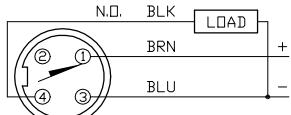
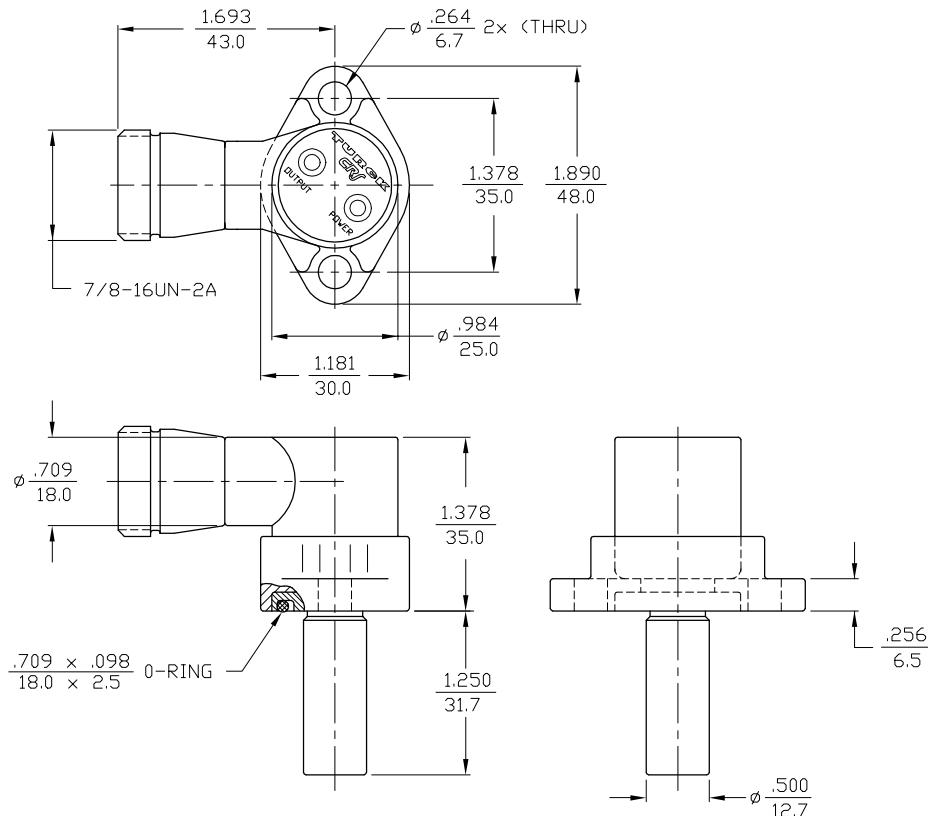


### WIRING DIAGRAMS



OUTPUT: AP4X2

SHORT-CIRCUIT AND OVERLOAD PROTECTED



2. ROTATION CAPABILITY OF THE CRS SENSOR IS 360°.

NOTES: 1. "/S34" DESIGNATES WELD FIELD IMMUNITY. SENSOR IS SUITABLE FOR USE ON RESISTANCE WELDING MACHINES.

E	REMOVE TABULATION	CBM	8/27/01	T4773
REV	DESCRIPTION	DRFT	DATE	CHKD

REVISIONS

### SPECIFICATIONS

OPERATING VOLTAGE	10-65 V DC (SHORT-CIRCUIT PROTECTED)
RIPPLE	≤10%
HYSTERESIS (DIFFERENTIAL TRAVEL)	3-15% (5% TYPICAL)
VOLTAGE DROP ACROSS CONDUCTING SENSOR	2.0 V at 200 mA (1.3 V TYPICAL)
OUTPUT FUNCTION	NORMALLY OPEN 3-WIRE DC SELF-CONTAINED
TTL COMPATIBLE	NO
SHORT-CIRCUIT PROTECTED	YES
TRIGGER CURRENT FOR OVERLOAD PROTECTION	250-350 mA
CONTINUOUS LOAD CURRENT	≤200 mA
LEAKAGE CURRENT	<10 μA
NO-LOAD CURRENT	7.5 mA TYP. (24 V DC) 10.0 mA TYP. (65 V DC)
POWER-ON EFFECT PROTECTION	INCORPORATED
POLARITY INVERSION PROTECTION	INCORPORATED
WIRE BREAK PROTECTION	INCORPORATED
PROTECTION AGAINST TRANSIENTS	<2 kV <1 ms <1 J
OPERATING TEMPERATURE	-25°C to +75°C (-13°F to +167°F)
ENCLOSURE	MEETS NEMA 1, 3, 4, 6, 13 AND IEC IP67
SHOCK	≤30 g, 11 ms
VIBRATION	10 Hz to 55 Hz, ≤1 mm AMPLITUDE (IN ALL 3 PLANES)
LED FUNCTION	YELLOW: OUTPUT ENERGIZED GREEN: POWER ON
SENSING RANGE	2 mm = .079" (NOMINAL)
SWITCHING FREQUENCY	30 Hz (APPROX.)
REPEATABILITY	<1%
OPERATING PRESSURE	1500 PSI (MAX. APPLIED 3000 PSI)
RESPONSE TIME	15 ms MAX.
SHIELDED	YES
COLOR CODE	WHITE
MATING PLUGS/CABLES	4-PIN "MINI" CONSTRUCTION

MATERIAL	3RD ANGLE PROJECTION	
	DRWNS	DATE
FINISH		
DRWN GMB	DATE 2/25/88	
CHKD	DATE	
TMI		

**TURCK INC**

3000 CAMPUS DRIVE  
MINNEAPOLIS, MN 55441  
PHONE: (612) 553-9224

SIZE	ID NO.	PART NO.	
		BI 2-CRS317-AP4X2-B1141/S34	
B		SCALE	REV
		NONE	E
		T4571600	
		SHEET	OF