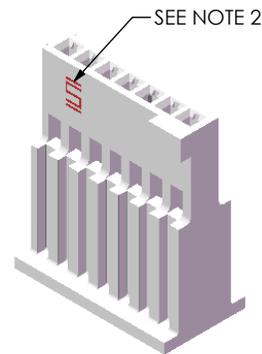
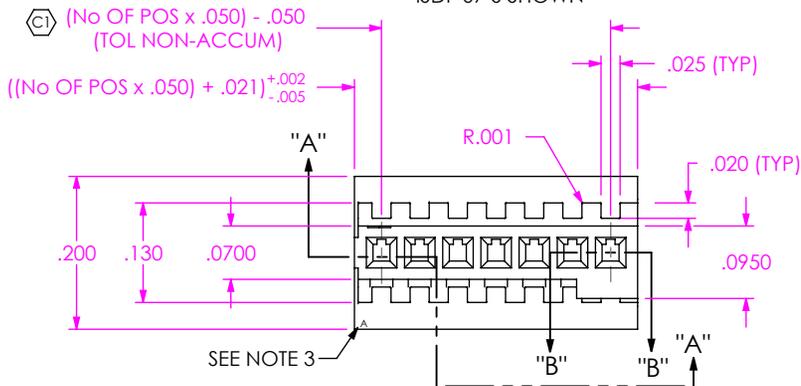


FIG. 1
ISDF-07-S SHOWN



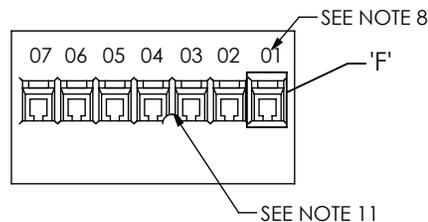
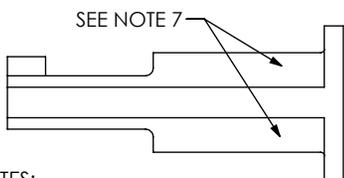
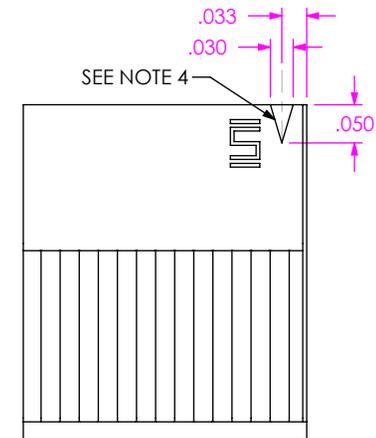
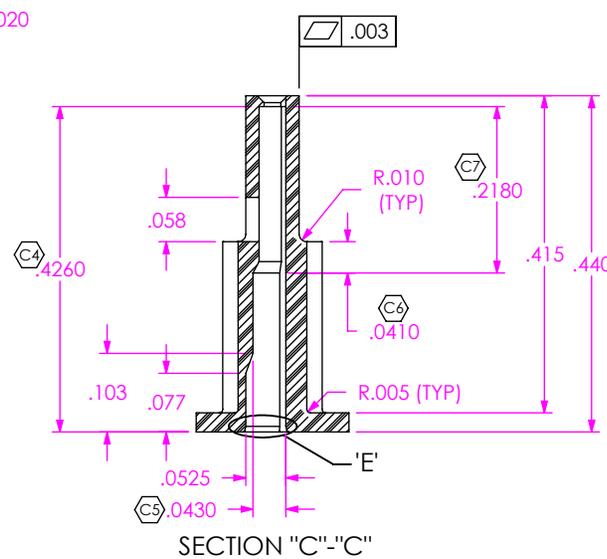
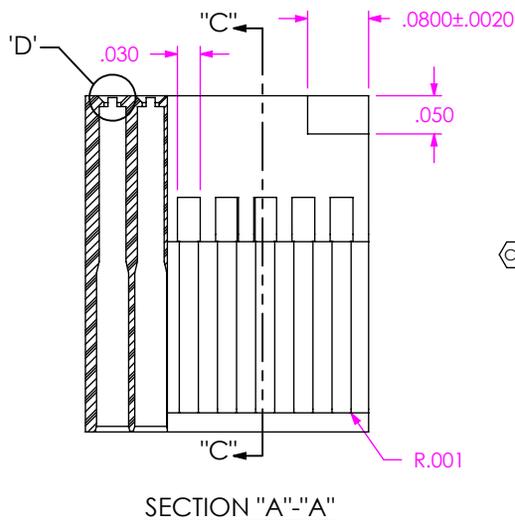
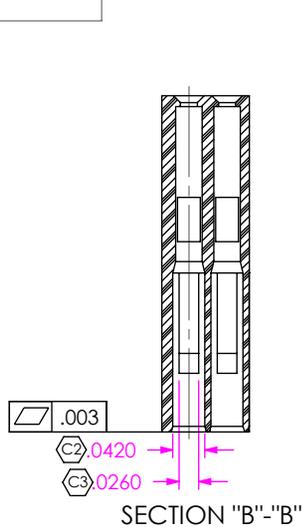
ISDF-XX-S-X

