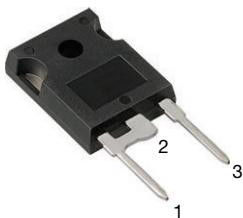
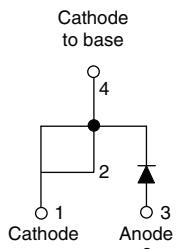


## HEXFRED®

### Ultrafast Soft Recovery Diode, 25 A


**TO-247AC modified**


#### FEATURES

- Ultrafast and ultrasoft recovery
- Very low  $I_{RRM}$  and  $Q_{rr}$
- Designed and qualified according to JEDEC®-JESD47
- Material categorization: for definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)



**RoHS**  
COMPLIANT  
HALOGEN  
FREE  
Available

#### BENEFITS

- Reduced RFI and EMI
- Reduced power loss in diode and switching transistor
- Higher frequency operation
- Reduced snubbing
- Reduced parts count

#### DESCRIPTION

VS-HFA25PB60... is a state of the art ultrafast recovery diode. Employing the latest in epitaxial construction and advanced processing techniques it features a superb combination of characteristics which result in performance which is unsurpassed by any rectifier previously available. With basic ratings of 600 V and 25 A continuous current, the VS-HFA25PB60... is especially well suited for use as the companion diode for IGBTs and MOSFETs. In addition to ultrafast recovery time, the HEXFRED® product line features extremely low values of peak recovery current ( $I_{RRM}$ ) and does not exhibit any tendency to "snap-off" during the  $t_b$  portion of recovery. The HEXFRED features combine to offer designers a rectifier with lower noise and significantly lower switching losses in both the diode and the switching transistor. These HEXFRED advantages can help to significantly reduce snubbing, component count and heatsink sizes. The HEXFRED VS-HFA25PB60... is ideally suited for applications in power supplies and power conversion systems (such as inverters), motor drives, and many other similar applications where high speed, high efficiency is needed.

<b>PRODUCT SUMMARY</b>	
Package	TO-247AC modified (2 pins)
$I_{F(AV)}$	25 A
$V_R$	600 V
$V_F$ at $I_F$	1.3 V
$t_{rr}$ (yp.)	23 ns
$T_J$ max.	150 °C
Diode variation	Single die

<b>ABSOLUTE MAXIMUM RATINGS</b>				
PARAMETER	SYMBOL	TEST CONDITIONS	VALUES	UNITS
Cathode to anode voltage	$V_R$		600	V
Maximum continuous forward current	$I_F$	$T_C = 100$ °C	25	A
Single pulse forward current	$I_{FSM}$		225	
Maximum repetitive forward current	$I_{FRM}$		100	W
Maximum power dissipation	$P_D$	$T_C = 25$ °C	151	
		$T_C = 100$ °C	60	
Operating junction and storage temperature range	$T_J, T_{Stg}$		-55 to +150	°C

<b>ELECTRICAL SPECIFICATIONS</b> ( $T_J = 25^\circ\text{C}$ unless otherwise specified)								
PARAMETER	SYMBOL	TEST CONDITIONS		MIN.	TYP.	MAX.	UNITS	
Cathode to anode breakdown voltage	$V_{BR}$	$I_R = 100 \mu\text{A}$		600	-	-	V	
Maximum forward voltage	$V_{FM}$	$I_F = 25 \text{ A}$		See fig. 1	-	1.3	1.7	
		$I_F = 50 \text{ A}$			-	1.5	2.0	
		$I_F = 25 \text{ A}, T_J = 125^\circ\text{C}$			-	1.3	1.7	
Maximum reverse leakage current	$I_{RM}$	$V_R = V_R \text{ rated}$		See fig. 2	-	1.5	20	
		$T_J = 125^\circ\text{C}, V_R = 0.8 \times V_R \text{ rated}$			-	600	2000	
Junction capacitance	$C_T$	$V_R = 200 \text{ V}$		See fig. 3	-	55	100	pF
Series inductance	$L_S$	Measured lead to lead 5 mm from package body			-	12	-	nH

