Safety Standard Recognized, 900 Series, Radial Disc, Encapsulated, AC Type, X1 440 VAC/Y2 300 VAC (Industrial Grade)

Overview

KEMET's 900 Series encapsulated radial through-hole ceramic disc capacitors are specifically designed for interference-suppression AC line filtering applications. Having internationally recognized safety certifications, these capacitors are well-suited for applications that require keeping potentially disruptive or damaging line transients and EMI out of susceptible equipment. They are also an ideal solution in situations where there is a need to suppress line disturbances at the source.

Safety Certified Capacitors are classified as either X and/or Y capacitors. Class X capacitors are primarily used in line-to-line (across-the-line) applications. In this application there is no danger of electric shock to humans should the capacitor fail, but could result in a risk of fire. The class Y capacitor is primarily used in line-to-ground (line by-pass) applications. In this application, failure of the capacitor could lead to danger of electric shock.

With a working voltage of 440 VAC in line-to-line (Class X) and 300 VAC in line-to-ground (Class Y) applications, these safety capacitors meet the impulse test criteria outlined in IEC Standard 60384. Meeting subclass X1 and Y2 requirements, these devices are certified to withstand impulses up to 4 KV (X1) and 5 KV (Y2) respectively. These encapsulated devices also meet the flame test requirements outlined in UL Standard 94V–0.

Electronic Components



Ordering Information

C 9	7	1	U	472	M	Z	W	D	Α	Α	7317
Ceramic Series	Body Diameter	Lead Spacing ^{1,3}	Spec.	Capacitance Code (pF)	Capacitance Tolerance	Rated Voltage	Dielectric/ Temp. Char.	Design	Lead Config. ^{2,3}	Failure Rate	Packaging (C-Spec) ^{2,3}
C9 = Ceramic 900 Series	0 = 7.0 mm 1 = 8.0 mm 2 = 9.0 mm 3 = 10.0 mm 4 = 11.0 mm 6 = 13.0 mm 8 = 15.0 mm	7 = 7.5 mm 1 = 10.0 mm	U = Safety	2 significant digits + Number of zeroes Use 9 for 1.0 - 9.9 pF e.g., 2.2 pF = 229	$C = \pm 0.25 \text{ pF}$ $D = \pm 0.5 \text{ pF}$ $J = \pm 5\%$ $K = \pm 10\%$ $M = \pm 20\%$	Z = X1 440 VAC / Y2 300 VAC	N = CH (NP0) S = SL Y = Y5P W = Y5U V = Y5V	D = Disc	A = Straight B = Vertical Kink C = Outside Kink D = Inside Kink	A = N/A	7317 = Ammo Pack WL30 = Bulk/3.0 mm Lead length WL35 = Bulk/3.5 mm Lead length WL40 = Bulk/4.0 mm Lead length WL45 = Bulk/4.5 mm Lead length WL50 = Bulk/5.0 mm Lead length WL50 = Bulk/20 mm Lead length WL20 = Bulk/20 mm Lead length

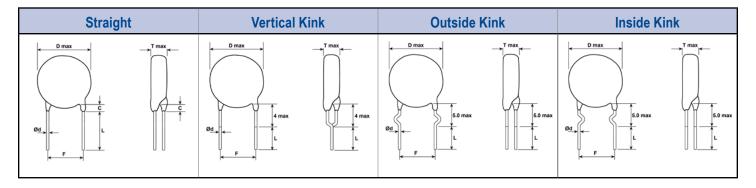
¹ Capacitor body diameter will limit available lead spacing and packaging options. See "Dimensions" and "Product Ordering Codes and Ratings" sections of this document to determine availability.

² "Vertical Kink", "Outside Kink" and "Inside Kink" lead configurations cannot be combined with the bulk/20 mm lead length option (WL20). 20 mm lead length is only available on capacitors with straight leads (lead configuration ordering code "A"). For nonstandard lead length inquiries, please contact KEMET.

³ Bulk packaging lead length availability is dependent upon "Lead Configuration" and "Lead Spacing." See "Dimensions" section of this document to verify availability of a specific lead length option. For nonstandard lead length inquiries, please contact KEMET.



Lead Configurations



Dimensions - Millimeters

	Lead	F	Lead		L	Packaging	D	Т	е	Ød
Lead Config.	Config. Ordering Code ¹	Lead Spacing ²	Spacing Tolerance	Packaging Type ²	Lead Length	C-Spec Ordering Code ³	Body Diameter ²	Body Diameter ² Thickness		Lead Dia.
				Ammo Pack	20.0 +1.5/-1.0	7317				
		7.5	±1.0		3.0 ±1.0	WL30				0.5 ±0.1
		7.5	±1.0	Bulk	4.5 ±1.0	WL45				
Otro-i-alat	A				5.0 ±1.0	WL50		1 - "Product	3.0 maximum	
Straight	A			Ammo Pack	20.0 +1.5/-1.0	7317		Codes and ings"		
	100	10.0	.10	Bulk	3.0 ±1.0	WL30				
		10.0	±1.0		4.5 ±1.0	WL45				
					5.0 ±1.0	WL50				
				Ammo Pack	18.0 +2.0/-0	7317				
		7.5	±1.0	Bulk	3.5 ±1.0	WL35				
Vertical Kink	В			Bulk	4.0 ±1.0	WL40		1 - "Product	3.0	0.5 ±0.1
(Preformed)	R		Ammo Pack	18.0 +2.0/-0	7317		Codes and ings"	maximum	U.3 ±U.1	
		10.0	±1.0	D. II.	3.5 ±1.0	WL35	-			
				Bulk	4.0 ±1.0	WL40				

