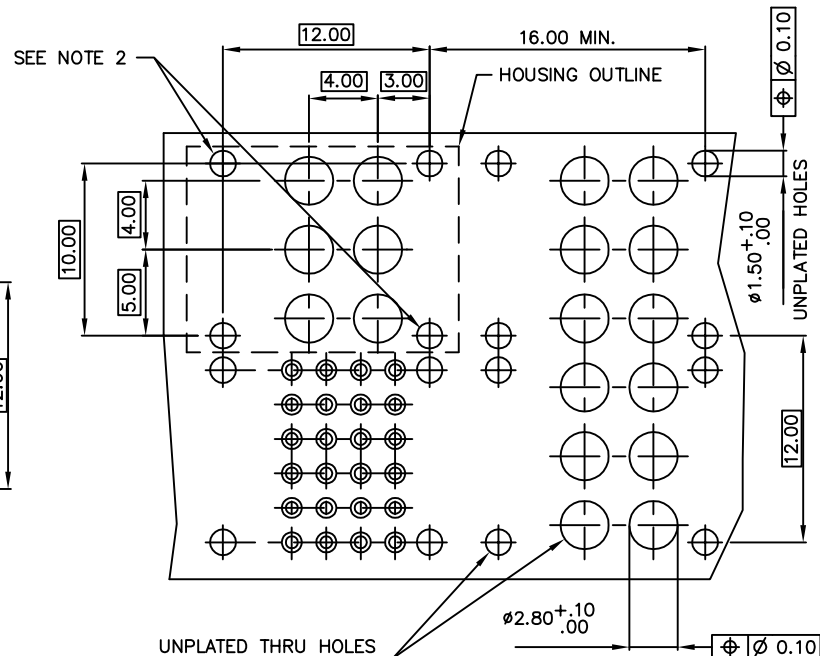
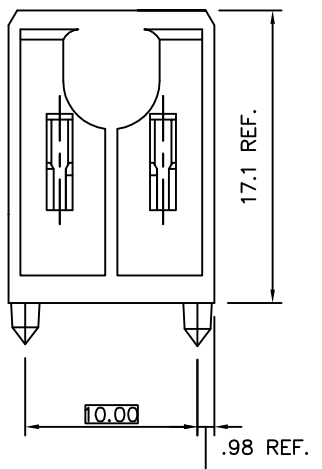
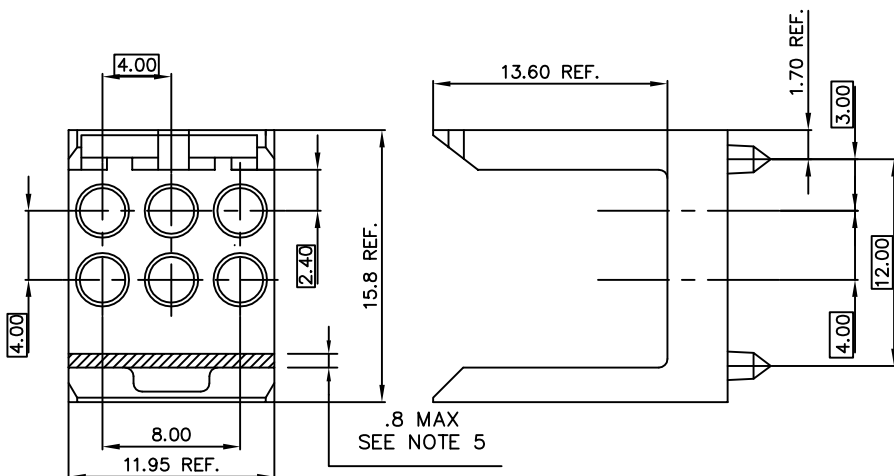


PRODUCT NUMBER
88913-101LF



RECOMMENDED HOLE PATTERN COMPONENT SIDE
2MM SIGNAL HOLE PATTERN SHOWN FOR REFERENCE ONLY

NOTES:

1. MATERIAL: LCP, 30% GLASS FILLED
COLOR: NATURAL
FLAME RETARDANT ACC. UL 94-V0
2. THESE HOLES NEEDED WHEN USED IN A
CENTER PLANE APPLICATION WITH A HYBRID
ON EACH SIDE OF THE CENTER PLANE.
3. THE -101LF (SHEET 1) HOUSING IS TO BE USED
WITH MINI-COAX PLUG/PLUG INSERTS, 70296-002LF.
4. THE -111LF (SHT 2) AND -121LF (SHT 3) HOUSING, IS TO BE USED
WITH MINI-COAX INSERTS 88971 OR 88978.
5. THIS AREA MAY CONTAIN IDENTIFICATION SUCH AS MOLD NUMBER,
MOLD CAVITY NUMBER AND/OR MANUFACTURING LOCATION.