<b>DYNAMIC RECOVERY CHARACTERISTICS</b> ( $T_J = 25^\circ\text{C}$ unless otherwise specified)							
PARAMETER	SYMBOL	TEST CONDITIONS		MIN.	TYP.	MAX.	UNITS
Reverse recovery time See fig. 5, 10	$t_{rr}$	$I_F = 1.0 \text{ A}, dI_F/dt = 200 \text{ A}/\mu\text{s}, V_R = 30 \text{ V}$		-	23	-	ns
	$t_{rr1}$	$T_J = 25^\circ\text{C}$	$I_F = 25 \text{ A}$ $dI_F/dt = 200 \text{ A}/\mu\text{s}$ $V_R = 200 \text{ V}$	-	50	75	
	$t_{rr2}$	$T_J = 125^\circ\text{C}$		-	105	160	
Peak recovery current See fig. 6, 10	$I_{RRM1}$	$T_J = 25^\circ\text{C}$		-	4.5	10	A
	$I_{RRM2}$	$T_J = 125^\circ\text{C}$		-	8.0	15	
Reverse recovery charge See fig. 7, 10	$Q_{rr1}$	$T_J = 25^\circ\text{C}$		-	112	375	nC
	$Q_{rr2}$	$T_J = 125^\circ\text{C}$		-	420	1200	
Peak rate of fall of recovery current during $t_b$ See fig. 8, 10	$dl_{(rec)M}/dt1$	$T_J = 25^\circ\text{C}$		-	250	-	$\text{A}/\mu\text{s}$
	$dl_{(rec)M}/dt2$	$T_J = 125^\circ\text{C}$		-	160	-	

<b>THERMAL - MECHANICAL SPECIFICATIONS</b>							
PARAMETER	SYMBOL	TEST CONDITIONS		MIN.	TYP.	MAX.	UNITS
Lead temperature	$T_{\text{lead}}$	0.063" from case (1.6 mm) for 10 s		-	-	300	°C
Thermal resistance, junction to case	$R_{\text{thJC}}$			-	-	0.83	K/W
Thermal resistance, junction to ambient	$R_{\text{thJA}}$	Typical socket mount		-	-	40	
Thermal resistance, case to heatsink	$R_{\text{thCS}}$	Mounting surface, flat, smooth and greased		-	0.25	-	
Weight				-	6.0	-	g
				-	0.21	-	oz.
Mounting torque				6.0 (5.0)	-	12 (10)	kgf · cm (lbf · in)
Marking device		Case style TO-247AC modified (JEDEC)		HFA25PB60			

