LQ035Q7DB03F

TFT-LCD Module

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MOBILE LIQUID CRYSTAL DISPLAY GROUP SHARP CORPORATION

SPECIFICATION

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APPLICABLE DIVISION
MOBILE LIQUID CRYSTAL DISPLAY
GROUP

DEVICE SPECIFICATION FOR

TFT-LCD module

MODEL No. LQ035Q7DB03F

| ☐ CUSTOMER'S | APPROVAL |
|--------------|----------|
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(1) Application

This specification applies to LQ035Q7DB03F.

(2) Overview

This module is a color reflective and active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, FPCs, a back light, a front sealed casing and a back sealed casing. It isn't composed control circuit. Graphics and texts can be displayed on a $240 \times 3 \times 320$ dots panel with 262,144 colors by supplying.

Optimum view angle is 6 o'clock. An inverted display mode is selective in the vertical or the horizontal direction.

This module is Lead-free design.

(3) Mechanical specifications

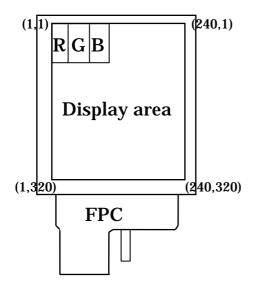
Table 1

| Parameter | Specifications | Units | Remarks |
|------------------------|--|--------|-----------|
| Screen size (Diagonal) | 8.9 [3.52 "] Diagonal | cm | |
| Display active area | 53.64 (H) ×71.52 (V) | mm | |
| Pixel format | $240(H) \times 320(V)$ | pixels | |
| | (1 pixel = R+G+B dots) | _ | |
| Pixel pitch | 0.2235 (H) × 0.2235 (V) | mm | |
| Pixel configuration | R,G,B vertical stripe | | |
| Unit outline dimension | $65.0(W) \times 85.0(H) \times 3.4(D)$ | mm | [Note3-1] |
| Mass | 40 | g | TYP. |
| Surface hardness | 3H | | |

[Note 3-1]

Excluding protrusion. For detailed measurements and tolerances, please refer to Fig. 1.

(4)Pixel configuration





(5)Input/Output terminal

5-1)TFT-LCD panel driving section

Table2

Recommendation CN: FH12A-50S-0.5SH(HIROSE)

| Tablez | | | Recommendation CN; FH12 | <u> </u> |
|---------|--------|-----|--|-----------|
| Pin No. | Symbol | I/O | Description | Remarks |
| 1 | VDD | - | Power supply of gate driver(high level) | |
| 2 | AGND | | | |
| 3 | MOD | I | Control signal of gate driver | 【Note5-1】 |
| 4 | MOD | I | Control signal of gate driver | [Note5-1] |
| 5 | U/L | I | Selection for vertical scanning direction | [Note5-2] |
| 6 | SPS | I | Start signal of gate driver | |
| 7 | CLS | I | Clock signal of gate driver | |
| 8 | AGND | - | | |
| 9 | VEE | - | Power supply of gate driver(low level) | |
| 10 | VEE | - | Power supply of gate driver(low level) | |
| 11 | VCOM | I | Common electrode driving signal | |
| 12 | VCOM | I | Common electrode driving signal | |
| 13 | SPL | I/O | Sampling start signal | |
| 14 | R0 | I | RED data signal(LSB) | |
| 15 | R1 | I | RED data signal | |
| 16 | R2 | I | RED data signal | |
| 17 | R3 | I | RED data signal | |
| 18 | R4 | I | RED data signal | |
| 19 | R5 | I | RED data signal(MSB) | |
| 20 | G0 | I | GREEN data signal(LSB) | |
| 21 | G1 | I | GREEN data signal | |
| 22 | G2 | I | GREEN data signal | |
| 23 | G3 | I | GREEN data signal | |
| 24 | G4 | I | GREEN data signal | |
| 25 | G5 | I | GREEN data signal(MSB) | |
| 26 | В0 | I | BLUE data signal(LSB) | |
| 27 | B1 | I | BLUE data signal | |
| 28 | B2 | I | BLUE data signal | |
| 29 | В3 | I | BLUE data signal | |
| 30 | B4 | I | BLUE data signal | |
| 31 | B5 | I | BLUE data signal(MSB) | |
| 32 | VSHD | - | Power supply of digital | |
| 33 | DGND | - | Ground(digital) | |
| 34 | PS | I | Power save signal | |
| | | | Please don't carry out use by "Low" fixation | |
| 35 | LP | I | Data latch signal of source driver | |
| 36 | DCLK | I | Data sampling clock signal | |
| 37 | LBR | I | Selection for horizontal scanning direction | [Note5-3] |
| 38 | SPR | I/O | Sampling start signal | |
| 39 | VSHA | - | Power supply(analog) | |
| | | | | |



| Pin No. | Symbol | I/O | Description | Remarks |
|---------|--------|-----|--|-----------|
| 40 | AGND | 1 | | |
| 41 | AGND | - | | |
| 42 | REV | I | reverse control signal | [Note5-4] |
| 43 | COM | 0 | Produce REV signal with the amplitude of AGND - VSHA | [Note5-4] |
| 44 | AGND | 1 | | |
| 45 | AGND | ı | | |
| 46 | AGND | 1 | | |
| 47 | AGND | 1 | | |
| 48 | AGND | - | | |
| 49 | AGND | - | | |
| 50 | AGND | | Ground(Analog) | |

