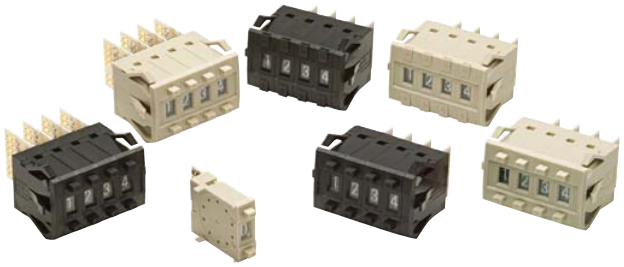
Thumbwheel Switch

A7BS/A7BL

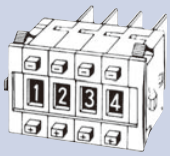
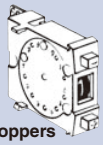
Wide Range of Locking-type Models Available

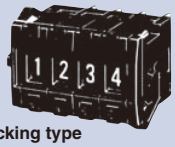
- Character height of 4.8 mm makes for easy-to-view display.
- Installation is easy with snap-in mounting.
- The series includes a complete range of locking-type models that prevent accidental operation.



Ordering Information

Switches (Single Switch Units)

Model	A7BS		A7BS-20□-S	
Classification (See note 1.)	Screw mounting (front mounting) 		Snap-in (front mounting)  With external stoppers	
Terminals	Solder terminals *1			
Color	Light gray	Black	Light gray	Black
Output code number	Model			
06 (binary coded decimal)	A7BS-206 *2	A7BS-206-1 *2	A7BS-206-S	A7BS-206-S-1
07 (binary coded decimal, with component adding provision) *3	A7BS-207 *2	A7BS-207-1 *2	A7BS-207-S	A7BS-207-S-1
19 (decimal code, with component-adding provision)	A7BS-219	A7BS-219-1	---	---
54 (binary coded hexadecimal)	A7BS-254	A7BS-254-1	---	---
55 (binary coded hexadecimal, with component-adding provision) *3	A7BS-255	A7BS-255-1	---	---

Model	A7BL	
Classification (See note 1.)	Snap-in (front mounting)  Locking type	
Terminals	Solder terminals *1	
Color	Light gray	Black
Output code number	Model	
06 (binary coded decimal)	A7BL-206 *2	A7BL-206-1 *2
07 (binary coded decimal, with component-adding provision) *3	A7BL-207 *2	A7BL-207-1 *2

Note: 1. The classification diagrams show 4 Switch Units combined with End Caps to create 4-digit displays.
2. The model numbers given above are for Switch Units.
3. Models with +, - displays can also be produced. Add "-PM" (+/- alternating display) or "-MP" (-/+ alternating display) after the "206" or "207" in the model number (e.g., A7BS-206-PM, A7BS-207-PM-1, or A7BS-206-MP). There is no "-MP" type available, however, for A7BS-20□-S models.

*1. For models with PCB terminals, add "-P2" to the model number (e.g., A7BS-207-P2-1).
*2. Models with internal stoppers are also available. Add "-S□□" after the "206" or "207" in the model number and specify the display range in the □□. For example, to specify the range 0 to 6, add "-S06" to the model number (e.g., A7BS-206-S06-1).
*3. Models with diodes are available. Add "-D" to the model number (e.g., A7BS-207-D or A7BS-207-D-1).

Accessories (Order Separately)

Use accessories, such as End Caps, Spacers, and Connectors with the Switch Units.

End Caps, Spare Units, and Connectors

Accessory	Color	Light gray	Black
End Caps (1 pair)		A7B-M *	A7B-M-1 *
Spacer		A7B-P□ (See note.)	A7B-P□-1 (See note.)
Connectors	Solder terminals	A7B-C	
	PCB terminals	A7B-CP	

Note: The □ in the Spacer model number stands for a letter in the range A to U. (Refer to the table in the following explanation about Spacers.)
* The minimum ordering unit is 10.

End Caps

End Caps are used on the Switch Units at each end and allow all the Switch Units to be securely mounted to a panel. They come in pairs, one for the left and one for the right.