No OF POSITIONS
-02 THRU -50

NOTCH SPECIFICATION
-R: RETENTION LATCH (AVAILABLE
ON POS -02 THRU -50)
(SEE SHEET 3, FIG 2)
(SEE NOTE 10)

ROW SPECIFICATION
-S: SINGLE ROW

DO NOT
SCALE FROM
THIS PRINT



NOTES:

1. C REPRESENTS A CRITICAL DIMENSION.
2. SAMTEC LOGOS SHALL APPEAR AT LOCATIONS ON SURFACE SHOWN, APPROXIMATELY .075 x .055 (BOTH SIDES).
3. ALL MULTIPLE CAVITY MOLDS SHALL IDENTIFY EACH CAVITY WITH A LETTER DESIGNATION LOCATED WHERE SHOWN.
4. IDENTIFICATION MARKS NOT TO PROTRUDE BEYOND .001 ABOVE THE SURFACE OF THE INSULATOR MATERIAL.
5. MOLDED SURFACES SHALL BE CONSISTENT AND SMOOTH. SURFACES TO BE FREE OF SCATCHES, NICKS, SINK AREAS, VOIDS OR OTHER BLEMISHES.
6. PART TO BE SYMMETRIC ABOUT THE CENTERLINE WITHIN +/- .0015, UNLESS OTHERWISE STATED.
7. GATE PADS MUST BE RECESSED .005.
8. SPECIFIED POSITIONS TO BE IDENTIFIED WHERE SHOWN (NOTE 4 APPLIES).
9. R.005 OPTIONAL.
10. OPTION NOT FOR SALE. FOR RETENTION LATCH FEATURE, SEE ISDF-XX-S-M PRINT.
11. .025 DIA EJ PADS CAN BE LOCATED AT VENDORS DISCRETION.

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01 [0.3] 2°
.XXX: ±.003 [0.08]
.XXXX: ±.0015 [0.038]

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MATERIAL: DO NOT SCALE DRAWING
VECTRA S475, COLOR: BLACK
MAX REGRIND: 50%