[Note5-1] See section(7-1)-(A) " Cautions when you turn on or off the power supply".

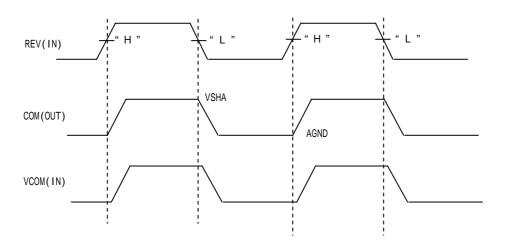
[Note5-2] Selection for vertical scanning direction

| U/L | Scanning direction (Pixel configuration) | | | | | |
|------|--|--|--|--|--|--|
| Low | Normal scanning (X, 1) | | | | | |
| | | | | | | |
| | (X, 320) | | | | | |
| High | Inverted scanning (X, 1) | | | | | |
| | | | | | | |
| | (X, 320) | | | | | |

[Note5-3] Selection for horizontal scanning direction

| | | 0 | | | | |
|------|--------|--------|--|--|--|--|
| LBR | SPL | SPR | Scanning direction (Pixel configuration) | | | |
| High | Input | Output | Normal scanning (1,Y) (240,Y) | | | |
| Low | Output | Input | Inverted scanning (1,Y) (240,Y) | | | |

[Note5-4]





5-2)Back light driving section

| Table3 | Recommendation CN: CFP4605-0150F (SMK) |
|--------|--|
|--------|--|

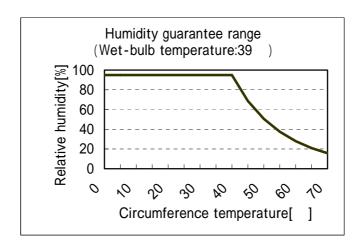
| Pin No. | Symbol | I/O | Description | Remark |
|---------|--------|-----|-------------------------------------|--------|
| 1 | VL1 | I | Power supply for LED (High voltage) | |
| 2 | N.C | - | - | |
| 3 | N.C | - | <u>-</u> | |
| 4 | VL2 | I | Power supply for LED (Low voltage) | |
| 5 | N.C | - | - | |

(6) Absolute Maximum Ratings

Table 4

| Parameter | Symbol | Condition | Ratings | Unit | Remark |
|--|---------|-----------|-----------------|------|-------------|
| Power supply(source/Analog) | VSHA | Ta=25 | -0.3 ~ +7.0 | V | |
| Power supply(source/Digital) | VSHD | Ta=25 | -0.3 ~ +7.0 | V | |
| Power supply (gate) | VDD | Ta=25 | -0.3 ~ +35.0 | V | |
| Power supply (gate) | VDD-VEE | Ta=25 | -0.3 ~ +35.0 | V | |
| Input voltage (Digital) | VID | Ta=25 | -0.3 ~ VSHD+0.3 | V | [Terminal] |
| Operating temperature (panel surface) | Торр | - | -10 ~ 60 | | 【Note6】 |
| Storage temperature | Tstg | - | -25 ~ 70 | | [Note6-2] |

[Terminal] MOD,U/L,SPS,CLS,SPL,R0 \sim R5,G0 \sim G5,B0 \sim B5,LP,DCLK,LBR,SPR,PS,REV [Note6-2] Humidity: 95%RH Max.(at Ta 40). Maximum wet-bulb temperature is less than 39 (at Ta > 40). Condensation of dew must be avoided.