Spacers

- Spacers are used for creating extra space or gaps between the Switch Units and have the same dimensions as the Switch Units themselves.
- There are also Spacers with engraved characters or symbols that can be used for indicating units, such as time and length. (Refer to the following table.) Consult your OMRON representative for details.

Symbol	A	B	C	D	E	F	G
Stamp	No designation	SEC	MIN	H	g	kg	mm

Symbol	H	J	K	L	Q	T	U
Stamp	cm	m	°C	PCS	x 10 SEC	0	•

Specifications

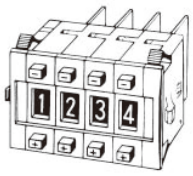
Switching capacity (resistive load)		5 to 28 VDC or 50 VAC 1 mA to 0.1 A
Continuous carry current		1 A max.
Contact resistance		300 mΩ max.
Insulation resistance	Between non-connected terminals	10 MΩ min. (at 500 VDC)
	Between terminal and non-current carrying part	1,000 MΩ min. (at 500 VDC)
Dielectric strength	Between non-connected terminals	600 VAC, 50/60 Hz for 1 min
	Between terminal and non-current carrying part	1,000 VAC, 50/60 Hz for 1 min
Vibration resistance		10 to 55 Hz, 1.5-mm double amplitude
Shock resistance		490 m/s^2 min.
Durability	Mechanical	100,000 operations min.
	Electrical	50,000 operations min.
Ambient temperature		Operating: -10°C to 65°C (with no icing) Storage: -20°C to 80°C
Ambient humidity		Operating: 45% to 85%
Max. operating force		5.39 N max.

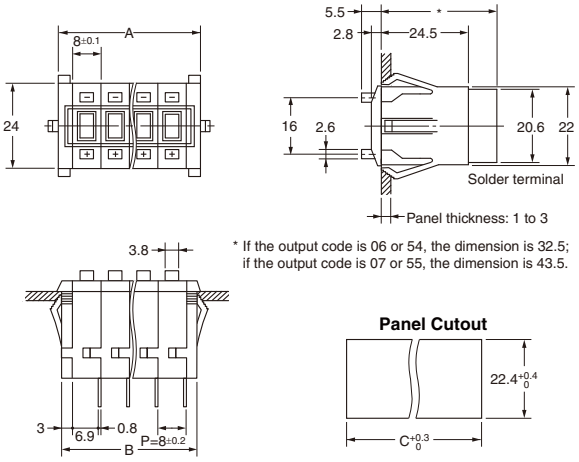
Dimensions

(Unit: mm)

Switches

A7BS-2□□(-1)
Solder Terminals





* If the output code is 06 or 54, the dimension is 32.5; if the output code is 07 or 55, the dimension is 43.5.

(Unit: mm)

Number of Switches (n)	Size A (n x 8 + 8)	Size B (n x 8 + 6)	Size C
1	16	14	14.4
2	24	22	22.4
3	32	30	30.4
4	40	38	38.4
5	48	46	46.8
6	56	54	54.8
7	64	62	62.8
8	72	70	70.8
9	80	78	78.8
10	88	86	86.8

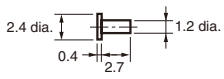
Note: 1. The dimensions above include both End Caps, and will increase 8 mm for each Spacer inserted.
2. Unless otherwise specified, a tolerance of ±0.4 mm applies to all dimensions. The tolerance for multiple connection is ±(number of units x 0.4) mm.

Thumbwheel Switches with External Stoppers:
A7BS-20□-S(-1)

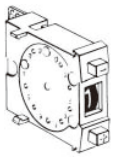
- Use A7BS-S Stopper Pins to make dial display restrictions for these Switches.
- Insert the Stopper Pins in the positions required to give the desired display range. For example, for a display range of 0 to 5, insert a Stopper Pin at position 1 (see following diagram) to stop the display from going above 5 when the (+) button is pressed, and insert a Stopper Pin at position 2 to stop the display from going below 0 when the (-) button is pressed.