¹ Lead Configuration is identified in the 13th character of the ordering code. See "Lead Configuration" and "Ordering Information" sections of this document for further details.

² Body diameter of capacitor will limit available lead spacing and packaging options. See "Product Ordering Codes and Ratings" sections of this document for further details.

³ The "Packaging C-Spec" is a 4-digit numeric or alphanumeric code which identifies both the packaging type and lead length requirement. When ordering, this code must be included in the 15th through 18th character positions of the ordering code. See "Ordering Information" section of this document for further details.



Dimensions - Millimeters cont'd

	Lead	F	Lead		L	Packaging	D	T	е	Ød
Lead Config.	Config. Ordering Code ¹	Lead Spacing ²	Spacing Tolerance	Packaging Type ²	Lead Length	C-Spec Ordering Code ³	Body Diameter ²	Body Thickness	Lead Meniscus	Lead Dia.
			Ammo Pack	18.0 +2.0/-0	7317					
		7.5	±1.0		3.5 ±1.0	WL35				
		7.5	±1.0	Bulk	4.0 ±1.0	WL40				
Outside Kink				5.0 ±1.0	WL50		1 - "Product	3.0	0.5 ±0.1	
(Preformed)	C		±1.0	Ammo Pack	18.0 +2.0/-0	7317		Codes and ings"	maximum	0.5 ±0.1
		10.0		Bulk	3.5 ±1.0	WL35				
		10.0			4.0 ±1.0	WL40				
					5.0 ±1.0	WL50				
		7.5		Ammo Pack	18.0 +2.0/-0	7317				
Inside Kink	1)	7.5	.10	Bulk	3.5 ±1.0	WL35	13.0 maximum	7.0 maximum	3.0	05.01
(Preformed)			±1.0	Ammo Pack	18.0 +2.0/-0	7317			maximum	0.5 ±0.1
		10.0		Bulk	3.5 ±1.0	WL35				

¹ Lead Configuration is identified in the 13th character of the ordering code. See "Lead Configuration" and "Ordering Information" sections of this document for further details.

² Body diameter of capacitor will limit available lead spacing and packaging options. See "Product Ordering Codes and Ratings" sections of this document for further details.

³ The "Packaging C-Spec" is a 4-digit numeric or alphanumeric code which identifies both the packaging type and lead length requirement. When ordering, this code must be included in the 15th through 18th character positions of the ordering code. See "Ordering Information" section of this document for further details.



Benefits

- Safety Standard Recognized (IEC 60384-14)
- Reliable operation up to 125°C
- · Class X1/Y2
- 7.5 mm and 10 mm lead spacing
- · Lead (Pb)-free and RoHS Compliant
- · Halogen Free
- Capacitance offerings ranging from 2.0 pF up to 10,000 pF
- Available capacitance tolerances of ±0.25 pF, ±0.5 pF, ±5%, ±10%, and ±20%
- · High reliability
- · Preformed (crimped) or straight lead configurations
- · Non-polar device, minimizing installation concerns
- Encapsulation meets flammability standard UL 94V–0

Applications

Typical applications include:

- Line-to-line (Class X) filtering
- · Line-to-ground (Class Y) filtering
- · Antenna coupling
- Primary and secondary coupling (switching power supplies)
- · Line disturbances suppression (motors and motor controls, relays, switching power supplies, and inverters)

Approval Standard and Certification No.

Safety Standard	Standard No.	Subclass	Working Voltage	Certificate No.
VDE	IEC 60384-14	X1	440 VAC	40036415
(ENEC)	IEC 00304-14	Y2	300 VAC	40030415

These devices are VDE/ENEC recognized for antenna coupling and AC line-to-line (Class X) and line-to-ground (Class Y) applications per IEC60384-14.

Environmental Compliance

These devices are Halogen Free and RoHS Compliant. They meet all requirements set forth by both EU and China RoHS directives.







