

FQ2 Smart Camera



» Expanded performance and functionality

» Camera, Communications, Software Tools, and Much More

1 Missing Pill

2 Misalignment

Introducing the Smart Heavyweight



Package Insert

Detection

Three Improvements for an effective Machine Design

Compact Body

All in one Vision Sensor

All-in-one compact size that is perfect for use in tight spaces or as an aftermarket option.

Compared to more-advanced Vision Sensors with multiple components, this Sensor boasts a much more efficient hardware design.



» p.04

Extended Functions

Image Sensor, OCR, and Code Reader in One

The OCR function, with a "build-in" dictionary and the Code Reading, ability to recognize 15 codes types add to the solution and provide a powerful upgrade!



Image p.06

p.08

≫ OCR

>> Code Reader p.10

Diverse Lineup

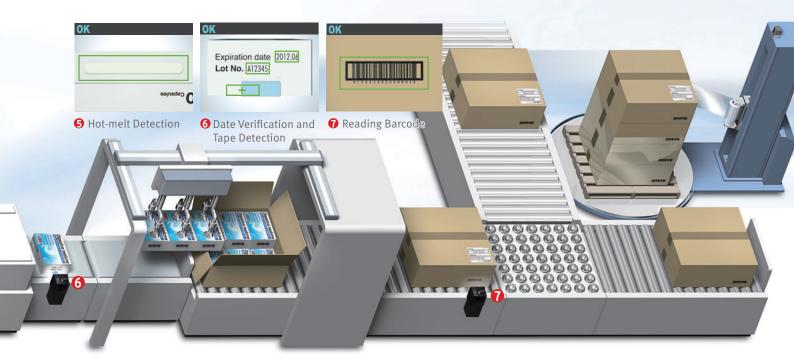
A Lineup That Fits a Wide Range of Equipment

Expanded inspection menu, camera variations, and communication interfaces with the same pricing level as our previous FQ Series.

With a wide range of sensors, an option for every application now becomes a standard option.



» p.12



Compact

All You Need is One

All You Need in One Package

Image Processor

Although previous Vision Sensors placed the image processor in a separate Controller, now we have built the processor into the camera unit.

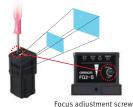
High-power Lighting

The Sensor includes high-power lighting capable of evenly lighting across a wide field of view.

This provides sufficient lighting even when the enclosed polarizing filter is used.

Adjustable lens

The focus of the lens can be adjusted to take clear images for the specific field of view and installation distance you need.



I/O Power Supply Connector

The external output line for inspection results, the input line for changing the setup, and the power supply line are all combined into one connector.

Ethernet Connector

Commands can be input from a PLC to control the FQ2, and inspection results and measurement results can be output from the FQ2 to a PLC.

You can also transfer images to a computer.



IP67 Water Resistance



The sensor can be used in wet

Flexible Cables



All cables from the camera are flexible. This allows the Sensor to be used safel on moving parts.

Smart Click Connectors

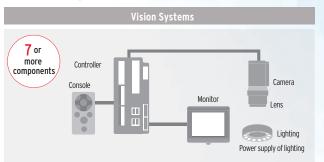


Connection is made quick and easy with a clear, definitive click-into-place mechanism.

Quick and Easy Design and Installation

Easy Product Selection

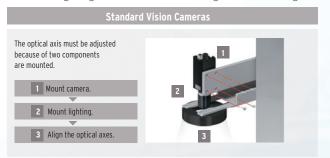
All you need to do is select the camera based on the field of view and installation distance that you require. There is no need to select and purchase additional lighting or lenses. Furthermore, the time required to wire everything has been drastically reduced due to the low number of components.





Easy Installation

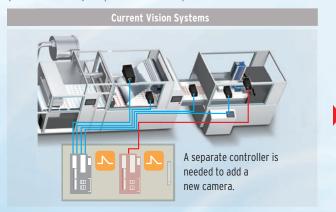
The camera and lighting have been integrated into a single unit, so only one camera mounting bracket is required. The Sensor comes with a multi-directional mounting bracket that can be attached on any of the four sides of the Camera. Axis alignment is also not required because the lighting and the camera are integrated into a single unit.





Easy Expansion Up to 32 Cameras

Just install the Cameras where you need them. No control panels are required to house the controllers. Triggers can be input for each Camera, so new Cameras can be added whenever required without having to worry about timing input design. Up to 32 Cameras can be set up from a single Touch Finder, so you do not need to worry about adding new monitors when you need more Cameras. This also allows you to smoothly respond to user requests for additional features.







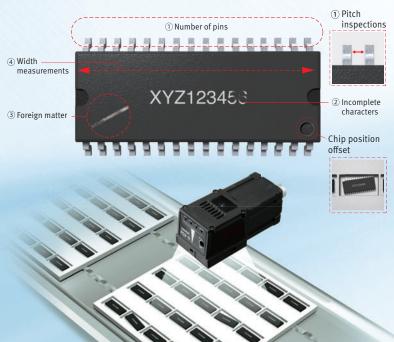
Extended Functions: Image Inspections

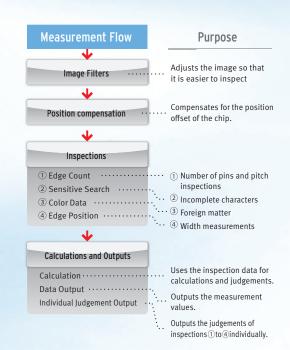
Easily Perform Both Inspection and Positioning

You can combine multiple inspection items to perform external inspections, positioning, and other tasks all from a single Sensor.

External Inspection

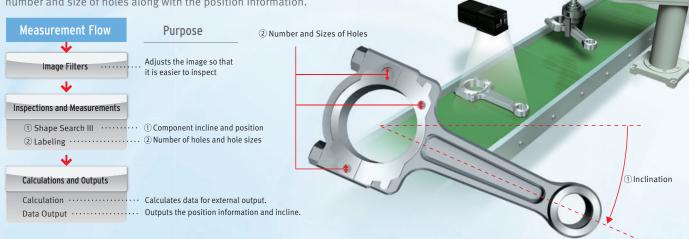
External inspection of ICs can be completed with a single Sensor. The position offset of the entire pallet before inspection can be adjusted on the image itself, which reduces the amount of work required to increase mechanical positioning accuracy.





Component Positioning

The Sensor can measure angles of rotation and other position information, so it can also be used for positioning. Inspections can also be performed for the number and size of holes along with the position information.



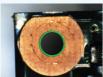
Incorporating the Best-selling Inspection Items from High-end Vision Systems

Searching



Shape Search III

The FQ2 now has Shape Search III that uses OMRON's unique techniques to search and match registered models at high speed. Shape Search III provides advanced robustness, which is critical on FA sites. High-precision and reliable position detection is possible without being affected by light interference and backgrounds.

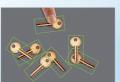




The target object can be detected precisely even with the background.



Multiple objects can be detected simultaneously even with different amounts of light.



Stable 360° searching is possible even if objects are overlapped or partially hidden.

Searching

Search

This is a standard search inspection item. This type of search is used to detect items like labels, identify shapes, or positions.



Detection of Promotional Stickers

Sensitive Search

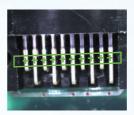
The model image can be automatically divided into small areas, so that tiny differences that cannot be detected with a normal search can be detected with large numerical differences.



Edge Pitch

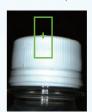
Edge Pitch

The number of edges in a region can be counted.



Edge Position

This inspection item detects Edges and measures their positions.



Edge Width

This inspection item measures the width between edges.



Area Measurements, Color Measurements, and Defect & Foreign Matter Detection

Labeling

This inspection item counts how many labels there are of the specified color and size and measures the area or center position of the specified label.



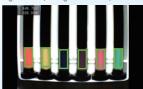
Area

This inspection item measures the area and center position of the specified color.



Color Data

Inspections can be performed that compare the difference in color between the workpiece and a registered image of a good product to detect objects and foreign matter.(average color value)



You can also inspect for defects and foreign matter by looking at the color deviation. (color deviation)



Utility Items

360° Rotational Position Compensation

The correct position of workpieces with an inconsistent orientation can be measured through automatic detection of the offset of the workpiece in relation to a registered standard model.





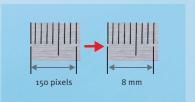
Image Filters

A total of 11 different image filters are provided, including background suppression to help eliminate patterns that can result in unstable measurements, as well as dilation and erosion.



Calibration

If the dimensions or position of a workpiece is difficult to determine in a pixel display, you can convert the display unit so that it is easier to see.

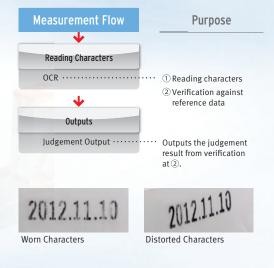


Extended Functions: OCR

New OCR Method to Quickly Read Characters without Dictionary Registration

Date Verification

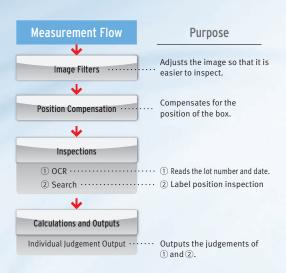


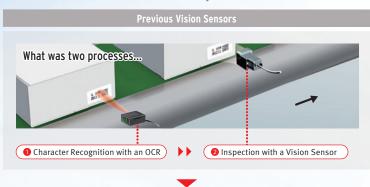


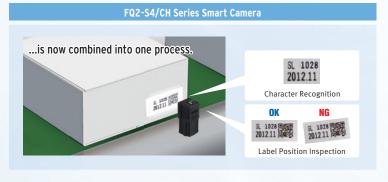
Character Recognition and Label Position Inspection

Although previously performed as separate processes, character recognition and inspection tools can now both be performed with a single FQ2 Sensor.

This helps you reduce costs and save space.







OCR with Built-in Dictionary

The large amount of data in the built-in dictionary contains approximately 80 different fonts that are used on FA sites. Variations for worn characters, blurring, distortion, different backgrounds, and size changes have been included to enable stable and highly accurate reading with the built-in dictionary even for some variations in the characters. It is not necessary to set parameters to compensate for character contrast or positional offsetting.

Conventional OCR

Time is required for character registration in the dictionary.

