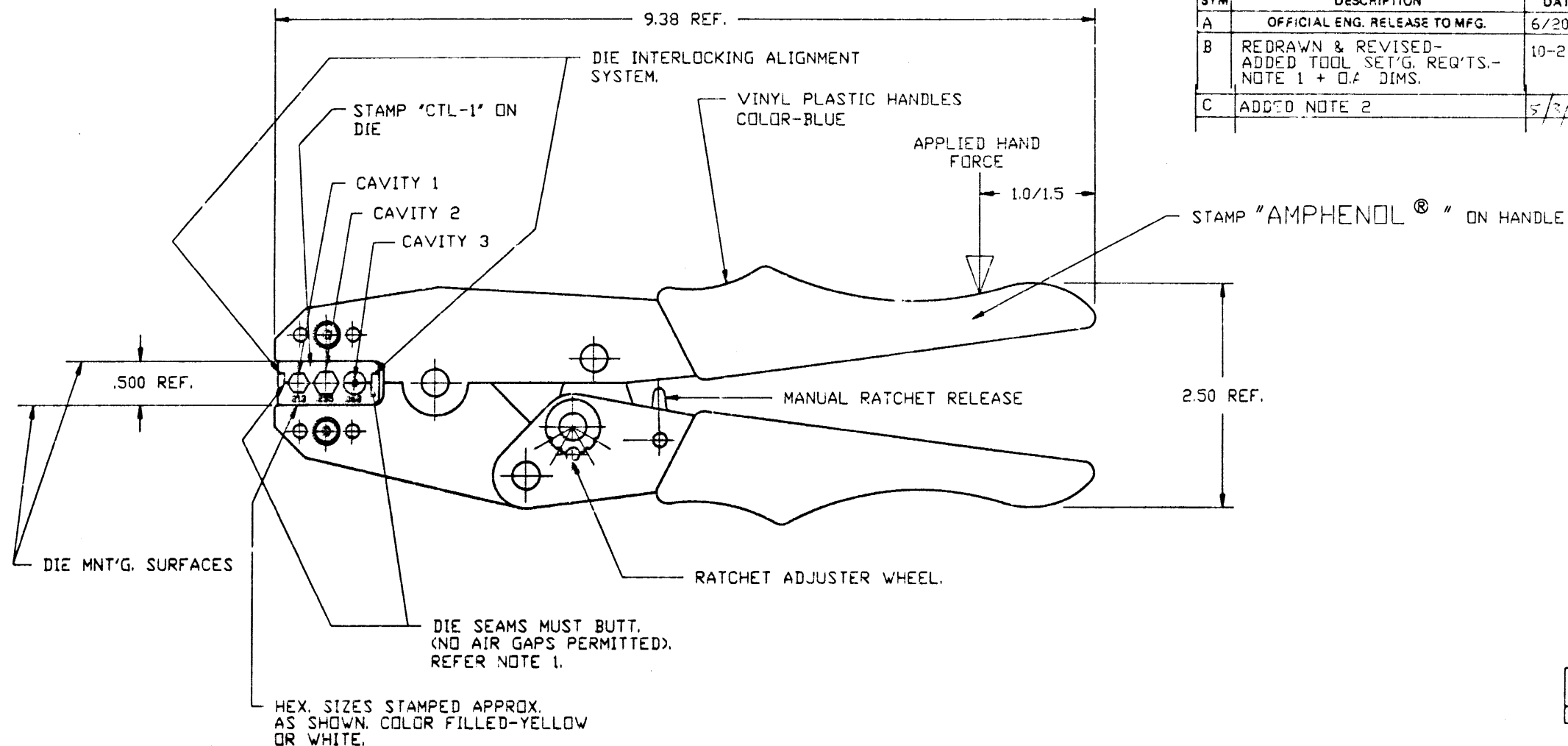


DO NOT SCALE THIS DRAWING

## REVISIONS

| SYM | DESCRIPTION                                                            | DATE    | E.C.O. NO. | APPR.     |
|-----|------------------------------------------------------------------------|---------|------------|-----------|
| A   | OFFICIAL ENG. RELEASE TO MFG.                                          | 6/20/90 | 37332      | JM/I      |
| B   | REDRAWN & REVISED-<br>ADDED TOOL SET'G. REQ'TS.-<br>NOTE 1 + D/A DIMS. | 10-2-90 | 37585      | MAV<br>DR |
| C   | ADDED NOTE 2                                                           | 5/3/91  | 38463      | DR        |



CTL-1

DRAWING NUMBER ISSUE  
C

## NOTES

## 1. INITIAL TOOL SETTING REQUIREMENTS:

WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G. SURFACES, CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS. HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).