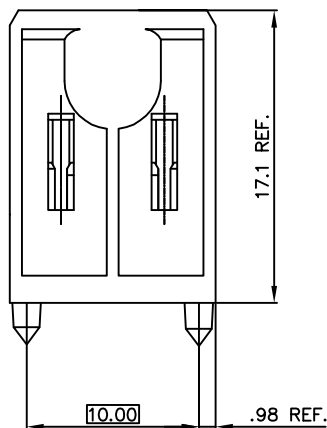
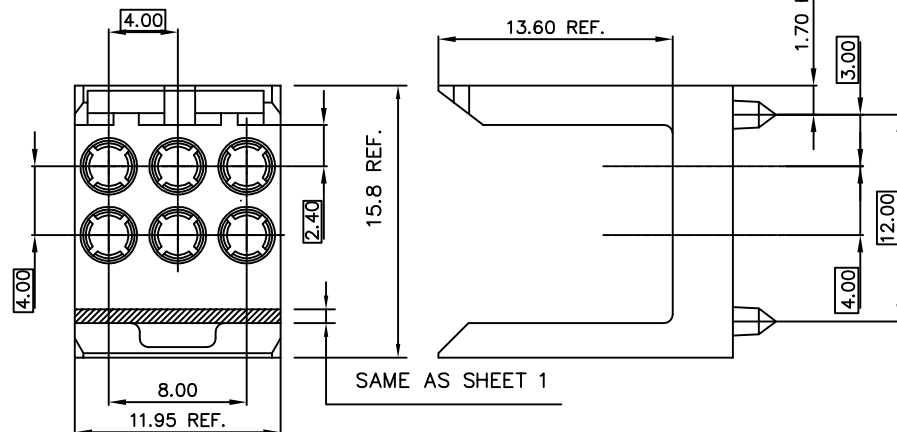
6. PART NUMBER WITH "LF" SUFFIX AT THE END IS LEAD FREE.

7. THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER
COUNTRY REGULATION AS DESCRIBED IN GS-22-008.

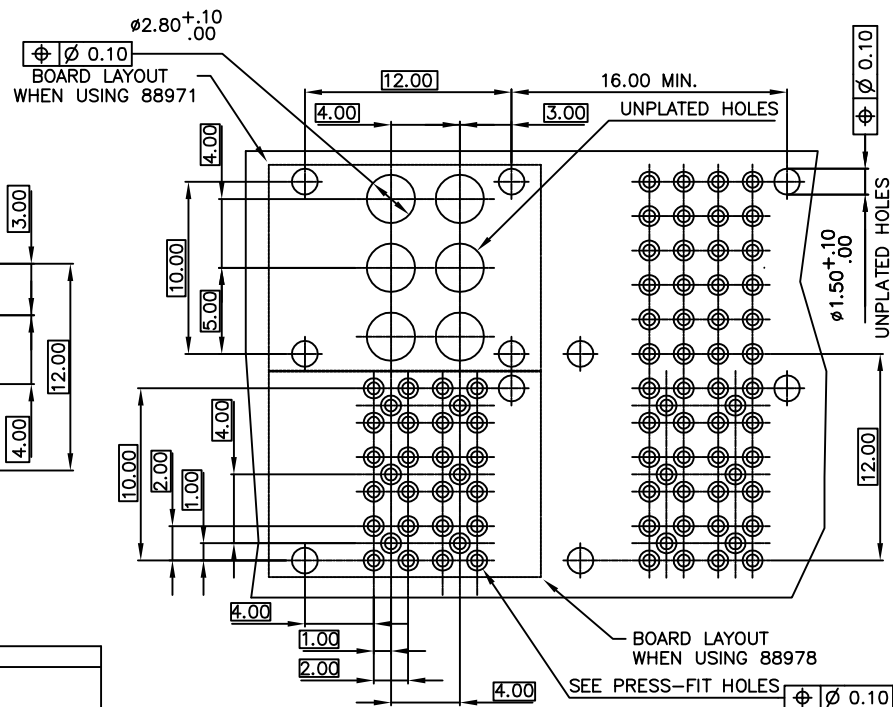
8. THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK
TEMPERATURE FOR 15 SECONDS IN A WAVE SOLDER APPLICATION
WITH A 1.5mm MINIMUM THICK CIRCUIT BOARD OR FOR 10-20
SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW
OVEN. SEE APPLICATION NOTES/PROCEDURES IF THEY ARE AVAILABLE.