FO2 OCR

The built-in dictionary eliminates the need for character registration in the dictionary, significantly reducing setup time.

(1) Draw boxes around characters. (2) Set the parameters.

HP31:06 MP21:01

2015.11.21 MP21:01 1 R 10

Just set Character color to Black ite and Printing type to Solid character or Dot character.

Characters from most printers, including dot and impact printers,

3 Register the master character data.

2 Y

Register only when verification is performed

The character extraction conditions are automatically adjusted according to the conditions of the printed characters.

Reading is started.

2015.11.21 HP31:06 MP21:01

Different printers use different printing devices.

Hot Printer



can be read with the built-in dictionary.





Press the

TEACH Button.

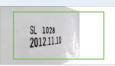
Worn and inclined characters cannot be

read.

Touching and curved characters cannot be read. Unique recognition technology enables stable recognition of worn or distorted characters. **Inclined Characters**

SL 1028 2012.11.10

Worn Characters



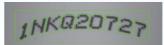
Small Characters SL 1028 2012.11.10

Touching characters and curved character strings can be segmented correctly.

Touching characters

2012.10.30219:548

Curved character strings



Utilities That Make Daily Operation Easier

■ Verification

The character data being read can be verified against the character data registered in the master data. You can register up to 32 character strings in the master data and easily change the current master data with an external signal. With the FQ2-S4, you can also compare against the character strings read from bar codes or 2D codes.



■ Calendar Function

The calendar function eliminates the need to set the date and best-before date manually every day. You can also set the dates according to the dates set to the printer by using the command sent from the external system in addition to from the Touch Finder for the FQ2.



Registration in Model Dictionary

Non conventional characters can be added to the dictionary. Special fonts are difficult to read with the default settings, but add them to the dictionary and the FQ2 provides reliable readings.



■ Logging Images and Reading Data

The inspected images and reading results can be temporarily saved in the sensor. Additionally, up to 10,000 images and 10,000,000 reading results can be saved in a 4-GB SD card. You can select logging both OK and NG results or only NG results to aid in traceability.



■ Boundary Correction

Dark areas around characters, such as bar codes, are removed to achieve stable reading.





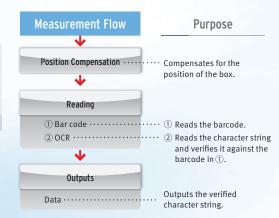
Expanded Functions: Code Reader

Read Any of 15 Types of Codes from Paper Labels to Direct Marking

Code and Character Verification

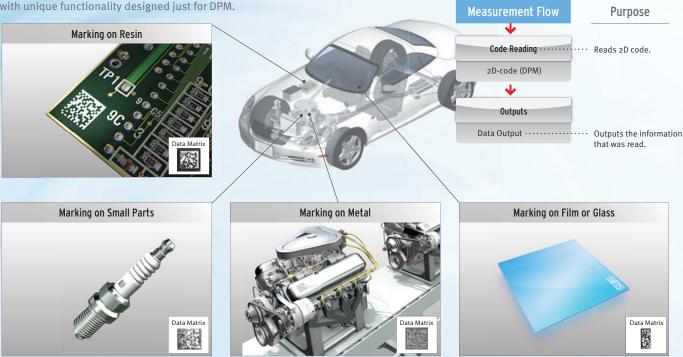
OCR and Code Reading inspection items can be combined to read codes and verify them against character strings all within the FQ2.





Reading Direct Marking Codes

It has become common to manage information by directly marking codes on products. However, differences in materials often causes instability when reading the printed characters. The FQ2 achieves stable reading with unique functionality designed just for DPM.



Paper Labels

Barcodes

The FQ2 can read the main nine types of barcodes. You can therefore reliably use the FQ2 in pharmaceuticals, where verification of barcodes and characters is required.



JAN/EAN/UPC	Code39	Codabar (NW-7)	
ITF (Interleaved 2 of 5)	Code93	Code128 / GS1-128	
GS1-DataBar	GS1-128 Composite Code	Pharmacode	

2D Codes

The FQ2 can read the main six types of 2D codes. You do not need to use more than one code reader even for processing that combines different types of codes.



Data Matrix	QR Code	Micro QR Code	
PDF417	Micro PDF417	GS1-DataMatrix	

Direct Marking

2D DPM Codes

When 2D codes are printed on metal, substrates, glass, or many other materials, the printed conditions of the 2D codes can be unstable. Even with these difficult-to-read codes, the FQ2 is equipped with filters and retry processing designed just for DPM to allow you to easily and stably read the codes.

Types of Filtering

You can apply up to three of the four unique filters developed by OMRON in the desired order to remove printing irregularities and noise, in order to achieve a stable reading.

Smooth	Smooths the image.
Dilate	For white codes, increases the cell size. Effective for reading codes with cell spreading.
Erosion	For white codes, reduces the cell size. Effective for reading separated dot codes.
Median	Removes noise.



Combining Filtering

Erosion and dilation can be combined to connect dots without changing the dot thickness.











· Retry function

Code Readers must be able to read codes even for poor printing conditions. You can automatically retry reading while changing the exposure time and other reading conditions, even for changing workpieces or environments, to enable a stable reading.

Retrying the Specified Number of Times with the Same Conditions

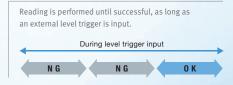


3 Retrying While Changing the Shutter Speed

Reading is performed for the same scene while changing the exposure time in stages.

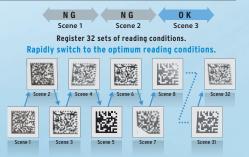


2 Retrying While External Trigger Is Input



4 Retrying While Changing the Reading Conditions

When reading DPM codes, inconsistencies in printing conditions can result in NGs if reading is performed with only one set of reading settings. The FQ2 allows you to register up to 32 sets of reading conditions as scenes and retry reading while changing the scenes in order. The system automatically determines the scenes with the highest usage rates and changes the order to start with them to flexibly handle changes in reading conditions. Of course you can specify a fixed order if required.



Versatil<u>e</u>

A Lineup That Fits a Wide Range of Equipment

Sensor

We offer a diverse lineup of Sensors so that you can choose the one with the perfect field of view and installation distance for your needs.

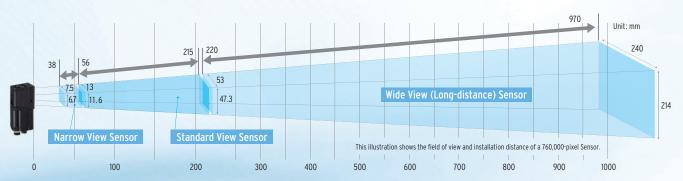
Integrated Sensor



Color Monochrome

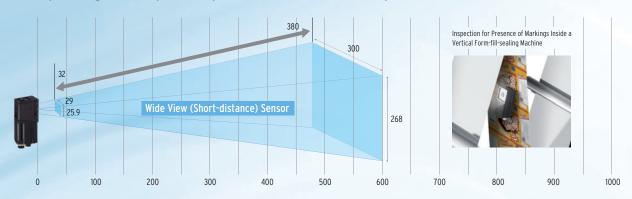
· Seamless Field of View Variations

All-in-one Sensors tend to be limited in field of view variations, but we offer a lineup ranging from 7.5 mm up to 240 mm to meet your needs.



• Wide View Sensors -- Perfect for Tight Spaces

A side-view wide-angle camera takes images and performs inspections across a wide area, even if the camera is close to the workpiece. Perfect for mounting the sensor in locations with limited space. This also enables the Sensor to be installed alongside an assembly line without protruding in order to perform inspections from the side of the conveyor belt.



Sensors with C-mount lens





The Sensors with C-mount lens enable freedom of lens selection for long distances over 1 m and narrow fields of view under 1 mm that are not covered by our integrated Sensors. This type of Sensor is also useful when you want to use external illumination.



1 mm min.

External Shape Inspections

Lighting Examples Backlighting

Low-angle Lighting



Defect and Foreign Matter Inspections

Note: A commercially available telecentric lens is required for narrow field of view applications.

Communication Interfaces

The Sensor includes communication interfaces for compatibility with a wide range of host devices. This helps reduce the design work required for data communications between the Sensor and a PLC.

Note: The type of communications between the Sensor and a PLC.

Note: The type of communications interface depends on the model of the Sensor. Refer to page 22 for details.



PLC Link

PLC link greatly reduces the amount of time and work that is required to create ladder programs.

FINS

OMRON's exclusive FINS/TCP communications interface can be used to connect to low-cost OMRON PLCs. With this communications interface, no communications controls are required to process the sending and receiving of complex TCP packets. You get faster, simpler connections to OMRON PLCs.

EtherNet/IP™

EtherNet/IPTM communications, a standard widely used in communications systems in factories around the world, is also supported. This communication interface enables simple and easy connections to a wide range of EtherNet/IPTM devices, including OMRON PLCs.

I/O Expansion Units

Our expansion units enable expansion to up to three times the number of I/O connections. This enables the output of individual judgement results for each inspection, a feature that has been highly requested.

RS-232C Communications Unit

This Sensor Data Unit supports standard RS-232C communications.

Compatible Models

OMRON PLCs: CS, CJ1, CJ2, CP1 and NSJ Series Mitsubishi Electric PLCs: Q Series

Compatible Models

OMRON PLCs: CS, CJ1, CJ2, CP1 and NSJ Series

Compatible Models

OMRON Machine Automation Controllers: NJ Series
OMRON PLCs: CS, CJ1 and CJ2 Series



Operation Interfaces

You can choose the operation interface and monitor size to suit your application.



This is a small monitor with a touch panel. It's durable, rugged design is shock-resistant and portable. It has passed our standard 1.3 m drop test. On-screen messages can be changed between nine different languages: English, Traditional Chinese, Simplified Chinese, Korean, Japanese, German, French, Italian, and Spanish.

The Setup Tool provides the same functions as those on the Touch Finder, but on a PC. In addition, offline simulation can be performed without the need of a sensor. The software can be downloaded for free by any customer with the purchase of a Sensor. Refer to the member registration sheet that is enclosed with the sensor for details.

Customizing user interface using .NET controls* makes the onsite monitor easier to read. You can increase or reduce the size of displayed measurement images and text to meet the demands of onsite operators.