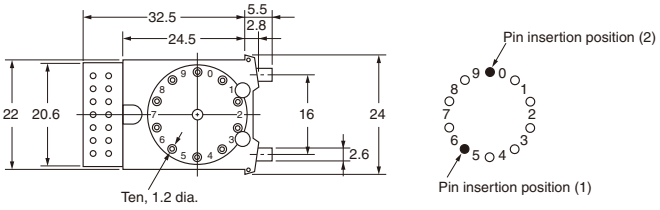
Refer to page 7 for details.

Stopper Pins

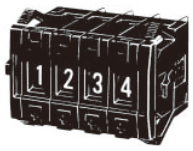


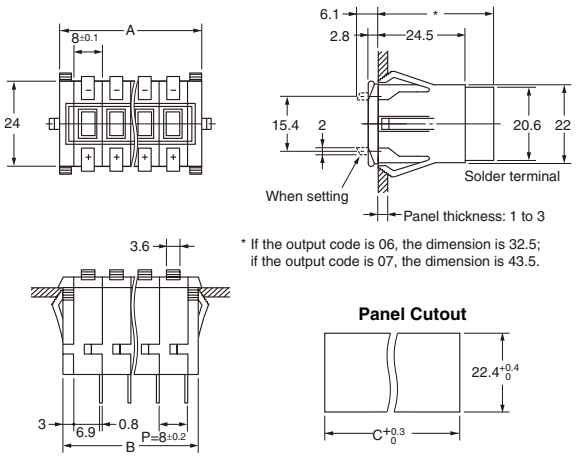
Note: 1. Two pins constitute one set.
2. The first shipment is free and is attached to the Switch. Order the A7BS-S separately if it is required for maintenance.





A7BL-206(-1)
A7BL-207(-1)
Solder Terminals, Locking Models





* If the output code is 06, the dimension is 32.5; if the output code is 07, the dimension is 43.5.

(Unit: mm)

Number of Switches (n)	Size A (n x 8 + 8)	Size B (n x 8 + 6)	Size C
1	16	14	14.4
2	24	22	22.4
3	32	30	30.4
4	40	38	38.4
5	48	46	46.8
6	56	54	54.8
7	64	62	62.8
8	72	70	70.8
9	80	78	78.8
10	88	86	86.8

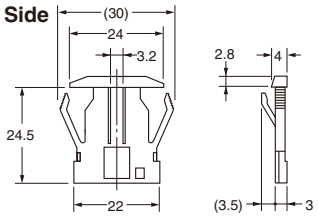
Note: 1. The dimensions above include both End Caps, and will increase 8 mm for each Spacer inserted.
2. Unless otherwise specified, a tolerance of ±0.4 mm applies to all dimensions. The tolerance for multiple connection is ±(number of units x 0.4) mm.

Accessories (Order Separately)

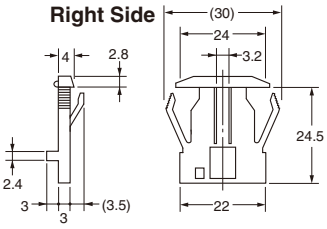
End Caps for Push-operated Switches

A7B-M(-1) Snap-in Panel Mounting

Left Side

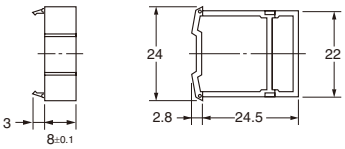


Right Side



Spacers for Push-operated Switches

A7B-P□(-1) Snap-in Panel Mounting

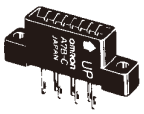


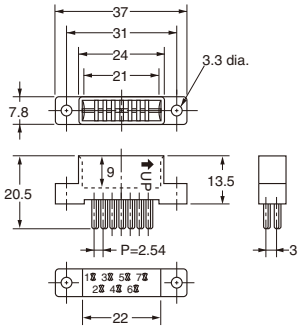
The □ in the Spacer model number stands for a letter in the range A to U. (Refer to the table under the explanation about Spacers on page 2.)

Note: Unless otherwise indicated, dimensional tolerances for dimensions in the models above are ± 0.4 mm.