General Specifications/Performance Characteristics

Dielectric/Temperature Characteristic:	CH(NP0)	SL	Y5P	Y5U	Y5V	
Operating Temperature Range			-40°C to +125°C			
Capacitance Change with Reference to +25°C and 0 VDC Applied (TCC)	±60 ppm/°C	-1,000 ~ +350 ppm/°C	±10%	+20%/-55%	~ +30%/-80%	
Dielectric Withstanding Voltage (7.5 mm and 10 mm Lead Spacing)	2,600 VAC (60 ±5 seconds at 25°C)					
Quality Factor (Q)		above: ≥ 1,000 : 400 +(20 x C)*	See	"Dissipation Fa	ctor"	
Dissipation Factor (tanδ) at +25°C¹	See "Quality Factor"		2.50%	2.50%	5.0%	
Insulation Resistance (IR) Limit at +25°C	10,000 MΩ Minimum (500 VDC applied for 60 ±5 seconds @ 25°C)					

^{*}C = Nominal capacitance

CH(NP0) & SL: 1 MHz \pm 100 kHz and 1.0 \pm 0.2 Vrms

X5P, Y5U and Y5V: 1 kHz \pm 50 Hz and 1.0 \pm 0.2 Vrms

Note: When measuring capacitance, it is important to ensure the set voltage level is held constant. The HP4284 & Agilent E4980 have a feature known as Automatic Level Control (ALC). The ALC feature should be switched to "ON."

² Capacitance and Dissipation Factor (DF) measured under the following conditions:



Table 1 – Product Ordering Codes and Ratings

Dielectric/				Din	nensions (mm	1)	Lead S	pacing
Temp. Char.	KEMET Part Number	Capacitance	Capacitance Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Bulk Packaging	Ammo Packaging
	C90(1)U209CZND(2)A(3)	2.0 pF						
	C90(1)U309CZND(2)A(3)	3.0 pF	±0.25 pF					
	C90(1)U409CZND(2)A(3)	4.0 pF	20.20 pi					
	C90(1)U509CZND(2)A(3)	5.0 pF						
	C90(1)U609DZND(2)A(3)	6.0 pF						
	C90(1)U709DZND(2)A(3)	7.0 pF		7.0				
	C90(1)U809DZND(2)A(3)	8.0 pF	±0.5 pF	_	5.0			
	C90(1)U909DZND(2)A(3)	9.0 pF						
	C90(1)U100DZND(2)A(3)	10 pF						
СН	C90(1)U120JZND(2)A(3)	12 pF				0.5.04	7.5	
(NP0)	C90(1)U150JZND(2)A(3)	15 pF				0.5 ±0.1	0 10 i	or
` ′	C91(1)U180JZND(2)A(3)	18 pF					101	mm
	C91(1)U200JZND(2)A(3)	20 pF		8.0				
	C91(1)U220JZND(2)A(3)	22 pF						
	C91(1)U240JZND(2)A(3)	24 pF	±5%					
	C92(1)U270JZND(2)A(3)	27 pF		9.0				
	C92(1)U300JZND(2)A(3)	30 pF		9.0				
	C92(1)U330JZND(2)A(3)	33 pF 36 pF						
	C93(1)U360JZND(2)A(3)	39 pF		10.0				
	C93(1)U390JZND(2)A(3) C94(1)U470JZND(2)A(3)	39 pF 47 pF		11.0				
	C34(1)O4703ZND(2)A(3)	47 pi		11.0				
	C90(1)U100JZSD(2)A(3)	10 pF						
	C90(1)U120JZSD(2)A(3)	12 pF						
	C90(1)U150JZSD(2)A(3)	15 pF						
	C90(1)U180JZSD(2)A(3)	18 pF						
	C90(1)U200JZSD(2)A(3)	20 pF						
	C90(1)U220JZSD(2)A(3)	22 pF						
	C90(1)U240JZSD(2)A(3)	24 pF						
	C90(1)U270JZSD(2)A(3)	27 pF		7.0				
	C90(1)U300JZSD(2)A(3)	30 pF						
	C90(1)U330JZSD(2)A(3)	33 pF					7.5	
SL	C90(1)U360JZSD(2)A(3)	36 pF	±5%		5.0	0.5 ±0.1		r
	C90(1)U390JZSD(2)A(3)	39 pF					10 ו	mm
	C90(1)U470JZSD(2)A(3)	47 pF						
	C90(1)U500JZSD(2)A(3)	50 pF						
	C90(1)U510JZSD(2)A(3)	51 pF						
	C91(1)U560JZSD(2)A(3)	56 pF						
	C91(1)U620JZSD(2)A(3)	62 pF		8.0				
	C91(1)U680JZSD(2)A(3)	68 pF						
	C91(1)U750JZSD(2)A(3)	75 pF		9.0				
	C92(1)U820JZSD(2)A(3)		82 pF 100 pF					
	C93(1)U101JZSD(2)A(3)	100 pr		10.0				
	KEMET D. (A)	0	Capacitance	Body Diameter	Body Thickness	Land Direct		
	KEMET Part Number	Capacitance	Tolerance	(Maximum)	(Maximum)	Lead Diameter	Lead S	pacing

⁽¹⁾ To properly complete ordering code, insert the one-digit numeric code to reflect required lead spacing: (Note that select capacitance values and packaging options may limit lead spacing availability. See table above to verify availability.)

