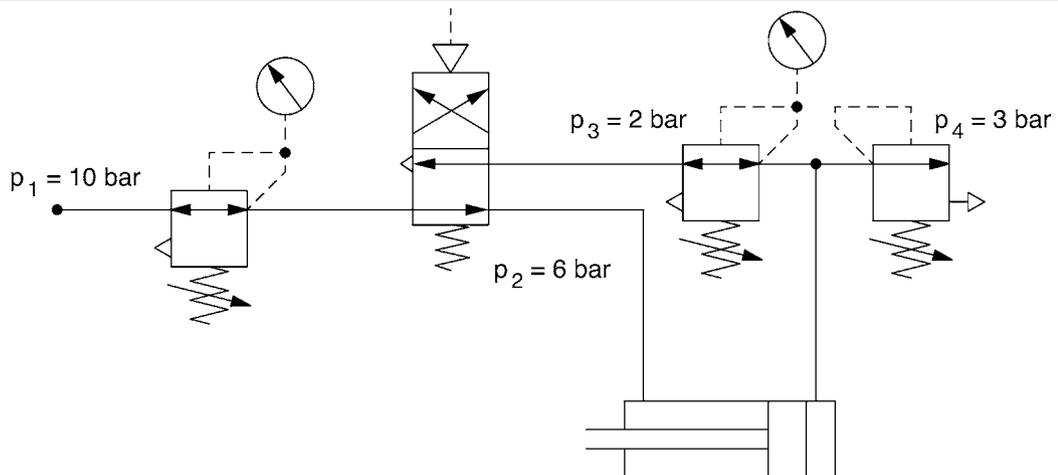
**Technical Remarks**

- The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.
- Mounting with mounting bracket 1821331013
- panel installation

	Compressed air connection		Adjustment range min./max.	Weight	Part No.
	Input	Output			
			[bar]	[kg]	
	G 1/8	G 1/8	0.1 / 2	0.14	0821302043
	G 1/8	G 1/8	0.15 / 3	0.14	0821302044
	G 1/8	G 1/8	0.4 / 6	0.14	<b>0821302045</b>
	G 1/4	G 1/4	0.1 / 2	0.12	<b>0821302046</b>
	G 1/4	G 1/4	0.15 / 3	0.12	<b>0821302031</b>
	G 1/4	G 1/4	0.4 / 6	0.12	<b>0821302047</b>
	G 1/4	G 1/4	0.4 / 10	0.12	<b>R412007723</b>

Nominal flow with secondary pressure 6 bar at Δp = 1 bar

**Application example**



adjustable opening pressure

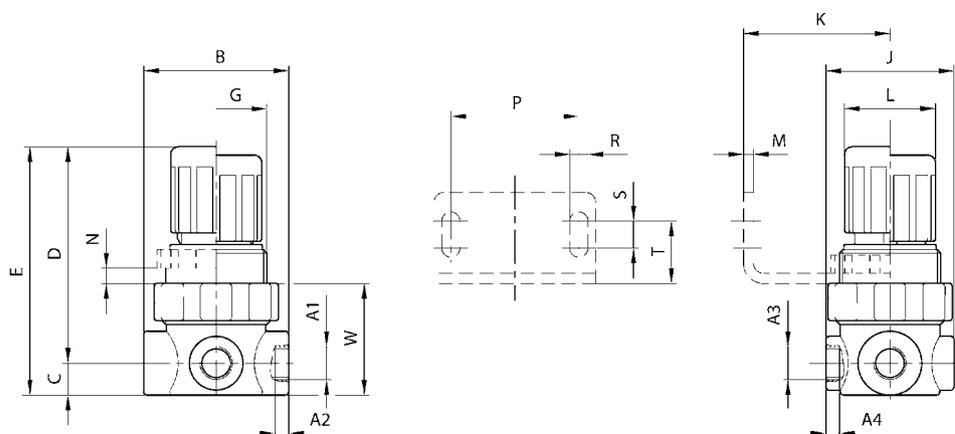
00107016

## Preparation of compressed air → Maintenance units and components

## Pressure relief valve, Series MU1

► Qn = 300 l/min

## Dimensions



00107237

Part No.	A1	A2	A3	A4	B	C	D	E	G	J	K	L
0821302043	G1/8	8	G1/8	8	43	9.5	61	70.5	M30x1,5	38	40	27
0821302044	G1/8	8	G1/8	8	43	9.5	61	70.5	M30x1,5	38	40	27
<b>0821302045</b>	G1/8	8	G1/8	8	43	9.5	61	70.5	M30x1,5	38	40	27
<b>0821302046</b>	G1/4	8	G1/8	8	43	9.5	61	70.5	M30x1,5	38	40	27
<b>0821302031</b>	G1/4	8	G1/8	8	43	9.5	61	70.5	M30x1,5	38	40	27
<b>0821302047</b>	G1/4	8	G1/8	8	43	9.5	61	70.5	M30x1,5	38	40	27
<b>R412007723</b>	G1/4	8	G1/8	8	43	9.5	61	70.5	M30x1,5	38	40	27

