THE GLOBAL EXPERT IN SOLID STATE POWER SWITCHING TECHNOLOGY



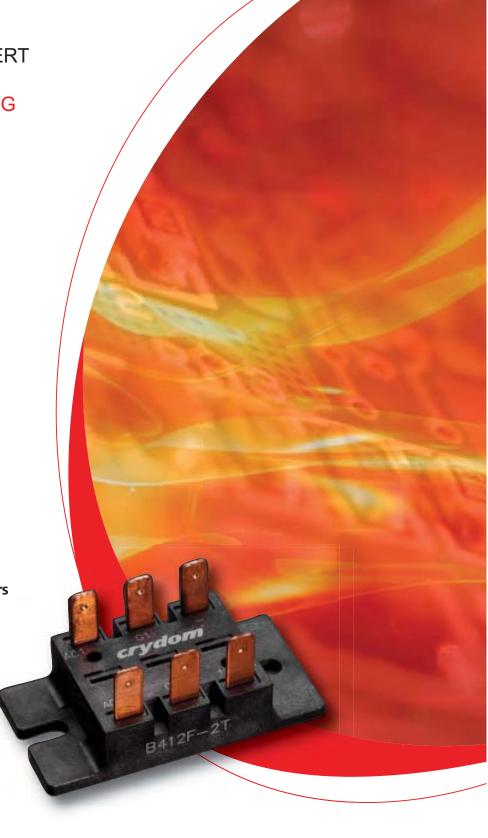
■ Motor Controls



Power Supplies



Motor Generator Exciters







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rydom has distinguished record of providing advanced, high quality products with timely delivery and competitive pricing. Your success today's in fast-paced global markets

hinges on working with suppliers who respond quickly and appropriately to your every need.

In addition to an extensive selection catalog off-the-shelf items, Crydom offers power custom-designed switching modules. Fact is we specialize in satisfying the demanding most environmental and performance requirements our customer can devise. Give us your specs, and watch us exceed your expectations!

At Crydom's custom-built 100,000 square foot manufacturing facility, virtually everything is accomplished in-house to assure complete control over delivery, production and above all quality. With design, development, manufacturing and management personnel under one roof, we're geared for fast response to your requirements.

In Design Engineering, we focus on As the work progresses, Material and pushing performance, reliability and quality standards ever higher. Working under a conservative design and rating philosophy, Crydom's engineering team makes extensive use of CAD to optimize design of mechanical

As a result of these efforts, Crydom has acquired and impressive list of patents in power switching technology, while continuing to create new circuit and technology-related inventions as part of our ongoing R & D programs.

Once the design is solidified, **Production** Engineering is responsible for the engineering control of the techniques used throughout manufacturing. department works closely with our design engineering group, establishes assembly processes, and oversees a comprehensive machine on-premises shop fabricates our assembly fixtures.

Production Control employ our advanced computer system, upgraded with our software customized manufacturing operations humming. The Computer system employs integral MRP and MSP capabilities to generate detailed scheduling and planning information.

Ceramic Hybrid Manufacturing also is performed in-house. Crydom manufactures all metallized ceramic substrates used in our relays — a major factor in product performance and reliability, including direct bond copper substrates.

Quality Assurance conducts ongoing product reliability verification tests, gathering precise data on the quality of our power semiconductor vendors and the silicon chips they provide. Additional tests are performed to meet specific customer burn-in requirements.



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Crydom tests are exhaustive, including 100% verification at final test. After units are fully assembled, they must pass a complete set of electrical tests, which are performed twice, once prior to encapsulation and then again afterward.

Because of our dedication to quality, Crydom was one of the first American companies to achieve full certification to the demanding standards of ISO 9001. In addition, most Crydom products are approved by UL, CSA, VDE, TUV and carry the CE Mark signifying conformance with the latest European directives.

Learn how an alliance with the world leader in solid state relays and power modules can pay off for you. For details, call your authorized Crydom distributor today.