- $7 = 7.5 \, mm$
- $1 = 10.0 \, mm$
- (2) To properly complete ordering code, insert the one-digit character code to reflect the required lead configuration: (See "Lead Configuration" section of this document, page 2, for further details.)
 - A = Straight
 - B = Vertical Kink
 - C = Outside Kink
 - D = Inside Kink
- (3) To properly complete ordering code, enter the four-digit numeric or alphanumeric "Packaging C-Spec Ordering Code." See "Dimensions" section of this document, page 2, for available options.



Table 1 – Product Ordering Codes and Ratings cont'd

Dielectric/				Din	nensions (mm	1)	Lead S	pacing
Temp. Char.	KEMET Part Number	Capacitance	Capacitance Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Bulk Packaging	Ammo Packaging
	C90(1)U101KZYD(2)A(3)	100 pF						
	C90(1)U151KZYD(2)A(3)	150 pF						
	C90(1)U221KZYD(2)A(3)	220 pF		7.0		0.5 ±0.1		
	C90(1)U331KZYD(2)A(3)	330 pF					7.5	mm
Y5P	C90(1)U471KZYD(2)A(3)	470 pF	±10%		5.0		or 10 mm	
	C91(1)U561KZYD(2)A(3)	560 pF		8.0				
	C91(1)U681KZYD(2)A(3)	680 pF		0.0				
	C92(1)U821KZYD(2)A(3)	820 pF		9.0				
	C92(1)U102KZYD(2)A(3)	1,000 pF		0.0				
	000(4)1140014714(5(0) 4(0)	4.000 5		7.0		ı		
	C90(1)U102MZWD(2)A(3)	1,000 pF		7.0				
	C92(1)U152MZWD(2)A(3)	1,500 pF 2,200 pF		9.0		0.5 ±0.1	7.5 mm or 10 mm	7.5 mm or 10 mm
Y5U	C92(1)U222MZWD(2)A(3) C94(1)U332MZWD(2)A(3)	3,300 pF	±20%	11.0	5.0			
	C96(1)U392MZWD(2)A(3)	3,900 pF		-				
	C96(1)U472MZWD(2)A(3)	4,700 pF		13.0				10 mm only
	030(1)0412INI2VVD(2)/1(0)	ч,100 рі						
	C90(1)U102MZVD(2)A(3)	1,000 pF						
	C90(1)U152MZVD(2)A(3)	1,500 pF		7.0				
	C90(1)U222MZVD(2)A(3)	2,200 pF						7.5 40
\/F\/	C92(1)U332MZVD(2)A(3)	3,300 pF	000/	9.0	5.0	05.04	7.5 40	7.5 mm or 10 mm
Y5V	C94(1)U392MZVD(2)A(3)	3,900 pF	±20%	44.0	5.0	0.5 ±0.1	7.5 mm or 10 mm	
	C94(1)U472MZVD(2)A(3)	4,700 pF		11.0				
	C96(1)U682MZVD(2)A(3)	6,800 pF		13.0				10 mm only
	C98(1)U103MZVD(2)A(3)	10,000 pF		15.0				10 min only
	KEMET Part Number	Capacitance	Capacitance Tolerance	Body Diameter (Maximum)	Body Thickness (Maximum)	Lead Diameter	Lead S	pacing

⁽¹⁾ To properly complete ordering code, insert the one-digit numeric code to reflect required lead spacing: (Note that select capacitance values and packaging options may limit lead spacing availability. See table above to verify availability.)

- A = Straight
- B = Vertical Kink
- C = Outside Kink
- D = Inside Kink

 $^{7 = 7.5 \,} mm$

 $^{1 = 10.0 \,} mm$

⁽²⁾ To properly complete ordering code, insert the one-digit character code to reflect the required lead configuration: (See "Lead Configuration" section of this document, page 2, for further details.)

⁽³⁾ To properly complete ordering code, enter the four-digit numeric or alphanumeric "Packaging C-Spec Ordering Code." See "Dimensions" section of this document, page 2, for available options.