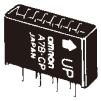
Connectors (These devices allow Switches to be quickly removed for maintenance and inspection of connectivity, and quickly re-installed.)

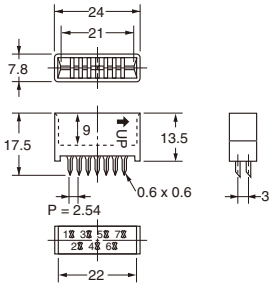
A7B-C
Solder Terminals



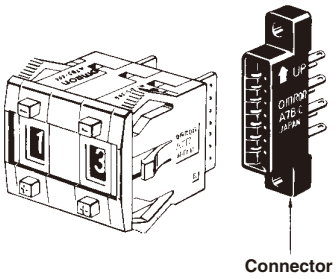


A7B-CP
PCB Terminals





Inserting Connectors
Insert Connectors with the "UP" arrow pointing up.



Note: Unless otherwise indicated, dimensional tolerances for dimensions in the models above are ± 0.4 mm.

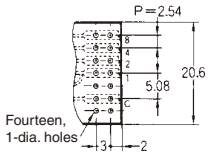
Output Codes/Terminals

- Switches with output codes 06 or 07 both use binary coded decimal but Switches with output code 07 have a component-adding provision. Similarly, Switches with output codes 54 or 55 both use binary coded hexadecimal but Switches with output code 55 have a component-adding provision.

- How to Read Output Codes
  For example, when the dial position is "3," the common terminal C on the Switch is connected to terminals 1 and 2. When the Switch is inserted into the Connector, the common terminal C becomes connector terminal 2, and terminals 1 and 2 become connector terminals 4 and 5 respectively.

Output code number: 06

Terminals



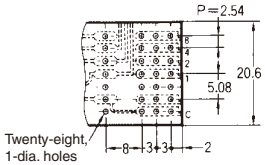
Output codes

Model	Switch Unit or Connector	Common terminal number	Terminals connected to common			
	Switch Unit	C	1	2	4	8
06	Connector	2	4	5	6	7
07	Connector	1	4	5	6	7
Dial	0					
	1		●			
	2			●		
	3		●	●		
	4				●	
	5		●		●	
	6			●	●	
	7		●	●	●	
	8					●
	9		●			●

Note: The solid dot ● indicates that the internal switch is ON (i.e., connected to the common terminal).

Output code number: 07

Terminals



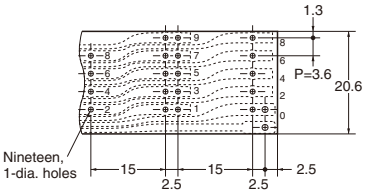
Component-adding provision

Output codes

Same as 06.

Output code number: 19

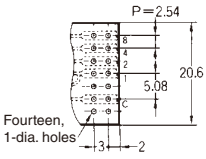
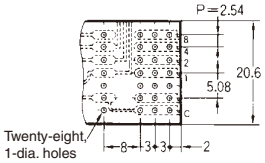
Terminals



Output codes

Dial	Terminal connected to common									
	0	1	2	3	4	5	6	7	8	9
0	●									
1		●								
2			●							
3				●						
4					●					
5						●				
6							●			
7								●		
8									●	
9										●

Note: The solid dot ● indicates that the internal switch is ON (i.e., connected to the common terminal).

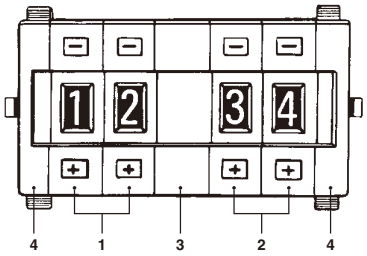
Output code number	Terminals	Output codes
54		
55	 Component-adding provision	

Model	Switch Unit or Connector	Common terminal number	Terminals connected to common			
	Switch Unit	C	1	2	4	8
54	Connector	2	4	5	6	7
55	Connector	1	4	5	6	7
Dial	0					
	1		●			
	2			●		
	3		●	●		
	4				●	
	5		●		●	
	6			●	●	
	7		●	●	●	
	8					●
	9		●			●
	A			●		●
	B		●	●		●
	C				●	●
	D		●		●	●
	E			●	●	●
	F		●	●	●	●

Note: 1. The solid dot ● indicates that the internal switch is ON (i.e., connected to the common terminal).