Power Modules

Power Modules are power switching/control circuit elements integrated into convenient isolated-base packages, offering a broad spectrum of commonly used Diode, SCR, or SCR/Diode circuit configurations and ratings. Used in many types of equipment by a variety of industries, they utilize Crydom's renowned advanced thermal management techniques. The modules are mechanically and thermally optimized for ease of assembly, long life and reliable operation. Significant cost savings are realized from reductions in design, volume, mounting, connection, cooling, field maintenance, parts count, acquisition and inventory costs.

Typical Applications

AC motor drive front end Medical Electronics **Appliances** Motor controls. AC Battery charging Motor controls, DC Cathodic protection Motor starters Power Factor Correction Converters

Conveyors Power supplies

DC-choppers Reverse polarity protec-

Electroplating tion Traction Elevator controls Heater controls Transportation HVAC controls **UPS** systems Inverters Welding

Custom Designs

Crydom's Sales and Technical Support teams work closely with you to define and develop customized solutions for your unique requirements. We can help you get that competitive edge necessary to be a leader in your industry. In-house capabilities include ceramic substrate SMT (surface mount production. technology) placement/insertion robotics assembly and elevated/low temperature monitored testing. All this interprets into fast-track design, prototype preparation, test, evaluate, adjust and finalize as necessary to achieve the specified performance criteria. Upon final customer approval we can quickly gear up to meet your production schedules in our ISO9001 certified manufacturing environment.

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L
15-42.5Amp
SCR/Diode Modules
Low Profile
Designed for PCB Connections

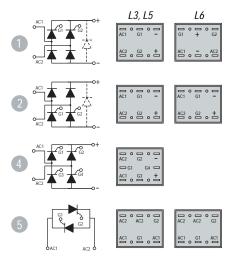
Circuit Modules provide ratings up to 42.5 amps in a low profile package designed for printed circuit board connections. Available in three standard bridge circuits and an AC switch version, all models have 2500 Vrms isolation and are UL recognized under file E72445. Mounting clip available, order part no. LMC-1.

PART NUMBER IDENTIFICATION

Series	Current	Circuit Type	AC Line Voltage	Options
L	3 - 15 Amps	1 - 5	1 - 120 Vac	F - Free
	5 - 25 Amps	(See schematic	2 - 240 Vac	Wheeling
	6 - 42.5 Amps*	diagrams)	3 - 280 Vac	Diode
			4 - 480 Vac	(Circuits 1 2)

Example: L512F * 42.5 Amp Rating Not Available In Circuit 4

	ELECTRICAL SPECIFICATIONS	L3	L5	L6
ID	Maximum DC Output Current @ Tc = 85°C	15A	25A	42.5A
V _F	Maximum Voltage Drop @ Amps Peak	2.2V@15A	1.65V@25A	1.6V@42.5A
T _J	Operating Junction Temperature Range	-40°C to +125°C	-40°C to +125°C	-40°C to +125°C
di/dt	Critical Rate of Rise of On-State Current @ TJ=125°C	100 A/μs	100 A/μs	100 A/μs
dv/dt	Critical Rate of Rise of Off-State Voltage	500 V/µs	500 V/µs	500 V/µs
		120 (400 V _{RRM})	120 (400 V _{RRM})	120 (400 V _{RRM})
V_{RMS}	AC Line Input Voltage	240 (600 V _{RRM})	240 (600 V _{RRM})	240 (600 V _{RRM})
	(Repetitive Peak Reverse Voltage)	280 (800 V _{RRM})	280 (800 V _{RRM})	280 (800 V _{RRM})
		480 (1200 V _{RRM})	480 (1200 V _{RRM})	480 (1200 V _{RRM})
I _{TSM}	Maximum Non-Repetitive Surge Current	225 A	300 A	600 A
	(¹ / ₂ Cycle, 60Hz)			
I ² T	Maximum I ² T for Fusing (t=8.3ms)	210A ² sec	375A ² sec	1500A ² sec
I _{GT}	Maximum Required Gate Current to Trigger @ 25°C	60 mA	60 mA	80 mA
V_{GT}	Maximum Required Gate Voltage to Trigger @ 25°C	2.5V	2.5V	3.0 V
P _{G(AV)}	Average Gate Power	0.5W	0.5W	0.5W
V _{GM}	Maximum Peak Gate Voltage (Reverse)	5.0V	5.0V	5.0V
$R_{\Theta JC}$	Maximum Thermal Resistance Junction to Ceramic Base per Chip	1.25°C/W	0.9°C/W	0.7°C/W
V_{ISOL}	Isolation Voltage	2500 V _{RMS}	2500 V _{RMS}	2500 V _{RMS}