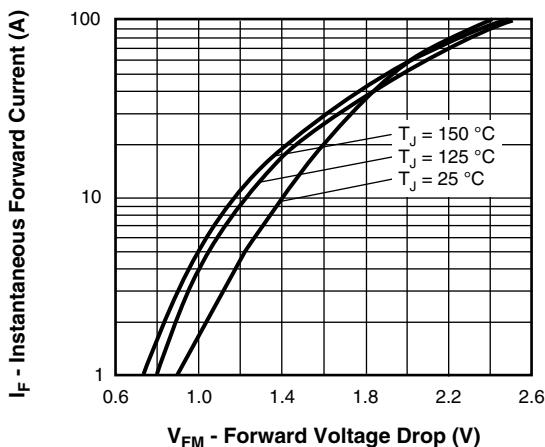


Fig. 1 - Maximum Forward Voltage Drop vs.  
Instantaneous Forward Current

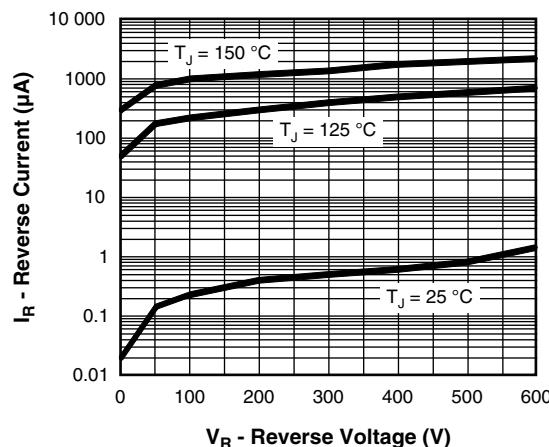


Fig. 2 - Typical Reverse Current vs.  
Reverse Voltage

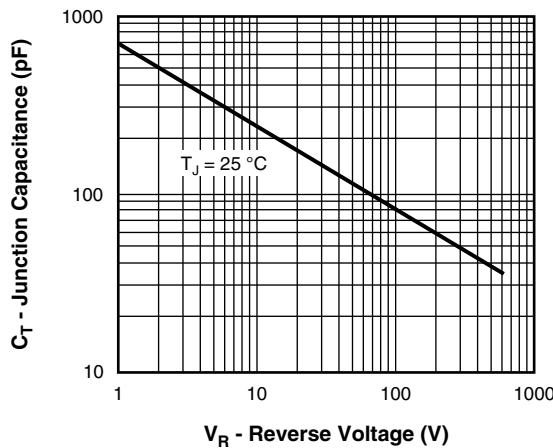


Fig. 3 - Typical Junction Capacitance vs. Reverse Voltage

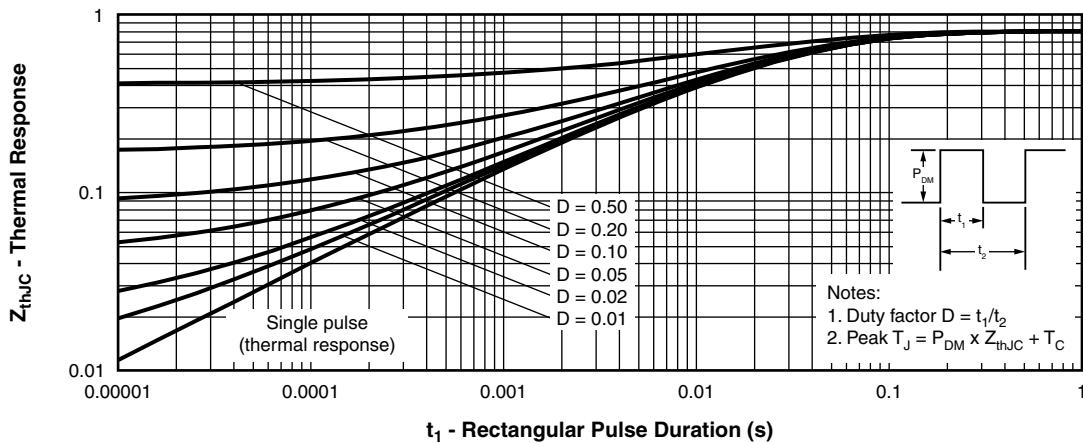


Fig. 4 - Maximum Thermal Impedance  $Z_{thJC}$  Characteristics

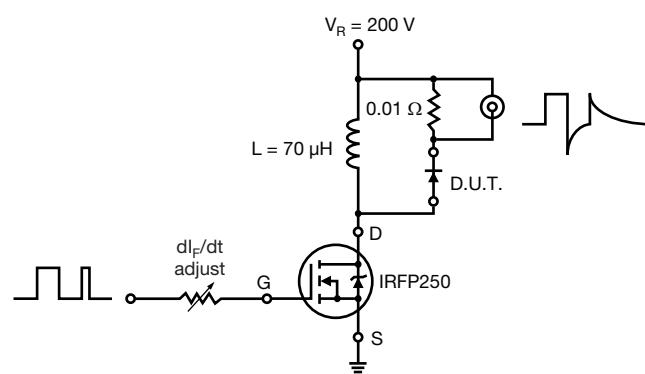
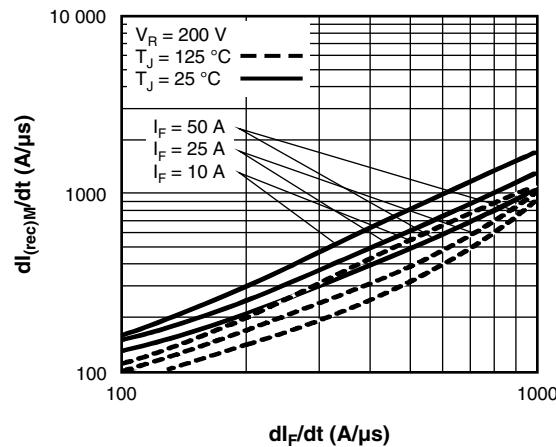
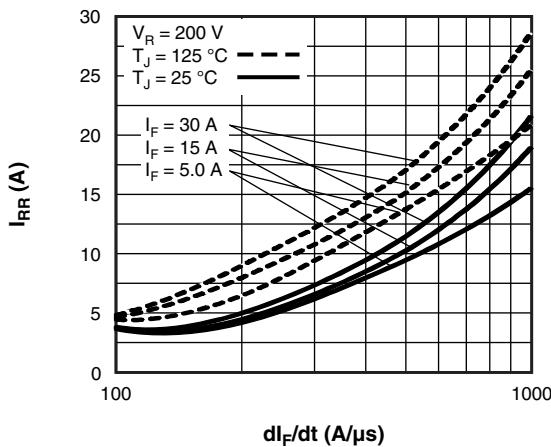
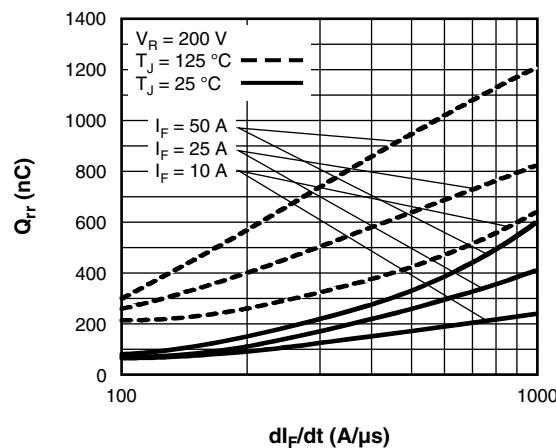