The maximum humidity in the temperature



(7) Electrical characteristics

7-1)Recommended operating conditions

A) TFT-LCD panel driving section

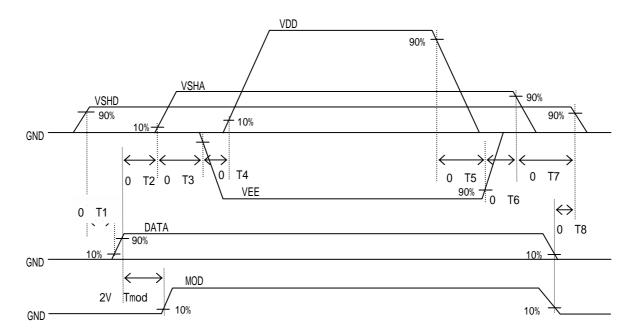
Table 5 GND=0V

| Para | meter | Symbol | Min. | Тур. | Max. | Unit | Remarks |
|--------------------------------------|---------------------|--------|---------|-------|---------|------|--------------|
| Supply voltage for (Analog) | VSHA | +4.5 | +5.0 | +5.5 | V | | |
| Supply voltage for (Digital) | VSHD | +3.0 | +3.3 | +3.6 | V | | |
| Supply voltage for gate driver | High voltage | VDD | +14.5 | +15.0 | +15.5 | V | |
| | Low voltage | VEE | -10.5 | -10.0 | -9.5 | V | |
| Input voltage for S | ource driver (Low) | VILS | GND | - | 0.2VSHD | V | 【Note 7-1】 |
| Input voltage for S | ource driver (High) | VIHS | 0.8VSHD | - | VSHD | V | 【Note 7-1】 |
| Input current for S | Source driver (Low) | IILS | - | - | 30 | μΑ | [Note 7-1] |
| I C C | d-: (II: d-) | IIHS1 | - | - | 30 | μA | [Note 7-2] |
| input current for S | ource driver (High) | IIHS2 | - | - | 1200 | μA | [Note 7-3] |
| Input voltage for G | Sate driver (Low) | VILG | GND | - | 0.2VSHD | V | 【Note 7-4】 |
| Input voltage for Gate driver (High) | | VIHG | 0.8VSHD | - | VSHD | V | [Note 7-4] |
| Input current for Gate driver (Low) | | IILG | - | - | 4 | μA | [Note 7-4] |
| Input current for Gate driver (High) | | IIHG | - | - | 4 | μA | [Note 7-4] |
| Common electrode | AC component | VCOMAC | - | ± 2.5 | ± 2.6 | Vp-p | [Note 7-5] |
| driving signal | DC component | VCOMDC | - 0.4 | +0.6 | +1.6 | V | [Note 7-5] |

Cautions when you turn on or off the power supply

Turn on or off the power supply with simultaneously or the following sequence.

The input signal of "MOD" Terminals(Pin No.3 and No.4) must be low voltage when turning on the power supply, and it is held until more than double vertical periods after VSHD is turned on completely. After then, it must be held high voltage until turning off the power supply.(Connect Pin No.3 and No.4 terminals to the same signal.)





- [Note 7-1] DCLK,SPL,SPR,LBR,LP,PS,REV,R0 ~ R5,G0 ~ G5 and B0 ~ B5 terminals are applied.
- [Note 7-2] DCLK,SPL,SPR,LBR,LP,REV,R0 ~ R5,G0 ~ G5 and B0 ~ B5 terminals are applied.
- [Note 7-3] PS terminal is applied.
- [Note 7-4] MOD,CLS,SPS and U/L terminals are applied.
- [Note 7-5] VCOMAC should be alternated on VCOMDC every 1 horizontal period and 1 vertical period. VCOMDC bias is adjusted so as to minimize flicker or maximum contrast every each module .

B) Back light driving section

Table 6 Ta=25

| Parameter | Symbol | MIN | TYP | MAX | Units | Remarks terminal |
|-------------------|--------|-----|-------|-----|------------|------------------|
| LED voltage | VL | - | 21.6 | 24 | V | |
| LED current | IL | ı | 15 | 20 | m A | |
| Power consumption | WL | ı | 0.324 | 1 | W | [Note 7-6] |

[Note 7-6] Calculated reference value(IL × VL)

Fig.(a) Horizontal timing chart

CLS

SPS

Fig.(b) Vertical timing chart

R0 ~ R5 G0 ~ G5 B0 ~ B5



7-2) Timing Characteristics of input signals

Table 7 AC Characteristics (1)

(VSHA=+5V, VSHD=+3.3V, Ta=25)