- *. Custom controls to easily display images and results measured by the FQ2 Series on applications created with Microsoft Visual Studio.
- The Microsoft® .NET software is used to connect users, information, systems, and devices.
- · Microsoft .NET is either a registered trademark or trademark of Microsoft Corporation in the United Status and/or other countries
- •EtherNet/IP™ is the trademark of ODVA.

Hardware Advancements

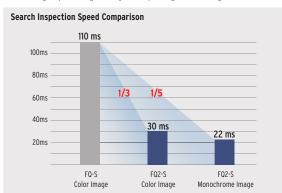
High-speed Image Processor

3X Faster than Previous Models

20 Inspection Items per Second Processing Time

With our new high-speed image processor we are able to achieve a processing time of 50 ms or less for all primary inspection items.

* Processing may take longer than 50 ms depending on the settings.



Note: This comparison was conducted with a 752 imes 480 pixel image, with no rotational compensation.

Image Processor Four Times the

High-brightness ODR Lighting

Four times the brightness of conventional LEDs can be achieved with ODR lighting

(Optical Double Reflection) that uses a complete new optics technology. High-brightness illumination was achieved by increasing light efficiency and heat dissipation, making it possible to input images this sharply for the first time.







High-speed

Brightness

Crystal Clear Images Even through Polarizing Filter

Lighting is required for stable image inspection, but shiny surfaces can reflect light, resulting in incorrect judgments. You can use a polarizing filter to reduce specular reflection, but the entire image will be darker, which can result in insufficient image contrast. The FQ2 Series is equipped with OMRON's own high-power lighting DR optical system for effective use of LED power. This system provides sufficient lighting for inspection even when the enclosed polarizing filter is used.





Megapixel CMOS Sensor 4 Times the Pixels

1.3 Megapixels

Sensor with C-mount

Monochrome

1,000 Times the Display Resolution

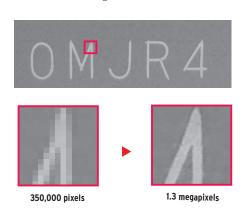
(Comparisons to previous OMRON models)

Precision 1.3 Megapixel Camera

Would you like a little more positioning accuracy? Do you need a wider field of view?

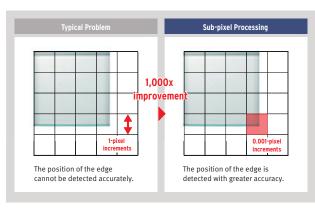
We hear you, and that is why we have greatly improved the resolution of our camera.

The 1.3 megapixels maintain precision and accuracy while also enabling a wider field of view.



Sub-pixel Processing

Previously, position information could only be output on a per-pixel basis, but now you can output at a resolution even higher than the number of available pixels. This provides finer measurement values for travel distances and helps to improve positioning accuracy.



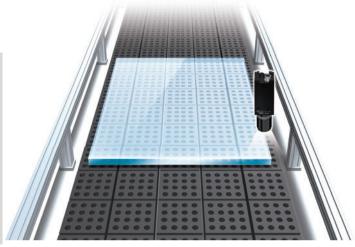
Megapixel CMOS Sensor

Integrated Sensor

760.000 Pixels

* 350,000 pixels types are also available.

Monochrome



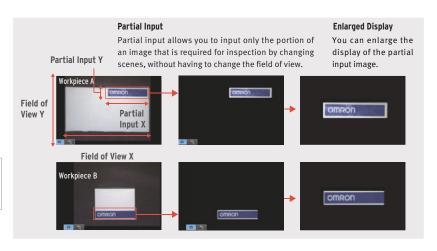
Partial Input with DAP (Dual Axis Partial) Processing

Processing time can be further reduced by limiting the camera input to only the area that is required for inspection. Previous models allowed trimming only in the Y direction, but now you can specify a range across both the X and Y axes for trimming. Keep a wide field of view and trim to only the sections that are required for inspection in each scene to reduce processing time.

[Problems with a Standard Digital Zoom]

Camera input is performed for all images and only a portion is shown enlarged, so this does not decrease the amount of time required for camera input.

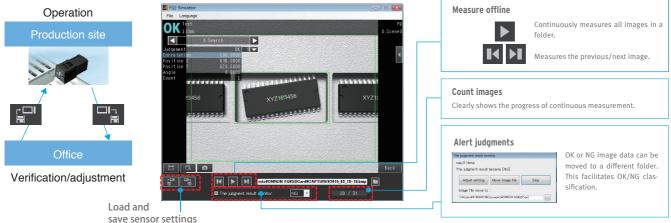
Note: DAP processing is provided only on 760,000-pixel and 1,300,000-pixel Sensors.



Useful Onsite Utilities

Simulation Software

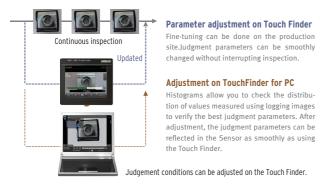
Without connecting the FQ2 Sensor, TouchFinder for PC, setup software that runs on a PC, enables offline adjustment of inspection conditions and measurement simulation using logging images. You can verify and adjust from a remote location to increase yields in overseas factories



Note. If you register as a member after purchasing a Sensor, you can download TouchFinder for PC for free. Refer to the member registration sheet for details.

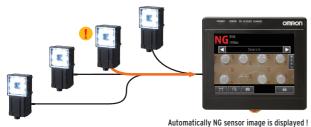
Real-time Threshold Adjustment

The FQ2 smart camera allows fast and easy real-time parameter adjustment. Eliminating the need to stop the machine for fine tuning and optimisation of settings, resulting in zero machine downtime.



Auto Detection

When multiple sensors are connected to the touch finder, the display automatically switches to the image of the sensor which has produced an NG result. This allows dynamic visualisation of reject conditions.



Note. When 32 sensors are connected, the most recent NG sensor of 8 sensors selected for display is displayed.

Inspection History Logging

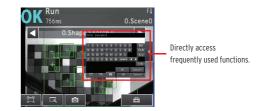
Historical results logging is very useful for testing a new line. Samples are fed down the line and inspection results are logged. The logged data can be checked on a time scale in graph form and used to adjust judgement conditions. File Logging is convenient during operation. Large inspection history can be saved on SD cards and used later for traceability.



Shortcuts

Shortcuts to Setup Menu items that are changed frequently can be added to the Run Mode display.

This enables the user to quickly perform adjustments when a problem occurs during operation.



Key Technologies

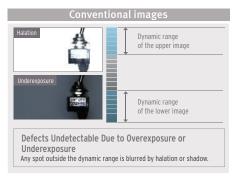
Real-color Sensing

Real-color processing is an image processing technology that performs high-speed processing of full-color images with a total of 16.7 million colors (256 tones per RGB channel). This means that image processing can be performed with the same color information that is visible to the human eye, and stable measurements can be performed under lighting that closely resembles natural light.



HDR Sensing

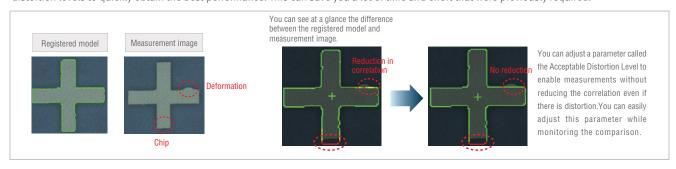
High dynamic range minimizes the effects of lighting such as halation and allows highly precise inspections.





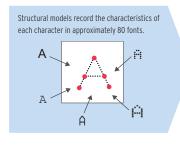
Shape Search III (Same functionality included in high-end sensors) Patent Pending

With Shape Search III, you can visualize comparisons between the registered model data the measurement object to easily see when comparisons are not optimally matched. Visualization of the comparison levels provide the guide for parameter adjustment for acceptable variation and distortion levels to quickly obtain the best performance. This can save you a lot of time and effort that were previously required.



New OCR Algorithm: Matching with Structural Models

Even in cases like the following one, where character registration is required for image matching methods, no character registration is required to read the characters with this new method, which matches structural models of characteristic points.



The position and structure of characteristic points are used to recognize characters.









Worn Characters Inclined Characters





Inspection Model

Lineup ranging from single-function models to full-function models

FQ2-S1 Series Single-function Type Integrated Sensor FQ2-S2 Series Standard Type Integrated Sensor