Ordering Procedure

Place orders as shown in the example below, specifying the model and number. Standard products are not factory-assembled for shipment. Contact your OMRON representative for details on ordering factory-assembled sets.



1. A7BS-206 (Switch Unit): 2 pieces
2. A7BS-207 (Switch Unit): 2 pieces
3. A7B-PA (Spacer): 1 piece
4. A7B-M (End Caps): 1 pair

Safety Precautions

Refer to *Precautions for Correct Use* in the *Technical Guide for Thumbwheel Switches*.

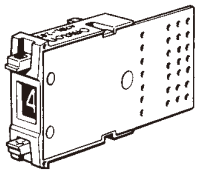
Precautions for Correct Use

Handling

- The molded components of the Switch use polyacetal resin and ABS resin. It is recommended that alcohol is used to wipe off dirt and smudges from the molded components. Take care to prevent the alcohol from getting inside.
- A7B Thumbwheel Switches are not drip-proof. Do not use them in areas subject to water or oil exposure.
- Do not allow solder flux or alcohol to enter the Switch.

Setting Numbers

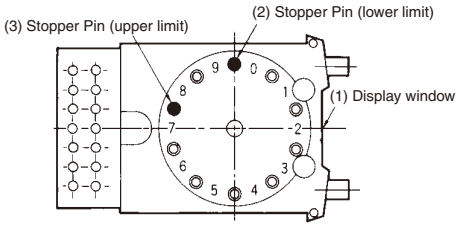
Locking Type



- Set with the setting button by raising it.
- Return the button to its original position after setting. It is then locked to prevent rotation, and the set numbers will not change accidentally.

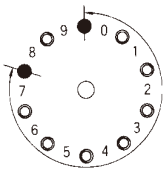
Models with External Stoppers (A7BS-20□-S)

With the A7BS-20□-S, any range can be set externally using the Stopper Pin. Insert the Stopper Pin using the following procedure:



Example: To Display the Range 0 to 7

1. Any number within the range of (0 to 7) can be chosen to limit the numbers displayed in the display window. (In this example, 8 and 9 are outside of this range.)
2. First, insert the Stopper Pin in the hole in front of the lower limit ("0") for the number to be defined.
3. Next, inset the Stopper Pin in the hole past the upper limit ("7") for the number to be defined. (The Stopper Pins then surround the exact range to be defined.)
4. Confirm that the (+) push-button can no longer be pushed after reaching the upper limit of ("7").
5. Confirm that the (-) push-button can no longer be pushed after reaching the lower limit of ("0"). This completes the setting.



Safety Precautions for All Thumbwheel Switches

For precautionary information on individual products, refer to *Safety Precautions* in the relevant section.

⚠WARNING

Electric shock may possibly occur. Do not perform wiring work or touch the charged parts of terminals while power is supplied to the Switch.

Precautions for Correct Use

For details, refer to *Precautions for Correct Use of Thumbwheel Switches* in *Technical Guide for Switches and Level Control Equipment*.

Precautions for Correct Use

Environment

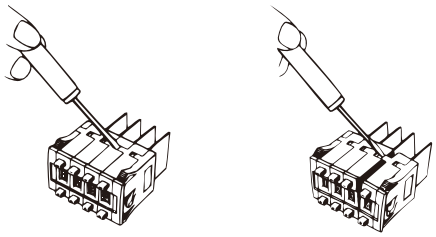
- Do not use where gases are generated (ammonia, chlorine, sulfur dioxide).
- Although Switches are of nearly dust-proof construction, they are not drip-proof, therefore do not use in areas subject to water or oil exposure and do not operate with wet or oily hands. (The A7MD has a dust-proof construction on contact parts, but consider your installation location carefully. The A7MA is not of dust-proof construction.)
- Provide additional dust-proofing measures, such as using a dust-proof cover, when using in sand-exposed areas.