2. NOTE LABEL 999-306 MUST BE AFFIXED TO TOOL CONTAINER BOX.

| CAVITY NO. | DIM. ACROSS HEX FLATS | GROOVE ACCOMMODATIONS        |
|------------|-----------------------|------------------------------|
| 1          | .213 +/- .003         | RG 58, PLENUM 58             |
| 2          | .255 +/- .003         | RG 59, RG 62, PLENUM 59 & 62 |
| 3          | .068 +/- .003         | CENTER CONTACT               |

RFX PROGRAM

REF. CAD FILE: HNDPT611TOOLS\CTL-1

| PART NO. | QUAN | UOM | DATE | DESCRIPTION | CODE | FINISH |
|----------|------|-----|------|-------------|------|--------|
|----------|------|-----|------|-------------|------|--------|

## LIST OF MATERIAL

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |               |         |                                                                                                                                                                                  |                                             |                 |                                                                                                                                                           |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|---------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------|-----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|
| <small>REMOVE ALL SQUARE BREAK CORNERS AND SHARP EDGES. USE MAXIMUM ALLOWED OTHERWISE SPECIFIED.</small><br><br><small>NOTES - These drawings, specifications or other data are the property of Amphenol Corp. (1) must be returned upon request and (2) are confidential and are not to be disclosed to any person other than those to whom they are given by Amphenol Corp. or its authorized representatives. (3) Amphenol Corp. or its authorized representatives shall not be held responsible for any errors or omissions in these drawings, specifications or other data. (4) Amphenol Corp. or its authorized representatives shall not be held responsible for any errors or omissions in these drawings, specifications or other data. (5) Amphenol Corp. or its authorized representatives shall not be held responsible for any errors or omissions in these drawings, specifications or other data.</small> | NEXT ASSY     | USED ON | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES NOT OTHERWISE SPECIFIED ARE:<br>2 PLACE DECIMAL .015 (0.381 mm)<br>3 PLACE DECIMAL .005 (0.127 mm)<br>ANGLES .1° | DRAWN BY<br>J. MULVEY<br>6-13-90            | DATE<br>6-13-90 | <b>QUICK CRIMP TOOL FOR BNC &amp; TNC CRIMP PLUGS- 3 PC. TYPES</b><br><br><b>Amphenol Corporation</b><br>RF/Microwave Operations<br>Danbury, Conn. U.S.A. |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | AS PURCHASED  |         | REFERENCE DRAWING NO<br>REF. EARN# 961726-1                                                                                                                                      | CHECKED<br>D. ROYCE<br>6-15-90              | DATE<br>6-15-90 |                                                                                                                                                           |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | SPECIFICATION |         |                                                                                                                                                                                  | ENGINEER<br>D. ROYCE<br>6-15-90             | DATE<br>6-15-90 |                                                                                                                                                           |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | AS PURCHASED  |         |                                                                                                                                                                                  | QUALITY ASSURANCE<br>W. JOHNSTON<br>6-19-90 | DATE<br>6-19-90 |                                                                                                                                                           |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |               |         |                                                                                                                                                                                  | BY<br>H. FREDLUND<br>6-19-90                | DATE<br>6-19-90 |                                                                                                                                                           |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |               |         |                                                                                                                                                                                  | CODE IDENTIFICATION                         | DRAWING SIZE    | DRAWING NO.                                                                                                                                               |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |               |         |                                                                                                                                                                                  | 74868                                       | C               | CTL-1                                                                                                                                                     |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |               |         |                                                                                                                                                                                  | SCALE 1=1                                   | SHEET           | OF                                                                                                                                                        |

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