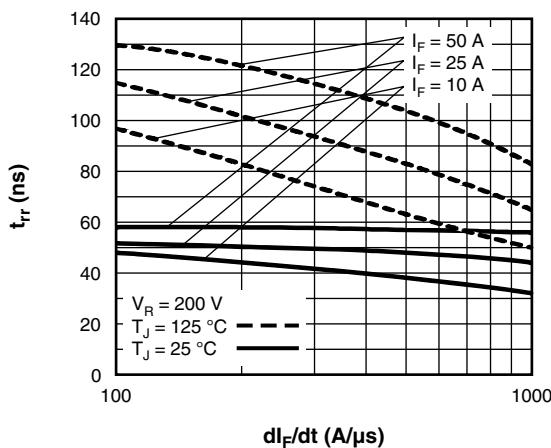
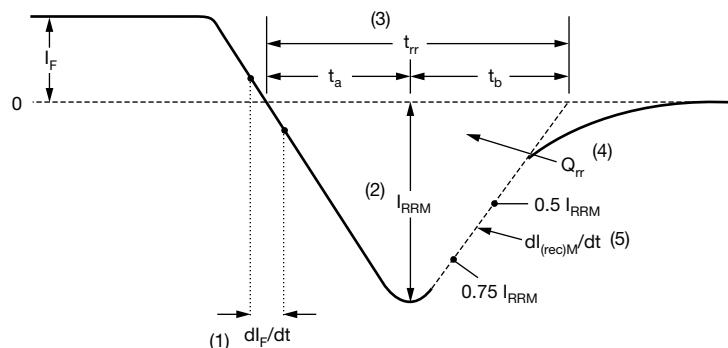


Fig. 9 - Reverse Recovery Parameter Test Circuit



(1)  $dl_F/dt$  - rate of change of current through zero crossing

(4)  $Q_{rr}$  - area under curve defined by  $t_{rr}$  and  $I_{RRM}$

(2)  $I_{RRM}$  - peak reverse recovery current

$$Q_{rr} = \frac{t_{rr} \times I_{RRM}}{2}$$

(3)  $t_{rr}$  - reverse recovery time measured from zero crossing point of negative going  $I_F$  to point where a line passing through  $0.75 I_{RRM}$  and  $0.50 I_{RRM}$  extrapolated to zero current.

