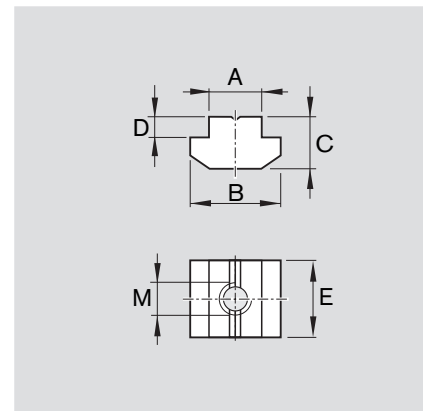
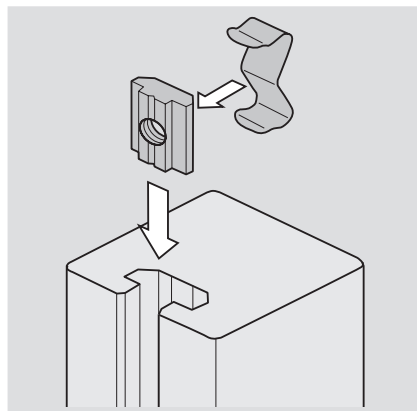


Sliding blocks

For fastening of attachments to the carriage.

Spring

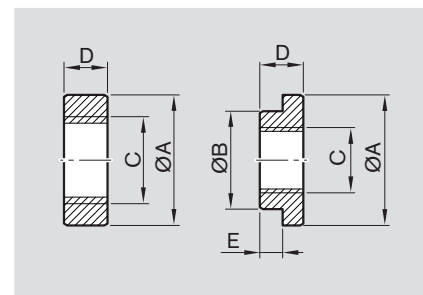
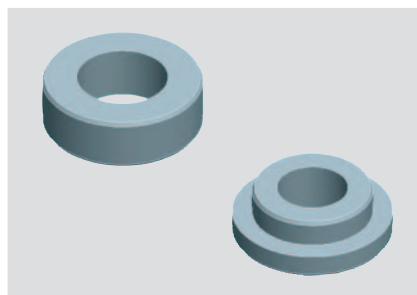
The spring serves as an assembly and positioning aid.



Frame size	for thread	Dimensions (mm)					Part number Sliding block	Part number Spring
90	M4	6	11.5	4	1	12	R3447 014 01	R3412 010 02
110	M5						R3447 015 01	
145	M4	8	16	6	2	16	R3447 017 01	R3412 011 02
	M5						R3447 018 01	
	M6						R3447 019 01	
	M8						R3447 020 01	

Centering ring

The centering ring serves as a positioning aid and for positive locking.
Material: steel



Part number	Dimensions (mm)				
	A	B	C	D	E
	k6	k6			
R0396 605 00	9	—	M6	4	—
R0396 605 01	12	—	M8	4	—
R0396 605 03	12	9	M6	4	2.1

Tightening torques of the fastening screws

at friction factor 0.125
Strength class 8.8

	8.8	M4	M5	M6	M8
	Nm	2,7	5,5	9,5	23