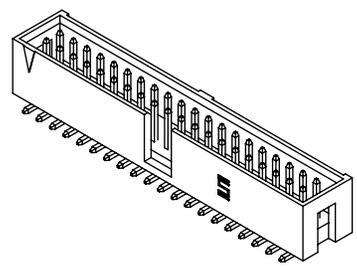


REVISION Q

DO NOT SCALE FROM THIS PRINT

NOTES:

1. $\text{\textcircled{C}}$ REPRESENTS A CRITICAL DIMENSION.
2. ASSEMBLE GOLD PLATED END AS SHOWN.
3. TERMINAL PUSHOUT FORCE: 2 LBS BEFORE HEAT.
4. TERMINALS TO BE FLUSH TO .010[.25] BELOW TOP OF SHROUD.



HTSS-1XX-01-XX-DV-XX-XX

- No OF POSITIONS**
-02 THRU -36 (PER ROW)
- LEAD STYLE**
-01: SURFACE MOUNT (USE T-1S6-08-XX-2)
- PLATING SPECIFICATION**
-T: TIN (USE T-1S6-08-T-2)
-S: SELECTIVE GOLD (USE T-1S6-08-S-2)
-L: LIGHT SELECTIVE GOLD (USE T-1S6-08-L-2)
-TM: MATTE TIN (USE T-1S6-08-T-2)
-SM: SELECTIVE GOLD, MATTE TIN TAIL (USE T-1S6-08-S-2)
-LM: LIGHT GOLD, MATTE TIN TAIL (USE T-1S6-08-L-2)
-H: HEAVY GOLD (USE T-1S6-08-H-2)
- ROW SPECIFICATION**
-DV: DOUBLE VERTICAL (USE HTSS-XX-D)
- POLARIZATION OPTION**
-XX: INDICATES POSITION OMITTED
- OPTION**
-A: ALIGNMENT PIN (* ASO OPTION) (FIG. 3 SHT. 2)
-P: PICK & PLACE PAD (USE PPP-22)
-TR: TAPE & REEL (POSITIONS -02 THRU -25 ONLY)