| Paramete | Symbol | Min. | Тур. | Max. | Unit | Remark | |
|------------------|----------------------------------|---------|------|------|-------------|--------|-----------------|
| Clock free | Clock frequency of source driver | | 4.5 | - | 6.8 | MHz | |
| | Rising time of clock | Tcr | - | - | 20 | ns | |
| | Falling time of clock | Tcf | - | - | 20 | ns | DCLK |
| | Pulse width (High level) | Tcwh | 40 | - | - | ns | |
| | Pulse width (Low level) | Tcwl | 40 | - | - | ns | |
| | Frequency of start pulse | fsp | 16.5 | - | 28 | kHz | |
| | Setup time of start pulse | Tsusp | 15 | - | - | ns | SPL,SPR |
| C | Hold time of start pulse | Thsp | 10 | - | - | ns | |
| Source driver | Pulse width of start pulse | Twsp | - | - | 1.5/fск | ns | 【Note 7-7】 |
| ariver | Setup time of latch pulse | Tsulp | 20 | - | - | ns | |
| | Hold time of latch pulse | Thlp | 20 | - | - | ns | LP |
| | Pulse width of latch pulse | Twlp | 60 | - | - | ns | |
| | Setup time of PS | Tsups | 0 | - | - | μs | |
| | Setup time of PS | Tsulps | 1 | - | - | μs | PS |
| | Hold time of PS | Thps | 0 | - | - | μs | P3 |
| | Hold time of PS | Thlps | 30 | - | - | ns | |
| Set up tin | ne of data | Tsud | 15 | - | - | ns | R0 ~ R5,G0 ~ G5 |
| Hold time | Hold time of data | | 10 | - | - | ns | ,B0 ~ B5 |
| _ | Clock frequency | | 16.5 | - | 28 | kHz | |
| _ | Pulse width of clock(Low) | Twlcls | 5 | - | (1/fcls)-30 | μs | |
| _ | Pulse width of clock(High) | Twhcls | 30 | - | - | μs | |
| _ | Rising time of clock | Trcls | | - | 100 | ns | CLS |
| _ | Falling time of clock | Tfcls | | - | 100 | ns | |
| Gate | Setup time of clock | Tsucls | 3 | - | - | μs | |
| driver | Hold time of clock | Thcls | 0 | - | - | μs | |
| | Frequency of start pulse | fsps | 58 | - | 86 | Hz | |
| | Setup time of start pulse | Tsusps | 100 | - | - | ns | |
| | Hold time of start pulse | Thsps | 300 | - | - | ns | SPS |
| | Rising time of start pulse | Trsps | - | - | 100 | ns | |
| | Falling time of start pulse | Tfsps | - | - | 100 | ns | |
| Vcom | Setup time of Vcom | Tsuvcom | 0 | - | - | μs | Vcom |
| | Hold time of Vcom | Thycom | 1 | - | - | μs | |

[Note 7-7] There must be only one up-edge of DCLK (includes Tsusp and Thsp time) in the period of SPL="Hi".



7-3)Power consumption

 $Measurement\ condition: SPS=60Hz, CLS=15.73kHz, SPL=15.73kHz, DCLK=6.3MHz$

The term of PS="Lo" in one horizontal period ... $37 \mu sec(234DCLK)$

Ta=25

Table 8 when normal scan mode

| Parame | eter | Sym | Conditions | MIN | TYP | MAX | Unit | Remarks |
|---------|---------|------|------------|-----|--------|--------|------|------------|
| Source | Analog | ISHA | VSHA=+5.0V | - | 3.0 | 6.5 | mA | [Note 7-8] |
| current | Digital | ISHD | VSHD=+3.3V | - | 2.0 | 3.5 | mA | [Note 7-8] |
| Gate | High | IDD | VDD=+15.0V | - | 0.05 | 0.10 | mA | [Note 7-9] |
| current | Low | IEE | VEE=-10.0V | - | - 0.05 | - 0.10 | mA | [Note 7-9] |

[Note 7-8] Vertical stripe pattern alternating 21 gray scale (GS21) with 42 gray scale (GS42) every 1 dot.

[Note 7-9] 64-Gray-bar vertical pattern (GS0 ~ GS63 for horizontal way)



(8) Input Signals, Basic Display Color and Gray Scale of Each Color

Table 9

| 1 | Table 9 | | | | | | | | | | | | | | | | | | | |
|--------------------|------------|--------------|----------|----|----|----------|----|----|----|----|----|--------------|----|----|----|----------|----|-----------|-----------|----|
| | Colors & | Data signal | | | | | | | | | | | | | | | | | | |
| | Gray scale | Gray | R0 | R1 | R2 | R3 | R4 | R5 | G0 | G1 | G2 | G3 | G4 | G5 | В0 | B1 | B2 | B3 | B4 | B5 |
| | | Scale | | | | | | | | | | | | | | | | | | |
| | Black | - | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue | - | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| В | Green | - | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| Basic color | Cyan | - | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| colo | Red | - | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| r | Magenta | - | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Yellow | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | White | - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 0 | 仓 | GS1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Gray Scale of red | Darker | GS2 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Sca | 仓 | \downarrow | | | 1 | | | | | | 1 | L | | | | | 1 | l | | |
| le of | Û | \downarrow | V | | | | | ↓ | | | | \downarrow | | | | | | | | |
| f red | Brighter | GS61 | 1 | 0 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Û | GS62 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red | GS63 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Gı | 仓 | GS1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| ay S | Darker | GS2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Gray Scale | 仓 | \downarrow | | | 1 | | | | | | 1 | \ | | | | | 1 | V | | |
| e of | Û | \downarrow | | | 1 | / | | | | | | <u> </u> | | | | | 1 | <u>ا</u> | | |
| of green | Brighter | GS61 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| n | Û | GS62 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green | GS63 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| G | 仓 | GS1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 |
| ray | Darker | GS2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 |
| Gray Scale of bleu | 仓 | V | V | | | | ↓ | | | | ↓ | | | | | | | | | |
| e of | Û | \downarrow | | | 1 | <u> </u> | | | ↓ | | | | | | 1 | <u>ا</u> | | | | |
| bleu | Brighter | GS61 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 |
| | Û | GS62 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 |
| | Bleu | GS63 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |

0:Low level voltage

1 :High level voltage

Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.