MAX FLASH ALLOWED: .002
MAX GATE VESTIGE: .004

C:\EnterpriseVault\DWG\MISC\MKTG\ISDF-XX-S-X-MKT.SLDDRW

SHEET SCALE: 4:1

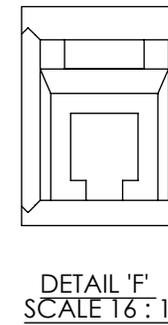
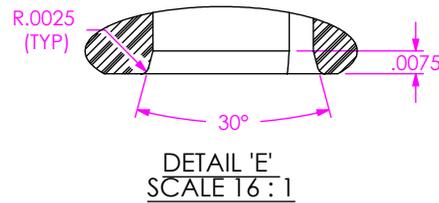
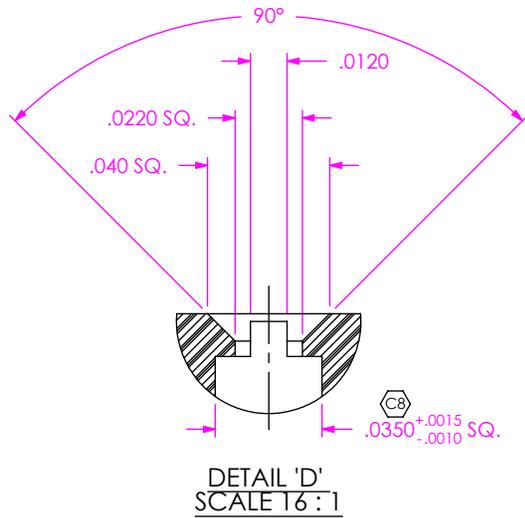


520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
.050" CL CRIMP WIRE SOCKET INSULATOR

DWG. NO. ISDF-XX-S-X

BY: GAYNOR 6/10/2008 SHEET 1 OF 3



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 e-Mail info@SAMTEC.com code 55322

DESCRIPTION:
 .050" CL CRIMP WIRE SOCKET INSULATOR

DWG. NO.
 ISDF-XX-S-X

BY: GAYNOR 6/10/2008 SHEET 2 OF 3

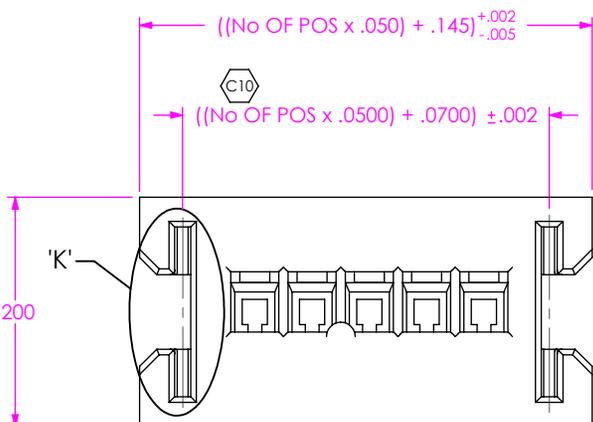
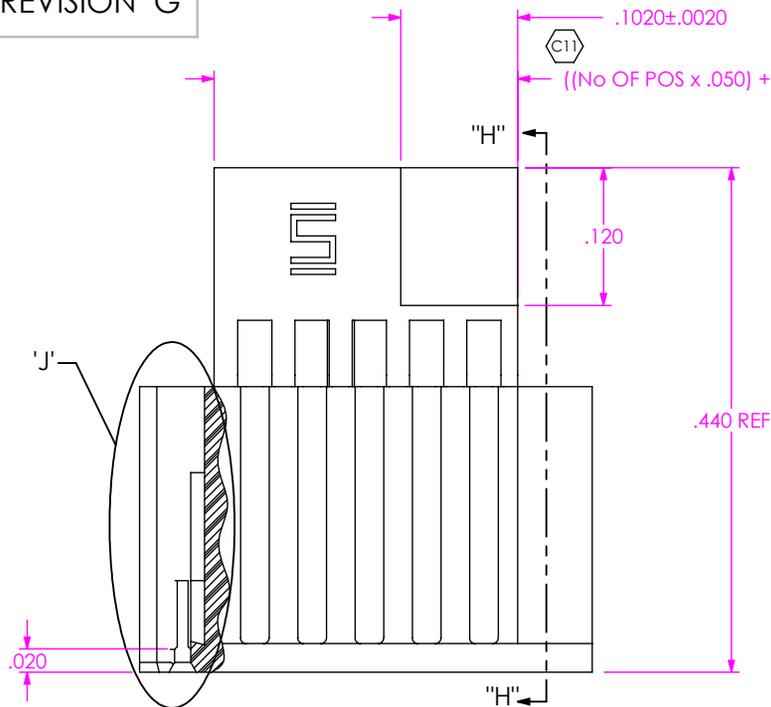
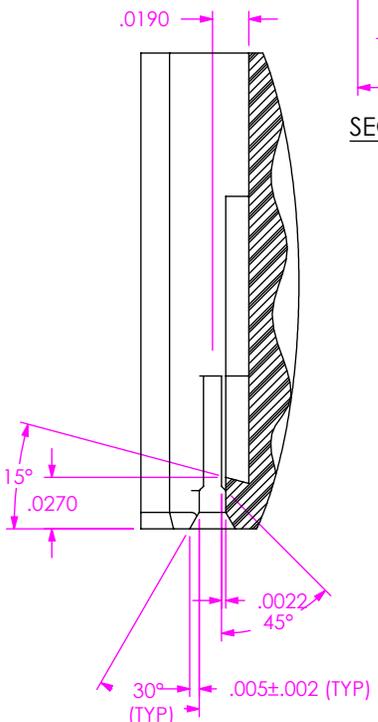
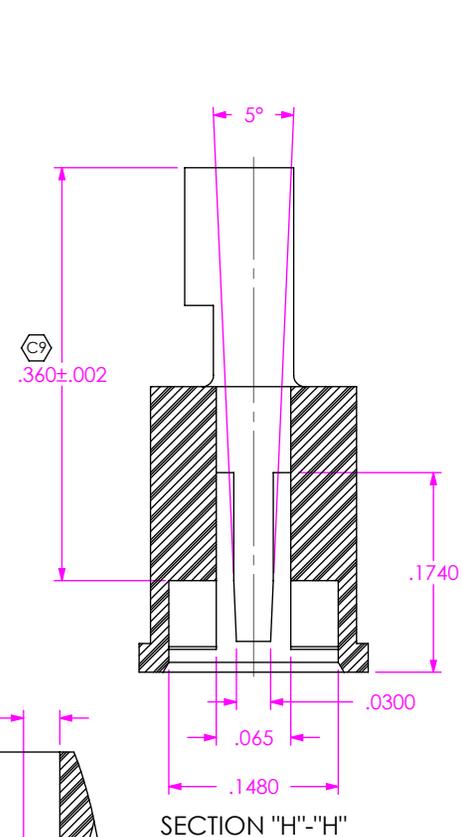