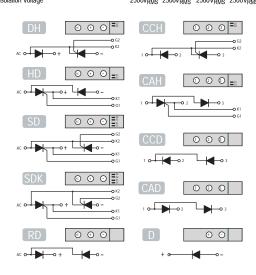


F1825-105Amp
Diode, SCR/Diode Modules
Standard Package and Circuits

Modules come in an industry standard package, offering nine circuits that can be used singly or as power control building blocks. All models feature highly efficient thermal management for greatly extended cycle life and are UL recognized under file E72445.

PART NUMBER IDENTIFICATION

Series	Current	Circuit Type	AC Lir	ne Voltage				
F18	27 - 25 Amps	(See schematic	400 - 1	20 Vac				
	42 - 40 Amps	diagrams)	600 - 2	240 Vac				
	57 - 55 Amps	Example: SD	1000 -	380 Vac				
	92 - 90 Amps		1200 -	480 Vac				
	107 - 105 Amps		1400 -	530 Vac				
Evampl	e: F1892SD1200		1600 -	600 Vac				
Lxampi								
ID	ELECTRICAL SF Maximum DC Output Curr		27 25A	42 40A	57 55A	92 90A	107 105A	
V _F	Maximum Voltage Drop	@ Amps Peak	1.55V@75Apk	1.4V@120Apk	1.4V@165Apk	1.4V@270Apk	1.65V@300Apk	
TJ	Operating Junction Tem	perature Range			-40°C to +	125°C		
di/dt	Critical Rate of Rise of On Current @ TJ=125°C	-State	100 A/µs	100 A/µs	100 A/µs	100 A/µs	100 A/µs	
dv/dt	Critical Rate of Rise of Off	-State Voltage	500V/µs	500 V/µs	500 V/µs	500 V/µs	500 V/µs	
V _{RRM}	Repetitive Peak Reverse Voltage (AC Line Input Voltage)		240 (600 V _{RRM}) 280 (800 V _{RRM}) 480 (1200 V _{RRM}) 530 (1400 V _{RRM})	$\begin{array}{c} 120 \;\; (400\; \rm V_{RRM}) \\ 240 \;\; (600\; \rm V_{RRM}) \\ 280 \;\; (800\; \rm V_{RRM}) \\ 480 \;\; (1200\; \rm V_{RRM}) \\ 530 \;\; (1400\; \rm V_{RRM}) \\ 600 \;\; (1600\; \rm V_{RRM}) \end{array}$	530 (1400 V _{RRM})	240 (600 V _{RRM})	240 (600 V _{RRM}) 280 (800 V _{RRM}) 480 (1200 V _{RRM}) 530 (1400 V _{RRM})	
I _{TSM}	Maximum Non-Repetitive (1/2 Cycle, 60Hz)	Surge Current	400A	1000A	1500A	1950A	2250A	
I ² T	Maximum I ² T for Fusing	g (t=8.3ms)	670A ² sec	4150A ² sec	9350 A ² sec	15800A ² sec	$25000{\rm A}^2{\rm sec}$	
I _{GT}	Maximum Required Gat to Trigger @ 25°C	te Current	150mA	150mA	150mA	150mA	150mA	
V_{GT}	Maximum Required Gar to Trigger @ 25°C	te Voltage	3.0V	3.0V	3.0V	3.0V	3.0V	
$P_{G(AV)}$	Average Gate Power		0.5W	0.5W	0.5W	0.5W	0.5W	
V_{GM}	Maximum Peak Gate V	oltage (Reverse)	5.0V	5.0V	5.0V	5.0V	5.0V	
R_{qJC}	Maximum Thermal Resista Ceramic Base per Module		0.4°C/W	0.28°C/W	0.25°C/W	0.14°C/W	0.135°C/W	
\mathbf{V}_{ISOL}	Isolation Voltage		2500V _{RMS}	$2500 V_{\text{RMS}}$	2500V _{RMS}	2500V _{RMS}	$2500 V_{RMS}$	