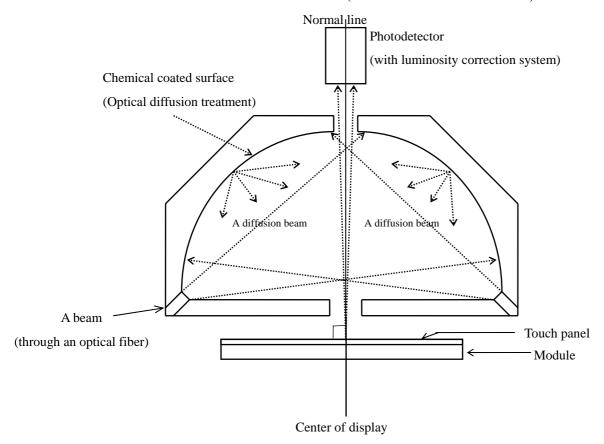
(9)Optical characteristics

9-1)Not driving the Back light condition

| Table 10 | | | | (VSHA=+5V, VSHD=+3.3V, VDD=+15V, VEE=-10V, Ta=25) | | | | | | | |
|--------------------|------|--------|----------------------|--|------|------|--------|--------------|--|--|--|
| Parameter | | Symbol | Condition | Min | Тур | Max | Unit | Remarks | | | |
| Viewing angle | | θ21,22 | | 35 | 50 | - | degree | [Note 9-1,2] | | | |
| range | | θ11 | CR≥2 | 35 | 50 | - | degree | | | | |
| | | θ12 | | 35 | 50 | - | degree | | | | |
| Contrast ratio | | CRmax | | 6 | 15 | - | | [Note 9-2,4] | | | |
| Response | Rise | τr | | - | 30 | 60 | ms | [Note 9-3] | | | |
| time | Fall | τd | 0.00 | - | 50 | 100 | ms | | | | |
| White chromaticity | | X | $\theta = 0^{\circ}$ | 0.26 | 0.31 | 0.36 | | [Note 9-4] | | | |
| | | у | | 0.29 | 0.34 | 0.39 | | | | | |
| Reflection ratio | | R | | 8 | 13 | _ | % | [Note 9-5] | | | |

^{*} The measuring method of the optical characteristics is shown by the following figure.

^{*} A measurement device is Otsuka luminance meter LCD5000.(With the diffusion reflection unit.)



Measuring method (a) for optical characteristics



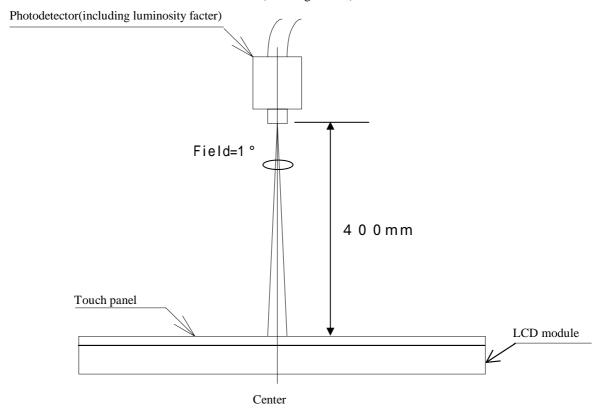
9-2)Driving the Back light condition

Table 11 (VSHA=+5V, VSHD=+3.3V, VDD=+15V, VEE=-10V, Ta=25)

| | | | | | , | , - | , - | ,, |
|--------------------|------|--------|----------------------|------|-------|------|--------|----------------|
| Parameter | | Symbol | Condition | Min | Тур | Max | Unit | Remarks |
| Viewing angle | | θ21,22 | | 30 | 40 | - | degree | [Note 9-1,2,6] |
| range | | θ11 | CR≥2 | 40 | 50 | - | degree | |
| | | θ12 | | 30 | 40 | - | degree | |
| Contrast ratio | | Crmax | $\theta = 0^{\circ}$ | 55 | 85 | - | | [Note 9-2] |
| Response | Rise | τr | | - | 30 | 60 | ms | [Note 9-3] |
| time | Fall | τd | | - | 50 | 100 | ms | |
| White chromaticity | | X | | 0.27 | 0.32 | 0.37 | | |
| | | у | | 0.29 | 0.34 | 0.39 | | |
| Brightness | | Y | $\theta = 0^{\circ}$ | - | 55 | - | cd/m2 | IL=20mA |
| LED life tii | ne | LL | IL=15mA | - | 10000 | - | | [Note 9-7] |

^{*} The measuring method of the optical characteristics is shown by the following figure.

