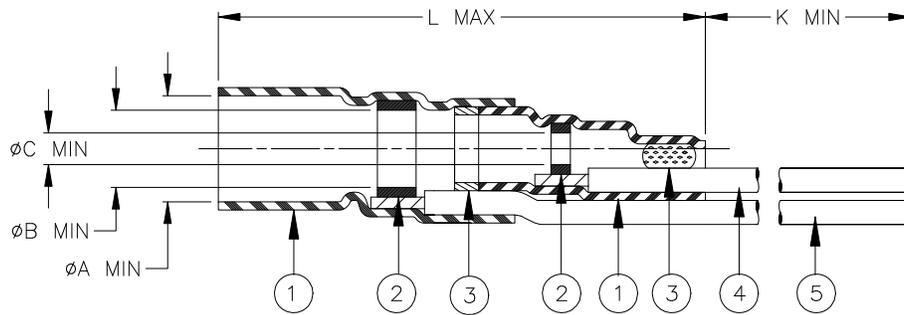


CUSTOMER DRAWING



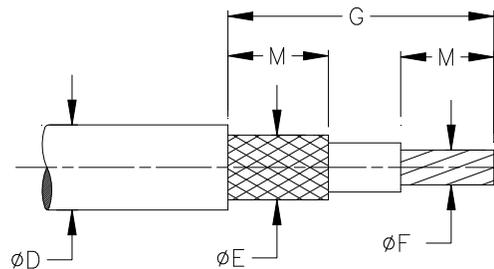
Product Revision		Product Dimensions					Cable Dimensions				
Product Name		ϕA min	ϕB min	ϕC min	L max	K min	ϕD	ϕE	ϕF min	G±0.5 (G±0.02)	M±0.5 (M±0.02)
B-020-42-05	B	6.30 [.248]	4.60 [.181]	2.80 [.110]	31.00 [1.220]	180.00 [7.087]	2.20 [.087] to 5.70 [.224]	2.10 [.083] to 4.50 [.177]	0.30 [.012]	17.0 [.669]	6.0 [.236]

MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORMS WITH FLUX:
SOLDER: TYPE Sn63 per ANSI-J-STD-006.
FLUX: TYPE ROL1 per ANSI-J-STD-004.
3. MELTABLE RINGS: Thermally stabilized thermoplastic.
4. CONDUCTOR LEAD: Raychem 55A0111-22 in accordance with MIL-W-22759/32 AWG22 stranded tin plated copper.
Color: white.
5. GROUND LEAD: Raychem 55A0111-22 in accordance with MIL-W-22759/32 AWG22 stranded tin plated copper.
Color: black.

APPLICATION

1. This controlled soldering device is designed for termination of coaxial cables to connectors and printed circuit boards. They will terminate the tin or silver plated center conductor and the single or double tin or silver plated copper braid of a coaxial cable having an insulation rated for at least 125°C.
2. Temperature range: -55°C to +150°C.
3. Install using Raychem-approved convection or infrared heating tools in accordance with Raychem Installation Procedure RPIP-500-03.



NOTE: For best results, prepare the cable as illustrated above.

		<i>Raychem Devices</i>		TITLE : COAXIAL SOLDERSLLEEVE DEVICE WITH PRE-INSTALLED STRANDED WIRES					
<small>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN [.xxx] BRACKETS.</small>				DOCUMENT NO.: B-020-42-05					
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A		ANGLES: N/A ROUGHNESS IN MICRON		Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DATE: 12-Jun-15		REVISED PER: ECO-15-008855	
DRAWN BY: M. FORONDA		CAGE CODE: 06090		CAD NAME: B-020-42-05.doc		PROD. REV.: SEE TABLE		REVISION: A1	
						SIZE: A		SHEET: 1 of 1	

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