

# Customer Information Sheet

DRAWING No.: M80-888XXXX

SHEET 2 OF 2

IF IN DOUBT - ASK

C

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

**SPECIFICATION:****MATERIAL:**

MOULDING = GLASS-FILLED PBT UL94V-0, BLACK

CLIP = BERYLLIUM COPPER

SHELL = COPPER ALLOY

**FINISH (ALL OVER NICKEL):****CONTACTS:**01 = 0.30 $\mu$  GOLD CLIP, 4.0 $\mu$  100% TIN SHELL05 = 0.30 $\mu$  GOLD CLIP, 0.28 $\mu$  GOLD SHELL**ELECTRICAL:**

CURRENT RATING AT 25°C = 3.0A MAX

CURRENT RATING AT 85°C = 2.2A MAX

WORKING VOLTAGE = 120V AC/DC

VOLTAGE PROOF = 360V AC/DC

**CONTACT RESISTANCE:**INITIAL = 20m $\Omega$  MAXAFTER CONDITIONING = 25m $\Omega$  MAX**INSULATION RESISTANCE:**INITIAL = 1000M $\Omega$  MINAFTER CONDITIONING = 100M $\Omega$  MIN**MECHANICAL:**

DURABILITY = 500 OPERATIONS

INSERTION FORCE = 2.8N MAX, 1.0N MIN

WITHDRAWAL FORCE = 1.8N MAX, 0.2N MIN

**ENVIRONMENTAL:**

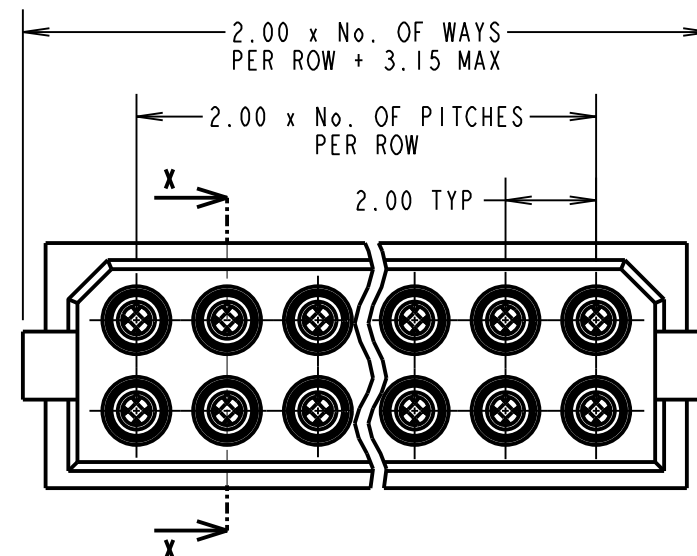
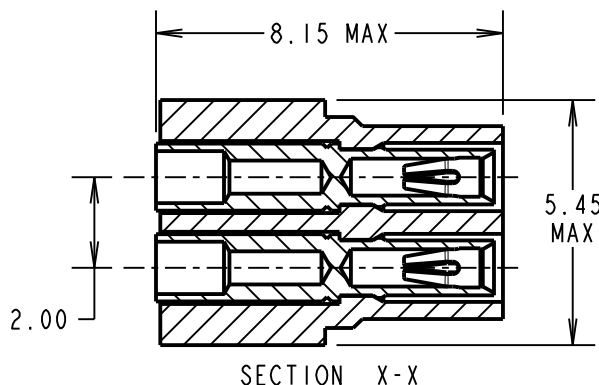
TEMPERATURE RANGE = -55°C TO +125°C

**PACKING:**

BAG (CONTACTS AND MOULDINGS UN-ASSEMBLED)

**NOTES:**

1. RECOMMENDED WIRE TYPE = BS3G210 TYPE A, PTFE INSULATED, 24-28 AWG. MAX INSULATION DIAMETER =  $\varnothing$ 1.10mm, STRIP WIRE BY 2.00mm.
2. RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747. REFER TO INSTRUCTION SHEET IS-01 FOR COMPLETE CRIMPING INSTRUCTIONS.
3. CONTACT INSERTION AND EXTRACTION TOOL = Z80-280. REFER TO INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS.

COMMERCIAL  
ORDER CODE:**M80-888XXXX**TOTAL No. OF WAYS  
04 - 20, 26, 34

FINISH:

01 - GOLD CLIP, 100% TIN SHELL  
05 - GOLD CLIP, GOLD SHELL

BRITISH STANDARD

ORDER CODE: TO BS9525 F0033

**B5740-2XX-F-C-X**TOTAL No. OF WAYS  
04 - 20, 26, 34

FINISH:

0 - GOLD CLIP, 100% TIN SHELL  
2 - GOLD CLIP, GOLD SHELL

|                        |      |          |        |
|------------------------|------|----------|--------|
| SM                     | 13   | 08.08.11 | 11389  |
| NAME                   | ISS. | DATE     | C/NOTE |
| APPROVED: S. MCCULLAGH |      |          |        |
| CHECKED: R. ADDE       |      |          |        |
| DRAWN: W. J. BOURNE    |      |          |        |
| CUSTOMER REF.:         |      |          |        |
| ASSEMBLY DRG:          |      |          |        |

**HARWIN**

|                                                                        |                                                                                    |                                                                                |
|------------------------------------------------------------------------|------------------------------------------------------------------------------------|--------------------------------------------------------------------------------|
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**TOLERANCES**X. =  $\pm$ 1mm  
X.X =  $\pm$ 0.25mm  
X.XX =  $\pm$ 0.10mm  
X.XXX =  $\pm$ 0.01mmANGLES =  $\pm$ 5°

UNLESS STATED

**MATERIAL:**

SEE ABOVE

FINISH: SEE ABOVE

S/AREA:

mm<sup>2</sup>TITLE: DATAMATE 2mm PITCH  
CRIMP DIL SOCKET ASSY  
SMALL BORE (24-28 AWG)

DRAWING NUMBER:

**M80-888XXXX**SHT  
2  
OF 2

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