Part No.	M	N	P	R	S	T	W					
0821302043	3	5	38	5.4	8	18.5	33					
0821302044	3	5	38	5.4	8	18.5	33					
<b>0821302045</b>	3	5	38	5.4	8	18.5	33					
<b>0821302046</b>	3	5	38	5.4	8	18.5	33					
<b>0821302031</b>	3	5	38	5.4	8	18.5	33					
<b>0821302047</b>	3	5	38	5.4	8	18.5	33					
<b>R412007723</b>	3	5	38	5.4	8	18.5	33					

Preparation of compressed air → Maintenance units and components

**Oil separator, Series MU1**

► G 1/2 - G 1



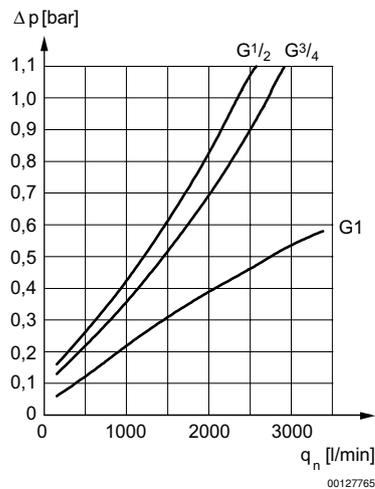
00106980

Version	filter silencer
Mounting orientation	vertical
Medium	Compressed air
<b>Materials:</b>	
Housing	Aluminum
Filter end cap	Steel
Reservoir	Polyoxymethylene
Oil pan	Polyoxymethylene

Technical Remarks
<ul style="list-style-type: none"> <li>■ The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C.</li> <li>■ Mounting with mounting bracket 1821336021</li> <li>■ max. residual oil content at the outlet: 0.01 mg/m<sup>3</sup></li> </ul>

	Port	Reservoir	Part No.
	G 1/2	Polyoxymethylene	<b>0821303053</b>
	G 3/4		<b>0821303055</b>
	G 1		<b>0821303054</b>
Nominal flow with secondary pressure 6 bar at $\Delta p = 1$ bar Filter efficiency: 99.99% silencer >40 db(A), working pressure 5 bar, $q_n = 2000$ l/min, 1 m distance			

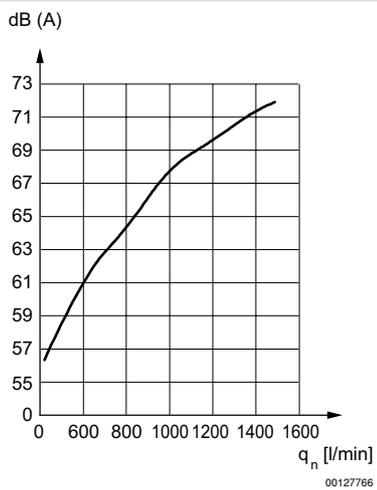
**Flow rate characteristic**



$\Delta p$  = differential pressure;  $q_n$  = nominal flow

**Preparation of compressed air → Maintenance units and components****Oil separator, Series MU1**

▶ G 1/2 - G 1

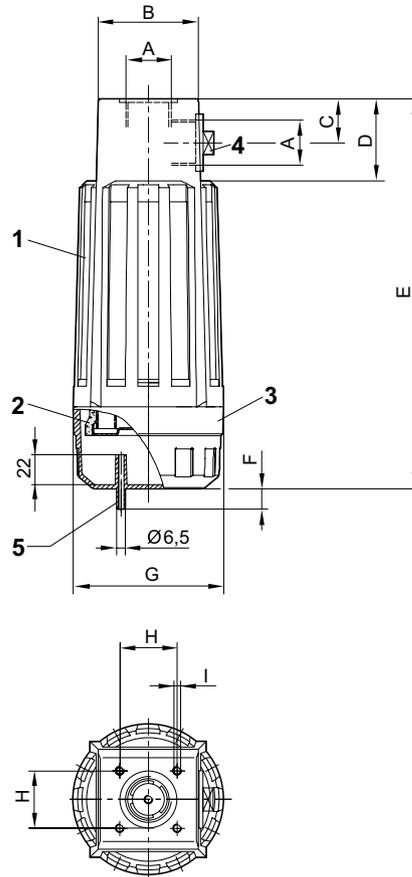
**noise emission** $q_n$  = nominal flow

Preparation of compressed air → Maintenance units and components

**Oil separator, Series MU1**

► G 1/2 - G 1

**Dimensions**



00127764

- 1) Housing
- 2) microfilter element
- 3) drip container
- 4) plugs
- 5) Tubing connection