FQ2-S3 Series High-resolution Type

Integrated Sensor

							(3)
Numbe	r of pixels	350,000 pixels	350	0,000 pixels	760,000 pix	cels	1.3 million pixels
Color		Real color	F	Real color	Real color/Mono	chrome	Real color/Monochron
	r of simultaneous measurements	1		32	32		32
lumbe	r of registered scenes	8		32	32		32
	Shape search III, Shape search II	•		•	•		•
	Search	•		•	•		•
	Sensitive search	•		•	•		•
Inspe ction	Edge position Edge width	•		•	•		•
	Edge pitch	•		•	•		
	Area	•		•			
	Color data			•			
	Labeling			•			•
	Bar code						
D	2D code						
	2D code (DPM)* OCR		I	_			
O pecif	Communications (Ethernet TCP no-protocol, Ethernet UDP no-protocol, Ethernet FINS/TCP no-protocol, EtherNet/IP, PLC Link, or PROFINET)	•		•	•		•
catio 1s	Sensor Data Units (I/O) Sensor Data Units (RS-232C)	-		_	•		
				500.0			
nspe	ction/ID Model	Integrated Sensor		Integrated Sens	4 Series sor	C-moun	t
				F.	-		
				ì	i		(1)
Vu <u>m</u> be	r of pixels	350,000 pixels		760,00	00 pixels		1.3 million pixels
olor	. or pinoto	Real color/Monochro	me	Real color/I	Monochrome	Rea	al color/Monochrome
	r of simultaneous measurements	32			32		32
lumbe	r of registered scenes	32		3	32		32
	Shape search III, Shape search II	•			•		•
	Search	•			•		•
	Sensitive search	•			•		•
n-	Edge position Edge width	•			•		•
pec- ion	Edge pitch				•		•
1011	Area				•		•
	Color data				•		•
	Labeling	•			•		•
	Bar code	•			•		•
D	2D code	•			•		•
U	2D code (DPM)*	•			•		•
	OCR	•			•		•
/O	Communications (Ethernet TCP no-protocol, Ethernet UDP no-protocol, Ethernet FINS/TCP no-protocol, EtherNet/IP, PLC Link , or PROFINET)	•			•		•
speci- iica-	Sensor Data Units (I/O)				•		
ions	Sensor Data Units (RS-232C)				•		•
		FQ2-CH Series					
	Madal	Optical Character Recog	nition		1 Series de Reader		FQ-CR2 Series 2D Code Reader
11	D Model	Sensor					
		Integrated Sensor		Integrated Sens	sor	Integrate	ed Sensor
							. w .
		•					
lu <u>mbe</u>	r of pixels	350,000 pixels		350,00	00 pixels		350,000 pixels
Color		350,000 pixels Monochrome		Mono	00 pixels chrome		350,000 pixels Monochrome
Color Numbe	r of simultaneous measurements	350,000 pixels Monochrome 32		Mono	00 pixels chrome 32		350,000 pixels Monochrome 32
Color Numbe	r of simultaneous measurements r of registered scenes	350,000 pixels Monochrome		Mono	00 pixels chrome		350,000 pixels Monochrome
Color Numbe	r of simultaneous measurements r of registered scenes Shape search II	350,000 pixels Monochrome 32		Mono	00 pixels chrome 32		350,000 pixels Monochrome 32
Color Iumbe	r of simultaneous measurements r of registered scenes Shape search II Search	350,000 pixels Monochrome 32		Mono	00 pixels chrome 32		350,000 pixels Monochrome 32
Color Iumbe Iumbe	r of simultaneous measurements r of registered scenes Shape search II Search Sensitive search	350,000 pixels Monochrome 32		Mono	00 pixels chrome 32		350,000 pixels Monochrome 32
Color lumbe lumbe	r of simultaneous measurements r of registered scenes Shape search II Search Sensitive search Edge position	350,000 pixels Monochrome 32		Mono	00 pixels chrome 32		350,000 pixels Monochrome 32
Color lumbe lumbe n- pec-	r of simultaneous measurements r of registered scenes Shape search II Search Sensitive search Edge position Edge width	350,000 pixels Monochrome 32		Mono	00 pixels chrome 32		350,000 pixels Monochrome 32
Color lumbe lumbe n- spec-	r of simultaneous measurements r of registered scenes Shape search II Search Sensitive search Edge position	350,000 pixels Monochrome 32		Mono	00 pixels chrome 32		350,000 pixels Monochrome 32
Color Numbe Numbe n- spec-	r of simultaneous measurements r of registered scenes Shape search II Search Sensitive search Edge position Edge width Edge pitch Area Color data	350,000 pixels Monochrome 32		Mono	00 pixels chrome 32		350,000 pixels Monochrome 32
Color lumbe lumbe n- spec-	r of simultaneous measurements r of registered scenes Shape search II Search Sensitive search Edge position Edge width Edge pitch Area Color data Labeling	350,000 pixels Monochrome 32 32		Mono	00 pixels chrome 32		350,000 pixels Monochrome 32 32
Color lumbe lumbe n- spec-	r of simultaneous measurements r of registered scenes Shape search II Search Sensitive search Edge position Edge width Edge pitch Area Color data Labeling Bar code	350,000 pixels Monochrome 32 32		Mono	00 pixels chrome 32 32		350,000 pixels Monochrome 32
Color Numbe Numbe n- spec- ion	r of simultaneous measurements r of registered scenes Shape search II Search Sensitive search Edge position Edge width Edge pitch Area Color data Labeling Bar code 2D code	350,000 pixels Monochrome 32 32		Mono	00 pixels chrome 32 32		350,000 pixels Monochrome 32 32
Color Numbe Numbe n- spec- ion	r of simultaneous measurements r of registered scenes Shape search II Search Sensitive search Edge position Edge width Edge pitch Area Color data Labeling Bar code 2D code 2D code (DPM)*	350,000 pixels Monochrome 32 32		Mono	00 pixels chrome 32 32		350,000 pixels Monochrome 32 32
Color Jumbe Jumbe n- spec- ion	r of simultaneous measurements r of registered scenes Shape search II Search Sensitive search Edge position Edge width Edge pitch Area Color data Labeling Bar code 2D code 2D code (DPM)* OCR	350,000 pixels Monochrome 32 32		Mono	00 pixels chrome 332 32		350,000 pixels Monochrome 32 32
Color Numbe Numbe n- spec- ion	r of simultaneous measurements r of registered scenes Shape search II Search Sensitive search Edge position Edge width Edge pitch Area Color data Labeling Bar code 2D code 2D code 2D code (DPM)* OCR Communications (Ethernet TCP no-protocol)	350,000 pixels Monochrome 32 32		Mono	00 pixels chrome 32 32		350,000 pixels Monochrome 32 32
Color Numbe Numbe n- spec- ion D	r of simultaneous measurements r of registered scenes Shape search II Search Sensitive search Edge position Edge width Edge pitch Area Color data Labeling Bar code 2D code 2D code (DPM)* OCR Communications (Ethernet TCP no-protocol) Communications (Ethernet UDP no-protocol, Ethernet FINS/TCP	350,000 pixels Monochrome 32 32		Mono	00 pixels chrome 332 32		350,000 pixels Monochrome 32 32
Color Numbe Numbe n- spec- ion D	r of simultaneous measurements r of registered scenes Shape search II Search Sensitive search Edge position Edge width Edge pitch Area Color data Labeling Bar code 2D code 2D code 2D code (DPM)* OCR Communications (Ethernet TCP no-protocol) Communications (Ethernet UDP no-protocol, Ethernet FINS/TCP no-protocol, EtherNet/IP, PLC Link, or PROFINET)	350,000 pixels Monochrome 32 32		Mono	00 pixels chrome 32 32		350,000 pixels Monochrome 32 32 -
Color Numbe	r of simultaneous measurements r of registered scenes Shape search II Search Sensitive search Edge position Edge width Edge pitch Area Color data Labeling Bar code 2D code 2D code (DPM)* OCR Communications (Ethernet TCP no-protocol) Communications (Ethernet UDP no-protocol, Ethernet FINS/TCP	350,000 pixels Monochrome 32 32		Mono	00 pixels chrome 332 32		350,000 pixels Monochrome 32 32 -

Sensor

Inspection Model

FQ2-S1 Series [Single-function Type]

Field of view		Narrow View	Standard View	Wide View (Long-distance)	Wide View (Short-distance)
Number of pixels		350,000 pixels			
Color	NPN	FQ2-S10010F	FQ2-S10050F	FQ2-S10100F	FQ2-S10100N
Color	PNP	FQ2-S15010F	FQ2-S15050F	FQ2-S15100F	FQ2-S15100N
Field of view/ Installation distance		Refer to figure 1 on p.20	Refer to figure 2 on p.20	Refer to figure 3 on p.20	Refer to figure 4 on p.20

FQ2-S2 Series [Standard Type]

Field of view		Narrow View	Standard View	Wide View (Long-distance)	Wide View (Short-distance)
Number of pixels		350,000 pixels			
Color	NPN	FQ2-S20010F	FQ2-S20050F	FQ2-S20100F	FQ2-S20100N
Color	PNP	FQ2-S25010F	FQ2-S25050F	FQ2-S25100F	FQ2-S25100N
Field of vi		Refer to figure 1 on p.20	Refer to figure 2 on p.20	Refer to figure 3 on p.20	Refer to figure 4 on p.20

FQ2-S3 Series [High-resolution Type]

Field of view		Narrow View	Standard View	Wide View (Long-distance)	Wide View (Short-distance)	C-mount
Number of pixels			1.3 million pixels			
Color	NPN	FQ2-S30010F-08	FQ2-S30050F-08	FQ2-S30100F-08	FQ2-S30100N-08	FQ2-S30-13
Color	PNP	FQ2-S35010F-08	FQ2-S35050F-08	FQ2-S35100F-08	FQ2-S35100N-08	FQ2-S35-13
Monochrome	NPN	FQ2-S30010F-08M	FQ2-S30050F-08M	FQ2-S30100F-08M	FQ2-S30100N-08M	FQ2-S30-13M
Monochrome	PNP	FQ2-S35010F-08M	FQ2-S35050F-08M	FQ2-S35100F-08M	FQ2-S35100N-08M	FQ2-S35-13M
Field of view/ Installation distance		Refer to figure 5 on p.20	Refer to figure 6 on p.20	Refer to figure 7 on p.20	Refer to figure 8 on p.20	Refer to optical chart on p.30.

Inspection / ID Model

FQ2-S4 Series [Standard Type]

Field of view		Narrow View	Standard View	Wide View (Long-distance)	Wide View (Short-distance)	
Number of pixels		350,000 pixels				
Color	NPN	FQ2-S40010F	FQ2-S40050F	FQ2-S40100F	FQ2-S40100N	
	PNP	FQ2-S45010F	FQ2-S45050F	FQ2-S45100F	FQ2-S45100N	
Monochrome	NPN	FQ2-S40010F-M	FQ2-S40050F-M	FQ2-S40100F-M	FQ2-S40100N-M	
Monochrome	PNP	FQ2-S45010F-M	FQ2-S45050F-M	FQ2-S45100F-M	FQ2-S45100N-M	
Field of view/ Installation distance		Refer to figure 1 on p.20	Refer to figure 2 on p.20	Refer to figure 3 on p.20	Refer to figure 4 on p.20	

[High-resolution Type]

Field of view		Narrow View	Standard View	Wide View (Long-distance)	Wide View (Short-distance)	C-mount
Number of pixels			1.3 million pixels			
Color	NPN	FQ2-S40010F-08	FQ2-S40050F-08	FQ2-S40100F-08	FQ2-S40100N-08	FQ2-S40-13
	PNP	FQ2-S45010F-08	FQ2-S45050F-08	FQ2-S45100F-08	FQ2-S45100N-08	FQ2-S45-13
Monochrome	NPN	FQ2-S40010F-08M	FQ2-S40050F-08M	FQ2-S40100F-08M	FQ2-S40100N-08M	FQ2-S40-13M
Wonochrome	PNP	FQ2-S45010F-08M	FQ2-S45050F-08M	FQ2-S45100F-08M	FQ2-S45100N-08M	FQ2-S45-13M
Field of vi		Refer to figure 5 on p.20	Refer to figure 6 on p.20	Refer to figure 7 on p.20	Refer to figure 8 on p.20	Refer to optical chart on p.30.