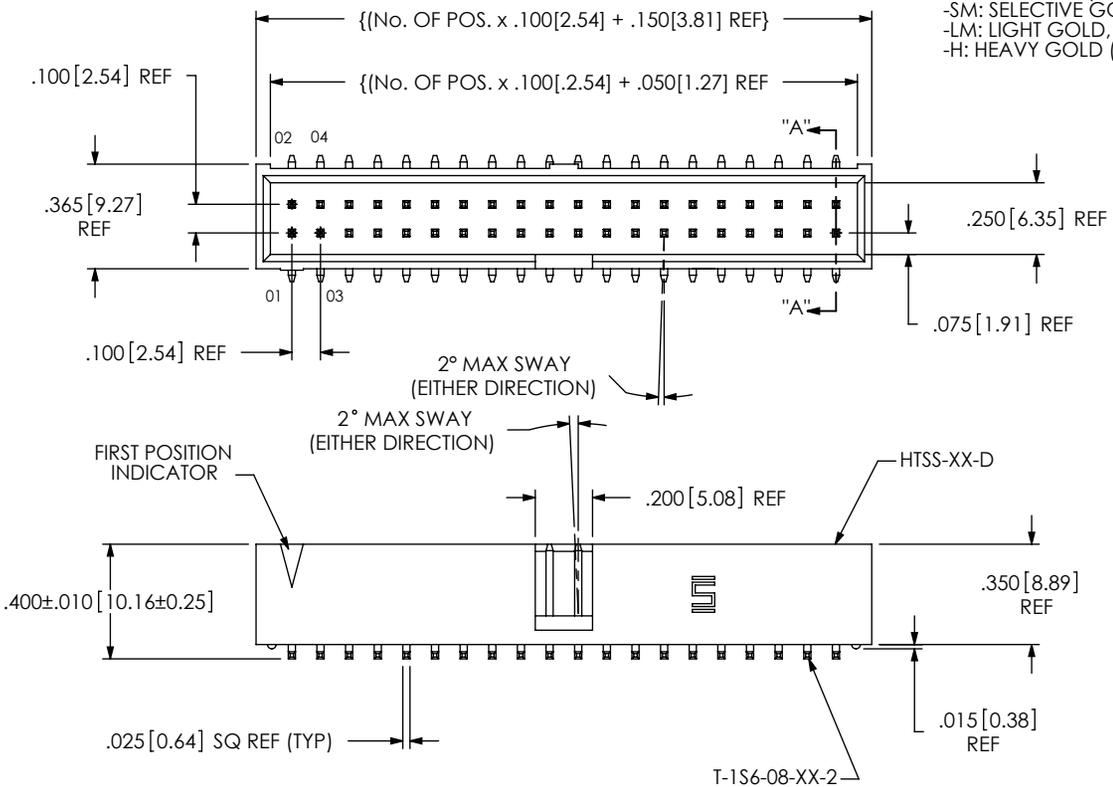
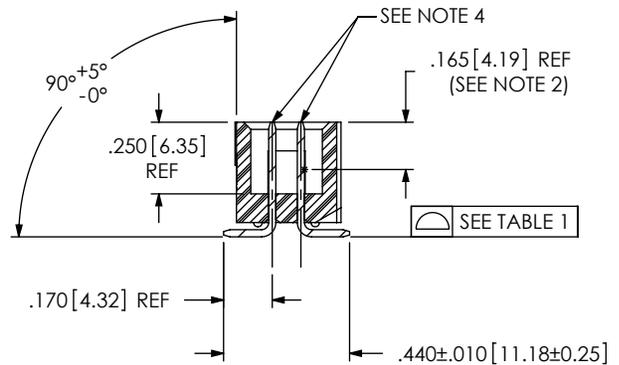
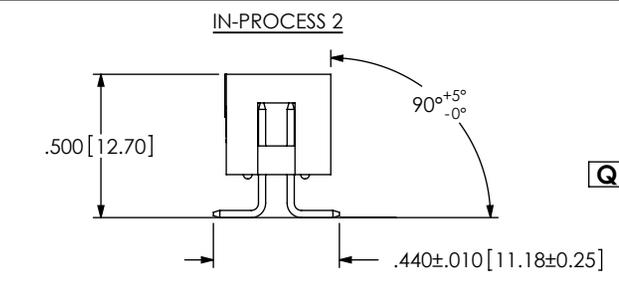
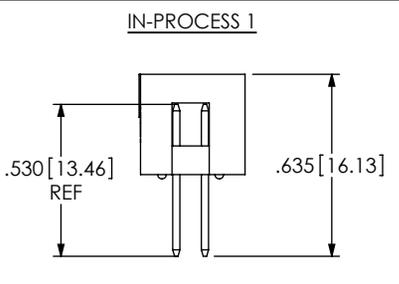


FIG. 1
HTSS-120-01-X-DV SHOWN



SECTION "A"-"A"

TABLE 1	
POSITIONS	COPLANARITY
-02 THRU -15	.0040[.102]
-16 THRU -36	.0060[.152]



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [.3] 2°
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]

PROPRIETARY NOTE
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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 1.5:1
INSULATOR: PRIMARY, ZENITE 5145L ALTERNATE, NONE
COLOR: NATURAL
TERMINAL: PHOS BRONZE

samtec
520 PARK EAST BLVD. NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION: HIGH TEMP TOP SHROUD