A1	A	B	C	D	E	F	G	H	I				
G 1/2	G 1/2	62	26	48	215	15	90	42	M6				
G 3/4	G 3/4	62	26	48	215	15	90	42	M6				
G 1	G 1	73	32	60	300	15	110	42	M6				

## Preparation of compressed air → Maintenance units and components

**Condensate separator, Series MU1**

► G 1/2 ► Material: Polycarbonate



16639

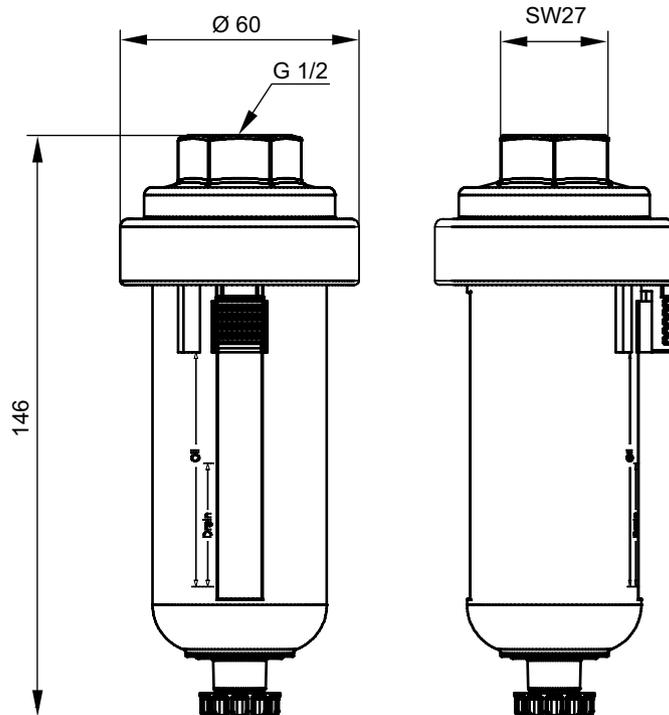
Mounting orientation	vertical
Ambient temperature min./max.	+0°C / +50°C
Medium temperature min./max.	+0°C / +50°C
Working pressure min./max.	1.5 bar - 16 bar
Medium	Compressed air
Filter reservoir volume	49 cm <sup>3</sup>

Materials:	
Reservoir	Polycarbonate
Seal	Nitrile butadiene rubber

**Technical Remarks**

- To discharge condensate and oil from the compressed air network
- Ideally installed at the lowest point of the compressed air network

	Condensate drain	Reservoir	Weight [kg]	Fig.	Part No.
	semi-automatic, open without pressure	Polycarbonate	0.185	Fig. 1	R412010688
	fully automatic, open without pressure			Fig. 2	R412010689
	fully automatic, closed without pressure			Fig. 2	R412010690