ID Model

FQ2-CH Series [Optical Character Recognition Sensor]

Field of view		Narrow View	Standard View	Wide View (Long-distance)	Wide View (Short-distance)
Number of pixels		350,000 pixels			
Monochrome	NPN	FQ2-CH10010F-M	FQ2-CH10050F-M	FQ2-CH10100F-M	FQ2-CH10100N-M
Worldchrome	PNP	FQ2-CH15010F-M	FQ2-CH15050F-M	FQ2-CH15100F-M	FQ2-CH15100N-M
Field of view/ Installation distance		Refer to figure 1 on p.20	Refer to figure 2 on p.20	Refer to figure 3 on p.20	Refer to figure 4 on p.20

FQ-CR1 Series [Multi Code Reader]

Field of view		Narrow View	Standard View	Wide View (Long-distance)	Wide View (Short-distance)
Number of pixels		350,000 pixels			
NPN		FQ-CR10010F-M	FQ-CR10050F-M	FQ-CR10100F-M	FQ-CR10100N-M
Monochrome	PNP	FQ-CR15010F-M	FQ-CR15050F-M	FQ-CR15100F-M	FQ-CR15100N-M
Field of view/ Installation distance		Refer to figure 1 on p.20	Refer to figure 2 on p.20	Refer to figure 3 on p.20	Refer to figure 4 on p.20

FQ-CR2 Series [2D Code Reader]

Field of view	Narrow View	Standard View	Wide View (Long-distance)	Wide View (Short-distance)
Number of pixels	350,000 pixels			
Monochrome NPN	FQ-CR20010F-M	FQ-CR20050F-M	FQ-CR20100F-M	FQ-CR20100N-M
PNP	FQ-CR25010F-M	FQ-CR25050F-M	FQ-CR25100F-M	FQ-CR25100N-M
Field of view/ Installation distance	Refer to figure 1 on p.20	Refer to figure 2 on p.20	Refer to figure 3 on p.20	Refer to figure 4 on p.20

Field of view/Installation distance

(Unit: mm)

Field of view	Narrow View	Standard View	Wide View (Long-distance)	Wide View (Short-distance)	
Appearance			E	2	
350,000 pixels Type	38 7.5 7.5 Field of view 8.2 13	Figure 2 56 2 8.2 Field of view 33 53	220 33 53 Field of view 970 153 240	32 18 29 Field of view 380 191 300	
760,000 pixels Type	Figure 5 38 7.5 57 6.7 Field of view 11.6	Figure 6 56 11.6 13 215 Field of view 47.3 53	220 247.3 53 Field of view 970 214 240	32 25,9 29 Field of view 380 300	

Touch Finder

Туре	Appearance	Model
DC power supply		FQ2-D30
AC/DC/battery		FQ2-D31 (See note.)

Note: AC Adapter and Battery are sold separately.

Cables

Туре	Appearance	Cable length	Model
		2m	FQ-WN002
FQ Ethernet Cables (connect Sensor to Touch		5m	FQ-WN005
Finder, Sensor to PC)	Robotic	10m	FQ-WN010
·	cable	20m	FQ-WN020
		2m	FQ-WD002
I/O Cables		5m	FQ-WD005
I/O Cables	Robotic	10m	FQ-WD010
	cable	20m	FQ-WD020

Sensor Data Unit (FQ2-S3/S4/CH only)

Туре	Appearance	Output type	Model
Parallel Interface	0	NPN	FQ-SDU10
Parallel Interface	F	PNP	FQ-SDU15
RS-232C Interface	0 1	NPN	FQ-SDU20
R5-232C Interface	E 5	PNP	FQ-SDU25

Cables for Sensor Data Unit

Туре	Appearance	Cable length	Model
		2m	FQ-WU002
Sensor Data Unit Cable		5m	FQ-WU005
Selisor Data Offit Cable	Robotic	10m	FQ-WU010
	cable	20m	FQ-WU020
		2m	FQ-VP1002
Parallel Cable for FQ-SDU1*		5m	FQ-VP1005
		10m	FQ-VP1010
	/////	2m	FQ-VP2002
Parallel Cable for FQ-SDU2*		5m	FQ-VP2005
		10m	FQ-VP2010
RS-232C Cable for FQ-SDU2		2m	XW2Z-200S-V
no-2320 Capie 101 FQ-3DU2		5m	XW2Z-500S-V

^{*} When using FQ-SDU , 2 Cables are required for all I/O signals.

Accessories

Application	Appearance	Name	Model
	***	Mounting Bracket *1	FQ-XL
		Mounting Bracket for high- precision sensing *2	FQ-XL2
For Sensor	000	Mounting Base for C-mount type *3	FQ-XLC
		Polarizing Filter Attachment *1	FQ-XF1
		Panel Mounting Adapter	FQ-XPM
	108	AC Adapter (for AC/DC/battery model) *4	FQ-A□
		Battery *5 (for AC/DC/battery model)	FQ-BAT1
For Touch Finder	/	Touch Pen *6	FQ-XT
		Strap	FQ-XH
		SD Card (2 GB)	HMC- SD291
	200	SD Card (4 GB)	HMC- SD491

Industrial Switching Hubs (Recommended)

Appearance	Number of ports	Failure detection	Current consumption	Model
Ada	3	None	0.22 A	W4S1-03B
20	5	None	0.22 A	W4S1-05B
215	3	Supported	V.22 A	W4S1-05C

External Lighting

Туре	Model			
FLVSeries	Refer to Vision Accessory Catalog (Q198)			
FL Series	neier to vision Accessory Catalog (Q190)			

- *1. Included with Integrated Sensor.
- *2. A mounting Bracket with improved resistance to vibrations and other external stresses that cause displacement of the optical axis and field of view.
- *3. Included with Sensor with C-mount.
- *4. AC Adapters for Touch Finder with DC / AC / Battery Power Supply.Select the model for the country in which the Touch Finder will be used.

Plug Type Voltage		Certified standards	Model
A	125 V max.	PSE	FQ-AC1
	125 V IIIax.	UL/CSA	FQ-AC2
	250 V max.	CCC mark	FQ-AC3
С	250 V max.		FQ-AC4

- *5. The Battery uses a lithium ion secondary battery. Confirm any applicable laws and regulations in the destination country if you export the Battery.
- *6. Enclosed with Touch Finder.

Lenses for C-mount Camera Refer to optical chart on p.30 for selection of a lens. **High-resolution, Low-distortion Lenses**

•	,								
Model	3Z4S-LE SV-0614H	3Z4S-LE SV-0814H	3Z4S-LE SV-1214H	3Z4S-LE SV-1614H	3Z4S-LE SV-2514H	3Z4S-LE SV-3514H	3Z4S-LE SV-5014H	3Z4S-LE SV-7525H	3Z4S-LE SV-10028H
Appearance/ Dimensions (mm)	42 dia. 57.5	39 dia. 52.5	30 dia. 51.0	30 dia. 47.5	30 dia. 36.0	44 dia. 45.5	44 dia. 57.5	36 dia. 42.0[WD;∞] to 54.6[WD:1200]	39 dia. 66.5[WD:∞] to 71.6[WD:2000]
Focal length	6mm	8mm	12mm	16mm	25mm	35mm	50mm	75mm	100mm
Brightness	F1.4	F2.5	F2.8						
Filter size	M40.5 P0.5	M35.5 P0.5	M27 P0.5	M27 P0.5	M27 P0.5	M35.5 P0.5	M40.5 P0.5	M34.0 P0.5	M37.5 P0.5

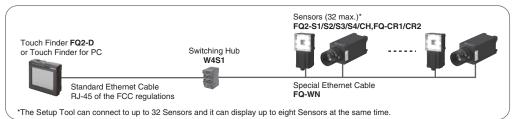
Extension Tubes

Model	3Z4S-LE SV-EXR					
Contents	Set of 7 tubes (40 mm, 20 mm,10 mm, 5 mm, 2.0 mm,1.0 mm, and 0.5 mm) Maximum outer diameter: 30 mm dia.					

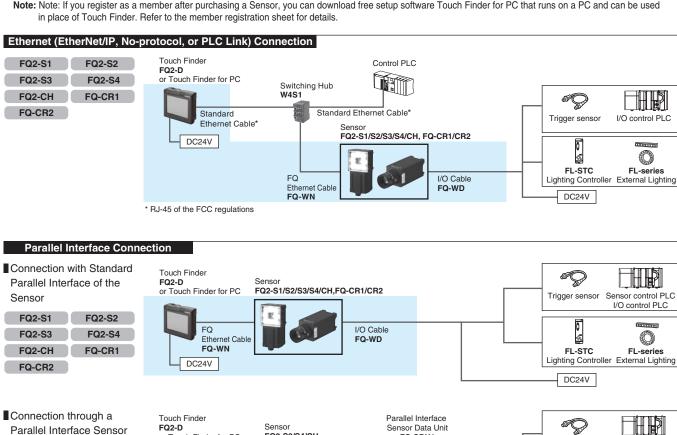
- *Do not use the 0.5-mm, 1.0-mm, and 2.0-mm Extension Tubes attached to each other. Since these ExtensionTubes are placed over the threaded section of the Lens or other Extension Tube, the connection may loosen when more than one 0.5-mm, 1.0- mm or 2.0-mm Extension Tube are used together.
- * Reinforcement is required to protect against vibration when Extension Tubes exceeding 30 mm are used.

Up to 32 Sensors can be set up and monitored from a single Touch Finder or Touch Finder for PC. Various types of Sensors can be used at the same time.

However, I/O type and wiring method vary depending on the Sensor, so select the necessary devices.