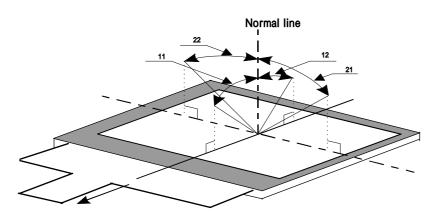
^{*} A measurement device is TOPCON luminance meter SR-3.(Viewing cone 1)



Measuring method (c) for optical characteristics



[Note 9-1] Viewing angle range is defined as follows.



6 o'clock direction

Definition for viewing angle

[Note 9-2] Definition of contrast ratio:

The contrast ratio is defined as follows:

Photodetecter output with all pixels white(GS63)

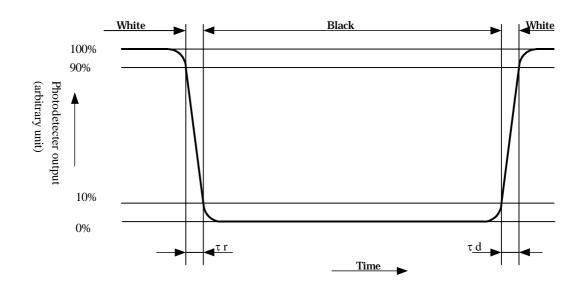
Contrast ratio(CR)=

Photodetecter output with all pixels black(GS0)

VCOMAC=5.0Vp-p

[Note 9-3] Definition of response time:

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".





[Note 9-4] A measurement device is Minolta CM-2002.

[Note 9-5] Definition of reflection ratio

Reflection ratio =

Light detected level of the reflection by the LCD module

Light detected level of the reflection by the standard white board

[Note 9-6] A measurement device is ELDIM EZContrast

[Note 9-7] This is the reference value. The White-LED life time is defind as a time when brightness not to become under 50% of the original value(at Ta=25)

(10) Display quality

The display quality of the color TFT-LCD module shall be in compliance with the Incoming Inspection Standards for TFT-LCD..

(11)Mechanical characteristics

11-1) External appearance

See Fig. 1

11-2) FPC (for LCD panel) characteristics

(1)Specific connector

FH12A-50S-0.5SH(HIROSE)

(2) Bending endurance of the bending slits portion

No line of the FPC is broken for the bending test (Bending radius=0.6mm and angle=90°) in 30 cycles.

(12) Handling Precautions

12-1) Insertion and taking out of FPCs

Be sure insert and take out of the FPC into the connector of the set after turning off the power supply on the set side.

12-2) Handling of FPCs

The FPC for LCD panel shall be bent only slit portion. The bending slit shall be bent uniformly on the whole slit portion with bending radius larger than 0.6mm ,and only inner side (back side of the module). Don't bend it outer side (display surface side).

Don't give the FPCs too large force, for example, hanging the module with holding FPC.

12-3) Installation of the module

On mounting the module, be sure to fix the module on the same plane. Taking care not to warp or twist the module.

12-4)Precaution when mounting

- (1) If water droplets and oil attaches to it for a long time, discoloration and staining occurs. Wipe them off immediately.
- (2) Glass is used for the TFT-LCD panel. If it is dropped or bumped against a hard object, it may be broken. Handle it with sufficient care.
- (3)As the CMOS IC is used in this module, pay attention to static electricity when handling it. Take a measure for grounding on the human body.

12-5)Others

- (1) The liquid-crystal is deteriorated by ultraviolet rays. Do not leave it in direct sunlight and strong ultraviolet rays for many hours.
- (2) If it is kept at a temperature below the rated storage temperature, it becomes coagulated and the panel may be broken. Also, if it is kept at a temperature above the rated storage temperature, it becomes isotropic liquid and does not return to its original state. Therefore, it is desirable to keep it at room



temperature as much as possible.

- (3) If the LCD breaks, don't put internal liquid crystal into the mouth. When the liquid crystal sticks to the hands, feet and clothes, wash it out immediately.
- (4) Wipe off water drop or finger grease immediately. Long contact with water may cause discoloration or spots.
- (5) Observe general precautions for all electronic components.
- (6) VCOM must be adjusted on condition of your final product. No adjustment causes the deterioration for display quality.
- (7) Static image should not be displayed more than 5 minutes in order to prevent from occurrence of residual image.