(5)  $dl_{(rec)M}/dt$  - peak rate of change of current during  $t_b$  portion of  $t_{rr}$

Fig. 10 - Reverse Recovery Waveform and Definitions

## ORDERING INFORMATION TABLE

Device code	VS-	HF	A	25	PB	60	PbF
	1	2	3	4	5	6	7

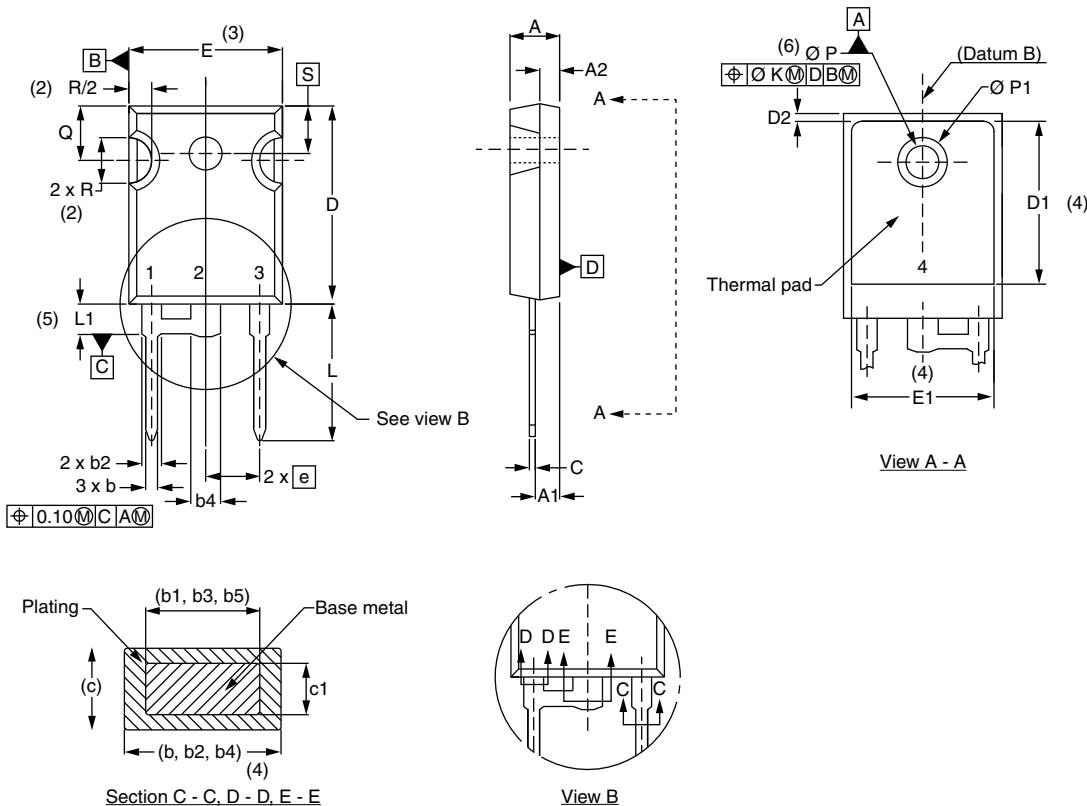
- 1** - Vishay Semiconductors product
- 2** - HEXFRED® family
- 3** - Electron irradiated
- 4** - Current rating (25 = 25 A)
- 5** - PB = TO-247AC modified
- 6** - Voltage rating: (60 = 600 V)
- 7** - Environmental digit:  
PbF = lead (Pb)-free and RoHS-compliant  
-N3 = halogen-free, RoHS-compliant, and totally lead (Pb)-free