Storage

Do not store Switches in areas subject to high temperature or high humidity, or store them in room-temperature areas for extended periods of time. Doing so may cause oxidation of the terminals or problems with solder. It is also recommended that long periods of storage be avoided in general.

Handling

- Wiring
  After wiring has been completed, ensure an appropriate insulation distance.
- Set-up
  Do not use the Switch in the normally-pressed state. Doing so may occasionally result in premature deterioration of parts and changes in the characteristics.
- Do not touch charged parts, such as terminals, while the power is ON.
- Do not connect more than one power supply to a single Switch. Doing so may result in circuit malfunctions and short-circuits.
- When changing settings, do not touch the operating buttons if your fingers are wet or there is oil or any other foreign substance on your fingers.
- It is recommended that alcohol is used to wipe off dirt and smudges from the molded-plastic cases. Take care to prevent the alcohol from getting inside.
- Do not use thinner or other solutions which might damage the plastic.
- When connecting Switches, fit the mating parts together.
- When separating Switches, use a screwdriver as shown in the figure below; disconnect them by releasing the top and bottom hooks. Be careful not to bend the hooks.

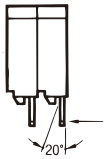


- Do not push the (+) and (-) operating push-buttons at the same time.
- Do not drop the Switch. Doing so may possibly result in deformation of the terminals, damage to the PCB, or damage to the resin catch (for connecting) on the side of the Switch.
- The output may be unstable while the pushbuttons are being pressed due to the structure of the Thumbwheel Switch. Read the output signal only after the display has stopped moving.

Models with PCB Terminals

- When using models with PCB terminals, make the terminal insertion holes in the back board (mother board) 1 mm or larger in diameter.
- Do not use excessive force in handling models with PCB terminals. In particular, take care to avoid dropping them as the terminals might bend or break.

Reference: Terminals can withstand a force of 7.84 N for 1 minute or more (A7D: 4.9 N for 10 seconds or more), and survive bending of 20° without breaking after returning to original position. Withstanding the repetitive application of external pressure, however, is beyond the scope of Switch specifications.



Connectors

- Insert Connectors while keeping the arrow pointing up (refer to A7BS/A7BL and A7PS/A7PH for details).
- Connector insertion load is about 14.7 N for each A7B-C and 34.3 N for each NRT-C.

Soldering

Note the following points when soldering printed circuit boards:

- Automatic Soldering
  Do not use dip cleaning. Doing so may result in flux penetration of the Switch interior, causing contact and rotational defects. Clean the flux as shown in Figure 1, tilting the Switch 80° or less and using a brush to apply the solvent only to the back of the board. It may also be cleaned by dipping only the back of the board into the solvent and then using a brush to clean.
- Dip Soldering
  When applying flux solvent, the dipping time is a maximum of 2 seconds. As shown in Figure 2, avoid flooding the top surface of the printed circuit board with flux. Using a brush to apply flux further reduces the danger of flux penetration. When cleaning flux with a brush, tilt the Switch 80° or less, as shown in Figure 1, in order to prevent flux from flowing onto the switch mounting surface. Clean flux as described above under *Automatic Soldering*.

Figure 1

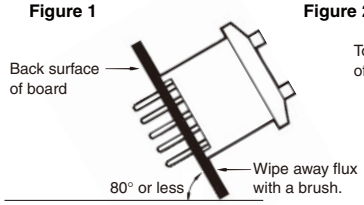
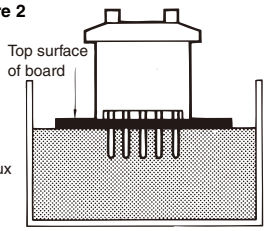


Figure 2



- Using a Soldering Iron
  Use a 30-W soldering iron at a temperature of 350°C for a maximum of 3 seconds, and flush as described above.
  Do not apply force to the terminals during soldering and for 3 minutes after soldering is completed. Doing so may result in conduction or operation failure.
- Ensure that soldering flux and alcohol do not penetrate into the Switch interior

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