**Dimensions, Fig. 1**

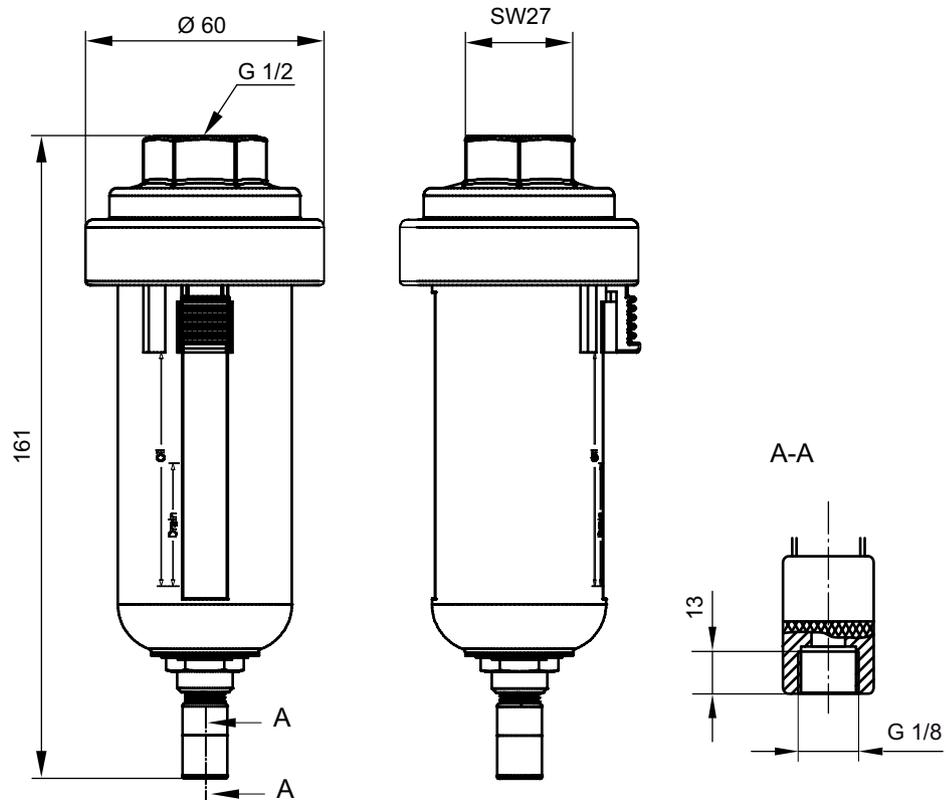
17145

Preparation of compressed air → Maintenance units and components

### Condensate separator, Series MU1

► G 1/2 ► Material: Polycarbonate

Dimensions, Fig. 2



17144

## Preparation of compressed air → Maintenance units and components

**Series MU1**  
 Accessories

**Reservoir, Series MU1**

▶ Material: metal, Polycarbonate



00107352

 Version  
 Ambient temperature min./max.  
 Working pressure min./max.  
 Medium

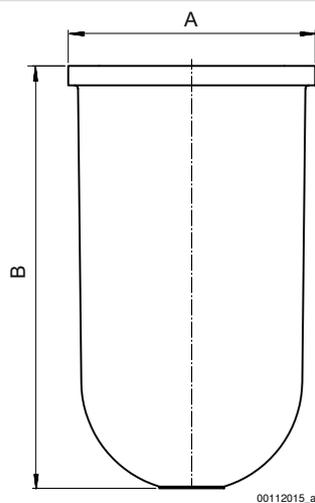
 Reservoir  
 -10 °C / +50 °C  
 16 bar  
 Compressed air

 Materials:  
 Seal

Acrylonitrile Butadiene Rubber

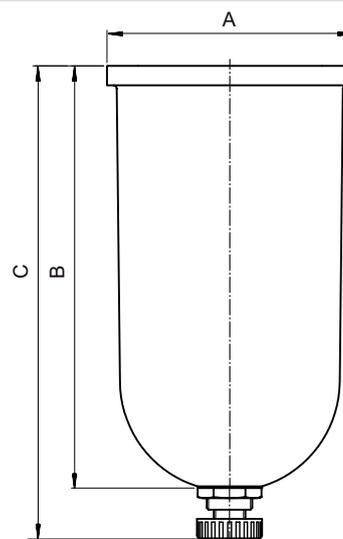
Condensate drain	Reservoir	Filter reservoir volume	Weight	Fig.	Part No.
		[cm <sup>3</sup> ]	[kg]		
-	metal	550	0.33	Fig. 1	R412004881
-	Polycarbonate	1700	0.24		R412004882
manual	metal	300	0.34	Fig. 2	R412004876
semi-automatic, open without pressure	Polycarbonate	300	0.25	Fig. 3	R412004877
fully automatic, open without pressure	metal	300	0.395	Fig. 4	R412004875

Fig. 1



00112015\_a

Fig. 2

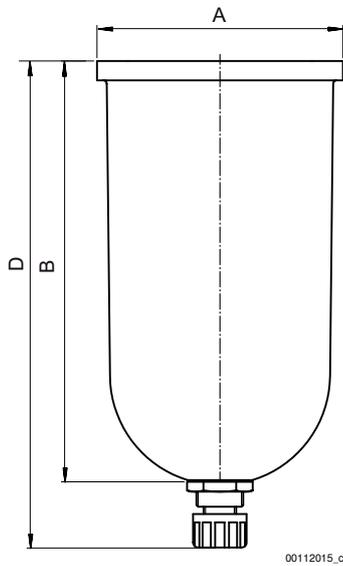


00112015\_b

Preparation of compressed air → Maintenance units and components

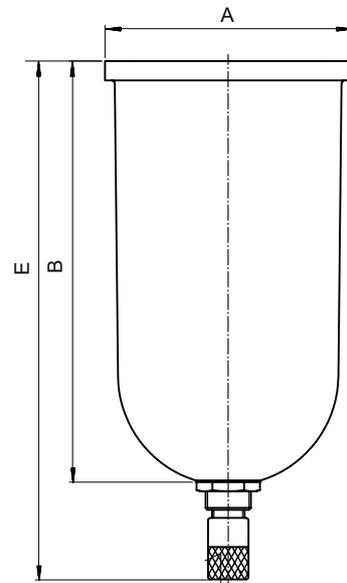
**Series MU1**  
Accessories

Fig. 3



00112015\_c

Fig. 4



00112015\_d

Part No.	ØA	B	C	D	E							
R412004881	76	130	-	-	-							
R412004882	76	130	-	-	-							
R412004876	76	130	-	149.7	-							
R412004877	76	130	145.3	-	-							
R412004875	76	130	-	-	160							