(13)Reliability Test Conditions for TFT-LCD Module

Table 13

| | • | |
|-----|---------------------------------|---|
| No. | Test items | Test conditions |
| 1 | High temperature storage test | Ta=+70 240h |
| 2 | Low temperature storage test | Ta=-25 240h |
| 3 | High temperature and high | Tp=+40 , 95%RH 240h (But no condensation of dew) |
| | humidity operating test | · |
| 4 | High temperature operating test | Tp=+60 240h |
| 5 | Low temperature operating test | Tp=-10 240h |
| 6 | Electro static discharge test | $\pm 200 \text{V} \cdot 200 \text{pF}(0)$ 1 time for each terminals |
| 7 | Shock tset | 980 m/s ² , 6 ms |
| | | $\pm X$, $\pm Y$, $\pm Z$ 3 times for each direction |
| | | (JIS C0041, A-7 Condition C) |
| 8 | Vibration test | Frequency range: 10Hz ~ 55Hz |
| | | Stroke: 1.5 mm Sweep: 10Hz ~ 55Hz |
| | | X,Y,Z 2 hours for each direction (total 6 hours) |
| | | (JIS C0040,A-10 Condition A) |
| 9 | Heat shock test | Ta=-25 ~ +70 / 5 cycles |
| | | (1h) (1h) |

[Note] Ta = Ambient temperature, Tp = Panel temperature [Check items]

In the standard condition, there shall be no practical problems that may affect the display function.



(14) Others

14-1)Indication of lot number

The lot number is shown on a label. Attached location is shown in Fig.1 (Outline Dimensions).

Indicated contents of the label

LQ035Q7DB03F model No. lot No.

14-2) Used Regulation of Chemical Substances Breaking Ozone Stratum

Substances with the object of regulating: CFCS, Carbon tetrachloride, Halon

1,1,1-Trichloro ethane (Methyl chloroform)

- (a) This LCD module, Constructed part and Parts don't contain the above substances.
- (b) This LCD module, Constructed part and Parts don't contain the above substances in processes of manufacture.
- 14-3) If some problems arise about mentioned items in this document and other items, the user of the TFT-LCD module and Sharp will cooperate and make efforts to solve the problems with mutual respect and good will.

15) Forwarding form (see Fig. 2 Package Form)

a) Piling number of cartons: Max 20

b) Package quality in one cartons: 50pcs

c) Carton size: 503mm x 373mm x 85mm

d) Total mass of 1 carton filled with full modules: 3600g

Conditions for storage.

Environment

(1) Temperature $: 0 \sim 40$

(2) Humidity : 60%RH or less (at 40)

No dew condensation at low temperature and high humidity.

(3)Atmosphere : Harmful gas, such as acid or alkali which bites electronic

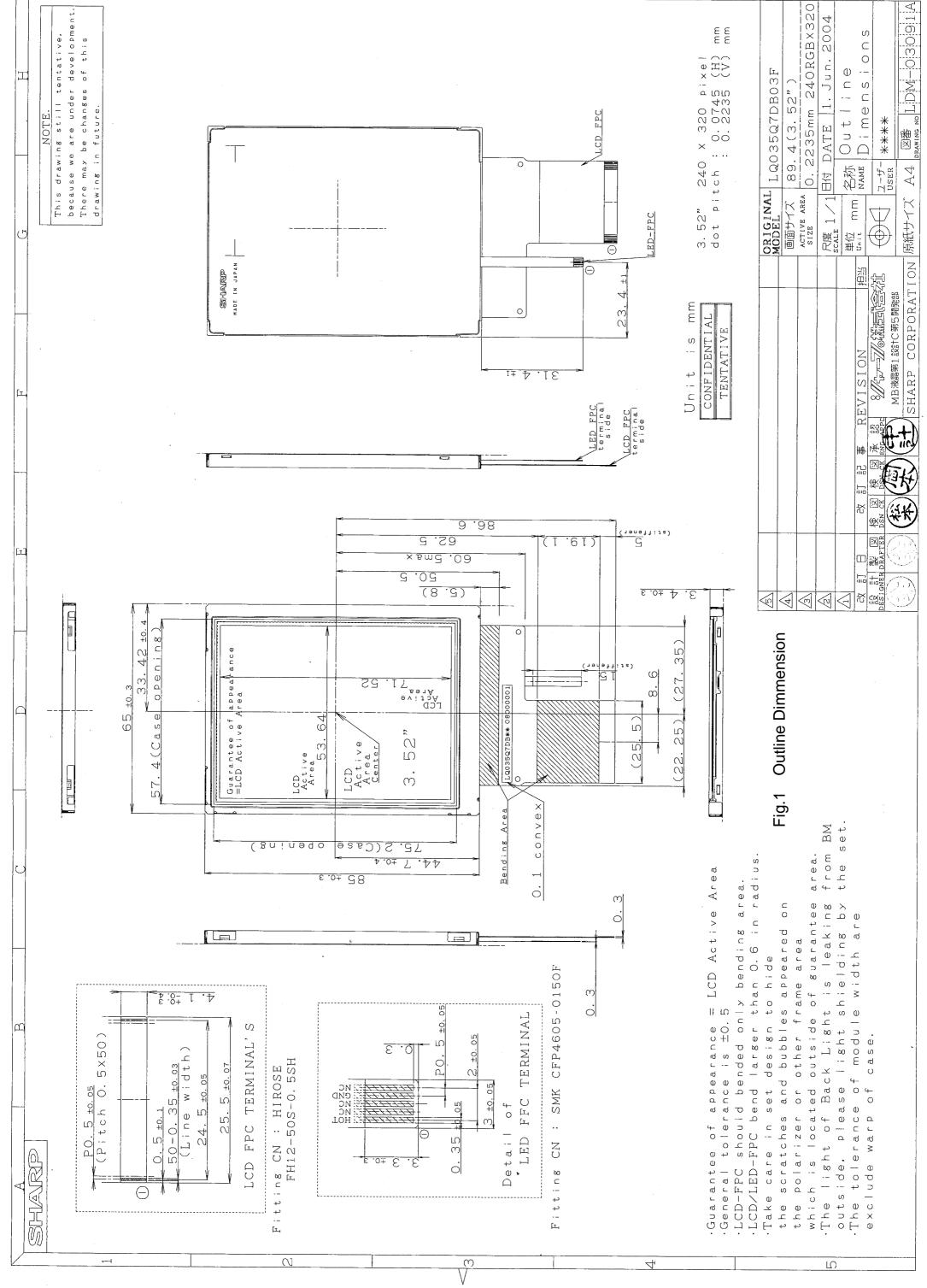
components and/or wires, must not be detected.