Note: Note: If you register as a member after purchasing a Sensor, you can download free setup software Touch Finder for PC that runs on a PC and can be used



FQ2-S3/S4/CH

or Touch Finder for PC

FΩ

DC24V

FQ-WN

Ethernet Cable

Data Unit

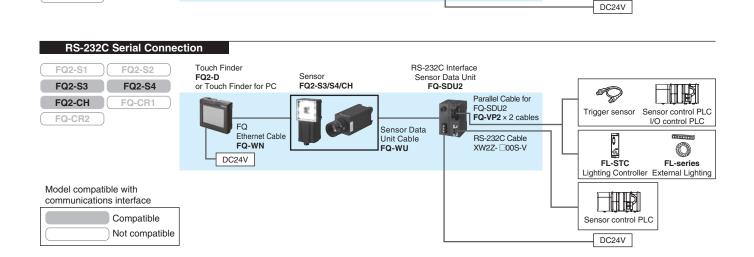
FQ2-S3

FQ2-CH

FQ-CR2

FQ2-S4

FQ-CR1



FQ-SDU1

Parallel Cable

for FQ-SDU1

FQ-VP1

x 2 cables

Sensor Data

Unit Cable

FQ-WU

Sensor control PLC

0

FL-series

Trigger sensor

FL-STC

Lighting Controller External Lighting

Sensor [Inspection Model FQ2-S1/S2/S3 Series]

Item		Single-function type	Standard type		High-reso	lution type			
Madal	NPN	FQ2-S10□□□□	FQ2-S20□□□□	FQ2-S30□□□□-08	FQ2-S30□□□□-08M	FQ2-S30-13	FQ2-S30-13M		
Model	PNP	FQ2-S15□□□□	FQ2-S25□□□□	FQ2-S35□□□□-08	FQ2-S35□□□□-08M	FQ2-S35-13	FQ2-S35-13M		
Field of vie	w					Select a lens accordir			
Installation		Refer to Ordering Information on p.19. (Tolerance (field of view): ±10% max.) and installation distance. Refer to the optical chart on p.30.							
	Inspection items	Shape Search III, Sh	nape Search II, Sea	rch, sensitive search, a	rea, color data, edge p	osition, edge pitch, ed	ge width, and labeling		
Main	Number of simultaneous measurements	1 32							
functions	•	Supported (360º Mo	upported (360° Model position compensation, Edge position compensation, Linear correction)						
	Number of registered scenes	8 *	32 *						
	Calibration	Supported							
	Image processing	Real color			Monochrome	Real color	Monochrome		
	method	High dynamic range	(HDR) image adju	stment (Color Gray Filt					
	Image filter	Extract edges, Extra	ct horizontal edges	Extract vertical edges ors with Color Cameras	, Enhance edges, Back	(ground suppression),			
	Image elements	1/3-inch color CMOS	 3	1/2-inch color CMOS	1/2-inch	1/2-inch color CMOS	1/2-inch		
Image input	Shutter	Built-in lighting ON:		Built-in lighting ON: 1/	Monochrome CMOS 250 to 1/60,000s	1/1 to 1/4155s	Monochrome CMOS		
		Built-in lighting OFF	: 1/1 to 1/50,000s	Built-in lighting OFF: 1	I/1 to 1/4155s				
	Processing resolution	752 × 480		928 × 828		1280 × 1024			
	Partial input function	Supported horizonta	, ,	Supported horizontally	y and vertically				
	Image display	Zoom-in/Zoom-out/F	-it, Rotating by 180°			l <u>-</u>			
	Lens mounts					C-mount			
Lighting	Lighting method	Pulse							
	Lighting color	White							
Data	Measurement data	In Sensor: 1,000 iter	ms (If a Touch Finde	er is used, results can b	e saved up to the capa	acity of an SD card.)			
logging	Images	J	•	r is used, images can b		• /			
Auxiliary fu	ınction	Math (arithmetic, cal	lculation functions, t	monitor, Password fur rigonometric functions,		vare, Sensor error histo	ory, Calibration,		
Measureme	ent trigger	External trigger (sing Communications trige PLC Link, or PROF	ger (Ethernet TCP	no-protocol, Ethernet U	IDP no-protocol, Ether	net FINS/TCP no-proto	ocol, EtherNet/IP,		
	Input signals	7 signals • Single measurement input (TRIG) • Control command input (IN0 to IN5)							
I/O specificati ons	Output signals	READYRUNSTG (Strobe triggOR0 (Item0 judge	it output (OR) ROR) ents of the three ou		DUT2) can also be cha	nged to the following:			
	Ethernet specifications	100Base-TX/10Base-T							
	Communications	Ethernet TCP no-pro	otocol, Ethernet UDI	P no-protocol, Ethernet	FINS/TCP no-protoco	I, EtherNet/IP, PLC Lin	k , or PROFINET		
	I/O expansion			Possible by connecting	g FQ-SDU1_ Sensor [Data Unit. 11 inputs and	d 24 outputs		
	RS-232C			Possible by connecting	g FQ-SDU2_ Sensor [or Data Unit. 8 inputs and 7 outputs			
Ratings	Power supply voltage	21.6 to 26.4 VDC (in	ncluding ripple)						
пашіуз	Current consumption	2.4 A max.				0.3 A max.			
	Ambient	Operating: 0 to 50°C		Operating: 0 to 40°C					
	temperature range	Storage: -25 to 65°C (with no icing or con		Storage: -25 to 65°C (with no icing or conde	ensation)				
	Ambient humidity range	, ,							
Environme			· · ·						
ntal immunity	Vibration resistance	10 to 150 Hz, single		n, X/Y/Z directions					
•	(destruction) Shock resistance	8 min each, 10 times 150 m/s ² 3 times each		, down, right, left, forwa	ard. and backward)				
	(destruction) Degree of			g Filter Attachment is n	<u> </u>	IEC 60529 IP40			
	protection	or connector cap is i				120 00023 11 40			
Materials		Sensor: PBT, PC, SUS Mounting Bracket: PBT Polarizing Filter Attachment: PBT, PC Ethernet connector: Oil-resistance vinyl compound I/O connector: Lead-free heat-resistant PVC				Cover: Zinc-plated ste Thickness: 0.6 mm Case: Aluminum diec Mounting base: Polyce	ast alloy (ADC-12)		
Weight		Narrow View/Standa	ard View:Approx.160			Approx. 160 g without			
		Wide View:Approx.1 Mounting Bracket (F				Approx. 185 g with ba Mounting Base (FQ-X			
Accessorie with sensor		Polarizing Filter Atta Instruction Manual,	chment (FQ-XF1) (Mounting Screw (M3			
LED class		Risk Group 2 (IEC62	2471)						
The max	imum number of re	gisterable scenes	depends on settir	ngs due to restriction	s on memory.				

^{*} The maximum number of registerable scenes depends on settings due to restrictions on memory.

Sensor [Inspection/ID Model FQ2-S4 Series]

Model Field of vie	Lugar	F00.04:====	E00.040		n/ID Model	E00.040EEE	E00 040EEE	
	NPN	FQ2-S40	FQ2-S40 - M		FQ2-S40		FQ2-S40	
	PNP	FQ2-S45□□□□	FQ2-S45□□□□-M	FQ2-S45\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	FQ2-S45□□□□-08M		FQ2-S45	
installation	n distance	Refer to Ordering Info	rmation on p.19. (Toler	rance (field of view): ±1	0% max.)	Select a lens accordin and installation distan Refer to the optical ch	ce.	
	Inspection items	Shape Search III, Shape Search II, Search, Sensitive Search, Area, Color Data, Edge Position, Edge Pitch, Edge Width, Labeling, OCR *1, Bar code *2, 2D-code *2, 2D-code (DMP) *3, and Model Dictionary						
Main	Number of simultaneous measurements	32						
functions	Position compensation	Supported (360º Mode	el position compensation	on, Edge position comp	ensation, Linear correc	ction)		
	Number of	32 *4						
	registered scenes Calibration	Supported						
	Retry function	Normal retry, Exposure retry, Scene retry, Trigger retry						
	Image processing	Real color	Monochrome	Real color	Monochrome	Real color	Monochrome	
	method							
	Image filter	edges, Extract horizon		g smoothing, Dilate, Erc pression), polarizing filte				
Image	Image elements	1/3-inch color CMOS	1/3-inch Monochrome CMOS	1/2-inch color CMOS	1/2-inch Monochrome CMOS	1/2-inch color CMOS	1/2-inch Monochrome CMOS	
input	Shutter	Built-in lighting ON: 1/ Built-in lighting OFF: 1		Built-in lighting ON: 1/ Built-in lighting OFF: 1		1/1 to 1/4155s		
	Processing resolution Partial input function		, only	928 × 828 Supported horizontally	u and vartically	1280 × 1024		
	Image display	Supported horizontally Zoom-in/Zoom-out/Fit		Supported nonzontally	y and vertically			
	Lens mounts		, riotating by 100			C-mount		
Lighting	Lighting method Lighting color	Pulse White						
Data	Measurement data	-	s (If a Touch Finder is a	used results can be sa	ived up to the capacity	of an SD card)		
logging	Images	·	In Sensor: 1,000 items (If a Touch Finder is used, results can be saved up to the capacity of an SD card.) In Sensor: 20 images (If a Touch Finder is used, images can be saved up to the capacity of an SD card.)					
Auxiliary fu	unction				ction, Simulation softwa	are, Sensor error histo	ry, Calibration,	
Auxiliary		•		nometric functions, and	logic functions)			
Measureme	ent trigger	External trigger (single Communications trigg or PROFINET)		rotocol, Ethernet UDP n	no-protocol, Ethernet FI	NS/TCP no-protocol, E	therNet/IP, PLC Link ,	
	Input signals	Single measureme	7 signals • Single measurement input (TRIG) • Control command input (IN0 to IN5)					
I/O specificati ons	Output signals	3 signals • Control output (BUSY) • Overall judgement output (OR) • Error output (ERROR) Note: The assignments of the three output signals (OUT0 to OUT2) can also be changed to the following: • READY • RUN • STG (Strobe trigger) • OR0 (Item0 judgement) to OR31 (Item31 judgement) • Exp.0 judgement to Exp.31 judgement						
	Ethernet specifications	100Base-TX/10Base-T						
	Communications	Ethernet TCP no-protocol, Ethernet UDP no-protocol, Ethernet FINS/TCP no-protocol, EtherNet/IP, PLC Link , or PROFINET						
	I/O expansion	Possible by connecting FQ-SDU1_ Sensor Data Unit. 11 inputs and 24 outputs						
	RS-232C	,	_	Data Unit. 8 inputs and	7 outputs			
Ratings	Power supply voltage Current consumption	21.6 to 26.4 VDC (inc	luaing ripple)			0.3.4 may		
	Ambient	2.4 A max. Operating: 0 to 40°C				0.3 A max.		
	temperature	Storage: -25 to 65°C						
	range	(with no icing or conde						
Environme	Ambient humidity range							
ntal immunity	Ambient atmosphere Vibration resistance (destruction)	No corrosive gas 10 to 150 Hz, single amplitude: 0.35 mm, X/Y/Z directions 8 min each. 10 times						
	Shock resistance (destruction)	8 min each, 10 times 150 m/s² 3 times each in 6 direction (up, down, right, left, forward, and backward)						
	Degree of protection	IEC 60529 IP67 (Except when Polarizing Filter Attachment is mounted or connector cap is removed.)				IEC 60529 IP40		
		Sensor: PBT, PC, SU				Cover: Zinc-plated ste		
Materials	, ,	Mounting Bracket: PB Polarizing Filter Attacl Ethernet connector: C		pound		Thickness: 0.6 mm Case: Aluminum dieca Mounting base: Polyca	ast alloy (ADC-12)	
Materials Weight		Mounting Bracket: PB Polarizing Filter Attacl Ethernet connector: C	nment: PBT, PC bil-resistance vinyl com ree heat-resistant PVC d View:Approx.160 g	pound		Case: Aluminum dieca	ast alloy (ADC-12) arbonate ABS base,	
	es included	Mounting Bracket: PB Polarizing Filter Attacl Ethernet connector: C I/O connector: Lead-fi Narrow View/Standar Wide View:Approx.15 Mounting Bracket (FC Polarizing Filter Attacl	nment: PBT, PC ill-resistance vinyl complee heat-resistant PVC d View:Approx.160 g 0 g I-XL) (1)			Case: Aluminum dieca Mounting base: Polyca Approx. 160 g without Approx. 185 g with ba Mounting Base (FQ-X Mounting Screw (M3 >	ast alloy (ADC-12) arbonate ABS base, se LC) (1)	