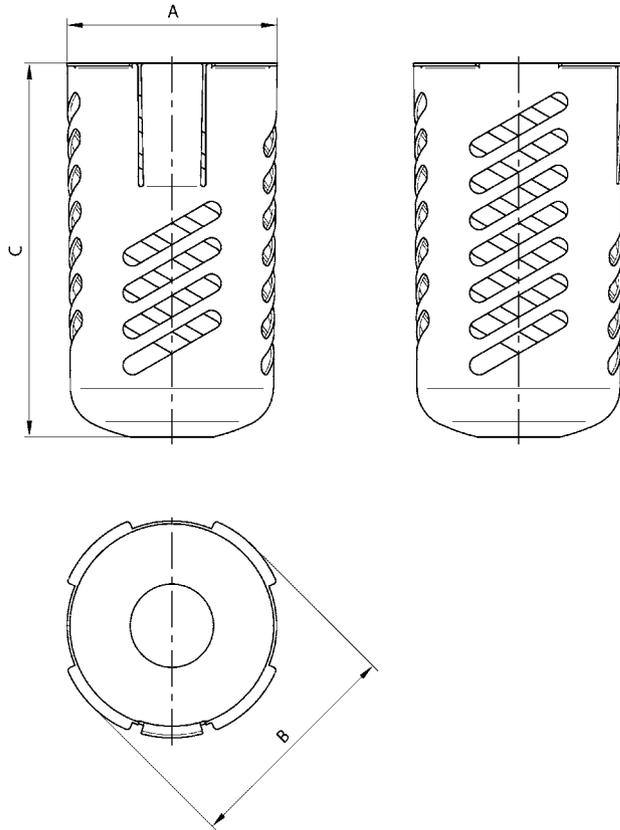
## Preparation of compressed air → Maintenance units and components

Series MU1  
Accessories

## Protective guard for filter and lubricator



00106928



00107325

Part No.	Type	A	B	C	Material	Weight [kg]		
R412004879	NL4	38	43	86	Steel	0.14		

Preparation of compressed air → Maintenance units and components

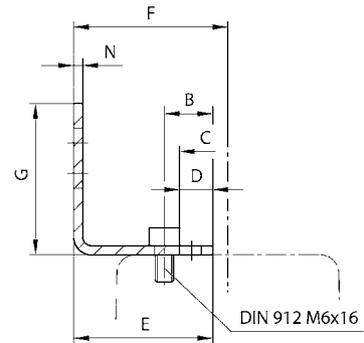
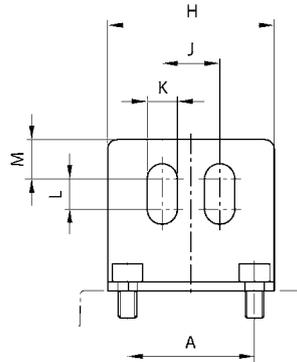
**Series MU1**  
Accessories

**Mounting bracket**

► for oil separator G 1/2, G 3/4, G 1, MU1



00107002



00107313

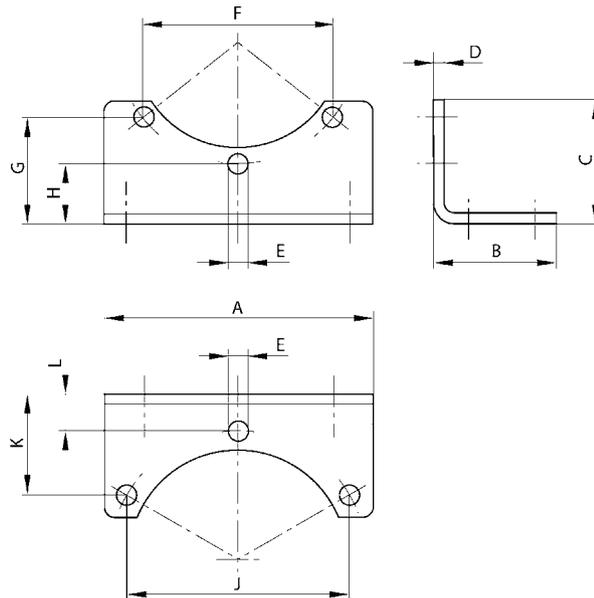
Part No.	A	B	C	D	E	F	G	H	J	K	L	M
<b>1821336021</b>	42	21	25	11	46	51	50	55	19	10	10	13
Part No.	N	Material	Surface	Weight [kg]								
<b>1821336021</b>	3	Steel	galvanized	0.104								