(4)Period : about 3 months

(5)Opening of the package: In order to prevent the LCD module from breakdown by

electrostatic charges, please control the room humidity over 50%RH and open the package taking sufficient countermeasures against electrostatic charges, such as

earth, etc.





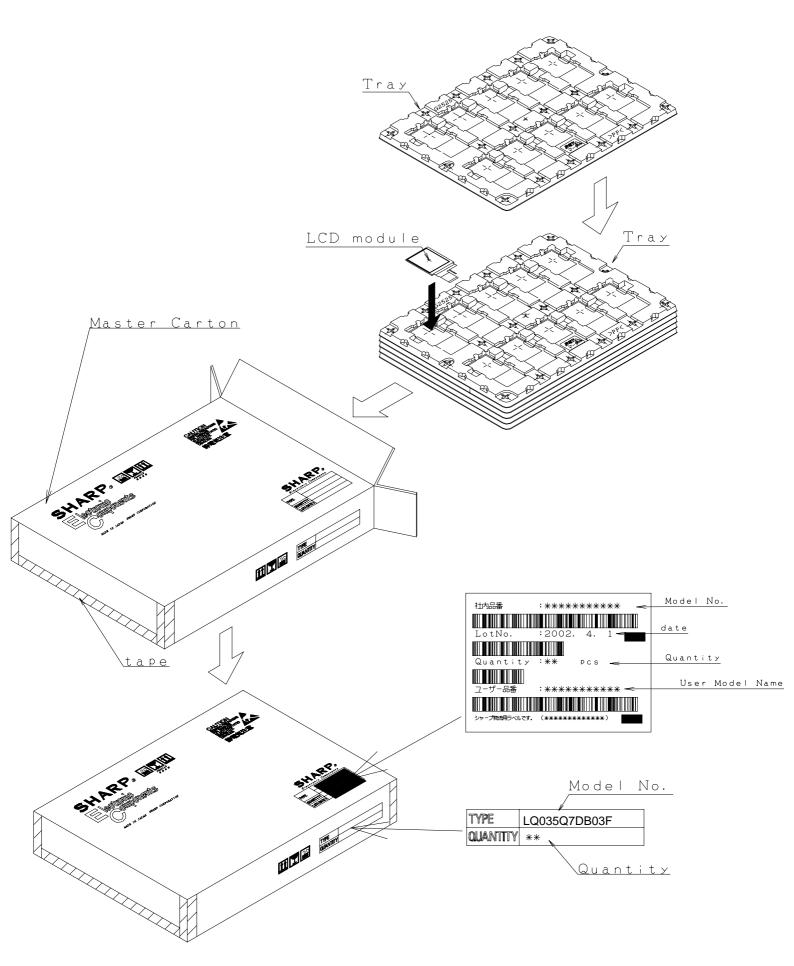


Fig.2 Forwarding Form

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