^{*1.} The types of characters to be read are the same as those of FQ2-CH Optical Character Recognition Sensor (p.25).
*2. The types of cedes to be read are the same as those of FQ-CR1 Multi Code Reader (p.25).
*3. The types of cedes to be read are the same as those of FQ-CR2 2D Code Reader (p.25).
*4. The maximum number of registerable scenes depends on settings due to restrictions on memory.

Sensor [ID Model FQ2-CH, FQ-CR1/CR2 Series]

Item	Lupu	Optical Character Recognition Sensor	Multi Code Reader	2D Code Reader		
Model	NPN PNP	FQ2-CH10□□□-M FQ2-CH15□□□-M	FQ-CR10□□□-M FQ-CR15□□□-M	FQ-CR20□□□-M FQ-CR25□□□-M		
ield of vi				FQ-CR25LILLI-IVI		
	n distance	Refer to Ordering Information on p.19. (Tolera	nce (field of view): ±10% max.)			
	Inspection items	OCR - Alphabet A to Z - Number 0 to 9 - Symbol ' : / Model dictionary	DC Code (Data Matrix (EC200), QR Code, MicroQR Code, PDF417, MicroPDF417, GS1-DataMatrix) Bar Code (JAN/EAN/UPC, Code39, Codabar (NW-7), ITF (Interleaved 2 of 5), Code 93, Code128/GS1-128, GS1 DataBar* (Truncated, Stacked, Omni-directional, Stacked Omnidirectional, Limited, Expanded, Expanded Stacked), Pharmacode, GS1-128 Composite Code (CC-A, CC-B, CC-C))	2D Code (Data Matrix (EC200), QR Code)		
Main functions	Image filter	Weak smoothing, Strong smoothing, Dilate, Erosion, Median, Extract edges, Extract horizontal edges, Extract vertical edges, Enhance edges, Background suppression	None	Filter function (Smooth, Dilate, Erosion, Median), Code Error Correction Position Display		
	Verification function	Supported	Supported	None		
	Retry function	Normal retry, Exposure retry, Scene retry,	None	Normal retry, Exposure retry, Scene retry,		
	Number of simultaneous	Trigger retry		Trigger retry		
	measurements	32				
	Position compensation	Supported (360º Model position compensation, Edg	ge position compensation, Linear correction)	None		
	Number of registered scenes	32				
	Image processing method	Monochrome High dynamic range (HDR), polarizing filter	I			
	Image filter	(attachment), Brightness Correction	High dynamic range (HDR), polarizing filter (attachment)			
maga	Image elements	1/3-inch Monochrome CMOS				
mage input	Shutter	Built-in lighting ON: 1/250 to 1/50,000s	1/250 to 1/30,000s	1/250 to 1/32,258s		
	Processing resolution	Built-in lighting OFF: 1/1 to 1/50,000s 752 × 480				
	Partial input function	Supported horizontally only.				
	Image display	Zoom-in/Zoom-out/Fit, Rotating by 180°	Zoom-in/Zoom-out/Fit			
ighting	Lighting method	Pulse				
	Lighting color	White				
Data ogging	Measurement data Images		sed, results can be saved up to the capacity of ed, images can be saved up to the capacity of a			
Auxiliary f		• ,	tor, Password function, Simulation software, Se	•		
Math func		Arithmetic, calculation functions, trigonometric				
Measurem	ent trigger	External trigger (single or continuous) Communications trigger (Ethernet TCP no-protocol, Ethernet UDP no-protocol, Ethernet FINS/TCP no- protocol, EtherNet/IP, PLC Link, or PROFINET)	External trigger (single or continuous) Communications trigger (Ethernet TCP no-pro	otocol)		
	Input signals	7 signals • Single measurement input (TRIG) • Control command input (IN0 to IN5)				
//O specificat ions	Output signals	3 signals	3 signals • Control output (BUSY) • Overall judgement output (OR) • Error output (ERROR) Note: Note:The three output signals can be allocated for the judgements of individual inspection items.			
	Ethernet specifications	100Base-TX/10Base-T				
	Communications	Ethernet TCP no-protocol, Ethernet UDP no-protocol, Ethernet FINS/TCP no-protocol, EtherNet/IP, PLC Link, or PROFINET	Ethernet TCP no-protocol			
	I/O expansion	Possible by connecting FQ-SDU1_ Sensor Data Unit. 11 inputs and 24 outputs				
	RS-232C	Possible by connecting FQ-SDU2_Sensor Data Unit. 8 inputs and 7 outputs				
Ratings	Power supply voltage					
	Current consumption Ambient temperature range Ambient humidity range	re Operating: 0 to 40°C, Storage: -25 to 65°C (with no icing or condensation) Operating: 0 to 50°C, Storage: -25 to 65°C (with no icing or condensation)				
		Poperating and storage: 35% to 85% (with no condensation) No corrosive gas				
Environm		No corrosive gas 10 to 150 Hz, single amplitude: 0.35 mm, X/Y/Z directions				
ental	Ambient atmosphere Vibration resistance					
ental	Ambient atmosphere Vibration resistance (destruction)					
ental	Ambient atmosphere Vibration resistance (destruction) Shock resistance (destruction)	8 min each, 10 times 150 m/s² 3 times each in 6 direction (up, down		moved)		
ental mmunity	Ambient atmosphere Vibration resistance (destruction) Shock resistance	8 min each, 10 times 150 m/s² 3 times each in 6 direction (up, down IEC 60529 IP67 (Except when Polarizing Filte	r Attachment is mounted or connector cap is re	moved.)		
ental mmunity Materials	Ambient atmosphere Vibration resistance (destruction) Shock resistance (destruction)	8 min each, 10 times 150 m/s² 3 times each in 6 direction (up, down) IEC 60529 IP67 (Except when Polarizing Filte Sensor: PBT, PC, SUS, Mounting Bracket: PB Ethernet connector: Oil-resistance vinyl compo	r Attachment is mounted or connector cap is re iT, Polarizing Filter Attachment: PBT, PC bund, I/O connector: Lead-free heat-resistant P	·		
ental mmunity Materials	Ambient atmosphere Vibration resistance (destruction) Shock resistance (destruction) Degree of protection	8 min each, 10 times 150 m/s² 3 times each in 6 direction (up, down) IEC 60529 IP67 (Except when Polarizing Filte Sensor: PBT, PC, SUS, Mounting Bracket: PE Ethernet connector: Oil-resistance vinyl compound Narrow View/Standard View:Approx.160 g Wic	r Attachment is mounted or connector cap is re iT, Polarizing Filter Attachment: PBT, PC bund, I/O connector: Lead-free heat-resistant P de View:Approx.150 g	vc		
Environm ental immunity Materials Weight Accessorie LED class	Ambient atmosphere Vibration resistance (destruction) Shock resistance (destruction) Degree of protection es included with sensor	8 min each, 10 times 150 m/s² 3 times each in 6 direction (up, down) IEC 60529 IP67 (Except when Polarizing Filte Sensor: PBT, PC, SUS, Mounting Bracket: PE Ethernet connector: Oil-resistance vinyl compound Narrow View/Standard View:Approx.160 g Wic	r Attachment is mounted or connector cap is re iT, Polarizing Filter Attachment: PBT, PC bund, I/O connector: Lead-free heat-resistant P	vc		

Touch Finder

		Туре	Model with DC power supply	Model with AC/DC/battery power supply	
Item	m Model		FQ2-D30	FQ2-D31	
Number of connectable Sensor		sor	Number of sensors that can be recognized (switched): 32 max. number or sensor that can displayed on monitor: 8 max.		
Types of measurement displays		neasurement displays	Last result display, Last NG display, trend monitor, I	nistograms	
Main functions	Types of display images		Through, frozen, zoom-in, and zoom-out images		
Main functions	Data logging		Measurement results, measured images		
	Menu language		English, German, French, Italian, Spanish, Traditional Chinese, Simplified Chinese, Korean, Japanese		
		Display device	3.5-inch TFT color LCD		
	LCD	Pixels	320 × 240		
Indications		Display colors	16.7 million		
mulcations		Life expectancy *1	50,000 hours at 25°C		
	Backlight	Brightness adjustment	Provided		
		Screen saver	Provided		
Operation	Touch	Method	Resistance film		
interface	screen	Life expectancy *2	1,000,000 touch operations		
External	Ethernet		100BASE-TX/10BASE-T		
interface SD card			SDHC-compliant, Class 4 or higher recommended		
Ratings	Power supply voltage		DC power connection:21.6 to 26.4 VDC (including ripple)	DC power connection: 21.6 to 26.4 VDC (including ripple) AC adapter (manufactured by Sino-American Japan Co., Ltd) connection: 100 to 240 VAC, 50/60 Hz Battery connection: FQ-BAT1 Battery (1cell, 3.7 V)	
	Continuous operation on Battery *3			1.5 h	
	Power consumption		DC power connection: 0.2 A max.	DC power connection: 0.2 A max. Charging battery: 0.4 A max.	
	Ambient temperature range		Operating: 0 to 50°C Storage: -25 to 65°C (with no icing or condensation)	Operating: 0 to 50°C when mounted to DIN Track or panel Operation on Battery: 0 to 40°C Storage: -25 to 65°C (with no icing or condensation)	
Environmental	Ambient humidity range		Operating and storage: 35% to 85% (with no condensation)		
immunity	Ambient atmosphere		No corrosive gas		
	Vibration resistance (destruction)		10 to 150 Hz, single amplitude: 0.35 mm, X/Y/Z directions 8 min each, 10 times		
	Shock resistance (destruction)		150 m/s ² 3 times each in 6 direction (up, down, right, left, forward, and backward)		
	Degree of protection		IEC 60529 IP20 (when SD card cover, connector cap, or harness is attached)		
Weight	1		Approx. 270 g (without Battery and hand strap attached)		
Materials			Case: ABS		
Accessories inc	luded with 1	Touch Finder	Touch Pen (FQ-XT), Instruction Manual		

^{*1.} This is a guideline for the time required for the brightness to diminish to half the initial brightness at room temperature and humidity. The life of the backlight is greatly affected by the ambient temperature and humidity and will be shorter at lower or higher temperatures.