ORDERING INFORMATION (Example)			
PREFERRED P/N	QUANTITY PER T/R	MINIMUM ORDER QUANTITY	PACKAGING DESCRIPTION
VS-HFA25PB60PbF	25	500	Antistatic plastic tube
VS-HFA25PB60-N3	25	500	Antistatic plastic tube

LINKS TO RELATED DOCUMENTS	
Dimensions	<a href="http://www.vishay.com/doc?95541">www.vishay.com/doc?95541</a>
Part marking information	<a href="http://www.vishay.com/doc?95255">www.vishay.com/doc?95255</a> <a href="http://www.vishay.com/doc?95442">www.vishay.com/doc?95442</a>

## TO-247AC modified - 50 mils L/F

**DIMENSIONS** in millimeters and inches



Symbol	Millimeters		Inches		Notes		Symbol	Millimeters		Inches		Notes
	Min.	Max.	Min.	Max.				Min.	Max.	Min.	Max.	
A	4.65	5.31	0.183	0.209			D2	0.51	1.35	0.020	0.053	
A1	2.21	2.59	0.087	0.102			E	15.29	15.87	0.602	0.625	3
A2	1.17	1.37	0.046	0.054			E1	13.46	-	0.53	-	
b	0.99	1.40	0.039	0.055			e	5.46 BSC		0.215 BSC		
b1	0.99	1.35	0.039	0.053			Ø K	0.254		0.010		
b2	1.65	2.39	0.065	0.094			L	14.20	16.10	0.559	0.634	
b3	1.65	2.34	0.065	0.092			L1	3.71	4.29	0.146	0.169	
b4	2.59	3.43	0.102	0.135			Ø P	3.56	3.66	0.14	0.144	
b5	2.59	3.38	0.102	0.133			Ø P1	-	7.39	-	0.291	
c	0.38	0.89	0.015	0.035			Q	5.31	5.69	0.209	0.224	
c1	0.38	0.84	0.015	0.033			R	4.52	5.49	0.178	0.216	
D	19.71	20.70	0.776	0.815	3		S	5.51 BSC		0.217 BSC		
D1	13.08	-	0.515	-	4							

## Notes

**Notes**

- (1) Dimensioning and tolerance per ASME Y14.5M-1994
- (2) Contour of slot optional
- (3) Dimension D and E do not include mold flash. Mold flash shall not exceed 0.127 mm (0.005") per side. These dimensions are measured at the outermost extremes of the plastic body
- (4) Thermal pad contour optional with dimensions D1 and E1
- (5) Lead finish uncontrolled in L1
- (6) Ø P to have a maximum draft angle of 1.5 to the top of the part with a maximum hole diameter of 3.91 mm (0.154")
- (7) Outline conforms to JEDEC® outline TO-247 with exception of dimension c and Q

## **Disclaimer**

ALL PRODUCT, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE TO IMPROVE RELIABILITY, FUNCTION OR DESIGN OR OTHERWISE.

Vishay Intertechnology, Inc., its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "Vishay"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product.

Vishay makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, Vishay disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability.

Statements regarding the suitability of products for certain types of applications are based on Vishay's knowledge of typical requirements that are often placed on Vishay products in generic applications. Such statements are not binding statements about the suitability of products for a particular application. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Parameters provided in datasheets and / or specifications may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify Vishay's terms and conditions of purchase, including but not limited to the warranty expressed therein.

Except as expressly indicated in writing, Vishay products are not designed for use in medical, life-saving, or life-sustaining applications or for any other application in which the failure of the Vishay product could result in personal injury or death. Customers using or selling Vishay products not expressly indicated for use in such applications do so at their own risk. Please contact authorized Vishay personnel to obtain written terms and conditions regarding products designed for such applications.

No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document or by any conduct of Vishay. Product names and markings noted herein may be trademarks of their respective owners.

# Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[Vishay](#):

[HFA25PB60](#) [VS-HFA25PB60PBF](#) [VS-HFA25PB60-N3](#)