Table 2 – Performance & Reliability: Test Methods and Conditions

lte	em	Specif	ication		Test Meth	nod		
Operating Tem	perature Range			-40°C to +125°C	0			
	Between lead wires	No fa	illures		not be damaged where ires for 60 seconds.	en 2,600 VAC(rms) is applied		
Dielectric Strength	Body Insulation	No failures		The terminals (leads) of the capacitor shall be connected together. A metal foil is tightly wrapped around the body of the capacitor at a distance of about 3 to 4 mm from each terminal. The capacitor is then inserted into a container filled with metal balls approximately 1 mm in diameter. 2,600 VAC(rms) is applied for 60 seconds between the capacitor lead wires and metal balls.				
Insulation Re	esistance (IR)	10,000 MΩ	Ω minimum	The insulation resistance shall be measured with 500 ±50 VDC app after 60 ±5 seconds of charging.				
Capac	citance	Within specif	fied tolerance					
		Temperature Characteristics	Specification					
		Y5P, Y5U	DF ≤ 2.5%	Y5P, Y5U and Y5V: Capacitance is measured at 1 kHz ±20% and 5 Vrms or less. (20 ±2°C) NP0 and SL: Capacitance is measured at 1 MHz ±20% and 1.0 ±0.2 Vrms (25°C)				
Dissination Fa	actor (DF) or Q	Y5V	DF ≤ 5.0%					
Dissipation re	iotor (DT) or Q	NP0,SL	≥ 30 pF: Q ≥ 1000 < 30 pF: Q ≥ 400 +(20 x C) C = Nominal capacitance					
				A capacitance mea	surement is made at	each step specified:		
		Temperature Characteristics	Capacitance Change	Step 1	Temperature +20 ±2°C			
		Y5P	Within ±10%	2	-25 ±2°C			
Temperature (Characteristics	Y5U	Within +20%/-55%	3	+20 ±2°C			
		Y5V	Within ~+30%/-80%	4	+85 ±2°C			
		СН	0 ±60 ppm/°C	5	+20 ±2°C			
		SL	-1,000 ~+350 ppm°C (+20°C ~+85°C)			r and then placed at room		
	Tensile	Lead wire or capacitor body shall not break.		condition for 24 ± 2 hours before measurement. With the termination in its normal position, the specimen is held by its body in such a manner that the axis of the termination is vertical; a tensile force of 10 N is applied to the termination in the direction of its axis and acting in a direction away from the body of the specimen.				
Terminal Strength	rminal Strength Bending Lead wire or capacitor body shall not break.		With the termination in its normal position, the specimen is held by its body in such a manner that the axis of the termination is vertical; a mass force of 5 N is then suspended from the end of the termination. The body of the specimen is then inclined within a period of 2 to 3 seconds, through an angle of approximately 90° in the vertical plane and then resumed to its initial position over the same period of time; this operation constitutes one bend. One bend immediately followed by					
Solde	Solderability		e a uniform coating of ction and over 3/4 of its ference.	a second bend in the opposite direction. The lead wire of the capacitor is dipped into molten solder for 2 ±0.5 seconds. The depth of immersion is up to 1.5 mm (+5/-0 mm) from the root of lead wires. Solder Temperature: Lead free solder (Sn-3Ag – 0.5Cu) 245°C ±5°C.				

^{1 &}quot;Room Condition" is defined as follows: Temperature: 15 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.



Table 2 – Performance & Reliability: Test Methods and Conditions cont'd

Ite	m	Specif	ication	Test N	Method		
	Appearance	No visu	al defect	As shown in the figure below, the le solder up to 1.5 mm (+5/-0 mm) fror	ad wires are immersed in molten		
	IR	1,000	Ο ΜΩ	(root of lead wire). Duration/Solder Temperature: 3.5 ±	:0.5 seconds/350°C ±10°C or 10 ±1		
	Dielectric Strength	Peri	tem 1	seconds/260°C ±5°C Thermal Capacitor			
Soldering Effect (Non-Preheat) Capacitance		SL, CH (NP0): Within	5V: Within ±10% n ±2.5% or ±0.25 pF, r is larger.	Pre-treatment: Capacitor is stored at 85°C ±2°C for 1 hour and then placed at room condition¹ for 24 ±2 hours before initial measurements. Post-treatment: Capacitor is stored for 1 to 2 hours at room condition¹.			
	Appearance	No visual defect		Capacitor is stored at 120°C +0/-5°	C for 60 +0/-5 seconds. Then, as wires are immersed in molten solder		
	IR	1,000 ΜΩ		up to 1.5 mm (+5/-0mm) from the er	nd of the epoxy meniscus (root of		
	Dielectric Strength	Per item 1		lead wire). Duration/Solder Temperature: 7.5 +	0/-1 seconds/260°C ±5°C		
		SL, CH (NP0): Within	5V: Within ±10% n ±2.5% or ±0.25 pF, r is larger.	Pre-treatment: Capacitor is stored at 85°C ±2°C for 1 hour and then placed at room condition¹ for 24 ±2 hours before initial measurements. Post-treatment: Capacitor is stored for 1 to 2 hours at room condition¹.			
	Appearance	No visu	al defect	Steady State Humidity:	Load Humidity:		
		Temperature Characteristics	Capacitance Change				
		Y5P	Within ±10%				
	Capacitance	Y5U	Within ±20%				
		Y5V	Within ±30%				
Biased Humidity		SL CH (NP0)	Within ±2.5% or ±0.25 pF, whichever is larger.	90 to 95% humidity at 40°C ±2°C for 500 ±12 hours. Post Treatment:	90 to 95% humidity at 40°C ±2°C for 500 ±12 hours with full rated voltage applied.		
	DF		5.0% maximum maximum	Capacitor is stored for 1 to 2 hours at room condition ¹ .	Post Treatment: Capacitor is stored for 1 to 2		
	Q	SL and CH(NP0): Q ≥ 100 - More than 30 C = Nominal	Less than 30 pF: + 10 × C/3) pF: Q ≥ 200 capacitance		hours at room condition ¹ .		
	IR		$3,000~\text{M}\Omega$ minimum $1,000~\text{M}\Omega$ minimum				
	Dielectric Strength		illures				

¹ "Room Condition" is defined as follows: Temperature: 15 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.