**Mounting bracket**

► for MU1, PR1



00129850

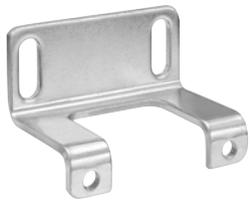


00121359

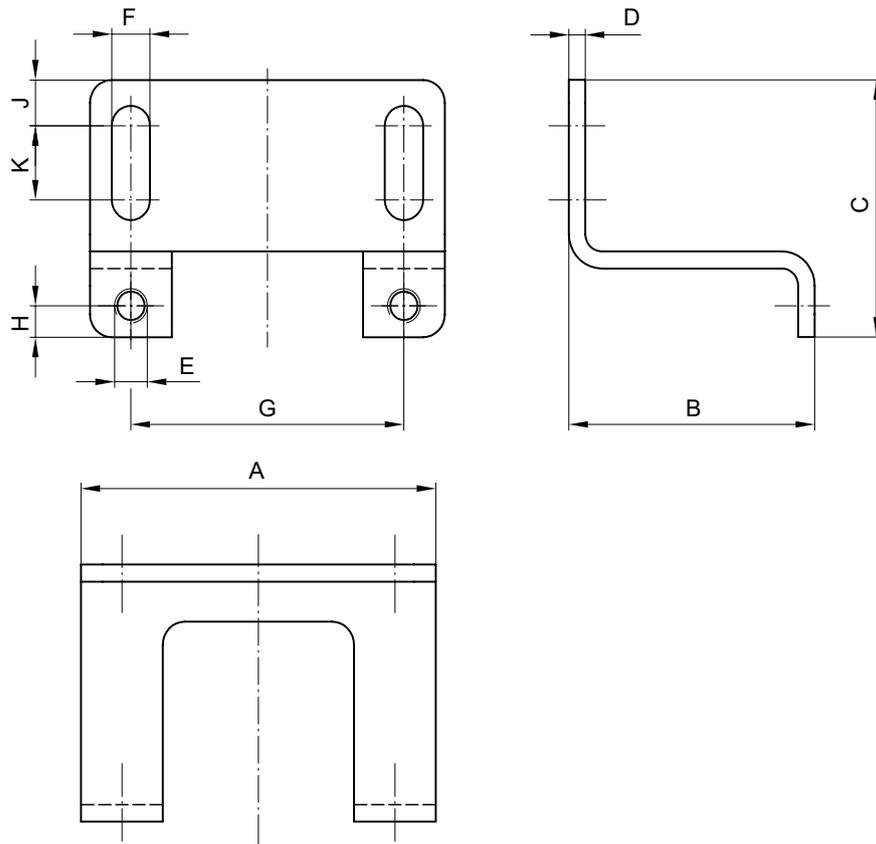
## Preparation of compressed air → Maintenance units and components

**Series MU1**  
 Accessories

Part No.		A	B	C	D	E	F	G	H	J	K	L
<b>R412004872</b>	G1	76	35	35	3	5.5	53.6	30.1	17	63.2	28.8	10.5
Part No.	Material	Surface										
<b>R412004872</b>	Steel	galvanized										

**Mounting bracket**  
 ▶ for Filter G1, MU1-FLS


22696



21320

Part No.	A	B	C	D	E	F	G	H	J	K	Material
R412004874	65	45	45	3	M6	7	50	5.5	8	13	Steel
Part No.	Surface										
R412004874	galvanized										

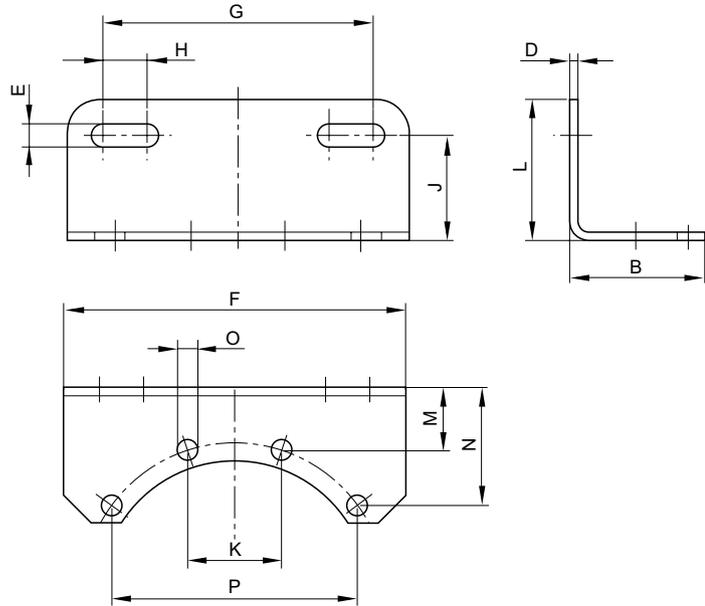
Preparation of compressed air → Maintenance units and components