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B48-2T, B48-2

35–50Amp
Diode Modules
Single and Three Phase Circuits
Up to 1600 Volt Blocking Standard

Single- and three-phase diode circuits come in panel mount package that provides 2500 Vrms isolation from the terminals to the ceramic base. Available in ratings up to 1600 Volts, all models are UL recognized under file E72445.

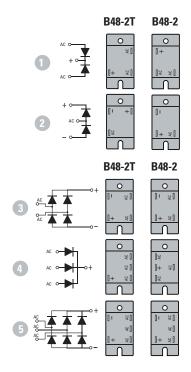
PART NUMBER IDENTIFICATION

Series	Circuit Type	Voltage	Case Style
B48	1 - 5	B - 400 (120Vac)	-2T (Standard)
	(see schematic diagrams)	C - 600 (240Vac) E - 1000 (380Vac) F - 1200 (480Vac) G - 1400 (530Vac)	-2 With Isolation Barriers
		☐ 1600 (600Vac)	

Example: B483C-2T

ELECTRICAL SPECIFICATIONS

	ELECTRICAL SPECIFICATIONS		
	ELECTRICAL OF ECH TOATIONS	SINGLE PHASE	THREE PHASE
ID	Maximum DC Output Current (Tc = 85°C)	35A	50A
V_{F}	Maximum Voltage Drop @ Amps Peak	1.25V @ 35A	1.35V @ 50A
Tj	Operating Junction Temperature Range	-40°C to +125°C	-40°C to +125°C
		120 (400 V _{RRM})	120 (400 V _{RRM})
		240 (600 V _{RRM})	240 (600 V _{RRM})
V_{RRM}	Repetitive Peak Reverse Voltage	380 (1000 V _{RRM})	380 (1000 V _{RRM})
* RRM	(Ac Line Input Voltage)	480 (1200 V _{RRM})	480 (1200 V _{RRM})
	, , , , , , , , , , , , , , , , , , , ,	530 (1400 V _{RRM})	530 (1400 V _{RRM})
		600 (1600 V _{RRM})	600 (1600 V _{RRM})
I _{TSM}	Maximum Non-Repetitive Surge Current (1/2 Cycle, 60Hz)	600A	600A
I ² T	Maximum I ² T for Fusing (t=8.3ms)	1500A ² sec	1500A ² sec
R_{qJC}	Maximum Thermal Resistance Junction to Ceramic Base per Chip	0.9°C/W	0.9°C/W
V_{ISOI}	Isolation Voltage	2500 V _{PMS}	2500 V _{PMS}





B-2T, B-225-42.5Amp
SCR/Diode Modules
Eight Standard Circuits
AC or DC Variable Voltage Output to 15KW

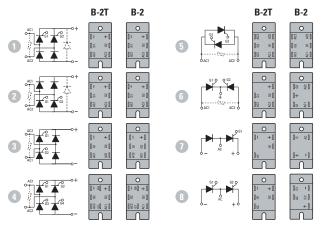
Modules come in eight standard circuits and are designed to control AC and DC variable voltage output up to 15KW. The package comes with standard .250 quick-connect terminals. All modes have 2500 Vrms isolation and are UL recognized under file E72445. Optional isolation barriers are available.