Table 2 – Performance & Reliability: Test Methods and Conditions cont'd

Ite	m	Specification	Test Method			
Appearance Capacitance Change IR High Temperature Life Dielectric Strength		No visual defect Y5P, Y5V and Y5U: Within ±20% SL and CH (NP0): Within ±3 or ±0.3 pF, whichever is larger. 3,000 MΩ minimum SL and CH (NPO): 1,000 MΩ minimum No failures	Impulse Voltage: Each individual capacitor is subjected to three 5 kv impulses prior to life testing. Time Capacitors are placed in a circulating air oven for a period of 1,000 hours. The air in the oven is maintained at a temperature of 125°C ±2 throughout the test. The capacitors are subjected to AC 510 Vrms. Each hour the voltage is increased to 1,000 Vrms for 0.1 seconds.			
Flame Test		The capacitor flame extinguishes as follows: Cycle Time 1 ~ 4 30 seconds maximum 5 60 seconds maximum	The capacitor is exposed to a flame for 15 seconds and then remo for 15 seconds. This test is repeated for 5 cycles. Capacitor			
Active Flammability		The cheesecloth should not ignite.	The capacitors are individually wrapped in at least one, but not more than two, complete layers of cheesecloth. They are then subjected to 20 discharges. The interval between successive discharges is 5 seconds. The VAC is maintained for 2 minutes after the last discharge.			

^{1 &}quot;Room Condition" is defined as follows: Temperature: 15 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.



Table 2 – Performance & Reliability: Test Methods and Conditions cont'd

Ite	em	Specif	cation			Test Method			
Passive Flammability		The burning time sh seco The tissue paper	The capacitor under test is held into a flame and in a position which best promotes burning. Each specimen is exposed to the flame one time. Test Specimen Time of exposure to flame: Length of flame: Gas burner length: Inside diameter: Outside diameter: Outside diameter: Gas butane gas purity: 95% minimum						
	Appearance	No visua	al defect						
	Capacitance	Temperature Characteristics SL, CH (NP0)	Capacitance Change Within ±5%	The capacitor is subjected to 5 temperature cycles. (Temperature Cycle)					
		Y5P Y5U, Y5V	Within ±10% Within ±20%		Step	Temperature (°C)	Time (minutes)		
_ ,		CL CH (NDO)	≥ 30 pF: Q ≥ 350		1	-40 +0/-3	30]	
Temperature Cycle		SL, CH (NP0)	≥ 30 pr. Q ≥ 350 < 30 pF: Q ≥ 275		2	Room temperature	3		
			+5/2C		3	125 +3/-0	30		
	DF/Q		C = Nominal capacitance		4	Room temperature	3		
		Y5P	DF ≤ 5%						
		Y5U, Y5V	DF ≤ 7.5%	placed a	t room cond	acitor shall be stored at 85 lition for 24 ±2 hours.			
	IR	3,000 MΩ minimum		Post-tre	atment : Ca	pacitor is stored for 1 to 2	hours at room co	ondition ¹ .	
	Dielectric Strength	No fa	ilures						

¹ "Room Condition" is defined as follows: Temperature: 15 ~ 35°C/Humidity: 45 ~ 75%/Atmospheric Pressure: 86 ~ 106 kPa.



Soldering and Mounting Information

Soldering:

When soldering this product to a PCB/PWB, do not exceed the solder heat resistance specification of the capacitor. Subjecting this product to excessive heating could reflow the solder joint between the lead and ceramic element and/or may result in thermal shocks that can crack the ceramic element.

When soldering these capacitors with a soldering iron, it should be performed under the following conditions:

- Temperature of iron-tip: 400°C maximum
- · Soldering iron wattage: 50 W maximum
- · Soldering time: 3.5 seconds maximum

Cleaning (ultrasonic cleaning):

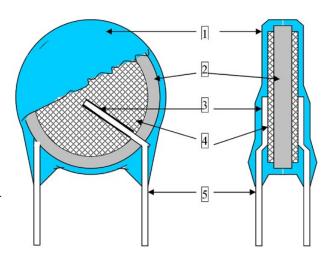
To perform ultrasonic cleaning, observe the following conditions:

- · Rinse bath capacity: Output of 20 watts per liter or less
- Rinsing time: 5 minute maximum
- Do not vibrate the PCB/PWB directly
- Excessive ultrasonic cleaning may lead to fatigue destruction of the lead wires

Construction

Reference	Item	Material			
1	Encapsulation ¹	Epoxy resin, Pigment (Blue/UL 94 V-0)			
2	Dielectric Material	BaTiO ₃			
3	Solder	Sn 96.5, Ag 3, Cu 0.5			
4	Electrodes	Ag (Glass frit)			
5	Lead Wires	Tinned copper clad steel wire (Sn Plating 100% 3-7 μm)			

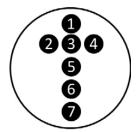
¹ The minimum thickness of the insulation coating (encapsulation) is 0.4 mm Note: Image is exaggerated in order to clearly identify all components of construction.