mat'l. code				surface		tolerance	projection	product family	
SEE NOTES				ISO 1302	ISO 406	ISO 1101		METRAL ACC	
ltr	ecr no	dr	date	tolerances unless otherwise specified				title	
H	V20777	CGD	4/23/02	angles	linear	.0±.3		12mm MINI-HYBRID HEADER HOUSING	
J	V21256	CGD	6/24/02			.00±.13			
K	V21707	TAB	10/30/02	0°±2'		.000±.0051			
L	J03-0127	PJ	01/03/04	dr	S.STONER	6/11/92		dwg no	sheet 1 of 3
M	M06-0055	MHT	2/01/06	enrg	R.DOUTRICH	6/11/92		88913	A3
N	M06-0277	MHT	7/22/06	chr	S.STONER	6/11/92		type Product Customer Drawing	
P	DG10-0263	TER	2010-07-15	appd	S.STONER	6/11/92			
sheet	revision	P	P	P					
index	sheet	1	2	3					

88913-111LF



PRESS-FIT HOLES	
HOLE DIAMETER AFTER PLATING	0.65 - 0.80
DRILLED HOLE	0.81 - 0.86 (0.85 DRILL)
COPPER PLATING	0.025 MIN.
TIN PLATING	0.005 - 0.015



RECOMMENDED HOLE PATTERN COMPONENT SIDE
2MM SIGNAL HOLE PATTERN SHOWN FOR REFERENCE ONLY

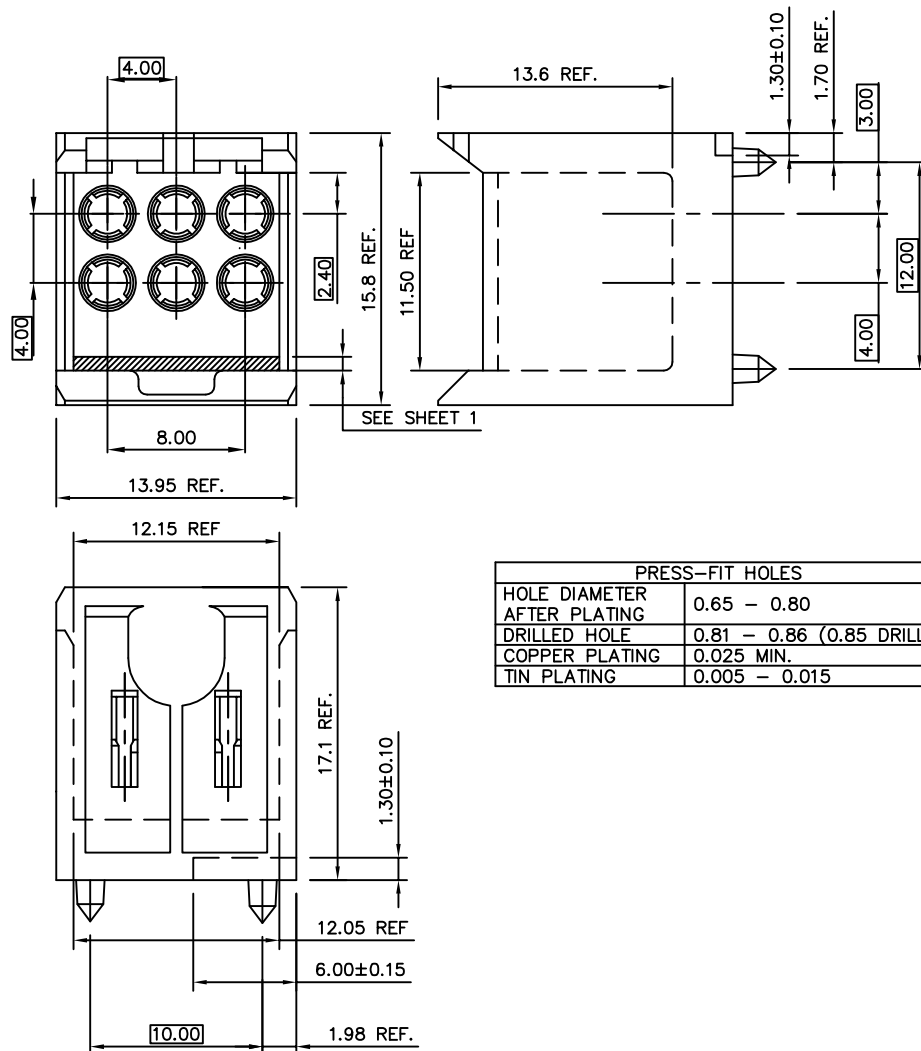
- ③. PART NUMBER WITH "LF" SUFFIX AT THE END IS LEAD FREE.
4. THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
5. THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 15 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.5mm MINIMUM THICK CIRCUIT BOARD OR FOR 10-20 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. SEE APPLICATION NOTES/PROCEDURES IF THEY ARE AVAILABLE.