PART NUMBER IDENTIFICATION

Series	Current	Circuit Type	AC Line Voltage	Options*	Case Style
В	5 - 25 Amps	1 - 8	1 - 120 Vac	F - Free Wheeling Diode	-2T (Standard)
	6 - 42.5 Amps	(see schematic	2 - 240 Vac	(Circuits 1 & 2 Only)	-2 With Isolation
		diagrams)	3 - 280 Vac	SE - External Suppressor	Barriers
			4 - 480 Vac	(-2T Only Circuits 1-6 Only)	

Example: B512FSE-2T

	ELECTRICAL SPECIFICATIONS	B5	В6
ID	Maximum DC Output Current (Tc = 85°C)	25A	42.5A
V _F	Maximum Voltage Drop @ Amps Peak	1.65V @ 25A	1.6V @ 42.5A
Τj	Operating Junction Temperature Range	-40°C to +125°C	-40°C to +125°C
di/dt	Critical Rate of Rise of On-State Current @ TJ=125°C	100A/µs	100A/µs
dv/dt	Critical Rate of Rise of Off-State Voltage	500V/µs	500V/µs
V_{RMS}	AC Line Input Voltage (Repetitive Peak Reverse Voltage)	120 (400 V _{RRM}) 240 (600 V _{RRM}) 280 (800 V _{RRM}) 480 (1200 V _{RRM})	120 (400 V _{RRM}) 240 (600 V _{RRM}) 280 (800 V _{RRM}) 480 (1200 V _{RRM})
I _{TSM}	Maximum Non-Repetitive Surge Current (1/2 Cycle, 60Hz)	250A	600A
I^2T	Maximum I ² T for Fusing (t=8.3ms)	260A ² sec	1500A ² sec
I _{GT}	Maximum Required Gate Current to Trigger @ 25°C	60mA	80mA
V_{GT}	Maximum Required Gate Voltage to Trigger @ 25°C	2.5V	3.0V
G(AV)	Average Gate Power	0.5W	0.5W
PV_{GM}	Maximum Peak Gate Voltage (Reverse)	5.0V	5.0V
R_{qJC}	Maximum Thermal Resistance Junction to Ceramic Base per Chip	0.9°C/W	0.7°C/W
V ISOL	Isolation Voltage	2500 V _{RMS}	2500 V _{RMS}



 $^{^{\}star}\text{F}$ option available in 1 and 2 circuits only, SE option available on -2T in circuits 1-6 only.





M50 SCR/Diode Modules

50-100Amp

Over 40KW Output Capability

The M50 Series modules utilize highly efficient thermal management to provide high surge capability, long lifetime and reliable performance. Available in eight standard circuits, all models come in an industry standard package, provide 2500 Vrms from all terminals to the base plate and are UL recognized under file E72445.

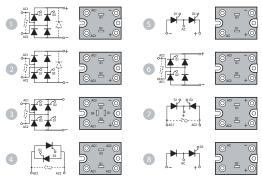
PART NUMBER IDENTIFICATION

Series	Current	Circuit Type	AC Line Voltage	Options*
M50	50 - 50 Amps	1 - 8	1 - 120 Vac	F - Free Wheeling Diode
	100 - 100 Amps	(see schematic	2 - 240 Vac	V - External Suppressor
		diagrams)	3 - 280 Vac	
			4 - 380 Vac	
			5 - 480 Vac	