Capacitor Marking

These capacitors shall be stamped or laser marked with KEMET's trademark, type designation, capacitor class, rated voltage, rated capacitance, and capacitance tolerance codes. In addition, all devices are marked with the recognized approval mark and a date/lot code for traceability. Marking will be supplied either on one side or both sides of the encapsulated capacitor body. All marking shall be legible to allow for clear identification of the component. Marking appears in legible contrast. Illustrated below is an example of the marking format and content. (Two sided marking is limited to capacitors with body diameters ≤ 8.0 mm.)





Location #	Description	Detail				
1	KEMET Trademark	<u>K</u>				
2	Type Designation (2 characters)	AC				
3	Rated Capacitance (3 numeric characters)	First two digits are the significant figures of capacitance. Third digit indicates the addition number of zeros. For example, 4,700 pF is identified as 472. (For values below 10 pF an "Fused in place of the decimal point, e.g., 2R0 = 2.0 pF.)			below 10 pF an "R" is	
4	Capacitance Tolerance Code (1 character)	C = 0.25 pF, D = 0.5 pF, J = ±5%, K = ±10%, M = ±20%				
•	VDE & ENEC approval mark IEC 60384–14 3rd (2005)	10 DYE				
6	Capacitor Class and Rated Voltage	X1: 440 V ~ Y2: 300 V ~				
			Date/Lot Co	de, e.g., 3 <u>C</u> 12345		
		3	<u>C</u>	1	2345	
7	Date/Lot Code	Last digit of year, e.g., 3 = 2013	Manufacturing Location Code	Manufacturing Month: 1-9 = Jan - Sept A = October N = November D = December	Last 4 digits of lot no.	

Packaging Quantities

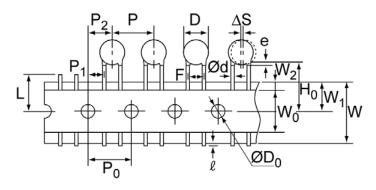
Declarios Torre	Production Trans.		Carrier Tape Quantity			
Packaging Type	Loose (Bulk Bag)	(12.7 mm Pitch¹)	(15 mm Pitch¹)	(25.4 mm Pitch¹)		
Ammo Pack	N/A	1,000 pieces/box 500 pieces/box		500 pieces/box		
Bulk	500 pieces/bag	N/A				

For details regarding component pitch on carrier tape, see "Ammo Pack Taping Format" and "Ammo Pack Taping Specifications" sections of this document.



Figure 1 - Ammo Pack Taping Format

5 mm and 7.5 mm Lead Spacing:



Δh_1 0 Δh_2 T max. Marking side

10 mm Lead Spacing:

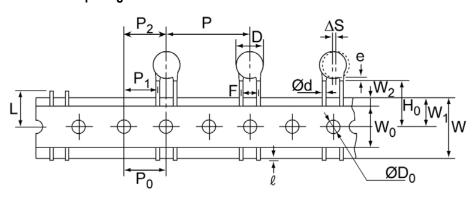


Table 3 – Ammo Pack Taping Specifications

Lead Spacing		5 mm		7.5 mm		10 mm	
Lead Style		Straight	Preformed ¹	Straight	Preformed ¹	Straight	Preformed ¹
Item Symbol			Dimensions (mm)				
Lead Spacing	F	5.0 +0	0.8/-0.2	7.5 ±1.0		10.0 ±1.0	
Component Pitch	Р	12.7		15.0		25.4 ±2	
Sprocket Hole Pitch	P ₀	12.7 ±0.3		15.0 ±0.3		12.7 ±0.3	
Sprocket Hole Center to Component Center	P ₂	6.35 ±1.5		7.5 ±1.5		12.7 ±1.5	
Sprocket Hole Center to Lead Center	P ₁	3.75 ±1.0		3.75 ±1.0		7.7 ±1.5	
Body Diameter	D	See "Product Ord		rdering Codes and Ratings" section of this document.			
Component Alignment (side/side)	ΔS			0 ±2.0			
Carrier Tape Width	W			18.0 +1.0/-0.5			
Sprocket Hole Position	W ₁			9.0 ±0.5			

Prefromed (crimped) lead configurations include vertical kink, outside kink and inside kink. See "Lead Configurations" and "Ordering Information" sections of this document for further details.

²Also referred to as "lead length" in this document.