**Series MU1**  
Accessories

**Mounting bracket**  
▶ for MU1



00129850



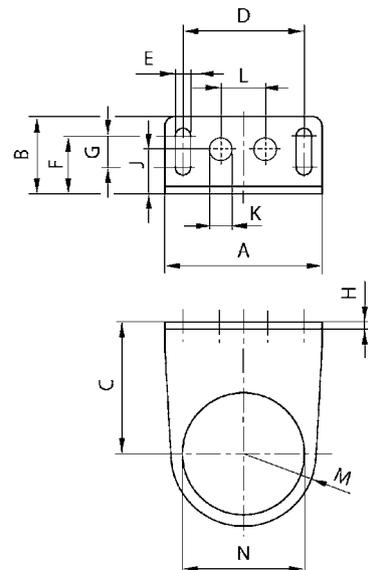
00133923

Part No.	B	D	E	F	G	H	J	K	L	M	N	O
<b>R412004873</b>	49	3	84	124	98	16	38	34	51	22.9	42.7	7.4
Part No.	P	Material	Surface									
<b>R412004873</b>	89	Steel	galvanized									

**Mounting bracket**  
▶ NL1/NL2-MBR-...-W02



00106891



00108144

## Preparation of compressed air → Maintenance units and components

**Series MU1**  
 Accessories

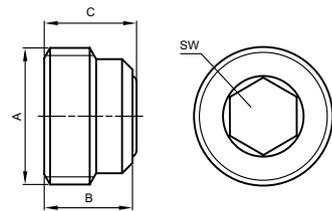
Part No.	A	B	C	D	E	F	G	H	J	K	L	M
<b>1821331013</b>	48	27	43.5	38	5.4	18.5	8	3	-	-	-	20

Part No.	N	Material	Surface	Weight [kg]							
<b>1821331013</b>	30.5	Steel	galvanized	0.065							

**plugs**


18417



17175

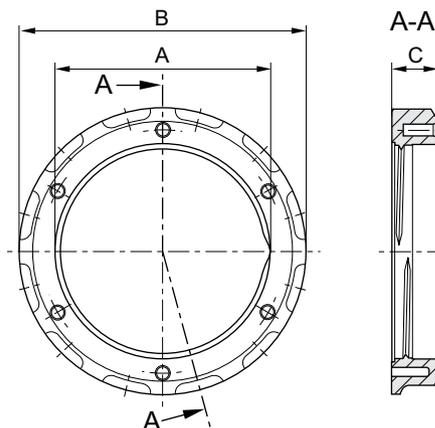
Part No.	Type	A	B	C	SW	Material
<b>R412010124</b>	plugs	G 1/4	8.9	8.5	6	Polyamide

Part No.	Material Seal	Delivery quantity [Piece]								
<b>R412010124</b>	Acrylonitrile Butadiene Rubber	10								

**Panel nut, Series NL2-W06**


00124065



00123311

material: polyamide

## Preparation of compressed air → Maintenance units and components

## Series MU1

### Accessories

Part No.	usage Series	A	B	C	Material	Delivery quantity [Piece]	Weight [kg]
<b>1829234070</b>	NL2	M30x1,5	35	5.5	Brass	5	0.013

## Pressure gauge, Series PG1-SAS

► Front port ► Background color: Black ► Scale color: White / Grey ► Viewing window: Polystyrene ► Units: bar / psi ► suitable for ATEX



00123444

Version	Bourdon tube pressure gauge
Standardization	EN 837-1
Main scale unit (outside)	bar
Secondary scale unit (inside)	psi
Ambient temperature min./max.	-40°C / +60°C
Medium	Compressed air
Pointer color	White
Main scale color (outside)	White
Secondary scale color (inside)	Grey
Class	2,5

#### Materials:

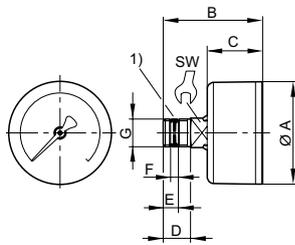
Housing	Acrylonitrile butadiene styrene
Thread	Brass
Viewing window	Polystyrene
Seal	Polytetrafluorethylene