Example: M505012FV

ELECTRICAL SPECIFICATIONS

	ELECTRICAL SPECIFICATIONS		
		M5050	M50100
I _D	Maximum DC Output Current (Tc = 85°C)	50A	100A
V _F	Maximum Voltage Drop @ Amps Peak	1.7V @ 50A	1.4V @ 100A
T_{j}	Operating Junction Temperature Range	-40°C to +125°C	-40°C to +125°C
di/dt	Critical Rate of Rise of On-State Current @ TJ=125°C	100A/µs	100A/µs
dv/dt	Critical Rate of Rise of Off-State Voltage	500V/µs	500V/µs
		120 (400 V _{RRM})	120 (400 V _{RRM})
V_{RMS}	AC Line Input Voltage	240 (600 V _{RRM})	240 (600 V _{RRM})
	(Repetitive Peak Reverse Voltage)	280 (800 V _{RRM})	280 (800 V _{RRM})
		380 (1000 V _{RRM})	380 (1000 V _{RRM})
		480 (1200 V _{RRM})	480 (1200 V _{RRM})
I _{TSM}	Maximum Non-Repetitive Surge Current (1/2 Cycle, 60Hz)	600A	1500A
I^2T	Maximum I ² T for Fusing (t=8.3ms)	1500 A 2 sec	9350 A ² sec
I_{GT}	Maximum Required Gate Current	150mA	150mA
	to Trigger @ 25°C		
V_{GT}	Maximum Required Gate Voltage	3.0V	3.0V
	to Trigger @ 25°C		
P _{G(AV}	Average Gate Power	0.5W	0.5W
V_{GM}	Maximum Peak Gate Voltage (Reverse)	5.0V	5.0V
R_{qJC}	Maximum Thermal Resistance Junction to	0.7°C/W	0.36°C/W
	Ceramic Base per Chip		
V _{ISOL}	Isolation Voltage	2500 V _{RMS}	2500 V _{RMS}



^{*}F option available in 1 and 2 circuits only, V option available in circuits 1,2,3,4,6 and 7 only.



M50 Diode Modules

60-100Amp

High Surge Current Rectifier Circuits Up to 1600 Volt Blocking Standard

Single- and three-phase diode circuits incorporate highly efficient thermal management to provide high surge capability, extended life, and reliable performance. Available in five circuits, all models come in an industry standard package, provide 2500 Vrms from all terminals to the baseplate, and are UL recognized under file E72445.

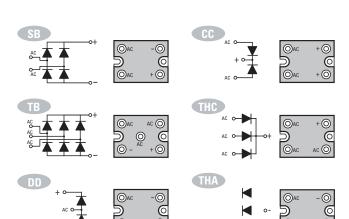
PART NUMBER IDENTIFICATION

Series	Current	Circuit Type	Voltage		
M50	60 - 60 Amps	(see schematic	400 (120Vac)	1200	(480Vac)
	100 - 100 Amps	diagrams)	600 (240Vac)	1400	(530Vac)
		Example: TB	1000 (380Vac)	1600	(600Vac)

Example: M50100TB1200

ELECTRICAL SPECIFICATIONS

		M5060	M50100
I_{D}	Maximum DC Output Current (Tc = 85°C)	60A	100A
V_{F}	Maximum Voltage Drop @ Amps Peak	1.35V @ 60A	1.2V @ 100A
T_{J}	Operating Junction Temperature Range	-40°C to +125°C	-40°C to +125°C
V _{RRN}	(Repetitive Peak Reverse Voltage (AC Line)	120 (400 V _{RRM}) 240 (600 V _{RRM}) 380 (1000 V _{RRM}) 480 (1200 V _{RRM}) 530 (1400 V _{RRM}) 600 (1600 V _{RRM})	$\begin{array}{c} 120 \;\; (400 \rm V_{RRM}) \\ 240 \;\; (600 \rm V_{RRM}) \\ 380 \; (1000 \rm V_{RRM}) \\ 480 \;\; (1200 \rm V_{RRM}) \\ 530 \;\; (1400 \rm V_{RRM}) \\ 600 \;\; (1600 \rm V_{RRM}) \end{array}$
I _{TSM}	Maximum Non-Repetitive Surge Current ($^{1}/_{2}$ Cycle, 60Hz)	800A	1500A
I ² T	Maximum I ² T for Fusing (t=8.3ms)	2650A ² sec	9350A ² sec
R _{eJO}	Maximum Thermal Resistance Junction to Ceramic Base per Chip	0.45°C/W	0.3°C/W
V _{ISO}	L Isolation Voltage	2500 V _{RMS}	2500 V _{RMS}