Table 3 - Ammo Pack Taping Specifications cont'd

Lead Spacing		5 mm		7.5 mm		10 mm		
Lead Style		Straight	Preformed ¹	Straight	Preformed ¹	Straight	Preformed ¹	
Item	Symbol			Dimensions (mm)				
Height to Seating Plane ² (preformed leads ¹)	H_0	N/A	18.0 +2.0/-0	N/A	18.0 +2.0/-0	N/A	18.0 +2.0/-0	
Height to Seating Plane ² (straight leads)	Н	20.0 +1.5/-1.0	N/A	20.0 +1.5/-1.0	N/A	20.0 +1.5/-1.0	N/A	
Lead Protrusion	l			2.0 maximum				
Diameter of Sprocket Hole	D ₀		4.0 ±0.2					
Lead Diameter	φd	0.5 ±0.1						
Carrier Tape Thickness	t ₁	0.6 ±0.3						
Total Thickness (Carrier Tape, Hold-Down Tape and Lead)	t ₂			1.5 maximum				
Component Alignment (front/back) $\frac{\Delta h_1}{\Delta h_2}$		2.0 maximum						
Cut Out Length	L	11.0 maximum						
Hold-Down Tape Width	W _o	11.0 minimum 11.5		11.0 minimum 11.5 minimum				
Hold-Down Tape Position	W_2	3.0 maximum		1.5 ±1.5				

¹Prefromed (crimped) lead configurations include vertical kink, outside kink and inside kink. See "Lead Configurations" and "Ordering Information" sections of this document for further details.

Application Notes:

Storage and Operating Conditions:

The insulating coating of these devices does not form an air and moisture-tight seal. Avoid exposure to moisture and do not use or store these devices in a corrosive atmosphere, especially where chloride gas, sulfide gas, acid, alkali, salt, or the like are present. Before cleaning, bonding or molding these devices, it is important to verify that your process does not affect product quality and performance. KEMET recommends testing and evaluating the performance of a cleaned, bonded or molded product prior to implementing and/or qualifying any of these processes. Store the capacitors where the temperature and relative humidity do not exceed 40 degrees Centigrade and 70% respectively. For optimum solderability, capacitor stock should be used promptly, preferably within 6 months of receipt.

Working Voltage:

Application voltage (Vp-p or Vo-p) must not exceed the voltage rating of the capacitor. Irregular voltages can be generated for a transient period of time when voltage is initially applied and/or removed from a circuit. It is important to choose a capacitor with a voltage rating greater than or equal to these irregular voltages.

²Also referred to as "lead length" in this document.



Voltage	DC Voltage	DC+AC Voltage	AC Voltage	Pulse Voltage (1)	Pulse Voltage (2)
Positional Measurement	Vo-p	Vo-p	Vp-p	Vp-p	Vp-p

Operating Temperature and Self-Generating Heat:

The surface temperature of a capacitor should be kept below the upper limit of its rated operating temperature range. Be sure to take into account the heat generated by the capacitor itself. When the capacitor is used in a high-frequency current, pulse current or similar current, it may self-generate heat due to dielectric loss. Temperature rise due to self-generated heating should not exceed 20°C (while operated at an atmosphere temperature of 25°C).

Handling - Vibration and Impact:

Do not expose these devices or their leads to excessive shock or vibration during use.

FAILURE TO FOLLOW THE ABOVE CAUTIONS MAY RESULT, WORST CASE, IN A SHORT CIRCUIT AND CAUSE FUMING OR PARTIAL DISPERSION WHEN THE PRODUCT IS USED.



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Beijing, China

Tel: 86-10-5829-1711

Shanghai, China Tel: 86-21-6447-0707

Taipei, Taiwan Tel: 886-2-27528585

Southeast Asia

Singapore

Tel: 65-6586-1900

Penang, Malaysia Tel: 60-4-6430200

Bangalore, India Tel: 91-806-53-76817

Note: KEMET reserves the right to modify minor details of internal and external construction at any time in the interest of product improvement. KEMET does not assume any responsibility for infringement that might result from the use of KEMET Capacitors in potential circuit designs. KEMET is a registered trademark of KEMET Electronics Corporation.



Other KEMET Resources

Tools				
Resource	Location			
Configure A Part: CapEdge	http://capacitoredge.kemet.com			
SPICE & FIT Software	http://www.kemet.com/spice			
Search Our FAQs: KnowledgeEdge	http://www.kemet.com/keask			
Electrolytic LifeCalculator	http://www.kemet.com:8080/elc			

Product Information			
Resource	Location		
Products	http://www.kemet.com/products		
Technical Resources (Including Soldering Techniques)	http://www.kemet.com/technicalpapers		
RoHS Statement	http://www.kemet.com/rohs		
Quality Documents	http://www.kemet.com/qualitydocuments		

Product Request				
Resource	Location			
Sample Request	http://www.kemet.com/sample			
Engineering Kit Request	http://www.kemet.com/kits			

Contact				
Resource	Location			
Website	www.kemet.com			
Contact Us	http://www.kemet.com/contact			
Investor Relations	http://www.kemet.com/ir			
Call Us	1-877-MyKEMET			
Twitter	http://twitter.com/kemetcapacitors			

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Although all product-related warnings, cautions and notes must be observed, the customer should not assume that all safety measures are indicted or that other measures may not be required.