## Preparation of compressed air → Maintenance units and components

Series MU1  
Accessories

	Compressed air connection	Nominal diameter	Application	Display range	Operating pressure	Scale value	Weight	Part No.
		[mm]	[bar]	[bar]	[bar]	[bar]	[kg]	
	G 1/8	40	0 - 1.2	0 - 1.6	0 / 1.6	0.05	0.08	<b>R412003853</b>
	G 1/8	40	0 - 2	0 - 2.5	0 / 2.5	0.1	0.08	<b>R412003854</b>
	G 1/8	40	0 - 3.2	0 - 4	0 / 4	0.1	0.08	<b>R412003855</b>
	G 1/8	40	0 - 4	0 - 6	0 / 6	0.2	0.08	<b>R412003856</b>
	G 1/8	40	0 - 8	0 - 10	0 / 10	0.2	0.08	<b>R412003857</b>
	G 1/8	40	0 - 12	0 - 16	0 / 16	0.5	0.08	<b>R412003858</b>
	G 1/4	40	0 - 1.2	0 - 1.6	0 / 1.6	0.05	0.08	<b>R412004407</b>
	G 1/4	40	0 - 2	0 - 2.5	0 / 2.5	0.1	0.08	<b>R412004408</b>
	G 1/4	40	0 - 3.2	0 - 4	0 / 4	0.1	0.08	<b>R412004409</b>
	G 1/4	40	0 - 4	0 - 6	0 / 6	0.2	0.08	<b>R412004410</b>
	G 1/4	40	0 - 8	0 - 10	0 / 10	0.2	0.08	<b>R412004411</b>
	G 1/4	40	0 - 12	0 - 16	0 / 16	0.5	0.08	<b>R412004412</b>
	G 1/4	50	0 - 1.2	0 - 1.6	0 / 1.6	0.05	0.09	<b>R412004413</b>
	G 1/4	50	0 - 2	0 - 2.5	0 / 2.5	0.1	0.09	<b>R412004414</b>
	G 1/4	50	0 - 3.2	0 - 4	0 / 4	0.1	0.09	<b>R412004415</b>
	G 1/4	50	0 - 4	0 - 6	0 / 6	0.2	0.09	<b>R412004416</b>
	G 1/4	50	0 - 8	0 - 10	0 / 10	0.2	0.09	<b>R412004417</b>
	G 1/4	50	0 - 12	0 - 16	0 / 16	0.5	0.09	<b>R412004418</b>
	G 1/4	50	0 - 20	0 - 25	0 / 25	1	0.09	<b>R412007898</b>
	G 1/4	63	0 - 1.2	0 - 1.6	0 / 1.6	0.05	0.1	R412004419
	G 1/4	63	0 - 2	0 - 2.5	0 / 2.5	0.1	0.1	R412004420
	G 1/4	63	0 - 3.2	0 - 4	0 / 4	0.1	0.1	<b>R412004421</b>
	G 1/4	63	0 - 4	0 - 6	0 / 6	0.2	0.1	<b>R412004422</b>
	G 1/4	63	0 - 8	0 - 10	0 / 10	0.2	0.1	<b>R412004423</b>
G 1/4	63	0 - 12	0 - 16	0 / 16	0.5	0.1	<b>R412004424</b>	

## Dimensions



00119457

Compressed air connection G	Nominal diameter	Ø A	B	C	D	E	F 1)	SW				
G 1/8	40	39	44.5	26.5	10	5.6	2.1	14				
G 1/4	40	39	47.5	26.5	13	7.2	3.7	14				
G 1/4	50	49	47.5	26.5	13	7.2	3.7	14				
G 1/4	63	62	47	29	13	7.2	3.7	14				

1) Gasket thread

## Preparation of compressed air → Maintenance units and components

**Series MU1**  
 Accessories

**Pressure gauge, Series PG1-SAS-ADJ**

- Front port ► with adjustable work area display ► Background color: Black ► Scale color: White / Grey  
 ► Viewing window: Polystyrene ► Units: bar / psi ► suitable for ATEX



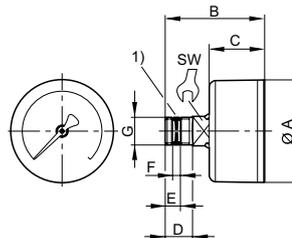
00131412

Version	Bourdon tube pressure gauge
Standardization	EN 837-1
Main scale unit (outside)	bar
Secondary scale unit (inside)	psi
Ambient temperature min./max.	-40 °C / +60 °C
Medium	Compressed air
Work area	adjustable work area display
Pointer color	White
Main scale color (outside)	White
Secondary scale color (inside)	Grey
Work Area Display, Color	Red / Green
Class	2,5

## Materials:

Housing	Acrylonitrile butadiene styrene
Thread	Brass
Viewing window	Polystyrene
Seal	Polytetrafluorethylene

	Compressed air connection	Nominal diameter	Application		Operating pressure	Scale value	Weight	Part No.
			[bar]	[bar]				
	G 1/4	50	0 - 1.2	0 - 1.6	0 / 1.6	0.05	0.1	<b>R412007867</b>
			0 - 2	0 - 2.5	0 / 2.5	0.1		<b>R412007868</b>
			0 - 3.2	0 - 4	0 / 4	0.1		<b>R412007869</b>
			0 - 4	0 - 6	0 / 6	0.2		<b>R412007870</b>
			0 - 8	0 - 10	0 / 10	0.2		<b>R412007871</b>
			0 - 12	0 - 16	0 / 16	0.5		<b>R412007872</b>

**Dimensions**


00119457

1) Gasket thread

Compressed air connection G	Nominal diameter	Ø A	B	C	D	E	F	SW				
G 1/4	50	49	47.5	26.5	13	7.2	3.7	14				

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