*2. This value is only a guideline. No guarantee is implied. The value will be affected by operating conditions.

*3. This value is only a guideline. No guarantee is implied. The value will be affected by the operating environment and operating conditions.

Sensor Data Units (FQ2-S3/S4/CH only)

Item			Parallel Interface	RS-232C Interface FQ-SDU20 FQ-SDU25	
Model	NPN PNP		FQ-SDU10		
wodei			FQ-SDU15		
I/O	Connector 1		16 outputs (D0 to D15)	6 inputs (IN0 to IN5)	
	Parallel I/O	Connector 2	11 inputs (TRIG, RESET, IN0 to IN7, and DSA) 8 outputs (GATE, ACK, RUN, BUSY, OR, ERROR, STGOUT, and SHTOUT)	2 inputs (TRIG and RESET) 7 outputs (ACK, RUN, BUSY, OR, ERROR, STGOUT, and SHTOUT)	
specifications	RS-232C			1 channel, 115,200 bps max.	
	Sensor interface		FQ2-S3 connected with FQ-WU : OMRON interface *Number of connected Sensors: 1		
	Power supply voltage		21.6 to 26.4 VDC (including ripple)		
	Insulation resistance		Between all DC external terminals and case: 0.5 MΩ min (at 250 VDC)		
Ratings	Current consumption		2.5 A max. : FQ2-S□□□□□□□ and FQ-SDU□□, FQ2-CH1□□□□□-M and FQ-SDU□□ 0.4 A max. : FQ2-S□□□□ and FQ-SDU□□ 0.1 A max. : FQ-SDU□□ only		
Ambient temperature range		ature range	Operating: 0 to 50°C, Storage: -20 to 65°C (with no icing or condensation)		
	Ambient humidity range		Operating and storage: 35% to 85% (with no condensation)		
Environmental	Ambient atmosphere		No corrosive gas		
immunity	Vibration resistance (destruction)		10 to 150 Hz, single amplitude: 0.35 mm, X/Y/Z directions, 8 min each, 10 times		
	Shock resistance (destruction)		150 m/s ² 3 times each in 6 directions (up, down, right, left, forward, and backward)		
	Degree of protection		IEC 60529 IP20		
Materials	•		Case: PC + ABS, PC		
Weight			Approx. 150 g		
Accessories inc	luded with Senso	r Data Unit	Instruction Manual		

Battery

Item Model	FQ-BAT1
Battery type	Secondary lithium ion battery
Nominal capacity	1,800 mAh
Rated voltage	3.7 V
Ambient temperature range	Operating: 0 to 40°C Storage: -25 to 65°C (with no icing or condensation)
Ambient humidity range	Operating and storage: 35% to 85% (with no condensation)
Charging method	Charged in Touch Finder (FQ2-D31). AC adapter (FQ-AC□) is required.
Charging time *1	2 h
Usage time *1	1.5 h
Battery backup life (See note 2.)	300 charging cycles
Weight	50 g max.

System Requirements for Touch Finder for PC

The following Personal Computer system is required to use the software.

os	Microsoft Windows XP Home Edition/Professional SP2 or higher (32-bit version) Microsoft Windows 7 Home Premium or higher (32-bit/64-bit version)
CPU	Core 2 Duo 1.06 GHz or the equivalent or higher
RAM	1GB min.
HDD	500 MB min. available space *
Monitor	1,024 × 768 dots min.

^{*.} Available space is also required separately for data logging.

This value is only a guideline. No guarantee is implied. The value will be affected by operating conditions
This is a guideline for the time required for the capacity of the Battery to be reduced to 60% of the initial capacity. No guarantee is implied. The value will be affected by the operating environment and operating conditions.

Dimensions (Unit: mm)

Sensor

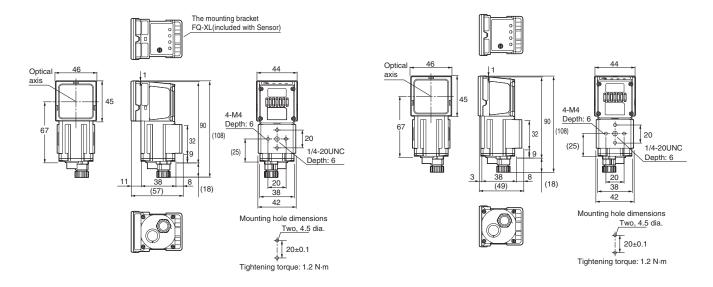
28

Integrated Sensor

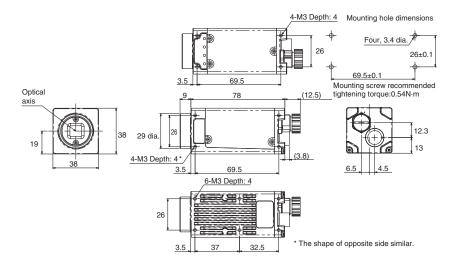
Narrow View
FQ2-S□□□10F-□□□
FQ2-CH□□□10F-M
FQ-CR□□□10F-M

Standard View
FQ2-S 050F-00
FQ2-CH 050F-M
FQ-CR 050F-M

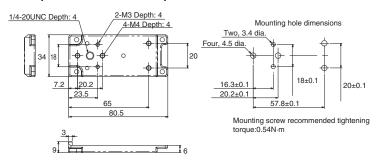
Wide View
FQ2-S□□100□-□□□
FQ2-CH□□100□-M
FQ-CR□□100□-M



C-mount FQ2-S3□-13□ FQ2-S4□-13□

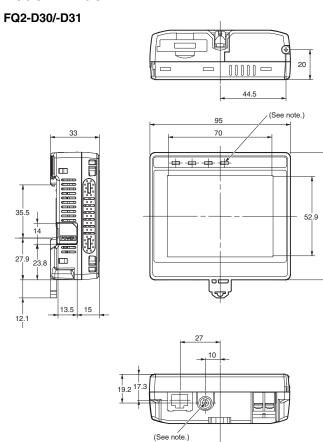


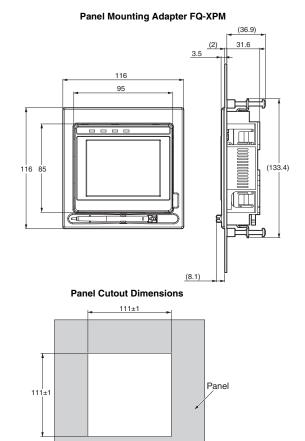
Mounting Base FQ-XLC (included with Sensor)



(Unit: mm)

Touch Finder

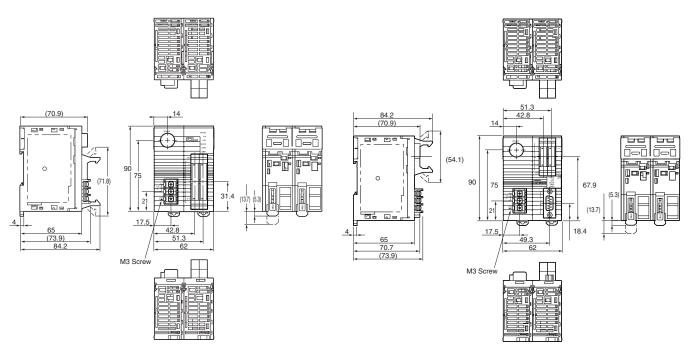




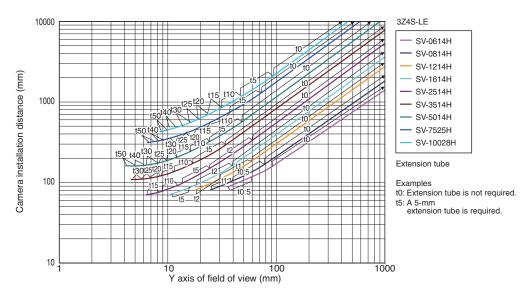
Note: Provided with FQ2-D31 only.

Sensor Data Unit FQ-SDU10/-SDU15

FQ-SDU20/-SDU25



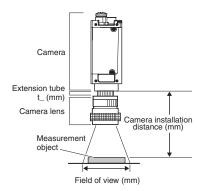
High-resolution, Low-distortion Lenses 3Z4S-LE SV-□□□□H



Meaning of Optical Chart

The X axis of the optical chart shows the field of view (mm) (See Note.), and the Y axis of the optical chart shows the camera installation distance (mm).

Note: The lengths of the fields of view given in the optical charts are the lengths of the Y axis.



Related Manuals

Man.No.	Model number	Manual
Z337	FQ2-S1/S2/S3/S4/CH	Smart Camera FQ2-S/CH Series User's manual
Z338	FQ2-S1/S2/S3/S4/CH	Smart Camera FQ2-S/CH Series User's manual (Communication Settings)
Z329	FQ-CR1-M	Fixed Mount Multi Code Reader FQ-CR1-M User's manual
Z316	FQ-CR2	Fixed Mount 2D Code Reader FQ-CR2 User's manual

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