DWG. NO.: HTSS-1XX-01-XX-DV-XX-XX

BY: T. WERNE 07/14/2001 **SHEET 1 OF 2**

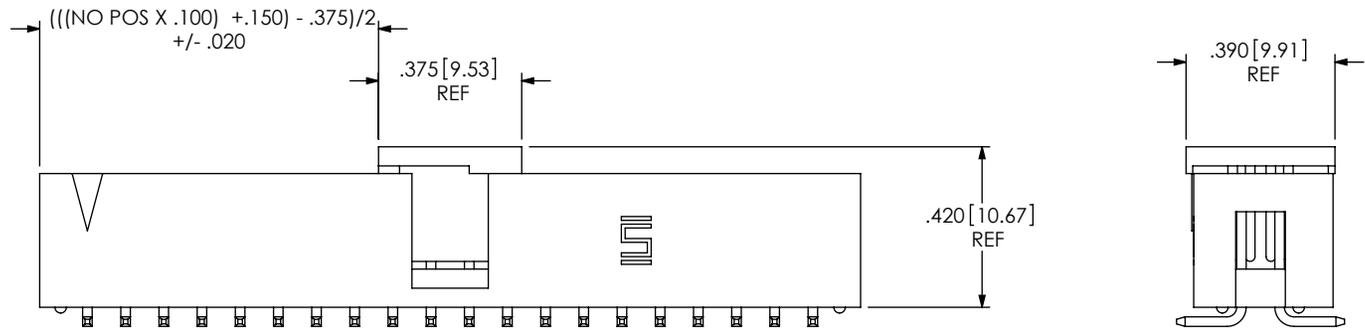


FIG. 2

-P: PICK & PLACE PAD OPTION
(SAME AS FIG. 1 UNLESS OTHERWISE STATED)

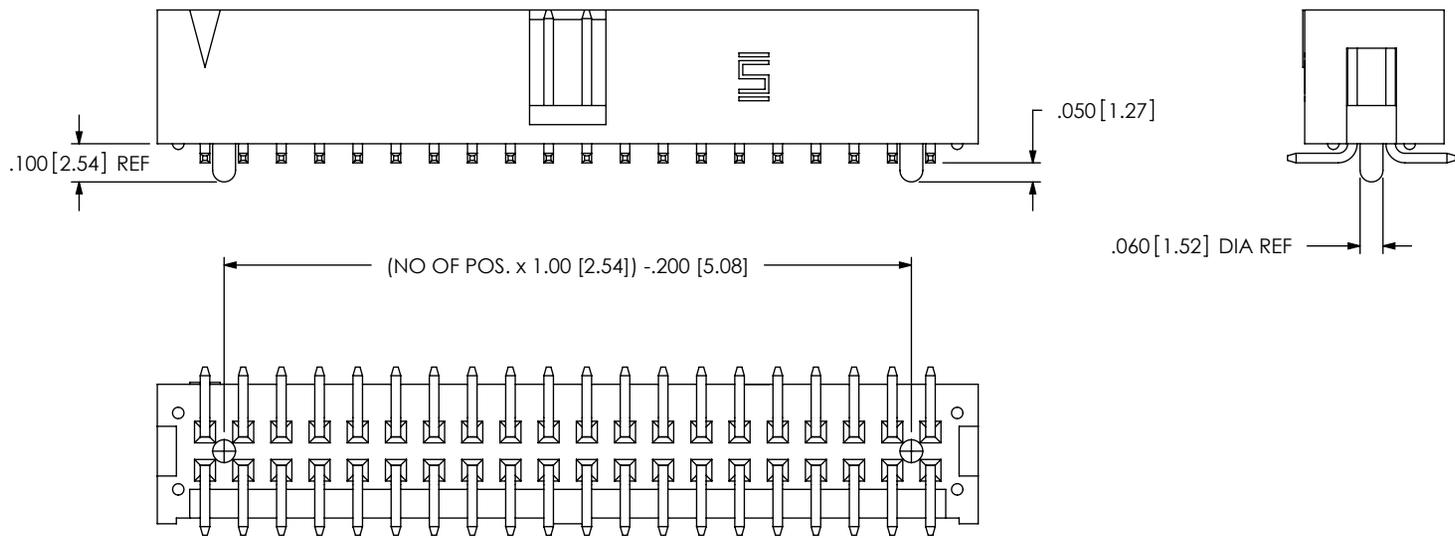
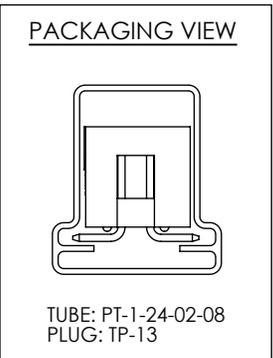


FIG. 3

-A: ALIGNMENT PIN OPTION
(SAME AS FIG. 1 UNLESS OTHERWISE STATED)



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	<p>520 PARK EAST BLVD., NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail: info@SAMTEC.com code: 55322</p>	
	<p>DESCRIPTION: HIGH TEMP TOP SHROUD</p>	
	<p>DWG. NO. HTSS-1XX-01-XX-DV-XX-XX</p>	
	<p>BY: T. WERNE 07/14/2001</p>	<p>SHEET 2 OF 2</p>