NOTES:

1. MATERIAL: LCP, 30% GLASS FILLED
COLOR: NATURAL
FLAME RETARDANT ACC. UL 94-V0
2. THE -111LF AND -121LF (SHEET 3)
HOUSING IS TO BE USED
WITH THE PRESS-FIT TO BOARD
MINI-COAX INSERT, 88978-001LF OR
MINI-COAX PLUG/PLUG COUPLERS,
88971-002LF.

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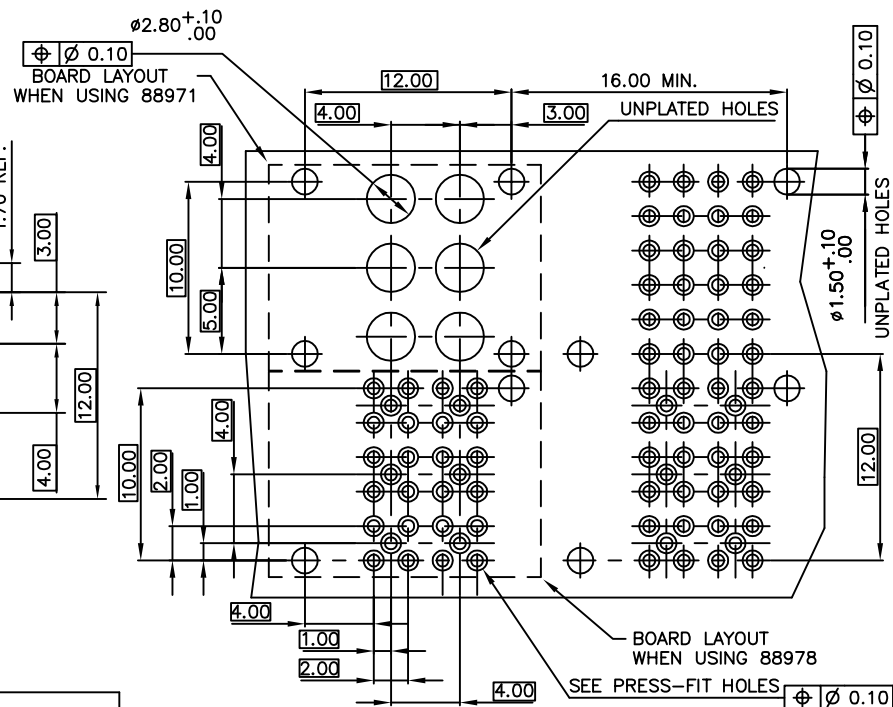
88913-121LF



PRESS-FIT HOLES	
HOLE DIAMETER AFTER PLATING	0.65 - 0.80
DRILLED HOLE	0.81 - 0.86 (0.85 DRILL)
COPPER PLATING	0.025 MIN.
TIN PLATING	0.005 - 0.015

NOTES:

1. MATERIAL: LCP, 30% GLASS FILLED, FLAME RETARDANT ACC. UL 94-VO
COLOR: NATURAL
2. THE -111LF AND -121LF (SHEET 3) HOUSING IS TO BE USED WITH THE PRESS-FIT TO BOARD MINI-COAX INSERT, 88978-001LF OR MINI-COAX PLUG/PLUG COUPLERS, 88971-002LF.



RECOMMENDED HOLE PATTERN COMPONENT SIDE
2MM SIGNAL HOLE PATTERN SHOWN FOR REFERENCE ONLY

- ③ PART NUMBER WITH "LF" SUFFIX AT THE END IS LEAD FREE.
4. THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
5. THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 15 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.5mm MINIMUM THICK CIRCUIT BOARD OR FOR 10-20 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. SEE APPLICATION NOTES/PROCEDURES IF THEY ARE AVAILABLE.

[illegible]

AMEYA360

Components Supply Platform

Authorized Distribution Brand :



Website :

Welcome to visit www.ameya360.com

Contact Us :

➤ Address :

401 Building No.5, JiuGe Business Center, Lane 2301, Yishan Rd
Minhang District, Shanghai , China

➤ Sales :

Direct +86 (21) 6401-6692

Email amall@ameya360.com

QQ 800077892

Skype ameyasales1 ameyasales2

➤ Customer Service :

Email service@ameya360.com

➤ Partnership :

Tel +86 (21) 64016692-8333

Email mkt@ameya360.com