FIG. 2
-R: RETENTION LATCH OPTION (SEE NOTE 10)
(ISDF-05-S-R SHOWN)
(SAME AS FIG. 1 EXCEPT AS SHOWN)



DETAIL 'J'
SCALE TO: 1

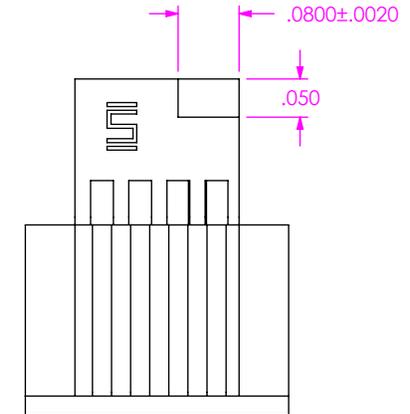
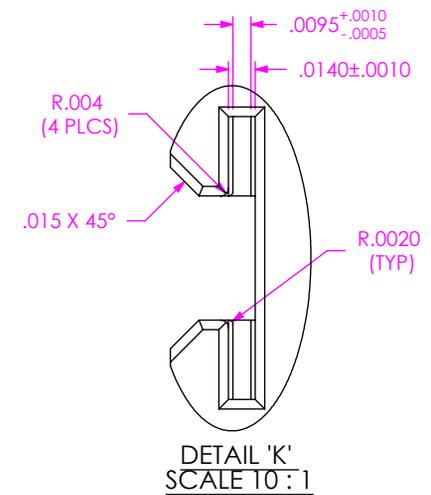


FIG. 3
-R: RETENTION LATCH OPTION (SEE NOTE 10)
(APPLIES TO POSITIONS -02, -03 & -04 ONLY)
(SAME AS FIG. 2 EXCEPT AS SHOWN)



DETAIL 'K'
SCALE TO: 1

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samtec

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e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
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BY: GAYNOR 6/10/2008 SHEET 3 OF 3