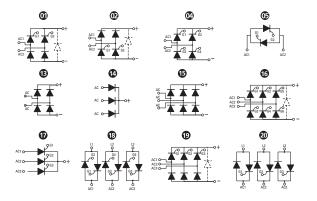
EF 50-170Amp Diode, SCR/Diode Modules High Thermal Efficiency

These circuits provide complete power control in a single package, utilizing high thermal efficency to assure long life and reliable performance. Twelve standard models provide 2500 Vrms isolation from all terminals to ceramic base and are UL recognized under file E72445.

PART NUMBER IDENTIFICATION

Series	Curre	ent (Amps)	Circuit Type	Voltage	Options
EF	1Ø	3Ø	AC SW	(see schematic	B - 400 (120 Vac)	F - Free Wheeling Diode
	D - 50	70	55	diagrams)	C - 500 (240 Vac)	(Circuits 1,2,16,19)
	E - 75	100	85	Example: 01	E - 1000 (380 Vac)	
	F - 100	135	110		F - 1200 (480 Vac)	
	G - 125	170	140		G - 1400 (530 Vac)	

	1 - 100 133 110 1 - 1200 (400 vac)				
	G - 125 170 140 G - 1400 (530 Vac)				
Example: EFD02CF					
	ELECTRICAL SPECIFICATIONS	D	E	F	G
I _D	Maximum DC Output Current (Tc = 85°C)	See Part Number Identification Above for Ratings of Single Phase, Three Phase and AC Switch Circuits			
V_{F}	Maximum Voltage Drop @ Amps Peak	1.7V @ 50A	1.85V @ 75A	1.4V @ 100A	1.55V @ 125A
Tj	Operating Junction Temperature Range	-40°C to +125°C		-40°C to +125°C	
di/dt	Critical Rate of Rise of On-State Current @ TJ=125°C	100A/µs		100A/µs	
dv/dt	Critical Rate of Rise of Off-State Voltage	500V/µs		500V/µs	
V _{RRM}	Repetitive Peak Reverse Voltage (AC Line)	120 (400 V _{RRM}) 240 (600 V _{RRM}) 380 (1000 V _{RRM}) 480 (1200 V _{RRM}) 530 (1400 V _{RRM})		120 (400 V _{RRM}) 240 (600 V _{RRM}) 380 (1000 V _{RRM}) 480 (1200 V _{RRM}) 530 (1400 V _{RRM})	
I _{TSM}	Maximum Non-Repetitive Surge Current (1/2 Cycle, 60Hz)	400A	600A	1500A	1950A
I ² T	Maximum I ² T for Fusing (t=8.3ms)	670A ² sec	1500A ² sec	9340A ² sec	15800A ² sec
I_{GT}	Maximum Required Gate Current				
	to Trigger @ 25°C	60mA	80mA	150mA	150mA
V_{GT}	Maximum Required Gate Voltage				
	to Trigger @ 25°C	2.5V	3.0V	3.0V	3.0V
$P_{G(AV)}$	Average Gate Power	0.5W	0.5W	0.5W	0.5W
V_{GM}	Maximum Peak Gate Voltage (Reverse)	5.0V	5.0V	5.0V	5.0V
$R_{\rm qJC}$	Maximum Thermal Resistance Junction to				
	Ceramic Base per Chip	0.8°C/W	0.7°C/W	0.36°C/W	0.3°C/W
$V_{\rm ISOL}$	Isolation Voltage	$2500~\mathrm{V_{RMS}}$	$2500~V_{RMS}$	$2500~\mathrm{V}_\mathrm{RMS}$	$2500~\mathrm{V_{RMS}}$



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crydom

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